

3.4 DEMONSTRATION

- A. Train Government to adjust, operate, and maintain video-surveillance equipment.

END OF SECTION 282000

US Department of Health and Human Services

Indian Health Service Duplex Building and Site Locations

IHS Great Plains Area, South Dakota

CONSTRUCTION DOCUMENTS

Project Specifications

Volume 2



US DEPARTMENT OF HEALTH AND HUMAN SERVICES
INDIAN HEALTH SERVICE

July 18, 2022



Building a Better World
for All of Us®

Engineers | Architects | Planners | Scientists

Indian Health Service Duplex Building and Site Locations

Project Specifications - Table of Contents

VOLUME 1

000105 Certifications

DIVISION 01 - GENERAL REQUIREMENTS

011000 Summary
013100 Project Management and Coordination
013200 Construction Progress Documentation
013233 Photographic Documentation
013300 Submittal Procedures
014000 Quality Requirements
015000 Temporary Facilities and Controls
017300 Execution
017329 Cutting and Patching
017419 Construction Waste Management and Disposal
017700 Closeout Procedures
017823 Operation and Maintenance Data
017839 Project Record Documents
017900 Demonstration and Training
019113 General Commissioning Requirements

DIVISION 03 - CONCRETE

030130 Maintenance of Cast-In-Place Concrete
031000 Concrete Forming and Accessories
032000 Concrete Reinforcing
033000 Cast-in-place Concrete
033543 Polished Concrete Finishing

DIVISION 04 - MASONRY

042000 Unit Masonry
042613 Masonry Veneer (to be provided at 95%)

DIVISION 06 - WOOD, PLASTICS, AND COMPOSITES

061000 Rough Carpentry
061600 Sheathing
064116 Plastic-Laminate-Clad Architectural Cabinets

DIVISION 07 - THERMAL AND MOISTURE PROTECTION

071113 Bituminous Dampproofing
071416 Cold Fluid-Applied Waterproofing
072100 Thermal Insulation
072715 Nonbituminous Self-Adhering Sheet Air Barriers
074646 Fiber-Cement Soffit Panels
076200 Sheet Metal Flashing and Trim
079200 Joint Sealants

DIVISION 08 - OPENINGS

081416	Flush Wood Doors
083113	Access Doors and Frames
087100	Door Hardware
088000	Glazing

DIVISION 09 - FINISHES

092216	Non-Structural Metal Framing
092900	Gypsum Board
093013	Ceramic Tiling
095113	Acoustical Panel Ceilings (to be provided at 95%)
096513	Resilient Base and Accessories
096525	Resilient Tile Flooring – LVT
096813	Tile Carpeting
099113	Exterior Painting
099123	Interior Painting

DIVISION 10 - SPECIALTIES

102800	Toilet, Bath, and Laundry Accessories
104416	Fire Extinguishers

DIVISION 11 - EQUIPMENT

113013	Residential Appliances
--------	------------------------

DIVISION 12 - FURNISHINGS

122413	Roller Window Shades
123661.16	Solid Surfacing Countertops

DIVISION 13 – SPECIAL CONSTRUCTION

Not Used

VOLUME 2

003132	Geotechnical Data
--------	-------------------

024119	Selective Demolition
--------	----------------------

DIVISION 21 – FIRE PROTECTION

211300	Fire Protection Systems
--------	-------------------------

DIVISION 22 - PLUMBING

220500	Plumbing Basic Materials and Methods
220517	Sleeves and Sleeve Seals for Plumbing Piping
220518	Escutcheons for Plumbing Piping
220523.12	Ball Valves for Plumbing Piping
220523.14	Check Valves for Plumbing Piping
220529	Hangers and Supports for Plumbing Piping and Equipment
220548.13	Vibration Controls for Plumbing Piping and Equipment
220553	Identification for Plumbing Piping and Equipment
220719	Plumbing Piping Insulation

221116	Domestic Water Piping
221119	Domestic Water Piping Specialties
221316	Sanitary Waste and Vent Piping
221319	Sanitary Waste Piping Specialties
224100	Residential Plumbing Fixtures

DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)

230500	HVAC Basic Materials and Methods
230513	Common Motor Requirements for HVAC Equipment
230517	Sleeves and Sleeve Seals for HVAC Piping
230529	Hangers and Supports for HVAC Piping and Equipment
230548.13	Vibration Controls for HVAC
230553	Identification for HVAC Piping and Equipment
230593	Testing, Adjusting, and Balancing for HVAC
230713	Duct Insulation
232113	Hydronic Piping
232113.33	Ground-Loop Heat-Pump Piping
232116	Hydronic Piping Specialties
233113	Metal Ducts
233300	Air Duct Accessories
233346	Flexible Ducts
233713.13	Air Diffusers
233713.23	Registers and Grilles
238146	Water-Source Unitary Heat Pumps

DIVISION 26 - ELECTRICAL

260519	Low Voltage Electrical Power Conductors and Cables
260523	Control-Voltage Electrical Power Cables
260526	Grounding and Bonding for Electrical Systems
260529	Hangers and Supports for Electrical Systems
260533	Raceways and Boxes for Electrical Systems
260544	Sleeves and Sleeve Seals for Electrical Raceways and Cabling
260553	Identification for Electrical Systems
260923	Lighting Control Devices
262416	Panelboards
262726	Wiring Devices
262813	Fuses
262816	Enclosed Switches and Circuit Breakers
265119	LED Interior Lighting
265213	Emergency and Exit Lighting
265619	LED Exterior Lighting

DIVISION 27 - COMMUNICATIONS

270526	Grounding and Bonding for Communication Systems
270533	Identification for Communication Systems
271513	Communications Copper Horizontal Cabling

DIVISION 28 – SECURITY AND FIRE ALARM & DETECTION

282000	Video Surveillance
283100	Fire Alarm Detection Systems

DIVISION 31 - EARTHWORK

311000	Site Clearing
312000	Earth Moving
312333	Trench Excavation and Backfill
312510	Temporary Erosion Control

DIVISION 32 - EXTERIOR IMPROVEMENTS

321123	Crushed Aggregate Base Course
321216	Asphalt Paving
321313	Concrete Paving
323113	Chain Link Fences and Gates
329113	Soil Preparation
329220	Native Seeding

DIVISION 33 - UTILITIES

331100	Water Distribution Systems
333100	Sanitary Sewer Systems
333213	Packaged Wastewater Pumping Station
333400	Sewer Force Mains
334200	Stormwater Conveyance

APPENDIX A

Geotechnical Engineering Report

END OF TABLE OF CONTENTS

SECTION 003132
GEOTECHNICAL DATA

PART 1 - GENERAL

1.1 BORING NOTES

- A. Data shown on boring logs is for the Bidders' information. Bidder should be cognizant that materials between borings can vary from that shown on logs. Final and complete identification of all materials between borings can be verified only by Site excavation. Bidder shall assume full responsibility for excavating all materials encountered during construction regardless of density or groundwater condition.
- B. The boring logs are an exact copy of the originals made by photo process reproduction. This information was obtained for design purposes and is made available to Bidders so they may have the same information the designers used. This information is not intended as a substitute for Bidder's personal investigations, interpretations, or judgment. Bidder may make his own soils investigation, but he must first obtain Government's approval. Failure of Bidder to conduct his own investigation or to analyze available data shall not relieve Bidder of any responsibility in excavating difficult materials.
- C. Water levels indicated on the boring logs are subject to seasonal and/or annual variations.
- D. The original investigation report is available for Bidder's inspection at Government's office.

1.2 ATTACHMENTS

- A. Geotechnical Report: Geotechnical Engineering Report – Indian Health Services Duplex Project – Fort Thompson, Fort Thompson, South Dakota; Prepared by Terracon and dated April 27, 2022; Terracon Project No. 24215084A
- B. Geotechnical Report: Geotechnical Engineering Report – Indian Health Services Duplex Project – Wanblee, Wanblee, South Dakota; Prepared by Terracon and dated April 27, 2022; Terracon Project No. 24215084B
- C. Geotechnical Report: Geotechnical Engineering Report – Indian Health Services Duplex Project – Kyle, Kyle, South Dakota; Prepared by Terracon and dated April 27, 2022; Terracon Project No. 24215084A
- D. Geotechnical Report: Geotechnical Engineering Report – Indian Health Services Duplex Project – Pine Ridge, Pine Ridge, South Dakota; Prepared by Terracon and dated April 27, 2022; Terracon Project No. 24215084A

END OF SECTION 003132

Page left intentionally blank

SECTION 024119
SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Demolition and removal of selected site elements.
 - 2. Salvage of existing items to be reused or recycled.

1.2 MATERIALS OWNERSHIP

- A. Unless otherwise indicated, demolition waste becomes property of Contractor.
- B. Historic items, relics, antiques, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, and other items of interest or value to Government that may be uncovered during demolition remain the property of Government.
 - 1. Carefully salvage in a manner to prevent damage and promptly return to Government.

1.3 PREINSTALLATION MEETINGS

- A. Pre-demolition Conference: Conduct conference at project site.

1.4 INFORMATIONAL SUBMITTALS

- A. Proposed Protection Measures: Submit report, including Drawings, that indicates the measures proposed for protecting individuals and property for environmental protection, for dust control and for noise control. Indicate proposed locations and construction of barriers.
- B. Schedule of selective demolition activities with starting and ending dates for each activity.
 - 1. Detailed sequence of selective demolition and removal work, with starting and ending dates for each activity.
- C. Predemolition photographs or video. Show existing conditions of adjoining construction, including finish surfaces that might be misconstrued as damage caused by demolition operations. Comply with Section 013233 "Photographic Documentation." Submit before Work begins.

1.5 CLOSEOUT SUBMITTALS

- A. Inventory of items that have been removed and salvaged.

1.6 FIELD CONDITIONS

- A. Conditions existing at time of inspection for bidding purpose will be maintained by Government as far as practical.
- B. Notify Government of discrepancies between existing conditions and Drawings before proceeding with selective demolition.
- C. Hazardous Materials: It is not expected that hazardous materials will be encountered in the Work.
 - 1. Hazardous materials will be removed by Government before start of the Work.
 - 2. If suspected hazardous materials are encountered, do not disturb; immediately notify Government. Hazardous materials will be removed by Government under a separate contract.
- D. Storage or sale of removed items or materials on-site is not permitted.
- E. Arrange selective demolition schedule so as not to interfere with Government's operations.

1.7 WARRANTY

- A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials and using approved contractors so as not to void existing warranties.
 - 1. Warranty Period: One Year from Date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.
- B. Standards: Comply with ASSE A10.6 and NFPA 241.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Review Project Record Documents of existing construction or other existing condition and hazardous material information provided by Government. Government does not guarantee that existing conditions are same as those indicated in Project Record Documents.
- B. Survey of Existing Conditions: Record existing conditions by use of measured drawings preconstruction photographs or video.
 - 1. Comply with requirements specified in Section 013233 "Photographic Documentation."

2. Inventory and record the condition of items to be removed and salvaged. Provide photographs or video of conditions that might be misconstrued as damage caused by salvage operations.

3.2 PROTECTION

- A. Temporary Protection: Provide temporary barricades and other protection required to prevent injury to people.
 1. Provide protection to ensure safe passage of people around selective demolition area.
 2. Comply with requirements for dust control Section 015000 "Temporary Facilities and Controls."
- B. Remove temporary barricades and protections where hazards no longer exist.

3.3 SELECTIVE DEMOLITION

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated.
- B. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.
- C. Removed and Salvaged Items:
 1. Clean salvaged items.
 2. Pack or crate items after cleaning. Identify contents of containers.
 3. Store items in a secure area until delivery to Government.
 4. Transport items to Government's storage area on-site.
 5. Protect items from damage during transport and storage.
- D. Removed and Reinstalled Items:
 1. Clean and repair items to functional condition adequate for intended reuse.
 2. Pack or crate items after cleaning and repairing. Identify contents of containers.
 3. Protect items from damage during transport and storage.
 4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make item functional for use indicated.
- E. Existing Items to Remain: Protect construction indicated to remain against damage and soiling during selective demolition. When permitted by Government, items may be removed to a suitable, protected storage location during selective demolition and reinstalled in their original locations after selective demolition operations are complete.

3.4 CLEANING

- A. Remove demolition waste materials from Project site and dispose of them in an EPA-approved construction and demolition waste landfill acceptable to authorities having jurisdiction.
 1. Do not allow demolished materials to accumulate on-site.

2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
3. Comply with requirements specified in Section 017419 "Construction Waste Management and Disposal."

B. Burning: Do not burn demolished materials.

END OF SECTION 024119

SECTION 21 13 00 - FIRE PROTECTION SYSTEMS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Pipe, Fittings, Valves, and Connections for Fire Protection System.
- B. Wet-Pipe Sprinkler System.

1.2 QUALITY ASSURANCE

- A. Equipment and Components: Bear UL label or marking.
- B. Valves: Bear UL label or marking. Provide manufacturer's name and pressure rating marked on valve body. Pressure rating shall match specified pipe system pressure rating. Remanufactured valves are not acceptable.
- C. Specialist Firm: Company specializing in sprinkler systems with minimum three years' experience.
- D. Sprinkler design drawings submitted by the Contractor shall be prepared by a NICET Water-Based Fire Protection Systems Layout Level III or Level IV designer or PE.

1.3 REFERENCES

- A. ANSI/ASME B16.3 - Malleable Iron Threaded Fittings, Class 150 and 300.
- B. ANSI/ASME B16.4 - Cast Iron Threaded Fittings, Class 125 and 250.
- C. ANSI/ASTM A135 - Electric-Resistance-Welded Steel Pipe.
- D. ASTM A153 - Pipe, Steel, Black and Hot-Dipped, Zinc-coated Welded and Seamless.
- E. IBC - International Building Code.
- F. NFPA 13 - Standard for the Installation of Sprinkler Systems.
- G. NFPA 13D - Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes.
- H. NFPA 24 - Standard for the Installation of Private Fire Service Mains and Their Appurtenances.
- I. NFPA 25 - Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems.
- J. UL - Underwriter's Laboratory Fire Protection Equipment Directory.

1.4 SUBMITTALS

- A. Submit shop drawings per Section 21 05 00. Indicate pipe materials, joining methods, supports, floor and wall penetration seals, sprinklers, equipment data and ratings, and hydraulic calculations.
- B. Submit detailed pipe and sprinkler layout and other calculations and forms as described in NFPA 13.
- C. Submit detailed working drawings and obtain review of them in the following order:
 - 1. Engineer/Architect
 - 2. Authority Having Jurisdiction
 - 3. Architect/Engineer
- D. Working drawings shall include piping and sprinkler layout, sprinkler types and ratings, sections and elevations at critical points. Show coordination with lighting, ductwork, and diffusers, and indicate basic flow and hydraulic design information, including main location and date that the test was taken.
- E. Submit electrical power/controls wiring diagrams and product data indicating general assembly, components, safety controls, and service connections.
- F. Provide the Owner with one copy of NFPA 25. Standard for the Inspection Testing and Maintenance of Water-based Fire Protection Systems.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store valves and sprinklers in shipping containers, with labels in place.
- B. Provide temporary protective coating on iron and steel valves.
- C. Maintain temporary end caps and closures in place until installation.

1.6 SYSTEM DESCRIPTION

- A. Contractor shall design and install the following water-based fire protection systems for the areas noted on the contract documents:
 - 1. Wet pipe sprinkler system(s)
- B. Sprinkler systems shall be designed and installed according to the following standard(s):
 - 1. NFPA 13 - Standard for the Installation of Sprinkler Systems
 - 2. NFPA 13D - Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes.
- C. System design and installation shall include all requirements by the Authority Having Jurisdiction and local and state building codes in addition to the previously listed design standard(s). Those requirements shall take precedence over the contract documents in the case of discrepancies.

- D. Systems shall be hydraulically calculated in accordance with the applicable design standard(s). Contractor is responsible for final pipe sizing based on results from hydraulic calculations. Pipe sizing shown on drawings for service entrance and main risers is preliminary and for coordination purposes only.
- E. The water supply source for this project is the following:
 - 1. Private waterworks system.
 - 2. The system design shall be based on water supply information provided on the contract drawings. Supply shall be presumed to be at the point of connection to existing water supply infrastructure unless noted otherwise. The Fire Protection Contractor is responsible to verify this information and conduct all tests required. Base all pipe sizing and hydraulic calculations on flow test data no older than 12 months.
 - 3. System design shall provide a safety factor when comparing available water supply pressure versus system design pressure at design flow rate (including hose streams). The safety factor shall be the following:
 - a. 5 psig

1.7 COORDINATION DRAWINGS

- A. Reference Coordination Drawings article in Section 21 05 00 for required fire protection systems electronic CAD drawings to be provided to Coordinating Contractor for inclusion into composite coordination drawings.

1.8 OPERATION AND MAINTENANCE DATA

- A. Submit manufacturers' operation and maintenance data. Include written maintenance data on components of system, servicing requirements, and record drawings.

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS - WET PIPE SPRINKLER SYSTEMS

- A. Piping - 2" and Under (Steel Pipe):
 - 1. Design Pressure: 175 psig
 - 2. Pipe: Schedule 40, black steel, ASTM A53, ASTM A795, UL. Inner wall shall be coated with an anti-MIC (microbiologically influenced corrosion) coating.
 - 3. Joints: Threaded or grooved or flanged.
 - 4. Fittings:
 - a. Threaded:
 - 1) Cast iron, Class 125, black, UL, ANSI/ASME B16.4.
 - 2) Malleable iron, Class 150, black, UL, ANSI/ASME B16.3.
 - 3) Ductile iron, Class 150, black, UL, ANSI/ASME B16.3.

- b. Grooved:
 - 1) Ductile iron housing ASTM A-536, Grade 65-45-12, UL, enamel coating, Grade E (Type A) EPDM molded pressure-responsive gaskets suited for 40°F to 150°F. Carbon steel bolts and nuts.
 - 5. Unions: Class 150 malleable iron, ANSI B16.39, ground joint with copper or copper alloy-to-iron seat.
- B. Piping - 2-1/2" and Above (Steel Pipe):
- 1. Design Pressure: 175 psig
 - 2. Pipe: Schedule 10, black steel, ASTM A135, ASTM A795, UL. Inner wall shall be coated with an anti-MIC (microbiologically influenced corrosion) coating.
 - 3. Joints: Grooved or flanged.
 - 4. Fittings:
 - a. Grooved:
 - 1) Ductile iron housing ASTM A-536, Grade 65-45-12, UL, enamel coating, Grade E (Type A) EPDM molded pressure-responsive gaskets suited for 40°F to 150°F. Carbon steel bolts and nuts.
 - b. Flanged:
 - 1) Cast iron, Class 125, black, UL, ANSI/ASME B16.1.
- C. Piping - 3" and Under (CVPC):
- 1. Design Pressure: 175 psig
 - 2. Tubing: Chlorinated polyvinyl chloride (CPVC), standard dimensional ratio (SDR) of 13.5, NSF certified for use with potable water, UL.
 - a. Joints: Solvent Cement, ASTM 493, ASTM F402, NSF certified for use with potable water.
 - b. Fittings: Same as tubing. Fittings and tubing shall be a system provided by the same manufacturer. ASTM F437, ASTM F438, ASTM F439. Threaded adapters for threaded valves shall be metal threaded adapter with solvent socket, UL.
 - 3. CPVC shall be listed for use in the following situations:
 - a. Light Hazard Occupancies, as defined in NFPA 13.
 - b. Residential Occupancies, as defined in NFPA 13R.
 - c. Air plenums per the requirements of UL 1887, as defined by NFPA 90A and the International Mechanical Code (IMC).

4. CPVC Compatibility:

- a. CPVC pipe and fittings shall be evaluated for chemical compatibility with internally coated anti-MIC coatings provided in steel piping. All CPVC piping must be compatible with steel pipe containing corrosion inhibitors.
- b. Ancillary products, such as firestopping, thread sealants, cutting oils, etc., coming into contact with both pipe and fittings shall be chemically compatible.
- c. When CPVC is used in combination (e.g., steel and CPVC) systems, the Contractor shall provide a letter stating that all products used in conjunction with the system have been investigated and found to be compatible with CPVC.

2.2 VALVES

- A. Provide handwheels for gate valves. Provide gear operators for butterfly valves.
- B. Provide all connections to match pipe joints. Valves shall be same size as pipe.

2.3 BACKFLOW PREVENTERS

- A. Provide backflow preventers as required by code and as specified on the drawings.

2.4 EQUIPMENT

- A. Equipment shall be as scheduled on the drawings.

2.5 RISER LABELING AND IDENTIFICATION

- A. Hydraulic nameplates shall be affixed to each riser and shall include the following minimum information:
 1. Installation contractor
 2. Date installed
 3. Riser location
 4. Number of sprinklers
 5. Basis of design (density GPM/ft² and area of coverage ft²)
 6. Water flow rate (GPM) and residual pressure (psi) at the base of riser
 7. Hose stream allowance (GPM).
 8. Occupancy classification
 9. Commodity classification (If applicable)
 10. Maximum storage height (if applicable)

2.6 PIPE LABELING AND IDENTIFICATION

- A. All pipe shall be marked along its length by the manufacturer in such a way as to properly identify the type of pipe. The manufacturer pipe marking shall be visible on every piece of pipe over 2 ft (600 mm) long. Manufacturer pipe identification shall include the manufacturer's name, model designation, and/or schedule.

PART 3 - EXECUTION

3.1 INSTALLATION - PIPING

A. General Installation Requirements:

1. Coordinate piping and sprinkler locations with all other trades. Ductwork, diffusers and light fixture locations shall have priority over sprinkler piping and sprinklers.
2. Ream pipe and tube ends to full inside diameter. Remove burrs. Remove scale and foreign material, inside and outside, before assembly.
3. Die cut screw joints with full cut standard taper pipe threads.
4. Coat threads with pipe joint compound or wrap with Teflon tape.
5. Locate piping to minimize obstruction of other work.
6. Route piping in concealed spaces above finished ceiling.
7. Use full and double lengths of pipe wherever possible.
8. Slope all piping for complete drainage. Install auxiliary drains for all trapped piping per NFPA 13.
9. Reducers are generally not shown. Where pipe sizes change at tee, the tee shall be the size of the largest pipe shown connecting to it.
10. Comply with manufacturer's installation instructions.

B. Steel Piping:

1. In steel piping, main sized saddle branch connections or direct connection of branches to main is permitted if main is one pipe size larger than the branch for up to 6" mains and if main is two pipe sizes larger than branch for 8" and larger mains. Do not project branch pipes into main pipes.

C. Wall/Floor Penetration:

1. Provide sleeves when penetrating floors and walls.
2. Seal pipes passing through exterior walls with a wall seal per Section 21 05 29. Provide Schedule 40 galvanized sleeve at least 2 pipe sizes larger than the pipe. Sleeves through floors shall extend minimum 1.5" above finished floor.

3. Fire seal all pipe and sleeve penetrations (both wall and floor) to maintain fire separation required without restraining pipe.

D. Hangers and Supports:

1. Provide hangers and supports as required by NFPA 13 and UL/FM, with the following exceptions:
 - a. Do not use powder driven devices, explosive devices, wooden plugs, or plastic inserts.
 - b. Do not install fasteners to carry the load in tension, unless absolutely necessary.

E. Exposed Piping:

1. Install chrome plated steel escutcheons where exposed pipes penetrate walls or floors.
2. Remove all scale, rust, dirt, oils, stickers and thoroughly clean exterior of all bare metal exposed piping, hangers, and accessories.

3.2 INSTALLATION - VALVES

A. Install gate valves with stems upright or horizontal, not inverted.

B. Backflow Preventer:

1. Units shall be field tested and tagged in accordance with manufacturer's instructions by a certified tester before initial operation.
2. Install unit between 12" and 60" above finish floor.
3. Provide monitor switches on all shutoff valves.

C. Shutoff Valve:

1. Provide drain valves at main shutoff valves, low points of piping and apparatus.
2. Provide monitor switches on all shutoff valves.

3.3 INSTALLATION - EQUIPMENT

A. Coordinate piping and sprinkler locations with all other trades. Ductwork, diffusers and light fixture locations shall have priority over system equipment and sprinklers.

B. Test Valves:

1. Install test valves where required. Pipe to outdoors or drain. Test connection shall have flow equivalent to the smallest K-factor sprinkler.

C. Sprinklers:

1. Locate sprinklers to clear lights, ducts and diffusers. Do not run sprinkler pipes through ducts. Ductwork has priority over sprinkler pipes. Offset pipes as needed.
2. Center sprinklers in two directions in ceiling tiles and provide offsets as required.

3. Do not allow concealed sprinkler cover plates to be painted. Sprinkler cover plates are to be factory painted only. Do not field paint.
4. Apply strippable or paper covers so concealed sprinkler cover plates do not receive field paint finish.

3.4 SYSTEMS CLEANING AND TESTING

A. General Requirement:

1. All water used for testing and remaining in the piping system shall be obtained from a potable water source.

B. Underground Piping:

1. Flush all underground piping with minimum flow equal to the system design flow but not less than the following:
 - a. 390 gpm for 4" pipes.
 - b. 880 gpm for 6" pipes.
 - c. 1560 gpm for 8" pipes.
 - d. 2440 gpm for 10" pipes.
 - e. 3500 gpm for 12" pipes.
2. Branches from existing or new underground mains to sprinkler risers shall be flushed out through two 2-1/2" hoses (with flow through open hose butts) attached to the riser with 4" temporary piping. Flushing through the drain of an alarm check or dry pipe valve is not acceptable.

C. Interior Piping:

1. Verify adequate water flow at the inspector's test connection.
2. Flush all interior piping to remove scale and other foreign material before placing system into service.
3. Hydrostatically test the entire interior piping system at a minimum of 200 psig or 50 psig more than the normal system working pressure for systems subjected to pressures more than 150 psig. Maintain test pressure for 2 hours without loss of pressure.

END OF SECTION

SECTION 220500 - PLUMBING BASIC MATERIALS AND METHODS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:

1. Basic materials, methods, and workmanship requirements for the work described in Division 22.

1.2 GENERAL REQUIREMENTS

- A. The work to be accomplished under this specification, accompanying Division 22 specification sections, and the accompanying drawings, includes the furnishing of all labor, materials, equipment, and services necessary for the proper completion of all Plumbing work under the Division 22 contract.
- B. The omission of express reference to any parts or services necessary for, or reasonably incidental to, a complete installation shall not be construed as releasing the Contractor from furnishing such parts or services.
- C. The Division 22 Contractor shall be responsible for demolition and removal of all existing superfluous Plumbing systems. No Plumbing systems scheduled for demolition may be abandoned in place but rather shall be removed and disposed of off-site, unless specifically noted on the plans. Use of Owner's dumpsters for the disposition of any type of construction debris is not allowed.

1.3 INSPECTION OF SITE

- A. Before submitting a proposal on the work outlined in this specification and accompanying drawings, each bidder shall examine the site and check as to the means of making connections to services and shall become familiar with all the existing conditions and limitations. No extras will be allowed because of the Contractor's misunderstanding as to the amount of work involved or his lack of knowledge of any site conditions that may affect his work. Any apparent variance of the plan or specification from the existing conditions at the site shall be called to the attention of the Architect during the bid period so clarification can be made by addendum.
- B. It will be the responsibility of the Contractor to visit the site and make exact determination of the location of any wires, conduits, pipes, ducts, or other items prior to the submission of his bid. It is understood that they will be responsible for making the exact determination of the location and condition of such items.

1.4 FEES, PERMITS, AND INSPECTIONS

- A. All required fees, permits, and inspections shall be obtained and/or arranged for by the Contractor under the section of the specifications for which they are required.
- B. Regular inspections shall be arranged by the Contractor as required by any and all regulations. All charges for inspections by regulating agencies of installations or review of plans and specifications shall be paid by the Contractor.
- C. Certificate of Final Inspection: Under each applicable section of the specifications, the Contractor shall, upon completion of the work under that section, furnish a Certificate of Final Inspection to the Owner.

1.5 CODES AND STANDARDS

- A. All materials and workmanship shall comply with all applicable codes, specifications, ordinances, laws, regulations, industry standards, and utility company regulations.
- B. In case of difference between building codes, specifications, state laws, local ordinances, industry standards, and utility company regulations and the Contract Documents, the most stringent shall govern. The Contractor shall promptly notify the Architect in writing of any such difference.
- C. Non-Compliance: Should the Contractor perform any work that does not comply with the requirements of the applicable building codes, state laws, local ordinances, industry standards and utility company regulations, they shall bear all costs arising in correcting the deficiencies.

1.6 DRAWINGS

- A. The drawings are to scale as noted but the Contractor shall refer to architectural and structural drawings for exact location of partitions, walls, beams, shafts, equipment, etc.
- B. Coordinate all work with building conditions and all trades.
- C. The project drawings show the general arrangement of work to be performed and shall be followed as closely as actual building construction and the work of other trades will permit.
- D. Dimensional information noted on Architectural and Structural drawings shall take precedence over Division 22 drawings.
- E. Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required.
- F. The Division 22 contractor, before roughing in any facilities or installing any equipment, shall consult all drawings--general, landscape, structural, mechanical, electrical, kitchen or laboratory layout, etc.-- and shall note any materials, finishes, locations of ceilings, structural members, pipes, ducts, recessed lighting fixtures, conduits, etc. which may affect the installation.
- G. The Division 22 contractor, in installing his equipment shall leave adequate room for the installation of equipment by other Contractors items where space is limited. The Contractor shall be cautioned that in certain instances, space may be limited to the extent that there may be only one arrangement of equipment or material which may be feasible.
- H. Discrepancies discovered before or after work has started, shall be brought to the attention of the Architect immediately and the Architect reserves the right to require minor changes in the work of any Contractor to eliminate such discrepancies with no change in contract cost.
- I. The plans and specifications are complementary and what is called for in either one shall be as binding as if called for in both.
- J. Where a disagreement exists between the plans and specifications, the item or arrangement of better quality, greater quantity, or higher cost, shall be included in the bid.

1.7 SYMBOLS AND ABBREVIATIONS

- A. Refer to symbols and abbreviations on drawings. Other symbols are in common usage but if uncertainty exists regarding any plan symbols or abbreviations it shall be brought to the attention of the Architect.
- B. Within the contract documents, the word "Provide" shall be considered to be equivalent to the phrase "Furnish and Install".

1.8 CUTTING AND PATCHING

- A. Each contractor shall be responsible for providing and coordinating cutting and patching as may be required for items to be provided under their contract.
- B. Each contractor shall perform all cutting and patching necessary in order to perform their work unless such work has been delegated to the General Contractor. However, special permission shall be obtained from the Architect before cutting structural members or finished material. All patching shall be performed in such manner as to leave no visible trace and to return the part affected to the condition of undisturbed work. Patching work shall be performed by persons experienced, skilled and licensed for the particular type of work involved. Inferior work will not be accepted. Pipe penetrations through new or existing floors and walls, regardless of type of construction, shall be done by rotary drill, wet or dry method. Use of hand, electric, or pneumatic impact tool is not acceptable. Each contractor shall contain water and dust to avoid damage to adjacent finishes, furniture and equipment.
- C. Each contractor may need to provide additional selective demolition not shown on the drawings as required for installation of new building elements and systems.
- D. Pavements, sidewalks, roads and curbs shall be cut, patched, repaired and replaced as required to permit the installation of the work of each trade. Such cutting, patching, repairing and replacing shall be the responsibility of and paid for by the trade requiring the work.
- E. Each contractor shall bear the expense of all cutting, patching, repairing, or replacing of the work of other trades required because of their fault, error, tardiness, or damage done.

1.9 HOLES THROUGH MASONRY AND CONCRETE

- A. Each trade shall provide all holes and openings required for his work unless such holes and openings are shown to be provided on the architectural or structural drawings. Pay particular attention to openings required in pre-cast, pre-stressed, or post-tensioned slabs.
- B. Holes made in the field shall be core drilled large enough to allow all pipe insulation to continue uninterrupted. Holes in floors or exterior walls above grade shall include a steel pipe sleeve grouted watertight.
- C. The above method shall be employed whenever holes are made on the job including holes required by change orders or because of omissions made inadvertently by the trade.
- D. Pipe openings in exterior walls below grade between earth areas and interior spaces shall include a steel pipe sleeve and a mechanical seal.
- E. Each trade shall be responsible for providing and disposing of water they use in the core drilling operation. Such work shall be scheduled and other trades coordinated so that damage will not result from the use of water.

1.10 PAINTING

- A. Painting shall comply with the requirements of Division 09.
- B. Refer to the General Construction Specifications for Painting and report any discrepancies to the Architect for clarification by addendum.
- C. Pre-painted equipment delivered to the job-site prime-painted or finish-painted shall be touched up as necessary and/or as directed. When available, spray cans of the paint shall be obtained from the equipment manufacturer.

1.11 ACCESS PANELS IN WALLS AND CEILING

- A. Division 22 shall be responsible to provide all access panels, not otherwise provided by Division 1, which are necessary to provide required access to items provided under the Division 22 contract.
- B. Access panels shall be as manufactured by Milcor or approved equal and of type that is compatible with construction and finish of the wall and/or ceiling.
- C. Fire rated panels shall be furnished where required in rated construction.
- D. Access panels shall be provided at the following locations:
 - 1. Access shall be provided to any type of valve, trap, manual vent, and control valve that requires adjustment, replacement, or visual inspection.
 - 2. Division 22 shall consult with the General Contractor to coordinate the location of each access panel.
 - 3. Generally, access panels are not required when a lay-in-ceiling is installed. However, depending on the type of occupancy, the Architect may require that access areas be identified.

1.12 CONTINUITY OF SERVICES

- A. The building will be in use during these operations. The Division 22 contractor shall schedule his work, in consultation with other trades, and carry it out in such a manner as to least inconvenience the occupants due to interruption of mechanical services.
- B. Interruptions shall be confined to the smallest area possible at any one time and all interruptions shall be approved by the Owner. Temporary connections shall be made if required to provide continuity of service.
- C. After service has been restored following an interruption, each trade shall inspect all areas affected by the interruptions and be responsible for returning all services to the same operating condition which existed prior to the interruption.

1.13 USE OF FACILITY

- A. The normal use of the facility shall not be disturbed, except within the immediate construction area. All walks, driveways and entrances shall be kept clear and free of all Contractor's equipment, material and debris at all times.

1.14 PREFABRICATION

- A. If a Contractor elects to prefabricate items to be provided under their contract, the Contractor is still obligated to abide by all requirements for cooperation with other trades and shall not assume that their material will be installed first and other trades must follow.
- B. If changes are made by the Owner reasonably in advance of anticipated installation, the Owner shall not be penalized with added cost because materials were prefabricated in advance.

1.15 CLEANUP

- A. Each trade shall periodically clear away all debris, surplus materials, etc. resulting from his work or operations, leaving the job and the equipment furnished under any or all contracts in a clean condition.

1.16 INSTRUCTION OF OPERATING PERSONNEL

- A. Each trade shall furnish, without additional expense to the Owner, the services of competent instructors, who will give full instruction in the care, adjustment, and operation and maintenance of all parts of the equipment to the Owner's permanent employees who are to have charge of the equipment.

- B. Each instructor shall be thoroughly familiar with all parts of the installation on which they are to give instructions and shall be trained in operating theory as well as in practical operation and maintenance work. Factory trained instructors shall be employed wherever they are available. Instruction shall be given during regular workweek and at a time just prior to the time the equipment is accepted and turned over to the Owner for regular operation.

1.17 MAINTENANCE AND OPERATING MANUALS

- A. The Contractor shall prepare 3 ring binders. Each binder shall contain material and equipment data sheets, installation details, instructions, and schematics of actual equipment and operations directions supplied by the manufacturer for each item of equipment. Final acceptance of the work will be withheld until such data has been presented complete to the Owner. The manual shall be available for instruction of operations and maintenance of equipment and systems.
- B. The number of manuals shall be as stated in the Special Conditions with a minimum of three (3).

1.18 TESTS

- A. Each trade shall test the equipment provided and/or installed under this specification and shall demonstrate its proper operation to the Owner.
- B. No equipment shall be tested or operated for any purpose until it has been fully prepared, lubricated and properly connected and made ready for normal operation. Any damage to equipment occasioned by improper or ill-timed operation or testing shall be made good at the Contractor's own expense, before final inspection and acceptance.

1.19 DRAIN LINES FROM EQUIPMENT

- A. Unless noted otherwise, noted, each item of equipment requiring a drain line or a conductor for liquid shall be provided an "open site" drain, such as a standpipe, floor drain, or a janitors sink. Direct connection to existing or new waste and vent stacks or rainwater leaders is not acceptable.
- B. Condensate and indirect drain piping in finished spaces shall be copper, painted with aluminum paint. Provide a loop in the piping to provide gas seal.
- C. Division 22 shall also provide drains on items of equipment as noted in Miscellaneous Work.

1.20 SHOP DRAWINGS

- A. The quantity of shop drawings to be submitted shall be as noted in the General Conditions.

1.21 DEMOLITION

Not Used

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION 220500.

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.
 - 4. Silicone sealants.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop collar.
- B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, anti-corrosion coated or zinc coated, with plain ends and integral welded waterstop collar.
- C. Galvanized-Steel Sheet Pipe Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- D. PVC Pipe Sleeves: ASTM D1785, Schedule 40.

2.2 SLEEVE-SEAL SYSTEMS

- A. Description:
 - 1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 2. Designed to form a hydrostatic seal of 20-psig.
 - 3. Sealing Elements: EPDM-rubber or Nitrile (Buna N) interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size.
 - 4. Pressure Plates: Carbon steel.

5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, ASTM B633, of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Description: Nonshrink, recommended for interior and exterior sealing openings in nonfire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.4 SILICONE SEALANTS

- A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant, ASTM C920, Type S, Grade NS, Class 25, use NT.
- B. Silicone, S, P, 25, T, NT: Single-component, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant; ASTM C920, Type S, Grade P, Class 25, Uses T and NT. Grade P Pourable (self-leveling) formulation is for opening in floors and other horizontal surfaces that are not fire rated.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 2. Using grout or silicone sealant, seal space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.

3. Seal annular space between sleeve and piping or piping insulation; use sealants appropriate for size, depth, and location of joint.
- E. Assembly Penetrations, and Smoke-Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Division 7.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal-system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 1. Exterior Concrete Walls Above Grade:
 - a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
 2. Exterior Concrete Walls Below Grade:
 - a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 4. Concrete Slabs Above Grade:

- a. Piping Smaller Than NPS 6: Steel-pipe sleeves.
- 5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: PVC-pipe sleeves.

END OF SECTION 220517

SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped steel with polished, chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.
- D. Split-Plate, Stamped-Steel Type: With polished, chrome-plated finish; concealed and exposed-rivet hinge; and spring-clip fasteners.

2.2 FLOOR PLATES

- A. Split Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping and Relocated Existing Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Chrome-Plated Piping: One-piece steel with polished, chrome-plated finish.

- c. Insulated Piping: One-piece steel with polished, chrome-plated finish.
- d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
- e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.

2. Escutcheons for Existing Piping to Remain:

- a. Chrome-Plated Piping: Split-casting, stamped steel with concealed hinge with polished, chrome-plated finish.
- b. Insulated Piping: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish
- c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
- d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.

C. Install floor plates for piping penetrations of equipment-room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

- 1. New Piping and Relocated Existing Piping: Split floor plate.
- 2. Existing Piping: Split floor plate.

3.2 FIELD QUALITY CONTROL

A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 220518

SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61 and NSF 372.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.

C. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.

D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

F. Valve Sizes: Same as upstream piping unless otherwise indicated.

G. Valve Actuator Types:

1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
2. Handlever: For quarter-turn valves smaller than NPS 4.

H. Valves in Insulated Piping:

1. Include 2-inch stem extensions.
2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.

3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRASS BALL VALVES

A. Brass Ball Valves, Two-Piece with Full Port and Brass Trim, Threaded or Soldered Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. American Valve, Inc.
 - b. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - c. Milwaukee Valve Company.
 - d. WATTS.
2. Description:
 - a. Standard: MSS SP-110 or MSS SP-145.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Forged brass.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Full.

B. Brass Ball Valves, Two-Piece with Full Port and Brass Trim, Press Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. American Valve, Inc.
 - b. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - c. Milwaukee Valve Company.
 - d. WATTS.
2. Description:
 - a. Standard: MSS SP-110 or MSS SP-145.
 - b. CWP Rating: Minimum 200 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Forged brass.
 - e. Ends: Press.
 - f. Press Ends Connection Rating: Minimum 200 psig.
 - g. Seats: PTFE or RPTFE.
 - h. Stem: Brass.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.
 - k. O-Ring: Buna-N or EPDM.

2.3 BRONZE BALL VALVES

A. Bronze Ball Valves, Two-Piece with Full Port, and Bronze or Brass Trim, Threaded or Soldered Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. Milwaukee Valve Company.
 - c. NIBCO INC.
 - d. WATTS.
 - e. Zurn Industries, LLC.
2. Description:
 - a. Standard: MSS SP-110 or MSS-145.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Bronze or brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Full.

B. Bronze Ball Valves, Two-Piece with Full Port, and Bronze or Brass Trim, Press Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
 - b. Milwaukee Valve Company.
 - c. NIBCO INC.
2. Description:
 - a. Standard: MSS SP-110 or MSS-145.
 - b. CWP Rating: Minimum 200 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Bronze.
 - e. Ends: Press.
 - f. Press Ends Connections Rating: Minimum 200 psig.
 - g. Seats: PTFE or RTPFE.
 - h. Stem: Bronze or brass.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.
 - k. O-Ring Seal: EPDM or Buna-N.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.

3.2 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Steel Piping, NPS 2 and Smaller: Threaded ends.

3.3 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Brass ball valves, two-piece with full port and brass trim. Provide with threaded or press connection-joint ends.
 - 2. Bronze ball valves, two-piece with full port and bronze or brass trim. Provide with threaded or press-connection-joint ends.

END OF SECTION 220523.12

SECTION 220523.14 - CHECK VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Bronze swing check valves.
 - 2. Bronze swing check valves, press ends.
 - 3. Iron swing check valves.
 - 4. Iron swing check valves with closure control.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
 - 1. Certification that products comply with NSF 61 and NSF 372.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 4. ASME B31.9 for building services piping valves.
- C. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE SWING CHECK VALVES

A. Bronze Swing Check Valves with Bronze Disc, Class 125:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. American Valve, Inc.
 - b. Apollo Valves; a part of Alberts Integrated Piping Systems.
 - c. Crane; a Crane brand.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. WATTS.
2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B62, bronze.
 - e. Ends: Threaded or soldered. See valve schedule articles.
 - f. Disc: Bronze.

B. Bronze Swing Check Valves with Nonmetallic Disc, Class 125:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Apollo Valves; a part of Alberts Integrated Piping Systems.
 - b. Crane; a Crane brand.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
 - e. WATTS.
2. Description:
 - a. Standard: MSS SP-80, Type 4.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B62, bronze.
 - e. Ends: Threaded or soldered. See valve schedule articles.
 - f. Disc: PTFE.

C. Bronze Swing Check Valves, Press Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Apollo Valves; a part of Alberts Integrated Piping Systems.
 - b. Elkhart Products Corporation.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.

2. Description:

- a. Standard: MSS SP-80 and MSS SP-139.
- b. CWP Rating: Minimum 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B584, bronze.
- e. Ends: Press.
- f. Press Ends Connection Rating: Minimum 200 psig
- g. Disc: Brass or bronze.

2.3 IRON SWING CHECK VALVES

A. Iron Swing Check Valves with Metal Seats, Class 125:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- a. Apollo Valves; a part of Aalberts Integrated Piping Systems.
- b. Crane; a Crane brand.
- c. Milwaukee Valve Company.
- d. NIBCO INC.
- e. WATTS.

2. Description:

- a. Standard: MSS SP-71, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Clear or full waterway.
- d. Body Material: ASTM A126, gray iron with bolted bonnet.
- e. Ends: Flanged or threaded. See valve schedule articles.
- f. Trim: Bronze.
- g. Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install swing check valves for proper direction of flow in horizontal position with hinge pin level.

3.2 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze disc.
 - b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or spring; metal-seat check valves.
 - c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- C. End Connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded or soldered or press-ends.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged or threaded.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged or threaded.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze swing check valves bronze disc, Class 125, with threaded end connections.
 - 2. Bronze swing check valves with press-end connections.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron swing check valves with metal seats, Class 125, with threaded or flanged end connections.

END OF SECTION 220523.14

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal hanger-shield inserts.
 - 4. Fastener systems.
 - 5. Pipe-positioning systems.
 - 6. Equipment supports.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Show fabrication and installation details and include calculations.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to "2015 ASME Boiler and Pressure Vessel Code, Section IX."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment.

2.2 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 THERMAL HANGER-SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psig or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psig or ASTM C552, Type II cellular glass with 100-psig or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

- B. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Indoor Applications: Zinc-coated or stainless steel.
 - 2. Outdoor Applications: Stainless steel.

2.6 PIPE-POSITIONING SYSTEMS

- A. Description: IAPMO PS 42 positioning system composed of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.7 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-carbon-steel shapes.

2.8 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.

- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Pipe-Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel or corrosion-resistant attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal hanger-shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.

8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction occurs.
 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction occurs.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation, in addition to expansion and contraction, is required.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.

7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- P. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- R. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

Page Intentionally Left Blank

SECTION 220548.13 - VIBRATION CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Elastomeric isolation pads.
2. Elastomeric isolation mounts.
3. Restrained elastomeric isolation mounts.
4. Open-spring isolators.
5. Housed-spring isolators.
6. Restrained-spring isolators.
7. Housed-restrained-spring isolators.
8. Pipe-riser resilient supports.
9. Resilient pipe guides.
10. Elastomeric hangers.
11. Spring hangers.

1.2 ACTION SUBMITTALS

- ##### A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ELASTOMERIC ISOLATION PADS

A. Elastomeric Isolation Pads.

1. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
2. Size: Factory or field cut to match requirements of supported equipment.
3. Pad Material: Oil and water resistant with elastomeric properties.
4. Surface Pattern: Smooth pattern.
5. Infused nonwoven cotton or synthetic fibers.
6. Load-bearing metal plates adhered to pads.

2.2 ELASTOMERIC ISOLATION MOUNTS

A. Double-Deflection, Elastomeric Isolation Mounts.

1. Mounting Plates:
 - a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded with threaded studs or bolts.
 - b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.

2. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.3 RESTRAINED ELASTOMERIC ISOLATION MOUNTS

- A. Restrained Elastomeric Isolation Mounts.
 1. Description: All-directional isolator with restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - a. Housing: Cast-ductile iron or welded steel.
 - b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.4 OPEN-SPRING ISOLATORS

- A. Freestanding, Laterally Stable, Open-Spring Isolators.
 1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 5. Baseplates: Factory-drilled steel plate for bolting to structure with an elastomeric isolator pad attached to the underside. Baseplates shall limit floor load to 500 psig.
 6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

2.5 HOUSED-SPRING ISOLATORS

- A. Freestanding, Laterally Stable, Open-Spring Isolators in Two-Part Telescoping Housing.
 1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 5. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Top housing with attachment and leveling bolt.

2.6 RESTRAINED-SPRING ISOLATORS

- A. Freestanding, Laterally Stable, Open-Spring Isolators with Vertical-Limit Stop Restraint.
 1. Housing: Steel housing with vertical-limit stops to prevent spring extension due to weight being removed.

- a. Base with holes for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Top plate with threaded mounting holes.
 - c. Internal leveling bolt that acts as blocking during installation.
- 2. Restraint: Limit stop as required for equipment and authorities having jurisdiction.
- 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
- 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
- 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
- 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.7 HOUSED-RESTRAINED-SPRING ISOLATORS

- A. Freestanding, Steel, Open-Spring Isolators with Vertical-Limit Stop Restraint in Two-Part Telescoping Housing
 - 1. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators. Housings are equipped with adjustable snubbers to limit vertical movement.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Threaded top housing with adjustment bolt and cap screw to fasten and level equipment.
 - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.8 PIPE-RISER RESILIENT SUPPORT

- A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum 1/2-inch-thick neoprene.
 - 1. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
 - 2. Maximum Load Per Support: 500 psig on isolation material providing equal isolation in all directions.

2.9 RESILIENT PIPE GUIDES

- A. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch-thick neoprene.
 - 1. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.10 ELASTOMERIC HANGERS

- A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods.
 - 1. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
 - 2. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.11 SPRING HANGERS

- A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression.
 - 1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
 - 7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
 - 8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

PART 3 - EXECUTION

3.1 VIBRATION CONTROL DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Division 03.
- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.

END OF SECTION 220548.13

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material and Thickness: stainless steel, 0.025-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Letter Color: Black.
 - 3. Background Color: White.
 - 4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 - 6. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
 - 2. Letter Color: Black.
 - 3. Background Color: White.
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Black.
- C. Background Color: White.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: Size letters according to ASME A13.1 for piping.

PART 3 - EXECUTION

3.1 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.2 PIPE LABEL INSTALLATION

- A. Piping Color Coding: Painting of piping is specified in Division 09.
- B. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Pipe Label Color Schedule:
 - 1. Domestic Water Piping
 - a. Background: Safety green.
 - b. Letter Colors: White.
 - 2. Sanitary Waste and Storm Drainage Piping:
 - a. Background Color: Safety black.
 - b. Letter Color: White.

END OF SECTION 220553

This page intentionally left blank.

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Domestic chilled-water piping for drinking fountains.
 - 5. Sanitary waste piping exposed to freezing conditions.
 - 6. Storm-water piping exposed to freezing conditions.
 - 7. Roof drains and rainwater leaders.
 - 8. Supplies and drains for handicap-accessible lavatories and sinks.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Sustainable Design Submittals:
 - 1. Product Data: For adhesives, mastics, and sealants, indicating VOC content.
 - 2. Laboratory Test Reports: For adhesives, mastics, and sealants, indicating compliance with requirements for low-emitting materials.
- C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.
- D. Samples: For each type of insulation and jacket indicated.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material test reports.
- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less and smoke-developed index of 150 or less.
- B. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.6 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come into contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable in accordance with ASTM C795.

- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Comply with ASTM C552.
 - 1. Preformed Pipe Insulation: Type II, Class 1, without jacket.
 - 2. Preformed Pipe Insulation: Type II, Class 2, with factory-applied ASJ jacket.
 - 3. Factory fabricate shapes in accordance with ASTM C450 and ASTM C585.
 - 4. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- G. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C534/C534M, Type I for tubular materials.
- H. Mineral-Fiber, Preformed Pipe: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C547.
 - 1. Preformed Pipe Insulation: Type I, Grade A with factory-applied ASJ.
 - 2. 850 deg F.
 - 3. Factory fabricate shapes in accordance with ASTM C450 and ASTM C585.
 - 4. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- I. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C534/C534M or ASTM C1427, Type I, Grade 1, for tubular materials.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
 - 1. Adhesive: As recommended by cellular glass manufacturer and with a VOC content of 80 g/L or less.
 - 2. Verify adhesive complies with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- C. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.
 - 1. Adhesive: As recommended by flexible elastomeric and polyolefin manufacturer and with a VOC content of 80 g/L or less.
 - 2. Verify adhesive complies with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 - 3. Flame-spread index shall be 25 or less and smoke-developed index shall be 50 or less as tested in accordance with ASTM E84.
 - 4. Wet Flash Point: Below 0 deg F.
 - 5. Service Temperature Range: 40 to 200 deg F.
 - 6. Color: Black.
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Adhesive: As recommended by mineral fiber manufacturer and with a VOC content of 80 g/L or less.

2. Verify adhesive complies with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- E. ASJ Adhesive and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.
1. Verify adhesives have a VOC content of 80 g/L or less.
 2. Verify adhesives and sealants comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

2.3 MASTICS AND COATINGS

- A. Materials shall be compatible with insulation materials, jackets, and substrates.
1. Mastics: As recommended by insulation manufacturer and with a VOC content of 50 g/L or less.
 2. Verify mastics comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.
1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
 2. Service Temperature Range: 0 to plus 180 deg F.
 3. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
 4. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
1. Water-Vapor Permeance: ASTM E96/E96M, greater than 1.0 perm at manufacturer's recommended dry film thickness.
 2. Service Temperature Range: 0 to plus 180 deg F.
 3. Color: White.

2.4 SEALANTS

- A. Materials shall be as recommended by the insulation manufacturer and shall be compatible with insulation materials, jackets, and substrates.
- B. Joint Sealants:
1. Permanently flexible, elastomeric sealant.
 2. Service Temperature Range: Minus 58 to plus 176 deg F.
 3. Color: White or gray.
 4. Verify sealant has a VOC content of 420 g/L or less.
 5. Verify sealant complies with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- C. FSK and Metal Jacket Flashing Sealants:
1. Fire- and water-resistant, flexible, elastomeric sealant.

2. Service Temperature Range: Minus 40 to plus 250 deg F.
3. Color: Aluminum.
4. Verify sealant has a VOC content of 420 g/L or less.
5. Verify sealant complies with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

2.6 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Fabric: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in. for covering pipe and pipe fittings.
- B. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C1136, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. Underground Direct-Buried Jacket: 125-mil-thick vapor barrier and waterproofing membrane, consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
- D. Self-Adhesive Outdoor Jacket: 60-mil-thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a cross-laminated polyethylene film covered with white aluminum-foil facing.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
 1. Width: 3 inches.
 2. Thickness: 11.5 mils.
 3. Adhesion: 90 ounces force/inch in width.
 4. Elongation: 2 percent.

5. Tensile Strength: 40 lbf/inch in width.
 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
1. Width: 3 inches.
 2. Thickness: 6.5 mils.
 3. Adhesion: 90 ounces force/inch in width.
 4. Elongation: 2 percent.
 5. Tensile Strength: 40 lbf/inch in width.
 6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Width: 2 inches.
 2. Thickness: 3.7 mils.
 3. Adhesion: 100 ounces force/inch in width.
 4. Elongation: 5 percent.
 5. Tensile Strength: 34 lbf/inch in width.

2.9 SECUREMENTS

- A. Bands:
1. Stainless Steel: ASTM A240/A240M, Type 304; 0.015 inch thick, 1/2 inch wide with wing seal.
 2. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
- C. Wire: 0.062-inch soft-annealed, stainless steel.

2.10 PROTECTIVE SHIELDING GUARDS

- A. Protective Shielding Pipe Covers
1. Description: Manufactured plastic wraps for covering plumbing fixture hot-water supply and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.
- B. Protective Shielding Piping Enclosures
1. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the tradesman installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.

- a. For below-ambient services, apply vapor-barrier mastic over staples.
- 4. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
- 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 25 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.

- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Division 07 for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07.

3.4 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation made from same material and density as that of adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers, so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate flanges, mechanical couplings, and unions, using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
 - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.

- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as that of adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union at least 2 times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches o.c.
 - 4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as that of pipe insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install preformed sections of same material as that of straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.

2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as that of pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands, and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.

3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as that of straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as that of straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 INSTALLATION OF POLYOLEFIN INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as that of pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 FIELD-APPLIED JACKET INSTALLATION

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch-thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.

3.10 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09.

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

- D. Do not field paint aluminum or stainless steel jackets.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections with the assistance of a factory-authorized service representative.
- B. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.12 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.13 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. NPS 1 and Smaller: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1/2 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
 - c. Polyolefin: 1/2 inch thick.
 - 2. NPS 1-1/4 and Larger: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - c. Polyolefin: 1 inch thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. NPS 1-1/4 and Smaller: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 3/4 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.

- c. Polyolefin: 3/4 inch thick.
- 2. NPS 1-1/2 and Larger: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - c. Polyolefin: 1 inch thick.
- C. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1/2 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
 - c. Polyolefin: 1/2 inch thick.

3.14 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Domestic Water Piping:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 2 inches thick.
 - b. Flexible Elastomeric: 2 inches thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
 - d. Polyolefin: 2 inches thick.

END OF SECTION 220719

This page intentionally left blank.

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Copper tube and fittings.
 - 2. PEX tube and fittings.
 - 3. Piping joining materials.
 - 4. Transition fittings.
 - 5. Dielectric fittings.

1.2 ACTION SUBMITTALS

- A. Product Data: For transition fittings and dielectric fittings.
- B. Sustainable Design Submittals:
 - 1. Product Data: For adhesives, indicating VOC content.
 - 2. Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.

1.3 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L and ASTM B 88, Type M water tube, drawn temper.
- B. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L water tube, annealed temper.
- C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- F. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.
- G. Copper, Brass, or Bronze Pressure-Seal-Joint Fittings:
 - 1. Fittings: Cast-brass, cast-bronze, or wrought-copper with EPDM O-ring seal in each end. Sizes NPS 2-1/2 and larger with stainless steel grip ring and EPDM O-ring seal.
 - 2. Minimum 200-psig working-pressure rating at 250 deg F.
- H. Copper Push-on-Joint Fittings:
 - 1. Cast-copper fitting complying with ASME B16.18 or wrought-copper fitting complying with ASME B 16.22.
 - 2. Stainless-steel teeth and EPDM-rubber, O-ring seal in each end instead of solder-joint ends.

2.3 PEX TUBE AND FITTINGS

- A. Tube Material: PEX plastic according to ASTM F 876 and ASTM F 877.
- B. Fittings: ASTM F 1807, metal insert and copper crimp rings.
- C. Fittings: ASSE 1061, push-fit fittings.
- D. Manifold: Multiple-outlet, plastic or corrosion-resistant-metal assembly complying with ASTM F 876; with plastic or corrosion-resistant-metal valve for each outlet.

2.4 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
 - 1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys.
- D. Flux: ASTM B 813, water flushable.
- E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.
- F. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.5 TRANSITION FITTINGS

A. General Requirements:

1. Same size as pipes to be joined.
2. Pressure rating at least equal to pipes to be joined.
3. End connections compatible with pipes to be joined.

B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

C. Plastic-to-Metal Transition Fittings:

1. Description:
 - a. CPVC or PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions.
 - b. One end with threaded brass insert and one solvent-cement-socket or threaded end.

D. Plastic-to-Metal Transition Unions:

1. Description:
 - a. CPVC or PVC four-part union.
 - b. Brass or stainless-steel threaded end.
 - c. Solvent-cement-joint or threaded plastic end.
 - d. Rubber O-ring.
 - e. Union nut.

2.6 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Standard: ASSE 1079.
2. Pressure Rating: 125 psig minimum at 180 deg F.
3. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Standard: ASSE 1079.
2. Factory-fabricated, bolted, companion-flange assembly.
3. Pressure Rating: 125 psig minimum at 180 deg F.
4. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

1. Nonconducting materials for field assembly of companion flanges.
2. Pressure Rating: 150 psig.
3. Gasket: Neoprene or phenolic.
4. Bolt Sleeves: Phenolic or polyethylene.
5. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:

1. Standard: IAPMO PS 66.

2. Electroplated steel nipple complying with ASTM F 1545.
3. Pressure Rating and Temperature: 300 psig at 225 deg F.
4. End Connections: Male threaded or grooved.
5. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance.
- D. Install shutoff valve immediately upstream of each dielectric fitting.
- E. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."
- F. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.
- G. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- H. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- I. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- J. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- K. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- L. Install piping to permit valve servicing.
- M. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- N. Install piping free of sags and bends.
- O. Install fittings for changes in direction and branch connections.
- P. Install PEX tubing with loop at each change of direction of more than 90 degrees.

- Q. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Braze Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.
- G. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- H. Joints for PEX Tubing: Join according to ASTM F 1807 for metal insert and copper crimp ring fittings and ASTM F 1960 for cold expansion fittings and reinforcing rings.
- I. Joints for PEX Tubing: Join according to ASSE 1061 for push-fit fittings.
- J. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.3 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.

- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition fittings or unions.

3.4 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.
- D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for hangers, supports, and anchor devices in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install hangers for copper ductile iron and galvanized steel tubing and piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Install vinyl-coated hangers for PEX tubing, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping within 12 inches of each fitting.
- E. Support vertical runs of copper ductile iron galvanized steel and stainless steel tubing and piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- F. Support vertical runs of PEX tubing to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.7 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.8 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
 - 2. Piping Tests:

- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.9 ADJUSTING

- A. Perform the following adjustments before operation:
- 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 - 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 - 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 - 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 - 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.10 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
- 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:

- 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
- c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.11 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Under-building-slab, domestic water, building-service piping, NPS 3 and smaller, shall be one of the following:
1. Soft copper tube, ASTM B 88, Type K; wrought-copper, solder-joint fittings; and brazed joints.
- E. Under-building-slab, domestic water, building-service piping, NPS 4 to NPS 8 and larger, shall be one of the following:
1. Soft copper tube, ASTM B 88, Type K; wrought-copper, solder-joint fittings; and brazed joints.
- F. Under-building-slab, domestic water piping, NPS 2 and smaller, shall be one of the following:
1. Hard or soft copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
- G. Aboveground domestic water piping, NPS 2 and smaller, shall be one of the following:
1. Hard copper tube, ASTM B 88, Type L or Type M; cast- or wrought-copper, solder-joint fittings; and brazed joints.
 2. Hard copper tube, ASTM B 88, Type L or Type M; copper pressure-seal-joint fittings; and pressure-sealed joints.
 3. Hard copper tube, ASTM B 88, Type L or Type M; copper push-on-joint fittings; and push-on joints.
 4. PEX tube, NPS 1 and smaller.
 - a. Fittings for PEX tube:
 - 1) ASTM F 1807, metal insert and copper crimp rings.

- 2) ASTM F 1960, cold expansion fittings and reinforcing rings.
- 3) ASSE 1061, push-fit fittings.

H. Aboveground domestic water piping, NPS 2-1/2 to NPS 4, shall be one of the following:

1. Hard copper tube, ASTM B 88, Type L or Type M; cast- or wrought-copper, solder-joint fittings; and brazed joints.
2. Hard copper tube, ASTM B 88, Type L or Type M; copper pressure-seal-joint fittings; and pressure-sealed joints.
3. Hard copper tube, ASTM B 88, Type L or Type M; grooved-joint, copper-tube appurtenances; and grooved joints.

I. Aboveground domestic water piping, NPS 5 to NPS 8, shall be one of the following:

1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and brazed joints.
2. Hard copper tube, ASTM B 88, Type L; grooved-joint, copper-tube appurtenances; and grooved joints.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Vacuum breakers.
 - 2. Backflow preventers.
 - 3. Temperature-actuated, water mixing valves.
 - 4. Drain valves.
 - 5. Water-hammer arresters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61 and NSF 14.
- B. Comply with NSF 372 for low lead.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Standard: ASSE 1001.
 - 2. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 3. Body: Bronze.
 - 4. Inlet and Outlet Connections: Threaded.
 - 5. Finish: Rough bronze.
- B. Hose-Connection Vacuum Breakers:
 - 1. Standard: ASSE 1011.
 - 2. Body: Bronze, nonremovable, with manual drain.
 - 3. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 - 4. Finish: Rough bronze.

2.4 BACKFLOW PREVENTERS

- A. Intermediate Atmospheric-Vent Backflow Preventers:
 - 1. Standard: ASSE 1012.
 - 2. Operation: Continuous-pressure applications.
 - 3. Size: NPS 1/2.
 - 4. Body: Bronze.
 - 5. End Connections: Union, solder joint.
 - 6. Finish: Rough bronze.

2.5 TEMPERATURE-ACTUATED, WATER MIXING VALVES

- A. Water-Temperature Limiting Devices:
 - 1. Standard: ASSE 1017.
 - 2. Pressure Rating: 125 psig.
 - 3. Type: Thermostatically controlled, water mixing valve.
 - 4. Material: Bronze body with corrosion-resistant interior components.
 - 5. Connections: Threaded union inlets and outlet.
 - 6. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 - 7. Tempered-Water Setting: 110 deg F.
 - 8. Valve Finish: Rough bronze.
- B. Primary, Thermostatic, Water Mixing Valves:
 - 1. Standard: ASSE 1017.
 - 2. Pressure Rating: 125 psig minimum unless otherwise indicated.
 - 3. Type: Exposed-mounted, thermostatically controlled, water mixing valve.
 - 4. Material: Bronze body with corrosion-resistant interior components.
 - 5. Connections: Threaded union inlets and outlet.
 - 6. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 - 7. Tempered-Water Setting: 110 deg F.
 - 8. Valve Finish: Rough bronze.
 - 9. Piping Finish: Copper.

2.6 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Backflow Preventers: Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.

1. Locate backflow preventers in same room as connected equipment or system.
2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
3. Do not install bypass piping around backflow preventers.

B. Temperature-Actuated, Water Mixing Valves: Install with check stops or shutoff valves on inlets and with shutoff valve on outlet.

3.2 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.

3.3 IDENTIFICATION

A. Plastic Labels for Equipment: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:

1. Pressure vacuum breakers.
2. Intermediate atmospheric-vent backflow preventers.
3. Primary, thermostatic, water mixing valves.
4. Primary water tempering valves.
5. Outlet boxes.

- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Test each pressure vacuum breaker according to authorities having jurisdiction and the device's reference standard.
- B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 221119

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Hubless, cast-iron soil pipe and fittings.
2. Copper tube and fittings.
3. ABS pipe and fittings.
4. PVC pipe and fittings.
5. Specialty pipe fittings.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

1. Product Data: For adhesives, indicating VOC content.
2. Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 WARRANTY

A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Soil, Waste, and Vent Piping: 10-foot head of water.

B. Seismic Performance: Soil, waste, and vent piping and support and installation shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

2.2 PIPING MATERIALS

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888.
- B. Joining Material: CISPI 310 coupling, assembly of stainless steel shield and clamp with ASTM C564 elastomeric sealing sleeve.

2.4 COPPER TUBE AND FITTINGS

- A. Copper Type DWV Tube: ASTM B 306, drainage tube, drawn temper.
- B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.
- C. Copper Pressure Fittings:
 - 1. Copper Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - 2. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- D. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
 - 1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 - 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- E. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

2.5 ABS PIPE AND FITTINGS

- A. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.
- B. Solid-Wall ABS Pipe: ASTM D 2661, Schedule 40.
- C. ABS Socket Fittings: ASTM D 2661, made to ASTM D 3311, drain, waste, and vent patterns.
- D. Solvent Cement: ASTM D 2235.
 - 1. Verify solvent cement has a VOC content of 325 g/L or less.
 - 2. Verify solvent cement complies with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation

2.6 PVC PIPE AND FITTINGS

- A. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.
- B. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
- C. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- D. Adhesive Primer: ASTM F 656.
 - 1. Verify adhesive primer complies with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- E. Solvent Cement: ASTM D 2564.
 - 1. Verify solvent cement has a VOC content of 510 g/L or less.

2.7 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 - 2. Unshielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1173.
 - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.
 - d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
 - 3. Shielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1460.
 - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 - 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 - 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment."
- K. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
 - 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
 - 2. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
 - a. Straight tees, elbows, and crosses may be used on vent lines.
 - 3. Do not change direction of flow more than 90 degrees.
 - 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of waste piping in direction of flow is prohibited.
- L. Lay buried building waste piping beginning at low point of each system.
 - 1. Install true to grades and alignment indicated, with unbroken continuity of invert.

2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 3. Maintain swab in piping and pull past each joint as completed.
- M. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
1. Building Sanitary Waste: 2 percent downward in direction of flow for piping NPS 3 and smaller; 2 percent downward in direction of flow for piping NPS 4 and larger.
 2. Horizontal Sanitary Waste Piping: 2 percent downward in direction of flow.
 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- N. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- O. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- P. Install aboveground ABS piping according to ASTM D 2661.
- Q. Install aboveground PVC piping according to ASTM D 2665.
- R. Install underground ABS and PVC piping according to ASTM D 2321.
- S. Plumbing Specialties:
1. Install backwater valves in sanitary waster gravity-flow piping.
 - a. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."
 2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
 - a. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 3. Install drains in sanitary waste gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- T. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors.
1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs.
1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors.

1. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Join hubless, cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook".
- B. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.
- C. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.
- D. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 appendixes.
 3. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 appendixes.

3.3 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 1. Install transition couplings at joints of piping with small differences in ODs.
 2. In Waste Drainage Piping: Unshielded, nonpressure transition couplings.

3.4 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments.
 3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
 6. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 7. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 8. Base of Vertical Piping: MSS Type 52, spring hangers.

- B. Install hangers for cast-iron soil piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Install hangers for ABS and PVC piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- E. Support vertical runs of cast iron soil piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- F. Support vertical runs of ABS and PVC piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
 - 1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Comply with requirements for cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 6. Equipment: Connect waste piping as indicated.
 - a. Provide shutoff valve if indicated and union for each connection.
 - b. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.6 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.7 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
 - a. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water.
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
 - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg.
 - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
 - c. Air pressure must remain constant without introducing additional air throughout period of inspection.

- d. Inspect plumbing fixture connections for gas and water leaks.
- 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
- 6. Prepare reports for tests and required corrective action.

3.8 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed ABS and PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.
- E. Repair damage to adjacent materials caused by waste and vent piping installation.

3.9 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Solid-wall ABS pipe, ABS socket fittings, and solvent-cemented joints.
 - 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 4. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- C. Aboveground, soil and waste piping NPS 5 and larger shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- D. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Solid-wall ABS pipe, ABS socket fittings, and solvent-cemented joints.
 - 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 4. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- E. Aboveground, vent piping NPS 5 and larger shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- F. Underground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil piping; gaskets; and gasketed joints.

2. Solid wall ABS pipe, ABS socket fittings, and solvent-cemented joints.
3. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
4. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

G. Underground, soil and waste piping NPS 5 and larger shall be any of the following:

1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
2. Solid-wall PVC pipe; PVC socket fittings; and solvent-cemented joints.
3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Cleanouts.
 - 2. Roof flashing assemblies.
 - 3. Miscellaneous sanitary drainage piping specialties.

1.2 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene.
- B. PVC: Polyvinyl chloride.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

- A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary waste piping specialty components.

2.2 CLEANOUTS

- A. Cast-Iron Exposed Cleanouts:
 - 1. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
 - 2. Size: Same as connected drainage piping
 - 3. Body Material: Hubless, cast-iron soil pipe test tee as required to match connected piping.
 - 4. Closure: Countersunk, brass plug.
 - 5. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
 - 6. Closure: Stainless-steel plug with seal.
- B. Cast-Iron Exposed Floor Cleanouts:

1. Standard: ASME A112.36.2M for adjustable housing cleanout.
2. Size: Same as connected branch.
3. Type: Adjustable housing.
4. Body or Ferrule: Cast iron.
5. Clamping Device: Not required.
6. Outlet Connection: Inside calk.
7. Closure: Brass plug with straight threads and gasket.
8. Adjustable Housing Material: Cast iron with threads.
9. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
10. Frame and Cover Shape: Round.
11. Top Loading Classification: Extra Heavy Duty.
12. Riser: ASTM A74, Extra-Heavy class, cast-iron drainage pipe fitting and riser to cleanout.

C. Cast-Iron Wall Cleanouts:

1. Standard: ASME A112.36.2M. Include wall access.
2. Size: Same as connected drainage piping.
3. Body: Hubless, cast-iron soil pipe test tee as required to match connected piping.
4. Closure Plug:
 - a. Brass.
 - b. Countersunk head.
 - c. Drilled and threaded for cover attachment screw.
 - d. Size: Same as or not more than one size smaller than cleanout size.
5. Wall Access: Round, deep, chrome-plated bronze cover plate with screw.

D. Plastic Floor Cleanouts:

1. Size: Same as connected branch.
2. Body: PVC.
3. Closure Plug: PVC.
4. Riser: Drainage pipe fitting and riser to cleanout of same material as drainage piping.

2.3 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies:

1. Description: Manufactured assembly made of 4.0-lb/sq. ft., 0.0625-inch- thick, lead flashing collar and skirt extending at least 6 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.
 - a. Open-Top Vent Cap: Without cap.

2.4 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Open Drains:

1. Description: Shop or field fabricate from ASTM A74, Service class, hub-and-spigot, cast-iron soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C564 rubber gaskets.
2. Size: Same as connected waste piping.

B. Deep-Seal Traps:

1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch-minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch-minimum water seal.

C. Floor-Drain, Trap-Seal Primer Fittings:

1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

D. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

E. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 1 inch above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

F. Stack Flashing Fittings:

1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
2. Size: Same as connected stack vent or vent stack.

G. Vent Caps:

1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
2. Size: Same as connected stack vent or vent stack.

H. Expansion Joints:

1. Standard: ASME A112.6.4.
2. Body: Cast iron with bronze sleeve, packing, and gland.
3. End Connections: Matching connected piping.
4. Size: Same as connected soil, waste, or vent piping.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install backwater valves in building drain piping.
 - 1. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
- B. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- E. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof. Comply with requirements in Division 7.
- F. Assemble open drain fittings and install with top of hub 1 inch above floor.
- G. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- H. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 - 2. Size: Same as floor drain inlet.
- I. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- J. Install sleeve and sleeve seals with each riser and stack passing through floors with waterproof membrane.
- K. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
- L. Install wood-blocking reinforcement for wall-mounting-type specialties.
- M. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FLASHING INSTALLATION

- A. Comply with requirements in Division 7.
- B. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required.
- C. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- D. Set flashing on floors and roofs in solid coating of bituminous cement.
- E. Secure flashing into sleeve and specialty clamping ring or device.
- F. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Division 7.
- G. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.

3.4 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.
 - 1. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.5 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 224100 - RESIDENTIAL PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bathtubs.
2. Faucets.
3. Lavatories.
4. Showers.
5. Kitchen sinks.
6. Dishwasher air-gap fittings.
7. Disposers.
8. Water closets.
9. Toilet seats.
10. Supply fittings.
11. Waste fittings.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

1. Plumbing Fixtures: Provide the following:
 - a. Manufacturer cut sheet indicating water consumption.
 - b. WaterSense certification for residential fixtures, commercial water closets, commercial urinals, and commercial showers.

1.3 CLOSEOUT SUBMITTALS

A. Maintenance data.

PART 2 - PRODUCTS

2.1 BATHTUBS

A. Bathtubs: with shower.

1. Fixture:
 - a. Standard: ASME A112.19.1/CSA B45.2 for enameled cast-iron or enameled-steel bathtubs.
 - b. Standard: ANSI Z124.1.2 for FRP or PMMA bathtubs.
 - c. Bathing Surface: Slip resistant according to ASTM F462.

- d. Color: [White] <Insert color>.
- e. Drain: NPS 1-1/2; chrome-plated-brass, pop-up waste and overflow.
- 2. Supply Fittings: Included in faucet.
- 3. Tub Filler: Chrome-plated-brass diverter spout.
- 4. Waste Fittings:
 - a. Standard: ASME A112.18.2/CSA B45.125.2.
 - b. Drain: Stainless steel or chrome-plated brass, removable strainer.
 - c. Overflow: Chrome-plated-brass escutcheon with toggle drain-plug device.
 - d. Drain Piping: Schedule 40 ABS or PVC, NPS 1-1/2 P-trap and waste.

2.2 BATHTUB FAUCETS

- A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet materials that will be in contact with potable water.
- B. Bathtub Faucets: Single handle.
 - 1. Standards: ASME A112.18.1/CSA B125.1 and ASSE 1016.
 - 2. Faucet:
 - a. Body Material: Solid brass.
 - b. Finish: Polished chrome plate.
 - c. Maximum Flow Rate: 2.5 gpm unless otherwise indicated.
 - d. Mounting: Concealed.
 - e. Operation: Single handle, push-pull or twist or rotate control, with hot- and cold-water indicators.
 - f. Antiscald Device: Integral with mixing valve.
 - g. Check Stops: Check-valve type, integral with or attached to body; on hot- and cold-water supply connections.
 - h. Diverter: In-tub filler spout.
 - i. Supply Connections: NPS 1/2.
 - 3. Shower Head:
 - a. Standard: ASME A112.18.1/CSA B125.1.
 - b. Type: Ball joint with arm and flange.
 - c. Shower Head Material: Metallic with chrome-plated finish.
 - d. Spray Pattern: Adjustable.
 - e. Shower-Arm, Flow-Control Fitting: Not required.
 - f. Temperature Indicator: Not required.
 - 4. Bathtub Filler Spout: Chrome-plated brass.

2.3 LAVATORIES

- A. Lavatories: counter mounted.
 - 1. Fixture:
 - a. Standard: ASME A112.19.1/CSA B45.2 for enameled cast-iron or -steel lavatories.
 - b. Standard: ANSI Z124.3 for PMMA lavatories.
 - c. Standard: ANSI Z124.3 and ANSI/ICPA SS-1 for solid-surface lavatories.

- d. Standard: ASME A112.19.3/CSA B45.4 for stainless-steel lavatories.
- e. Standard: ASME A112.19.2/CSA B45.1 for vitreous-china lavatories.
- f. Type: Flat-rim with ledge or Self-rimming.
- g. Color: White.
- 2. Supply Fittings: Comply with requirements in "Supply Fittings" Article.
- 3. Waste Fittings: Comply with requirements in "Waste Fittings" Article.

2.4 LAVATORY FAUCETS

- A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet materials that will be in contact with potable water.
- B. Lavatory Faucets: Two-handle mixing valve.
 - 1. Standard: ASME A112.18.1/CSA B125.1.
 - 2. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture holes; coordinate outlet with spout and fixture receptor.
 - 3. Body Material: General-duty, solid brass.
 - 4. Finish: Polished chrome plate.
 - 5. Maximum Flow Rate: 2.2 gpm.
 - 6. Inlet(s): NPS 3/8 tubing, plain end.
 - 7. Spout Outlet: Aerator.
 - 8. Operation: Compression, manual.
 - 9. Drain: Pop up.

2.5 SHOWERS

- A. Showers: Standard FRP or PMMA with base and faucet.
 - 1. Standard: ANSI Z124.1.2.
 - 2. Surround: One piece.
 - 3. Bathing Surface: Slip resistant according to ASTM F462.
 - 4. Color: White.
- B. Showers: Accessible FRP or PMMA with seat, grab bar, base, and faucet.
 - 1. Standards: ANSI Z124.1.2 and ICC/ANSI A117.1 for roll-in shower compartments.
 - 2. Surround: One piece.
 - 3. Bathing Surface: Slip resistant according to ASTM F462.
 - 4. Color: White.
 - 5. Accessibility Options: Include grab bar and bench.
 - 6. Faucet: Shower.
 - 7. Drain: Grid, NPS 2.

2.6 SHOWER FAUCETS

- A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet materials that will be in contact with potable water.
- B. Shower Faucets: Single handle, pressure-balance, mixing valve.
 - 1. Fixture:

- a. Standard: ASME A112.18.1/CSA B125.1.
 - b. General: Include hot- and cold-water indicators; check stops; and fixed shower head, arm, and flange. Coordinate faucet inlets with supplies.
 - c. Body Material: Solid brass.
 - d. Finish: Polished chrome plate.
 - e. Maximum Flow Rate: 2.5 gpm unless otherwise indicated.
 - f. Mounting: Concealed.
 - g. Backflow-Prevention Device for Hand-Held Shower: Required.
 - h. Operation: Compression, manual.
 - i. Antiscald Device: Integral with mixing valve.
 - j. Check Stops: Check-valve type, integral with or attached to body; on hot- and cold-water supply connections.
- 2. Supply Connections: NPS 1/2.
 - 3. Shower Head:
 - a. Type: Ball joint.
 - b. Shower Head Material: Metallic with chrome-plated finish.
 - c. Spray Pattern: Adjustable.
 - d. Integral Volume Control: Not required.
 - e. Shower-Arm, Flow-Control Fitting: Not required.

2.7 KITCHEN SINKS

A. Kitchen Sinks: Two bowl, counter mounte,.

- 1. Fixture:
 - a. Standard: ASME A112.19.1/CSA B45.2 for enameled cast-iron or -steel kitchen sinks.
 - b. Standard: ANSI Z124.3 for PMMA kitchen sinks.
 - c. Standard: ANSI Z124.3 and ANSI/ICPA SS-1 for solid-surface kitchen sinks.
 - d. Standard: ASME A112.19.3/CSA B45.4 for stainless-steel kitchen sinks.
 - e. Metal Thickness: 0.038 inch for stainless-steel kitchen sinks.
 - f. Left Bowl:
 - 1) Drain: 3-1/2-inch outlet for disposer.
 - a) Location: Centered in bowl.
 - g. Right Bowl:
 - 1) Drain: 3-1/2-inch crumb cup.
 - a) Location: Centered in bowl.
- 2. Supply Fittings: Comply with requirements in "Supply Fittings" Article.
- 3. Waste Fittings: Comply with requirements in "Waste Fittings" Article, except include continuous waste for multibowl sinks.
 - a. Dishwasher Air-Gap Fitting: Comply with requirements in "Dishwasher Air-Gap Fittings" Article.

2.8 SINK FAUCETS

- A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet materials that will be in contact with potable water.
- B. Sink Faucets: kitchen sink.
 - 1. Standard: ASME A112.18.1/CSA B125.1.
 - 2. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture holes; coordinate outlet with spout and fixture receptor.
 - 3. Kitchen Sink Option: Separate hand spray complying with ASSE 1025.
 - 4. Finish: Polished chrome plate.
 - 5. Maximum Flow Rate: 2.5 gpm unless otherwise indicated.
 - 6. Mixing Valve: Single control or Two-lever handle.
 - 7. Spout Outlet: Swivel aerator/spray.

2.9 DISHWASHER AIR-GAP FITTINGS

- A. Dishwasher Air-Gap Fittings:
 - 1. Standard: ASSE 1021.
 - 2. Description: Device designed to prevent backflow of contaminated liquid into domestic dishwashers.
 - 3. Material: Plastic body.
 - 4. Hose Connections: 5/8-inch-ID inlet and 7/8-inch-ID outlet.
 - 5. Capacity: At least 5 gpm; at inlet pressure of at least 5 psig and at temperature of at least 140 deg F.
 - 6. Mounting: Deck.
 - 7. Hoses: Rubber and suitable for temperature of at least 140 deg F.
 - a. Inlet Hose: 5/8 inch ID and 48 inches long.
 - b. Outlet Hose: 7/8 inch ID and 48 inches long.

2.10 DISPOSERS

- A. Disposers: Continuous-feed household, food waste.
 - 1. Standards: ASSE 1008 and UL 430, and listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. General: Include reset button; wall switch; corrosion-resistant chamber with jam-resistant, cutlery- or stainless-steel grinder or shredder; NPS 1-1/2 outlet; quick-mounting, stainless-steel sink flange; antisplash guard; and combination cover/stopper.
 - 3. Model: Sound-insulated chamber.
 - 4. Motor: 115 V ac, 1725 rpm, 1/3 hp with overload protection.

2.11 WATER CLOSETS

- A. Water Closets: Floor mounted, floor outlet, close coupled (gravity tank), vitreous china.
 - 1. Bowl:
 - a. Standards: ASME A112.19.2/CSA B45.1, ASME A112.19.5, and ASSE 1037.
 - b. Rim Contour: Elongated.
 - c. Water Consumption: Water saving.
 - d. Color: White.

2. Supply Fittings:

- a. Standard: ASME A112.18.1/CSA B125.1.
- b. Supply Piping: Chrome-plated-brass pipe or chrome-plated-copper tube matching water-supply piping size. Include chrome-plated wall flange.
- c. Stop: Chrome-plated-brass, one-quarter-turn, ball-type or compression stop with inlet connection matching water-supply piping type and size.
 - 1) Operation: Loose key or Wheel handle.
- d. Riser:
 - 1) Size: NPS 3/8.
 - 2) Material: Chrome-plated, soft-copper flexible tube or ASME A112.18.6, braided- or corrugated-stainless-steel flexible hose riser.

2.12 TOILET SEATS

- A. Toilet Seats:
 - 1. Standard: IAPMO/ANSI Z124.5.
 - 2. Material: Plastic.
 - 3. Type: Residential.
 - 4. Shape: Elongated rim (Closed front).
 - 5. Configuration: Closed front with cover.
 - 6. Size: Elongated.
 - 7. Hinge Type: Check.
 - 8. Hinge Material: Noncorroding metal or Plastic.
 - 9. Seat Cover: Required.
 - 10. Color: White.

2.13 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Lavatory and Kitchen Sink Supply Fittings:
 - 1. Supply Piping: Chrome-plated-brass pipe or chrome-plated-copper tube matching water-supply piping size. Include chrome-plated wall flange.
 - 2. Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression stop with inlet connection matching water-supply piping type and size.
 - a. Operation: Loose key or Wheel handle.
 - 3. Risers:
 - a. Size: NPS 3/8 for lavatories.
 - b. Size: NPS 3/8 for kitchen sinks.
 - c. Material: Chrome-plated, soft-copper flexible tube or ASME A112.18.6, braided- or corrugated-stainless-steel flexible hose riser.

2.14 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/4 offset tailpiece for accessible lavatories.
- C. Drain: Pop-up type with NPS 1-1/4 straight tailpiece as part of faucet for standard lavatories.
- D. Drain: Grid type with NPS 1-1/2 offset tailpiece for accessible kitchen sinks.
- E. Drain: Grid type with NPS 1-1/2 straight tailpiece for standard kitchen sinks.
- F. Trap:
 - 1. Size: NPS 1-1/4 for lavatories.
 - 2. Size: NPS 1-1/2 for kitchen sinks.
 - 3. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-thick brass tube to wall; and chrome-plated-brass or -steel wall flange.

2.15 GROUT

- A. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install plumbing fixtures level and plumb according to roughing-in drawings.
- B. Install floor-mounted water closets on closet flange attachments to drainage piping.
- C. Install counter-mounting fixtures in and attached to casework.
- D. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.
 - 1. Exception: Use ball or gate valves if supply stops are not specified with fixture. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping."
- E. Install tanks for accessible, tank-type water closets with lever handle mounted on wide side of compartment.
- F. Install toilet seats on water closets.

- G. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- H. Install shower flow-control fittings with specified maximum flow rates in shower arms.
- I. Install traps on fixture outlets.
 - 1. Exception: Omit trap on fixtures with integral traps.
 - 2. Exception: Omit trap on indirect wastes unless otherwise indicated.
- J. Install disposer in outlet of each sink indicated to have disposer. Install switch where indicated or in wall adjacent to sink if location is not indicated.
- K. Install dishwasher air-gap fitting at each sink indicated to have air-gap fitting. Install in sink deck. Connect inlet hose to dishwasher and outlet hose to disposer.
- L. Set bathtubs and shower receptors in leveling bed of cement grout.
- M. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories and sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."
- N. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- O. Seal joints between plumbing fixtures, counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Division 7.

3.2 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories and sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 ADJUSTING

- A. Operate and adjust plumbing fixtures and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.
- B. Adjust water pressure at faucets to produce proper flow.

3.4 CLEANING AND PROTECTION

- A. After completing installation of plumbing fixtures, inspect and repair damaged finishes.
- B. Clean plumbing fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed plumbing fixtures and fittings.
- D. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224100

SECTION 230500 - HVAC BASIC MATERIALS AND METHODS

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Basic materials, methods, and workmanship requirements for the work described in Division 23.

1.2 GENERAL REQUIREMENTS

- A. The work to be accomplished under this specification, accompanying Division 23 specification sections, and the accompanying drawings, includes the furnishing of all labor, materials, equipment, and services necessary for the proper completion of all HVAC work under the Division 23 contract.
- B. The omission of express reference to any parts or services necessary for, or reasonably incidental to, a complete installation shall not be construed as releasing the Contractor from furnishing such parts or services.
- C. The Division 23 Contractor shall be responsible for demolition and removal of all existing superfluous HVAC systems. No HVAC systems scheduled for demolition may be abandoned in place but rather shall be removed and disposed of off-site, unless specifically noted on the plans. Use of Owner's dumpsters for the disposition of any type of construction debris is not allowed.

1.3 INSPECTION OF SITE

- A. Before submitting a proposal on the work outlined in this specification and accompanying drawings, each bidder shall examine the site and check as to the means of making connections to services and shall become familiar with all the existing conditions and limitations. No extras will be allowed because of the Contractor's misunderstanding as to the amount of work involved or his lack of knowledge of any site conditions that may affect his work. Any apparent variance of the plan or specification from the existing conditions at the site shall be called to the attention of the Architect during the bid period so clarification can be made by addendum.
- B. It will be the responsibility of the Contractor to visit the site and make exact determination of the location of any wires, conduits, pipes, ducts, or other items prior to the submission of his bid. It is understood that they will be responsible for making the exact determination of the location and condition of such items.

1.4 FEES, PERMITS, AND INSPECTIONS

- A. All required fees, permits, and inspections shall be obtained and/or arranged for by the Contractor under the section of the specifications for which they are required.
- B. Regular inspections shall be arranged by the Contractor as required by any and all regulations. All charges for inspections by regulating agencies of installations or review of plans and specifications shall be paid by the Contractor.
- C. Certificate of Final Inspection: Under each applicable section of the specifications, the Contractor shall, upon completion of the work under that section, furnish a Certificate of Final Inspection to the Architect.

1.5 CODES AND STANDARDS

- A. All materials and workmanship shall comply with all applicable codes, specifications, ordinances, laws, regulations, industry standards, and utility company regulations.
- B. In case of difference between building codes, specifications, state laws, local ordinances, industry standards, and utility company regulations and the Contract Documents, the most stringent shall govern. The Contractor shall promptly notify the Architect in writing of any such difference.
- C. Non-Compliance: Should the Contractor perform any work that does not comply with the requirements of the applicable building codes, state laws, local ordinances, industry standards and utility company regulations, they shall bear all costs arising in correcting the deficiencies.

1.6 DRAWINGS

- A. The drawings are to scale as noted but the Contractor shall refer to architectural and structural drawings for exact location of partitions, walls, beams, shafts, equipment, etc.
- B. Coordinate all work with building conditions and all trades.
- C. The project drawings show the general arrangement of work to be performed and shall be followed as closely as actual building construction and the work of other trades will permit.
- D. Dimensional information noted on Architectural and Structural drawings shall take precedence over Division 23 drawings.
- E. Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required.
- F. The Division 23 contractor, before roughing in any facilities or installing any equipment, shall consult all drawings--general, landscape, structural, mechanical, electrical, kitchen or laboratory layout, etc.-- and shall note any materials, finishes, locations of ceilings, structural members, pipes, ducts, recessed lighting fixtures, conduits, etc. which may affect the installation.
- G. The Division 23 contractor, in installing his equipment shall leave adequate room for the installation of equipment by other Contractors items where space is limited. The Contractor shall be cautioned that in certain instances, space may be limited to the extent that there may be only one arrangement of equipment or material which may be feasible.
- H. Discrepancies discovered before or after work has started, shall be brought to the attention of the Architect immediately and the Architect reserves the right to require minor changes in the work of any Contractor to eliminate such discrepancies with no change in contract cost.
- I. The plans and specifications are complementary and what is called for in either one shall be as binding as if called for in both.
- J. Where a disagreement exists between the plans and specifications, the item or arrangement of better quality, greater quantity, or higher cost, shall be included in the bid.

1.7 SYMBOLS AND ABBREVIATIONS

- A. Refer to symbols and abbreviations on drawings. Other symbols are in common usage but if uncertainty exists regarding any plan symbols or abbreviations it shall be brought to the attention of the Architect.
- B. Within the contract documents, the word "Provide" shall be considered to be equivalent to the phrase "Furnish and Install".

1.8 CUTTING AND PATCHING

- A. Each contractor shall be responsible for providing and coordinating cutting and patching as may be required for items to be provided under their contract.
- B. Each contractor shall perform all cutting and patching necessary in order to perform their work unless such work has been delegated to the General Contractor. However, special permission shall be obtained from the Architect before cutting structural members or finished material. All patching shall be performed in such manner as to leave no visible trace and to return the part affected to the condition of undisturbed work. Patching work shall be performed by persons experienced, skilled and licensed for the particular type of work involved. Inferior work will not be accepted. Pipe penetrations through new or existing floors and walls, regardless of type of construction, shall be done by rotary drill, wet or dry method. Use of hand, electric, or pneumatic impact tool is not acceptable. Each contractor shall contain water and dust to avoid damage to adjacent finishes, furniture and equipment.
- C. Each contractor may need to provide additional selective demolition not shown on the drawings as required for installation of new building elements and systems.
- D. Pavements, sidewalks, roads and curbs shall be cut, patched, repaired and replaced as required to permit the installation of the work of each trade. Such cutting, patching, repairing and replacing shall be the responsibility of and paid for by the trade requiring the work.
- E. Each contractor shall bear the expense of all cutting, patching, repairing, or replacing of the work of other trades required because of their fault, error, tardiness, or damage done.

1.9 HOLES THROUGH MASONRY AND CONCRETE

- A. Each trade shall provide all holes and openings required for his work unless such holes and openings are shown to be provided on the architectural or structural drawings. Pay particular attention to openings required in pre-cast, pre-stressed, or post-tensioned slabs.
- B. Holes made in the field shall be core drilled large enough to allow all pipe insulation to continue uninterrupted. Holes in floors or exterior walls above grade shall include a steel pipe sleeve grouted watertight.
- C. The above method shall be employed whenever holes are made on the job including holes required by change orders or because of omissions made inadvertently by the trade.
- D. Pipe openings in exterior walls below grade between earth areas and interior spaces shall include a steel pipe sleeve and a mechanical seal.
- E. Each trade shall be responsible for providing and disposing of water they use in the core drilling operation. Such work shall be scheduled and other trades coordinated so that damage will not result from the use of water.

1.10 PAINTING

- A. Painting shall comply with the requirements of Division 09.
- B. Refer to the General Construction Specifications for Painting and report any discrepancies to the Architect for clarification by addendum.
- C. Pre-painted equipment delivered to the job-site prime-painted or finish-painted shall be touched up as necessary and/or as directed. When available, spray cans of the paint shall be obtained from the equipment manufacturer.

1.11 ACCESS PANELS IN WALLS AND CEILING

- A. Division 23 shall be responsible to provide all access panels, not otherwise provided by Division 1, which are necessary to provide required access to items provided under the Division 23 contract.
- B. Access panels shall be as manufactured by Milcor or approved equal and of type that is compatible with construction and finish of the wall and/or ceiling.
- C. Fire rated panels shall be furnished where required in rated construction.
- D. Access panels shall be provided at the following locations:
 - 1. Access shall be provided to any type of valve, trap, manual vent, and control valve that requires adjustment, replacement, or visual inspection.
 - 2. Division 23 shall consult with the General Contractor to coordinate the location of each access panel.
 - 3. Generally, access panels are not required when a lay-in-ceiling is installed. However, depending on the type of occupancy, the Architect may require that access areas be identified.

1.12 CONTINUITY OF SERVICES

- A. The building will be in use during these operations. The Division 23 contractor shall schedule his work, in consultation with other trades, and carry it out in such a manner as to least inconvenience the occupants due to interruption of mechanical services.
- B. Interruptions shall be confined to the smallest area possible at any one time and all interruptions shall be approved by the Owner. Temporary connections shall be made if required to provide continuity of service.
- C. After service has been restored following an interruption, each trade shall inspect all areas affected by the interruptions and be responsible for returning all services to the same operating condition which existed prior to the interruption.

1.13 USE OF FACILITY

- A. The normal use of the facility shall not be disturbed, except within the immediate construction area. All walks, driveways and entrances shall be kept clear and free of all Contractor's equipment, material and debris at all times.

1.14 PREFABRICATION

- A. If a Contractor elects to prefabricate items to be provided under their contract, the Contractor is still obligated to abide by all requirements for cooperation with other trades and shall not assume that their material will be installed first and other trades must follow.
- B. If changes are made by the Owner reasonably in advance of anticipated installation, the Owner shall not be penalized with added cost because materials were prefabricated in advance.

1.15 CLEANUP

- A. Each trade shall periodically clear away all debris, surplus materials, etc. resulting from his work or operations, leaving the job and the equipment furnished under any or all contracts in a clean condition.

1.16 INSTRUCTION OF OPERATING PERSONNEL

- A. Each trade shall furnish, without additional expense to the Owner, the services of competent instructors, who will give full instruction in the care, adjustment, and operation and maintenance of all parts of the equipment to the Owner's permanent employees who are to have charge of the equipment.

- B. Each instructor shall be thoroughly familiar with all parts of the installation on which they are to give instructions and shall be trained in operating theory as well as in practical operation and maintenance work. Factory trained instructors shall be employed wherever they are available. Instruction shall be given during regular workweek and at a time just prior to the time the equipment is accepted and turned over to the Owner for regular operation.

1.17 MAINTENANCE AND OPERATING MANUALS

- A. The Contractor shall prepare 3 ring binders. Each binder shall contain material and equipment data sheets, installation details, instructions, and schematics of actual equipment and operations directions supplied by the manufacturer for each item of equipment. Final acceptance of the work will be withheld until such data has been presented complete to the Owner. The manual shall be available for instruction of operations and maintenance of equipment and systems.
- B. The number of manuals shall be as stated in the Special Conditions with a minimum of three (3).

1.18 TESTS

- A. Each trade shall test the equipment provided and/or installed under this specification and shall demonstrate its proper operation to the Owner.
- B. No equipment shall be tested or operated for any purpose until it has been fully prepared, lubricated and properly connected and made ready for normal operation. Any damage to equipment occasioned by improper or ill-timed operation or testing shall be made good at the Contractor's own expense, before final inspection and acceptance.

1.19 DRAIN LINES FROM EQUIPMENT

- A. Unless noted otherwise, noted, each item of equipment requiring a drain line or a conductor for liquid shall be provided an "open site" drain, such as a standpipe, floor drain, or a janitors sink. Direct connection to existing or new waste and vent stacks or rainwater leaders is not acceptable.
- B. Condensate and indirect drain piping in finished spaces shall be copper, painted with aluminum paint. Provide a loop in the piping to provide gas seal.
- C. Division 23 shall also provide drains on items of equipment as noted in Miscellaneous Work.

1.20 SHOP DRAWINGS

- A. The quantity of shop drawings to be submitted shall be as noted in the General Conditions.

1.21 DEMOLITION

Not Used

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

END OF SECTION 230500.

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on alternating-current power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.2 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Premium efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.

2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- G. Temperature Rise: Match insulation rating.
- H. Insulation: Class F.
- I. Code Letter Designation:
 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 2. Motors Smaller Than 15 HP: Manufacturer's standard starting characteristic.
- J. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width-modulated inverters.
 2. Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 1. Permanent-split capacitor.
 2. Split phase.
 3. Capacitor start, inductor run.
 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.

- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

This page intentionally left blank.

SECTION 230517 - SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves.
2. Sleeve-seal systems.
3. Grout.
4. Silicone sealants.

B. Related Requirements:

1. Division 7 for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop collar.
- B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, anti-corrosion coated or zinc coated, with plain ends and integral welded waterstop collar.
- C. Galvanized-Steel Sheet Pipe Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- D. PVC Pipe Sleeves: ASTM D1785, Schedule 40.

2.2 SLEEVE-SEAL SYSTEMS

A. Description:

1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.

2. Designed to form a hydrostatic seal of 20-psig.
3. Sealing Elements: EPDM-rubber or Nitrile (Buna N) interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size.
4. Pressure Plates: Carbon steel.
5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, ASTM B633, of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Description: Nonshrink, recommended for interior and exterior sealing openings in nonfire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.4 SILICONE SEALANTS

- A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant, ASTM C920, Type S, Grade NS, Class 25, use NT.
- B. Silicone, S, P, 25, T, NT: Single-component, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant; ASTM C920, Type S, Grade P, Class 25, Uses T and NT. Grade P Pourable (self-leveling) formulation is for opening in floors and other horizontal surfaces that are not fire rated.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 2. Using grout or silicone sealant, seal space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.

1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use sealants appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke-Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Division 7.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal-system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
1. Exterior Concrete Walls Above Grade:
 - a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
 2. Exterior Concrete Walls Below Grade:
 - a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

4. Concrete Slabs Above Grade:
 - a. Piping Smaller Than NPS 6: Steel-pipe sleeves.
5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: PVC-pipe sleeves.

END OF SECTION 230517

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal-hanger shield inserts.
4. Fastener systems.
5. Equipment supports.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 230548.13 "Vibration Controls for HVAC" for vibration isolation devices.
3. Section 233113 "Metal Ducts" for duct hangers and supports.

1.2 ACTION SUBMITTALS

- ##### A. Product Data:
- For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- ##### A. Welding certificates.

1.4 QUALITY ASSURANCE

- ##### A. Structural-Steel Welding Qualifications:
- Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- ##### B. Pipe Welding Qualifications:
- Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated, or epoxy powder-coated.

4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-plated steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psi or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psi minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psi minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.6 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- L. Insulated Piping:
1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.

5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Comply with requirements in Division 9 for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers, and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and/or stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal-hanger shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 5. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 - 6. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 7. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 8. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 9. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 - 10. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 - 11. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 12. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.

13. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 14. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
 15. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
 16. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is unnecessary.
 17. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is unnecessary.
 18. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.

11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- P. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 230529

This page intentionally left blank.

SECTION 230548.13 - VIBRATION CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Elastomeric isolation pads.
2. Elastomeric isolation mounts.
3. Restrained elastomeric isolation mounts.
4. Open-spring isolators.
5. Housed-spring isolators.
6. Restrained-spring isolators.
7. Housed-restrained-spring isolators.
8. Pipe-riser resilient supports.
9. Resilient pipe guides.
10. Elastomeric hangers.
11. Spring hangers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Delegated-Design Submittal: For each vibration isolation device.
 1. Include design calculations for selecting vibration isolators.

PART 2 - PRODUCTS

2.1 ELASTOMERIC ISOLATION PADS

- A. Elastomeric Isolation Pads:
 1. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
 2. Size: Factory or field cut to match requirements of supported equipment.
 3. Pad Material: Oil and water resistant with elastomeric properties.
 4. Surface Pattern: Ribbed pattern.
 5. Infused nonwoven cotton or synthetic fibers.
 6. Load-bearing metal plates adhered to pads.

2.2 ELASTOMERIC ISOLATION MOUNTS

- A. Double-Deflection, Elastomeric Isolation Mounts: <Insert drawing designation>.
 1. Mounting Plates:
 - a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded with threaded studs or bolts.

- b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.
- 2. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.3 RESTRAINED ELASTOMERIC ISOLATION MOUNTS

- A. Restrained Elastomeric Isolation Mounts:
 - 1. Description: All-directional isolator with restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - a. Housing: Cast-ductile iron or welded steel.
 - b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

2.4 OPEN-SPRING ISOLATORS

- A. Freestanding, Laterally Stable, Open-Spring Isolators:
 - 1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 5. Baseplates: Factory-drilled steel plate for bolting to structure with an elastomeric isolator pad attached to the underside. Baseplates shall limit floor load to 500 psig.
 - 6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

2.5 HOUSED-SPRING ISOLATORS

- A. Freestanding, Laterally Stable, Open-Spring Isolators in Two-Part Telescoping Housing:
 - 1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 5. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Top housing with attachment and leveling bolt.

2.6 RESTRAINED-SPRING ISOLATORS

- A. Freestanding, Laterally Stable, Open-Spring Isolators with Vertical-Limit Stop Restraint:

1. Housing: Steel housing with vertical-limit stops to prevent spring extension due to weight being removed.
 - a. Base with holes for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Top plate with threaded mounting holes.
 - c. Internal leveling bolt that acts as blocking during installation.
2. Restraint: Limit stop as required for equipment and authorities having jurisdiction.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.7 HOUSED-RESTRAINED-SPRING ISOLATORS

- A. Freestanding, Steel, Open-Spring Isolators with Vertical-Limit Stop Restraint in Two-Part Telescoping Housing:
 1. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators. Housings are equipped with adjustable snubbers to limit vertical movement.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
 - b. Threaded top housing with adjustment bolt and cap screw to fasten and level equipment.
 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.8 PIPE-RISER RESILIENT SUPPORT

- A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum 1/2-inch-thick neoprene.
 1. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
 2. Maximum Load Per Support: 500 psig on isolation material providing equal isolation in all directions.

2.9 RESILIENT PIPE GUIDES

- A. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch-thick neoprene.

1. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.10 ELASTOMERIC HANGERS

- A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods:
 1. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
 2. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.11 SPRING HANGERS

- A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression:
 1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
 7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
 8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

PART 3 - EXECUTION

3.1 VIBRATION CONTROL DEVICE INSTALLATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Division 3.
- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.

END OF SECTION 230548.13

This page intentionally left blank.

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Duct labels.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material and Thickness: stainless steel, 0.025-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Letter Color: Black.
 - 3. Background Color: White.
 - 4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 - 6. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
 - 2. Letter Color: Black.
 - 3. Background Color: White.
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets or self-tapping screws.

8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Black.
- C. Background Color: White.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction according to ASME A13.1.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.

2. Lettering Size: Size letters according to ASME A13.1 for piping.

2.4 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Black.
- C. Background Color: White.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings; also include duct size and an arrow indicating flow direction.
 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions or as separate unit on each duct label to indicate flow direction.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 9.

- B. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
1. Near each valve and control device.
 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Pipe Label Color Schedule:
1. Chilled-Water Piping: Not Used
 2. Condenser-Water Piping: Not Used
 3. Heating Water Piping: White letters on a safety-green background.
 4. Refrigerant Piping: Black letters on a safety-orange background.
 5. Low-Pressure Steam Piping: Not Used.
 6. High-Pressure Steam Piping: Not Used.
 7. Steam Condensate Piping: Not Used.

3.4 DUCT LABEL INSTALLATION

- A. Install plastic-laminated duct labels with permanent adhesive on air ducts in the following color codes:
1. Blue: For cold-air supply ducts.
 2. Yellow: For hot-air supply ducts.
 3. Green: For exhaust-, outside-, relief-, return-, and mixed-air ducts.
- B. Locate labels near points where ducts enter into and exit from concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.
 - 2. Balancing Hydronic Piping Systems:
 - a. Constant-flow hydronic systems.
 - b. Variable-flow hydronic systems.

1.2 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- F. TDH: Total dynamic head.

1.3 INFORMATIONAL SUBMITTALS

- A. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- B. Certified TAB reports.

1.4 QUALITY ASSURANCE

- A. TAB Specialists Qualifications: Certified by AABC.
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC as a TAB technician.
- B. TAB Specialists Qualifications: Certified by NEBB or TABB.

1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB or TABB.
 2. TAB Technician: Employee of the TAB specialist and certified by NEBB or TABB as a TAB technician.
- C. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.
 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.

- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine strainers. Verify that startup screens have been replaced by permanent screens with indicated perforations.
- L. Examine control valves for proper installation for their intended function of throttling, diverting, or mixing fluid flows.
- M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- N. Examine system pumps to ensure absence of entrained air in the suction piping.
- O. Examine operating safety interlocks and controls on HVAC equipment.
- P. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures for balancing the systems.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 - 1. Airside:
 - a. Duct systems are complete with terminals installed.
 - b. Volume, smoke, and fire dampers are open and functional.
 - c. Clean filters are installed.
 - d. Fans are operating, free of vibration, and rotating in correct direction.
 - e. Variable-frequency controllers' startup is complete and safeties are verified.
 - f. Automatic temperature-control systems are operational.
 - g. Ceilings are installed.
 - h. Windows and doors are installed.
 - i. Suitable access to balancing devices and equipment is provided.
 - 2. Hydronics:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
 - b. Piping is complete with terminals installed.
 - c. Water treatment is complete.
 - d. Systems are flushed, filled, and air purged.
 - e. Strainers are pulled and cleaned.
 - f. Control valves are functioning per the sequence of operation.
 - g. Shutoff and balance valves have been verified to be 100 percent open.
 - h. Pumps are started and proper rotation is verified.
 - i. Pump gage connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
 - j. Variable-frequency controllers' startup is complete and safeties are verified.
 - k. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 - 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses, close to the fan and prior to any outlets, to obtain total airflow.
 - c. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.
 - 3. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 4. Obtain approval from Engineer for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.
 - 1. Measure airflow of submain and branch ducts.
 - 2. Adjust submain and branch duct volume dampers for specified airflow.
 - 3. Re-measure each submain and branch duct after all have been adjusted.
- C. Adjust air inlets and outlets for each space to indicated airflows.
 - 1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
 - 2. Measure inlets and outlets airflow.
 - 3. Adjust each inlet and outlet for specified airflow.
 - 4. Re-measure each inlet and outlet after they have been adjusted.

3.6 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
 - 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.

2. Air Outlets and Inlets: Plus or minus 10 percent.
 3. Heating-Water Flow Rate: Plus or minus 10 percent.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.7 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
1. Pump curves.
 2. Fan curves.
 3. Manufacturers' test data.
 4. Field test reports prepared by system and equipment installers.
 5. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
1. Title page.
 2. Name and address of the TAB specialist.
 3. Project name.
 4. Project location.
 5. Owner's name and address.
 6. Contractor's name and address.
 7. Report date.
 8. Signature of TAB supervisor who certifies the report.
 9. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 10. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 11. Nomenclature sheets for each item of equipment.
 12. Data for terminal units, including manufacturer's name, type, size, and fittings.
 13. Notes to explain why certain final data in the body of reports vary from indicated values.
 14. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.

- f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 - 1. Quantities of outdoor, supply, return, and exhaust airflows.
 - 2. Water and steam flow rates.
 - 3. Duct, outlet, and inlet sizes.
 - 4. Pipe and valve sizes and locations.
 - 5. Terminal units.
 - 6. Balancing stations.
 - 7. Position of balancing devices.
- E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Filter static-pressure differential in inches wg.
 - f. Preheat-coil static-pressure differential in inches wg.
 - g. Cooling-coil static-pressure differential in inches wg.
 - h. Heating-coil static-pressure differential in inches wg.
 - i. Outdoor airflow in cfm.
 - j. Return airflow in cfm.
 - k. Outdoor-air damper position.
 - l. Return-air damper position.
 - m. Vortex damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:

- a. System identification.
- b. Location.
- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.
- f. Make and model number.
- g. Face area in sq. ft.
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

- a. Airflow rate in cfm.
- b. Average face velocity in fpm.
- c. Air pressure drop in inches wg.
- d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
- e. Return-air, wet- and dry-bulb temperatures in deg F.
- f. Entering-air, wet- and dry-bulb temperatures in deg F.
- g. Leaving-air, wet- and dry-bulb temperatures in deg F.
- h. Water flow rate in gpm.
- i. Water pressure differential in feet of head or psig.
- j. Entering-water temperature in deg F.
- k. Leaving-water temperature in deg F.
- l. Refrigerant expansion valve and refrigerant types.
- m. Refrigerant suction pressure in psig.
- n. Refrigerant suction temperature in deg F.
- o. Inlet steam pressure in psig.

G. Fan Test Reports: For supply, return, and exhaust fans, include the following:

1. Fan Data:

- a. System identification.
- b. Location.
- c. Make and type.
- d. Model number and size.
- e. Manufacturer's serial number.
- f. Arrangement and class.
- g. Sheave make, size in inches, and bore.
- h. Center-to-center dimensions of sheave and amount of adjustments in inches.

2. Motor Data:

- a. Motor make, and frame type and size.
- b. Horsepower and rpm.
- c. Volts, phase, and hertz.
- d. Full-load amperage and service factor.
- e. Sheave make, size in inches, and bore.
- f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
- g. Number, make, and size of belts.

3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- H. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft.
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- I. Air-Terminal-Device Reports:
 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft.
 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary airflow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final airflow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.
- J. Instrument Calibration Reports:
 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.

- c. Application.
- d. Dates of use.
- e. Dates of calibration.

3.8 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of the Engineer.
- B. Engineer may randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- E. If TAB work fails, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 - 2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
 - 3. If the second verification also fails, design professional may contact AABC Headquarters regarding the AABC National Performance Guaranty.
- F. Prepare test and inspection reports.

3.9 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return located in unconditioned space.
 - 4. Indoor, exposed return located in unconditioned space.
 - 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
 - 6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
 - 7. Indoor, concealed oven and warewash exhaust.
 - 8. Indoor, exposed oven and warewash exhaust.
 - 9. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
 - 10. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
 - 11. Outdoor, concealed supply and return.
 - 12. Outdoor, exposed supply and return.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 - 3. Detail application of field-applied jackets.
 - 4. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Manufacturers:
 - 1. Knauf
 - 2. Johns Manville
 - 3. Owens Corning
 - 4. Certainteed
 - 5. Approved Equal
- B. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- C. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- D. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.
- E. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.
- F. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C553, Type II and ASTM C1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- H. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a 2-hour fire rating by an NRTL acceptable to authorities having jurisdiction.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 MASTICS AND COATINGS

- A. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Verify that products listed comply with water-vapor permeance. Require proof of performance and certified test reports from vapor-barrier mastic manufacturer to support product literature claims.
- B. Vapor-Retarder Mastic: Water based; suitable for indoor use on below ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Comply with MIL-PRF-19565C, Type II, for permeance requirements, with supplier listing on DOD QPD - Qualified Products Database.
 - 4. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
 - 1. Water-Vapor Permeance: ASTM E96, greater than 1.0 perm at manufacturer's recommended dry film thickness.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Color: White.

2.5 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: Aluminum.
 - 5. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

2.8 TAPES

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 6.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

2.9 SECUREMENTS

- A. Aluminum Bands: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.
- B. Insulation Pins and Hangers:
 - 1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - b. Spindle: Aluminum, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
 - 2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
 - b. Spindle: Nylon, 0.106-inch- diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
 - 3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - b. Spindle: Aluminum, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.

- c. Adhesive-backed base with a peel-off protective cover.
- 4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, aluminum sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- 5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
- D. Wire: 0.062-inch soft-annealed, stainless steel.

2.10 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B209 , Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: concClean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.

4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
1. Comply with requirements in Division 7.
- E. Insulation Installation at Floor Penetrations:
1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 7.

3.4 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.

- f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
 - 5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 - 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 - 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
- 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 50 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch

o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.5 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.6 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.
- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Division 7.

3.7 FINISHES

- A. Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 9.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- C. Do not field paint aluminum or stainless-steel jackets.

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location for each duct system defined in the "Duct Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, exposed supply and outdoor air.
 - 2. Indoor, exposed exhaust within 10 ft. of building exterior
- B. Items Not Insulated:
 - 1. Fibrous-glass ducts.
 - 2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
 - 3. Factory-insulated flexible ducts.
 - 4. Factory-insulated plenums and casings.
 - 5. Flexible connectors.
 - 6. Vibration-control devices.
 - 7. Factory-insulated access panels and doors.

3.10 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 1-1/2 inches thick and 0.75-lb/cu. ft. nominal density.

- B. Concealed, Return-Air Duct and Plenum Insulation: Mineral-fiber blanket, thick and 0.75-lb/cu. ft. nominal density.
- C. Concealed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber blanket, thick and 0.75-lb/cu. ft. nominal density.
- D. Concealed, Exhaust-Air Duct and Plenum Insulation: Mineral-fiber blanket, thick and 0.75-lb/cu. ft. nominal density.
- E. Concealed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Not Used
- F. Exposed, Supply-Air Duct and Plenum Insulation: Mineral-fiber board, 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.
- G. Exposed, Return-Air Duct and Plenum Insulation: Not Used
- H. Exposed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber board, 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.
- I. Exposed, Exhaust-Air Duct and Plenum Insulation within 10 ft. of building exterior: Mineral-fiber board, 1-1/2 inches thick and 1/5-lb/cu. ft. nominal density.
- J. Exposed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Not Used

3.11 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.
- B. Concealed, Supply-Air Duct and Plenum Insulation: Not Used
- C. Concealed, Return-Air Duct and Plenum Insulation: Not Used
- D. Concealed, Outdoor-Air Duct and Plenum Insulation: Not Used
- E. Exposed, Supply-Air Duct and Plenum Insulation: Not Used
- F. Exposed, Return-Air Duct and Plenum Insulation: Not Used

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
 - 1. None.
- D. Ducts and Plenums, Exposed:
 - 1. None.

- 3.13 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE
1. Not Used

END OF SECTION 230713

SECTION 232113 - HYDRONIC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes pipe and fitting materials and joining methods for the following:

1. Hot-water heating piping.
2. Chilled-water piping.
3. Makeup-water piping.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of the following:

1. Plastic pipe and fittings with solvent cement.
2. RTRP and RTRF with adhesive.
3. Pressure-seal fittings.
4. Chemical treatment.

- B. Delegated-Design Submittal:

1. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
2. Locations of and details for penetration and firestopping for fire- and smoke-rated wall and floor and ceiling assemblies.

1.3 QUALITY ASSURANCE

- A. ASME Compliance: Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:

1. Hot-Water Heating Piping: 100 psig at 200 deg F.
2. Chilled-Water Piping: 100 psig at 200 deg F.
3. Makeup-Water Piping: 80 psig at 150 deg F.

2.2 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tubing: ASTM B 88, Type L.

- B. Annealed-Temper Copper Tubing: ASTM B 88, Type K.
- C. Grooved, Mechanical-Joint, Wrought-Copper Fittings: ASME B16.22.
 - 1. Grooved-End Copper Fittings: ASTM B 75, copper tube or ASTM B 584, bronze casting.
 - 2. Grooved-End-Tube Couplings: Rigid pattern unless otherwise indicated; gasketed fitting. Ductile-iron housing with keys matching pipe and fitting grooves, prelubricated EPDM gasket rated for minimum 230 deg F for use with housing, and steel bolts and nuts.
- D. Wrought-Copper Unions: ASME B16.22.

2.3 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel with plain ends; welded and seamless, Grade B, and wall thickness as indicated in "Piping Applications" Article.
- B. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125 and 250 as indicated in "Piping Applications" Article.
- C. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300 as indicated in "Piping Applications" Article.
- D. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in "Piping Applications" Article.
- E. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced as indicated in "Piping Applications" Article.
- F. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - 1. Material Group: 1.1.
 - 2. End Connections: Butt welding.
 - 3. Facings: Raised face.
- G. Grooved Mechanical-Joint Fittings and Couplings:
 - 1. Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 47/A 47M, Grade 32510 malleable iron; ASTM A 53/A 53M, Type F, E, or S, Grade B fabricated steel; or ASTM A 106/A 106M, Grade B steel fittings with grooves or shoulders constructed to accept grooved-end couplings; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
 - 2. Couplings: Ductile- or malleable-iron housing and EPDM or nitrile gasket of central cavity pressure-responsive design; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.

2.4 PLASTIC PIPE AND FITTINGS

- A. CPVC Plastic Pipe: ASTM F 441/F 441M, with wall thickness as indicated in "Piping Applications" Article.
 - 1. CPVC Plastic Pipe Fittings: Socket-type pipe fittings, ASTM F 438 for Schedule 40 pipe; ASTM F 439 for Schedule 80 pipe.

- B. PVC Plastic Pipe: ASTM D 1785, with wall thickness as indicated in "Piping Applications" Article.
 - 1. PVC Plastic Pipe Fittings: Socket-type pipe fittings, ASTM D 2466 for Schedule 40 pipe; ASTM D 2467 for Schedule 80 pipe.

2.5 JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.
- F. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- G. Solvent Cements for Joining Plastic Piping:
 - 1. CPVC Piping: ASTM F 493.
 - a. CPVC solvent cement shall have a VOC content of 490 g/L or less.
 - b. Adhesive primer shall have a VOC content of 550 g/L or less.
 - 2. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
 - a. PVC solvent cement shall have a VOC content of 510 g/L or less.
 - b. Adhesive primer shall have a VOC content of 550 g/L or less.
- H. Gasket Material: Thickness, material, and type suitable for fluid to be handled and working temperatures and pressures.

2.6 TRANSITION FITTINGS

- A. Plastic-to-Metal Transition Fittings:
 - 1. One-piece fitting with one threaded brass or copper insert and one solvent-cement-joint end of material and wall thickness to match plastic pipe material.
- B. Plastic-to-Metal Transition Unions:

1. Brass or copper end, solvent-cement-joint end of material and wall thickness to match plastic pipe material, rubber gasket, and threaded union.

2.7 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 1. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 125 psig minimum at 180 deg F.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hot-water heating piping and Chilled-water piping, aboveground, NPS 2 and smaller, shall be any of the following:
 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered, brazed or pressure-seal joints.
 2. Schedule 40, Grade B, Type 96 steel pipe; Class 125, cast-iron fittings; cast-iron flanges and flange fittings; and threaded joints.
 3. Schedule 40 CPVC plastic pipe and fittings and solvent-welded joints.
- B. Hot-water heating piping and Chilled-water piping, aboveground, NPS 2-1/2 and larger, shall be any of the following:
 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered or brazed joints.
 2. Schedule 40 steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
 3. Schedule 40 CPVC plastic pipe and fittings and solvent-welded joints.
- C. Hot-Water Heating Piping and Chilled-Water Piping Installed Belowground and within Slabs: Type K, annealed-temper copper tubing, wrought-copper fittings, and soldered or brazed joints. Use the fewest possible joints.
- D. Makeup-water piping installed aboveground shall be either of the following:
 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered or brazed joints.
 2. Schedule 40 CPVC plastic pipe and fittings, and solvent-welded joints.
- E. Makeup-Water Piping Installed Belowground and within Slabs: Type K, annealed-temper copper tubing, wrought-copper fittings, and soldered joints. Use the fewest possible joints.

3.2 PIPING INSTALLATIONS

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.
- N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- O. Install branch connections to mains using tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.
- P. Install valves according to Section 230523.12 "Ball Valves for HVAC Piping," and Section 230523.14 "Check Valves for HVAC Piping."
- Q. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.
- R. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.
- S. Install shutoff valve immediately upstream of each dielectric fitting.
- T. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.

- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.3 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples or unions.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges or flange kits.
- D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.4 HANGERS AND SUPPORTS

- A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hanger, support, and anchor devices. Comply with the following requirements for maximum spacing of supports.
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.
 - 2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
 - 6. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- C. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 3/4: Maximum span, 7 feet.
 - 2. NPS 1: Maximum span, 7 feet.
 - 3. NPS 1-1/2: Maximum span, 9 feet.
 - 4. NPS 2: Maximum span, 10 feet.
 - 5. NPS 2-1/2: Maximum span, 11 feet.
 - 6. NPS 3 and Larger: Maximum span, 12 feet.
- D. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
 - 2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.

3. NPS 1-1/4 Maximum span, 7 feet; minimum rod size, 3/8 inch.
 4. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 5. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 6. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 7. NPS 3 and Larger: Maximum span, 10 feet; minimum rod size, 3/8 inch.
- E. Plastic Piping Hanger Spacing: Space hangers according to pipe manufacturer's written instructions for service conditions. Avoid point loading. Space and install hangers with the fewest practical rigid anchor points.
- F. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.

3.5 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- D. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8/A5.8M.
- E. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- F. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- G. Plastic Piping Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 3. PVC Pressure Piping: Join ASTM D 1785 schedule number, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule number PVC pipe and socket fittings according to ASTM D 2855.
 4. PVC Nonpressure Piping: Join according to ASTM D 2855.
- H. Grooved Joints: Assemble joints with coupling and gasket, lubricant, and bolts. Cut or roll grooves in ends of pipe based on pipe and coupling manufacturer's written instructions for pipe wall thickness. Use grooved-end fittings and rigid, grooved-end-pipe couplings.

- I. Mechanically Formed, Copper-Tube-Outlet Joints: Use manufacturer-recommended tool and procedure, and brazed joints.

3.6 TERMINAL EQUIPMENT CONNECTIONS

- A. Sizes for supply and return piping connections shall be the same as or larger than equipment connections.
- B. Install control valves in accessible locations close to connected equipment.
- C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.
- D. Install ports for pressure gages and thermometers at coil inlet and outlet connections.

3.7 CHEMICAL TREATMENT

- A. Provide chemical treatment to fluid and system per ground source heat pump manufacturers recommended installation process.

3.8 FIELD QUALITY CONTROL

- A. Prepare hydronic piping according to ASME B31.9 and as follows:
 - 1. Leave joints, including welds, uninsulated and exposed for examination during test.
 - 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
 - 3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
 - 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
 - 5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- B. Perform the following tests on hydronic piping:
 - 1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
 - 2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
 - 3. Isolate expansion tanks and determine that hydronic system is full of water.
 - 4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9, "Building Services Piping."
 - 5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.

6. Prepare written report of testing.

C. Perform the following before operating the system:

1. Open manual valves fully.
2. Inspect pumps for proper rotation.
3. Set makeup pressure-reducing valves for required system pressure.
4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
7. Verify lubrication of motors and bearings.

END OF SECTION 232113

SECTION 232113.33 - GROUND-LOOP HEAT-PUMP PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes piping for vertical, direct-buried, ground-loop, heat-pump systems.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Startup performance results.

PART 2 - PRODUCTS

2.1 PIPES AND FITTINGS

- A. HDPE Pipe: ASTM D 3035.
- B. Molded PE Fittings: ASTM D 2683 or ASTM D 3261, ASTM F 1055 PE resin, socket, butt-fusion or electro-fusion type, made to match PE pipe dimensions and class.
- C. U-Bend Assembly: Factory fabricated with embossed depth stamp every 24 inches from U-bend.
- D. Ground-Loop, Heat-Pump Piping Minimum Working Pressure: 160 psig.
- E. Ground-Loop, Heat-Pump Piping Operating Temperature: Between 23 and 104 deg F.

2.2 BOREHOLE BACKFILL

- A. Seal Material: Bentonite clay with thermal conductivity greater than 1.07 Btu/h x sq. ft. x deg F according to ASTM D 5334.
- B. Permeability: Not more than 1 nm/s according to ASTM D 5084

2.3 ANTIFREEZE SOLUTION

- A. Propylene glycol with corrosion inhibitors and environmental stabilizer additives.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavating, trenching, warning tape, and backfilling are specified in Division 31.

3.2 VERTICAL PIPING INSTALLATION

- A. Install HDPE piping in boreholes according to ASTM D 2774 or ASTM F 645.
 - 1. Clean HDPE pipe and fittings and make heat-fusion joints according to ASTM D 2657. Minimize number of joints.
- B. Purge, flush, and pressure test piping before backfilling boreholes.
- C. Completely fill the borehole from bottom to top with backfill material.
- D. Install the header piping 4 to 6 inches deep and install the horizontal piping from the header to the boreholes.
- E. Extend the horizontal piping and connect to ground-loop heat-pump piping systems at outside face of building wall in locations and pipe sizes indicated.
 - 1. Terminate water-service piping at building wall until building ground-loop heat-pump piping systems are installed. Terminate piping with caps. Make connections to building ground-loop heat-pump piping systems when those systems are installed.
- F. Backfill the horizontal piping and header trenches.
- G. Fill the entire piping loop with water or antifreeze solution.
- H. Maintain records of backfilling on-site.
- I. Mark borehole locations, header pipes, and horizontal runs with metallic locator tape as specified in Section 230553 "Identification for HVAC Piping and Equipment."
- J. Seal penetrations through building walls.
- K. Wall sleeves are specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- L. Mechanical sleeve seals are specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

3.3 ANTIFREEZE SOLUTION FILL

- A. Fill system with required quantity of propylene glycol and water to provide minus 10 deg F freezing temperature.

3.4 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.

3.5 FIELD QUALITY CONTROL

- A. Piping Tests: Fill piping 24 hours before testing and apply test pressure to stabilize piping. Use potable water only.
- B. Hydrostatic Tests: Test at not less than 1-1/2 times the pipe working-pressure rating or 300 percent of system design pressure, whichever is more.
 - 1. Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for 30 minutes. Slowly increase to next test pressure increment and hold for 30 minutes. After testing at maximum test pressure, reduce pressure to 30 psig. Hold for 90 minutes, and measure pressure at 30-minute intervals. Repair leaks and retest until no leaks exist.
 - 2. Maintain a minimum pipe velocity of 24 in./s for a minimum of 15 minutes to remove all air.
- C. Prepare test and inspection reports.

END OF SECTION 232113.33

SECTION 232116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes special-duty valves and specialties for the following:

1. Hot-water heating piping.
2. Chilled-water piping.
3. Makeup-water piping.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of the following:

1. Valves: Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.
2. Air-control devices.
3. Hydronic specialties.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. ASME Compliance: Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:

1. Hot-Water Heating Piping: 100 psig at 200 deg F (93 deg C).
2. Chilled-Water Piping: 100 psig at 200 deg F (93 deg C).
3. Makeup-Water Piping: 80 psig (552 kPa) at 150 deg F (66 deg C).

2.2 VALVES

- A. Check and Ball Valves: Comply with requirements specified in Section 230523.12 "Ball Valves for HVAC Piping," and "Section 230523.14 "Check Valves for HVAC Piping,"

- B. Plastic Ball Valves:
1. Body: One-, two-, or three-piece CPVC or PVC to match piping.
 2. Ball: Full-port CPVC or PVC to match piping.
 3. Seats: PTFE.
 4. Seals: EPDM.
 5. End Connections: Socket, union, or flanged.
 6. Handle Style: Tee shape.
 7. CWP Rating: Equal to piping service.
 8. Maximum Operating Temperature: Equal to piping service.
 9. Comply with MSS SP-122.
- C. Plastic Butterfly Valves:
1. Body: PVC or CPVC to match piping wafer type for installation between flanges.
 2. Disc: EPDM-coated steel.
 3. Seats: PTFE.
 4. Handle Style: Locking lever.
 5. CWP Rating: Equal to piping service.
 6. Maximum Operating Temperature: Equal to piping service.
- D. Plastic Check Valves:
1. Body: One-, two-, or three-piece PVC or CPVC to match piping.
 2. Ends: Socket or flanged.
 3. Seats: PTFE.
 4. Check Style: Swing or ball type.
 5. CWP Rating: Equal to piping service.
 6. Maximum Operating Temperature: Equal to piping service.
- E. Bronze, Calibrated-Orifice, Balancing Valves:
1. Body: Bronze, ball or plug type with calibrated orifice or venturi.
 2. Ball: Brass or stainless steel.
 3. Plug: Resin.
 4. Seat: PTFE.
 5. End Connections: Threaded or socket.
 6. Pressure Gage Connections: Integral seals for portable differential pressure meter.
 7. Handle Style: Lever, with memory stop to retain set position.
 8. CWP Rating: Minimum 125 psig (860 kPa).
 9. Maximum Operating Temperature: 250 deg F (121 deg C).
- F. Diaphragm-Operated, Pressure-Reducing Valves: ASME labeled.
1. Body: Bronze or brass.
 2. Disc: Glass and carbon-filled PTFE.
 3. Seat: Brass.
 4. Stem Seals: EPDM O-rings.
 5. Diaphragm: EPT.
 6. Low inlet-pressure check valve.
 7. Inlet Strainer: removable without system shutdown.
 8. Valve Seat and Stem: Noncorrosive.
 9. Valve Size, Capacity, and Operating Pressure: Selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.
- G. Diaphragm-Operated Safety Valves: ASME labeled.
1. Body: Bronze or brass.
 2. Disc: Glass and carbon-filled PTFE.
 3. Seat: Brass.
 4. Stem Seals: EPDM O-rings.
 5. Diaphragm: EPT.

6. Wetted, Internal Work Parts: Brass and rubber.
7. Inlet Strainer: removable without system shutdown.
8. Valve Seat and Stem: Noncorrosive.
9. Valve Size, Capacity, and Operating Pressure: Comply with ASME Boiler and Pressure Vessel Code: Section IV, and selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

H. Automatic Flow-Control Valves:

1. Body: Brass or ferrous metal.
2. Piston and Spring Assembly: Stainless steel, tamper proof, self-cleaning, and removable.
3. Combination Assemblies: Include bronze or brass-alloy ball valve.
4. Identification Tag: Marked with zone identification, valve number, and flow rate.
5. Size: Same as pipe in which installed.
6. Performance: Maintain constant flow, plus or minus 5 percent over system pressure fluctuations.
7. Minimum CWP Rating: 175 psig (1207 kPa).
8. Maximum Operating Temperature: 200 deg F (93 deg C).

2.3 AIR-CONTROL DEVICES

A. Manual Air Vents:

1. Body: Bronze.
2. Internal Parts: Nonferrous.
3. Operator: Screwdriver or thumbscrew.
4. Inlet Connection: NPS 1/2 (DN 15).
5. Discharge Connection: NPS 1/8 (DN 6).
6. CWP Rating: 150 psig (1035 kPa).
7. Maximum Operating Temperature: 225 deg F (107 deg C).

B. Expansion Tanks:

1. Tank: Welded steel, rated for 125-psig (860-kPa) working pressure and 375 deg F (191 deg C) maximum operating temperature, with taps in bottom of tank for tank fitting and taps in end of tank for gage glass. Tanks shall be factory tested after taps are fabricated and shall be labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
2. Air-Control Tank Fitting: Cast-iron body, copper-plated tube, brass vent tube plug, and stainless-steel ball check, 100-gal. (379-L) unit only; sized for compression-tank diameter. Provide tank fittings for 125-psig (860-kPa) working pressure and 250 deg F (121 deg C) maximum operating temperature.
3. Tank Drain Fitting: Brass body, nonferrous internal parts; 125-psig (860-kPa) working pressure and 240 deg F (116 deg C) maximum operating temperature; constructed to admit air to compression tank, drain water, and close off system.
4. Gage Glass: Full height with dual manual shutoff valves, 3/4-inch- (20-mm-) diameter gage glass, and slotted-metal glass guard.

C. In-Line Air Separators:

1. Tank: One-piece cast iron with an integral weir constructed to decelerate system flow to maximize air separation.
2. Maximum Working Pressure: Up to 175 psig (1207 kPa).
3. Maximum Operating Temperature: Up to 300 deg F (149 deg C).

2.4 HYDRONIC PIPING SPECIALTIES

A. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 (DN 50) and smaller; flanged ends for NPS 2-1/2 (DN 65) and larger.
3. Strainer Screen: Stainless-steel, 20-mesh strainer, or perforated stainless-steel basket.
4. CWP Rating: 125 psig (860 kPa).

B. Stainless-Steel Bellow, Flexible Connectors:

1. Body: Stainless-steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket.
2. End Connections: Threaded or flanged to match equipment connected.
3. Performance: Capable of 3/4-inch (20-mm) misalignment.
4. CWP Rating: 150 psig (1035 kPa).
5. Maximum Operating Temperature: 250 deg F (121 deg C).

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

- A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.
- B. Install throttling-duty valves at each branch connection to return main.
- C. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.
- D. Install check valves at each pump discharge and elsewhere as required to control flow direction.
- E. Install safety valves at hot-water generators and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install drip-pan elbow on safety-valve outlet and pipe without valves to the outdoors; pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.
- F. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

3.2 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Install in-line air separators in pump suction. Install drain valve on air separators NPS 2 (DN 50) and larger.
- C. Install expansion tanks above the air separator. Install tank fitting in tank bottom and charge tank. Use manual vent for initial fill to establish proper water level in tank.
 1. Install tank fittings that are shipped loose.

2. Support tank from floor or structure above with sufficient strength to carry weight of tank, piping connections, fittings, plus tank full of water. Do not overload building components and structural members.

END OF SECTION 232116

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Single-wall rectangular ducts and fittings.
 - 2. Single-wall round ducts and fittings.
 - 3. Sheet metal materials.
 - 4. Sealants and gaskets.
 - 5. Hangers and supports.
 - 6. Seismic-restraint devices.

- B. Related Sections:

- 1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
 - 2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following:

- 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 - 3. AWS D9.1/D9.1M, "Sheet Metal Welding Code," for duct joint and seam welding.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Airstream Surfaces: Surfaces in contact with airstream shall comply with requirements in ASHRAE 62.1.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment," and Section 7 - "Construction and System Startup."
- C. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."
- D. Duct Dimensions: Unless otherwise indicated, all duct dimensions indicated on Drawings are inside clear dimensions and do not include insulation or duct wall thickness.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.

- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.4 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
 - 3. Field Painted Ductwork: G90 Galvanized "Paint Grip" ductwork with phosphatized coating for field painting.
- C. Stainless-Steel Sheets: Comply with ASTM A480/A480M, Type 304 or 316, as indicated in "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in "Duct Schedule" Article.
- D. Aluminum Sheets: Comply with ASTM B209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- E. Reinforcement Shapes and Plates: ASTM A36/A36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.5 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:

1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
2. Tape Width: 3 inches.
3. Sealant: Modified styrene acrylic.
4. Water resistant.
5. Mold and mildew resistant.
6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
7. Service: Indoor and outdoor.
8. Service Temperature: Minus 40 to plus 200 deg F.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
10. Sealant shall have a VOC content of 420 g/L or less.
11. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.
6. Sealant shall have a VOC content of 420 g/L or less.
7. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.6 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Galvanized-steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A492.
- F. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.
- B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install ducts in maximum practical lengths with fewest possible joints.
- D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- G. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.

- H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- J. Install fire, combination fire/smoke, and smoke dampers where indicated on Drawings and as required by code, and by local authorities having jurisdiction. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers and specific installation requirements of the damper UL listing.
- K. Install heating coils, cooling coils, air filters, dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation. Comply with SMACNA's Appendix G, "Duct Cleanliness for New Construction Guidelines."
- M. Elbows: Fabricate 90-degree rectangular mitered elbows to include turning vanes.
- N. Branch Connections: Use high efficiency takeoffs where possible.

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts at a minimum to the following seal classes in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. Outdoor, Exhaust Ducts: Seal Class C.

4. Outdoor, Return-Air Ducts: Seal Class C.
5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
7. Unconditioned Space, Exhaust Ducts: Seal Class C.
8. Unconditioned Space, Return-Air Ducts: Seal Class B.
9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.
10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
11. Conditioned Space, Exhaust Ducts: Seal Class B.
12. Conditioned Space, Return-Air Ducts: Seal Class C.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 9.
 - 1. Exposed interior ductwork – Galvanized “Paint Grip” ductwork – painted. Refer to Division 9 for color.
 - 2. Concealed ductwork above ceilings – Unpainted galvanized steel ductwork.

3.7 DUCT CLEANING

- A. Clean new duct system(s) before testing, adjusting, and balancing.
- B. Use duct cleaning methodology as indicated in NADCA ACR.
- C. Use service openings for entry and inspection.
- D. Clean the following components by removing surface contaminants and deposits:
 - 1. Air outlets and inlets (registers, grilles, and diffusers).
 - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 - 4. Coils and related components.
 - 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 - 6. Supply-air ducts, dampers, actuators, and turning vanes.
 - 7. Dedicated exhaust and ventilation components and makeup air systems.

3.8 STARTUP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.9 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
 - 1. Fabricate all ducts to achieve SMACNA pressure class, seal class, and leakage class as indicated below.
- B. Supply Ducts:
 - 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive 1-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - 2. Ducts Connected to Air-Handling Units:

- a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
- 3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
- C. Return Ducts:
 - 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive 1-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - 3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
- D. Exhaust Ducts:
 - 1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
 - 2. Ducts Connected to Air-Handling Units <Insert equipment>:
 - a. Pressure Class: Negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
 - 3. Ducts Connected to Equipment Not Listed above:
 - a. Pressure Class: Negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
- E. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
 - 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative 1-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - 2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - 3. Ducts Connected to Equipment Not Listed Above:

- a. Pressure Class: Positive or negative 2-inch wg.
- b. Minimum SMACNA Seal Class: A.

F. Intermediate Reinforcement:

- 1. Galvanized-Steel Ducts: Galvanized steel'
- 2. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Galvanized.
- 3. Aluminum Ducts: Aluminum.

G. Elbow Configuration:

- 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
- 2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
- 3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.

- 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
- b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.

H. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in or High Efficiency takeoff.
2. Round: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

This page intentionally left blank.

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Control dampers.
4. Fire dampers.
5. Smoke dampers.
6. Flange connectors.
7. Turning vanes.
8. Duct-mounted access doors.
9. Flexible connectors.
10. Duct accessory hardware.

B. Related Requirements:

1. Section 233346 "Flexible Ducts" for insulated and non-insulated flexible ducts..

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper and smoke-damper installations, including sleeves; and duct-mounted access doors.
 - e. Wiring Diagrams: For power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Stainless-Steel Sheets: Comply with ASTM A480/A480M, Type 304, and having a No. 2 finish for concealed ducts and No.2 finish for exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers:
 - 1. Ruskin
 - 2. Greenheck
 - 3. Cresco
 - 4. Approved equal
- B. Description: Gravity balanced.
- C. Frame: Hat-shaped, 0.063-inch thick extruded aluminum, with welded corners or mechanically attached and mounting flange.
- D. Blades: Multiple single-piece blades, center pivoted, maximum 6-inch width, with sealed edges.
- E. Blade Action: Parallel.
- F. Blade Seals: Felt or Vinyl foam.

- G. Return Spring: Adjustable tension.
- H. Bearings: Steel ball.
- I. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Screen Mounting: Rear mounted.
 - 4. Screen Material: Galvanized steel
 - 5. Screen Type: Bird.
 - 6. 90-degree stops.

2.4 MANUAL VOLUME DAMPERS

- A. Manufacturers:
 - 1. Ruskin
 - 2. Greenheck
 - 3. Cesco
 - 4. Approved equal
- B. Fabricate in accordance with SMACNA Duct Construction Standards – Metal and Flexible.
- C. Splitter Dampers:
 - 1. Material: Same gauge as duct to 24 inches in either direction and two gauges heavier for sizes over 24 inches.
 - 2. Blade Fabricate of double thickness sheet metal to streamline shape, secure with continuous hinge or rod.
 - 3. Operator: Minimum ¼ inch diameter rod in self aligning, universal joint action, flanged bushing with screw.
- D. Single Blade Dampers: Fabricate for duct sizes up to 6 x 30 inch.
- E. Multi-Blade Damper: Fabricate of opposed bladed pattern with maximum blade sizes 8 x 72 inch. Assemble center and edge crimped blades in prime coated or galvanized channel frame with suitable hardware.
- F. End Bearings: Except in round ducts 12 inches and smaller, provide end bearings. On multiple blade dampers, provide oil impregnated nylon or sintered bronze bearings.
- G. Quadrants:
 - 1. Provide locking, indicating quadrant regulators on single and multiple blade dampers.
 - 2. On insulated ducts mount quadrant regulators on stand-off mounting brackets, bases, or adapters.
 - 3. Where rod lengths exceed 30 inches provide regulator at both ends.
 - 4. Where positioning regulator is not accessible, provide coupling and extension rod with regulator for ceiling.

2.5 AUTOMATIC CONTROL DAMPERS

- A. Manufacturers:
 - 1. Ruskin
 - 2. Greenheck
 - 3. Cesco

- 4. Tamco
- 5. Approved equal
- B. Performance: Test in accordance with AMCA 500-D
- C. Frames: Extruded aluminum, welded, minimum 12 gauge.
- D. Blades: Extruded aluminum, maximum blade size 6 inches wide, 48 inches long, minimum 22 gauge, attach to minimum 1/2 inch shafts with set screws.
- E. Blade Seals: Synthetic elastomeric mechanically attached, field replaceable. Ultra low leakage from minus 72 to 275°F.
- F. Jamb Seals: Spring stainless steel.
- G. Bearings: Molded Synthetic
- H. Linkage: Stainless steel.
- I. Axels: Stainless Steel.
- J. Leakage: AMCA – Class 1A. Leakage less than 3 cfm/sq. ft. based on 1 inch w.g. and an approach velocity of 2000 fpm.
- K. Corrosion Coating: Baked enamel coating.

2.6 COMBINATION FIRE SMOKE DAMPERS

- A. Manufacturers:
 - 1. Ruskin
 - 2. Greenheck
 - 3. Cesco
 - 4. Approved equal
- B. Type: Static; rated and labeled according to UL 555 and UL555S by an NRTL.
- C. Fire Rating: 1-1/2 hours.
- D. Frame: Multiple-blade type; fabricated with roll-formed, galvanized steel; with mitered and interlocking corners; gauge in accordance with UL listing.
- E. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel; gauge in accordance with UL listing.
- F. Mounting Orientation: Vertical or horizontal as indicated.
- G. Blades: Roll-formed, interlocking, galvanized sheet steel; gauge in accordance with UL listing.
- H. Heat-Responsive Device: Electric, resettable link and switch package, factory installed, 165 deg F rated.
- I. Mounting Sleeve: Factory-installed, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking; gauge in accordance with UL listing.

- J. Damper Motors: two-position action.
- K. Smoke Detector: Integral, factory wired for single-point connection.
- L. Leakage: Class I
- M. Rated pressure and velocity to exceed design airflow conditions.
- N. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230923 "Direct Digital Control (DDC) System for HVAC"
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.
- O. Accessories:
 - 1. Test and reset switches, damper mounted.

2.7 DAMPER OPERATORS

- A. Manufacturers:
 - 1. Honeywell
 - 2. Greenheck
 - 3. Belimo
 - 4. Approved equal
- B. General: Provide smooth proportional control with sufficient power for air velocities 20 percent greater than maximum design velocity and to provide tight seal against maximum system pressures. Provide spring return for two position control and for fail safe operation.
 - 1. Provide sufficient number of operators to achieve unrestricted movement throughout damper range.
- C. Electric Operators:
 - 1. 120 V, spring return, adjustable stroke having oil immersed gear train, with auxiliary end switch where indicated. Nema 4X enclosure.

2.8 TURNING VANES

- A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- B. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- D. Vane Construction: Single wall.

2.9 FLEXIBLE CONNECTORS

- A. Materials: Flame-retardant or noncombustible fabrics.
- B. Coatings and Adhesives: Comply with UL 181, Class 1.
- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch wide, 0.028-inch thick, galvanized sheet steel or 0.032-inch thick aluminum sheets. Provide metal compatible with connected ducts.
- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd.
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- E. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd.
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.

2.10 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft or control dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Install flexible connectors to connect ducts to equipment.
- I. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Operate fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 - 4. Inspect turning vanes for proper and secure installation.

END OF SECTION 233300

This page intentionally left blank.

SECTION 233346 - FLEXIBLE DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Non-insulated flexible ducts.
 - 2. Insulated flexible ducts.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For flexible ducts.
 - 1. Include plans showing locations and mounting and attachment details.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- C. Comply with the Air Diffusion Council's "ADC Flexible Air Duct Test Code FD 72-R1."
- D. Comply with ASTM E96/E96M, "Test Methods for Water Vapor Transmission of Materials."

2.2 NON-INSULATED FLEXIBLE DUCTS

- A. Non-Insulated, Flexible Duct: UL 181, Class 1, two-ply vinyl film supported by helically wound, spring-steel wire.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 10 to plus 160 deg F.

2.3 INSULATED FLEXIBLE DUCTS

- A. Insulated, Flexible Duct: UL 181, Class 1, two-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; [polyethylene] [aluminized] vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 10 to plus 160 deg F.
 - 4. Insulation R-Value: Comply with ASHRAE/IES 90.1.

2.4 FLEXIBLE DUCT CONNECTORS

- A. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches to suit duct size.
- B. Non-Clamp Connectors: Adhesive plus sheet metal screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install flexible ducts according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install in indoor applications only. Flexible ductwork should not be exposed to UV lighting.
- C. Connect terminal units to supply ducts with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- D. Connect diffusers or light troffer boots to ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- E. Connect flexible ducts to metal ducts with adhesive plus sheet metal screws.
- F. Install duct test holes where required for testing and balancing purposes.
- G. Installation:
 - 1. Install ducts fully extended.
 - 2. Do not bend ducts across sharp corners.
 - 3. Bends of flexible ducting shall not exceed a minimum of one duct diameter.
 - 4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
 - 5. Install flexible ducts in a direct line, without sags, twists, or turns.
- H. Supporting Flexible Ducts:
 - 1. Suspend flexible ducts with bands 1-1/2 inches wide or wider and spaced a maximum of 48 inches apart. Maximum centerline sag between supports shall not exceed 1/2 inch per 12 inches.
 - 2. Install extra supports at bends placed approximately one duct diameter from center line of the bend.

3. Ducts may rest on ceiling joists or truss supports. Spacing between supports shall not exceed the maximum spacing per manufacturer's written installation instructions.
4. Vertically installed ducts shall be stabilized by support straps at a maximum of 72 inches o.c.

END OF SECTION 233346

This page intentionally left blank.

SECTION 233713 - AIR DIFFUSERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Round ceiling diffusers.
2. Rectangular and square ceiling diffusers.
3. Perforated diffusers.

B. Related Requirements:

1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers.
2. Section 233713.23 "Air Registers and Grilles" for adjustable-bar register and grilles, fixed-face registers and grilles, and linear bar grilles.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ROUND CEILING DIFFUSERS

A. Manufacturers:

1. Titus
2. Price
3. Carnes
4. Lima
5. Approved equal

- B. Devices shall be specifically designed for variable-air-volume flows.

- C. Material: Aluminum.

- D. Finish: Baked enamel, color selected by Architect.

- E. Face Style: Four or Three cone.

- F. Mounting: Duct connection.

- G. Pattern: Fully adjustable.

2.2 RECTANGULAR AND SQUARE CEILING DIFFUSERS

- A. Manufacturers:
 - 1. Titus
 - 2. Price
 - 3. Carnes
 - 4. Lima
 - 5. Hart & Cooley
 - 6. Approved equal
- B. Devices shall be specifically designed for variable-air-volume flows.
- C. Material: Aluminum.
- D. Finish: Baked enamel, color selected by Architect.
- E. Face Size: 24 by 24 inches and 12 by 12 inches
- F. Face Style: Three cone, Four cone, or Plaque.
- G. Mounting: T-bar and Surface.
- H. Pattern: Adjustable.

2.3 PERFORATED DIFFUSERS

- A. Manufacturers:
 - 1. Titus
 - 2. Price
 - 3. Carnes
 - 4. Lima
 - 5. Approved equal
- B. Devices shall be specifically designed for variable-air-volume flows.
- C. Material: Steel backpan and pattern controllers, with aluminum.
- D. Finish: Baked enamel, color selected by Architect.
- E. Face Size: 24 by 12 inches and 24 by 24 inches.
- F. Duct Inlet: Round.
- G. Face Style: Flush.
- H. Mounting: T-bar.
- I. Pattern Controller: Four louvered deflector patches.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install diffusers level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.2 ADJUSTING

- A. After installation, adjust diffusers to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.13

This page intentionally left blank.

SECTION 233713.23 - REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Adjustable blade face registers and grilles.
2. Fixed face registers and grilles.

B. Related Requirements:

1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to registers and grilles.
2. Section 233713.13 "Air Diffusers" for various types of air diffusers.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 REGISTERS

A. Adjustable Blade Face Register:

1. Manufacturers:
 - a. Titus
 - b. Price
 - c. Carnes
 - d. Lima
 - e. Hart and Cooley
 - f. Approved equal
2. Material: Steel or Aluminum.
3. Finish: Baked enamel, color selected by Architect.
4. Face Blade Arrangement: Vertical spaced 3/4 inch apart.
5. Core Construction: Integral.
6. Rear-Blade Arrangement: Horizontal spaced 3/4 inch apart.
7. Frame: 1-1/4 inches.
8. Mounting: Countersunk screw.
9. Accessories:
 - a. Device to set blades.

B. Fixed Face Register

1. Manufacturers:
 - a. Titus
 - b. Price
 - c. Carnes
 - d. Lima

- e. Hart and Cooley
- f. Approved equal
- 2. Material: Steel or Aluminum.
- 3. Finish: Baked enamel, color selected by Architect.
- 4. Face Arrangement: Perforated core
- 5. Core Construction: Integral.
- 6. Frame: 1-1/4 inches.
- 7. Mounting: Countersunk screw.

2.2 GRILLES

- A. Adjustable Blade Face Grille:
 - 1. Manufacturers:
 - a. Titus
 - b. Price
 - c. Carnes
 - d. Lima
 - e. Hart and Cooley
 - f. Approved equal
 - 2. Material: Steel or Aluminum.
 - 3. Finish: Baked enamel, color selected by Architect.
 - 4. Face Blade Arrangement: Vertical spaced 3/4 inch apart.
 - 5. Core Construction: Integral.
 - 6. Rear-Blade Arrangement: Horizontal spaced 3/4 inch apart.
 - 7. Frame: 1-1/4 inches.
 - 8. Mounting: Countersunk screw.
 - 9. Accessories:
 - a. Device to set blades.
- B. Fixed Face Grille
 - 1. Manufacturers:
 - a. Titus
 - b. Price
 - c. Carnes
 - d. Lima
 - e. Hart and Cooley
 - f. Approved equal
 - 2. Material: Steel or Aluminum.
 - 3. Finish: Baked enamel, color selected by Architect.
 - 4. Face Arrangement: Perforated core
 - 5. Core Construction: Integral.
 - 6. Frame: 1-1/4 inches.
 - 7. Mounting: Countersunk screw.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install registers and grilles level and plumb.
- B. Outlets and Inlets Locations: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements

for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

- C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.2 ADJUSTING

- A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.23

This page intentionally left blank.

SECTION 238146 - WATER-SOURCE UNITARY HEAT PUMPS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes unitary heat pumps with refrigerant-to-water heat exchangers, refrigeration circuits, and refrigerant compressor(s).

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of water-source unitary heat pumps that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, refrigeration components.
 - 2. Warranty Period: Four years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. ASHRAE Compliance:
 - 1. ASHRAE 15.
- B. Comply with NFPA 70.
- C. Comply with safety requirements in UL 484 for assembly of free-delivery, water-source heat pumps.

2.2 WATER-SOURCE UNITARY HEAT PUMPS, 6 TONS AND SMALLER

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Carrier Global Corporation.
 - 2. ClimateMaster, Inc.
 - 3. Trane Inc.

- B. Description: Packaged water-source unitary heat pump with temperature controls; factory assembled, piped, wired, tested, and rated according to ASHRAE/ARI/ISO-13256-1.
1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Cabinet and Chassis: Galvanized-steel casing with the following features:
1. Access panel for access and maintenance of internal components.
 2. Knockouts for electrical and piping connections.
 3. Cabinet Insulation: Glass-fiber liner, minimum 1/2 inch, thick, complying with UL 181, ASTM C 1071, and ASTM G 21.
- D. Water Circuits:
1. Refrigerant-to-Water Heat Exchangers:
 - a. Source-side coaxial heat exchangers with copper, cupronickel, or internal vented double wall water tube, with enhanced heat-transfer surfaces inside a steel shell; both shell and tube are leak tested to 450 psig on refrigerant side and 400 psig on water side.
 - b. Stainless-steel, brazed-plate heat exchanger is leak tested to 450 psig on refrigerant side and 400 psig on water side. Factory mount heat exchanger in unit on resilient rubber vibration isolators.
 - c. Hot-water generator with enhanced heat-transfer surfaces inside a steel shell; both shell and tube are leak tested to 450 psig on refrigerant side and 400 psig on water side, pump, circuit breaker, high water temperature and low water refrigerant cutoffs, and tank connection.
- E. Refrigerant Circuit Components:
1. Sealed Refrigerant Circuit: Charge with R-410A refrigerant.
 2. Filter-Dryer: Factory installed to clean and dehydrate the refrigerant circuit.
 3. Charging Connections: Service fittings on suction and liquid for charging and testing on each circuit.
 4. Reversing Valve: Four-way, solenoid-activated valve designed to be fail-safe in heating position with replaceable magnetic coil.
 5. Compressor:
 - a. Variable speed.
 - b. Installed on vibration isolators and mounted on a structural steel base plate and full-length channel stiffeners.
 - c. Exterior of compressor shall be wrapped with a high-density sound-attenuating blanket and housed in an acoustically treated enclosure.
 - d. Factory-Installed Safeties:
 - 1) Antirecycle timer.
 - 2) High-pressure cutout.
 - 3) Low-pressure cutout or loss of charge switch.
 - 4) Internal thermal-overload protection.
 - 5) Water-coil, low-temperature switch.
 6. Refrigerant Piping Materials: ASTM B 743 copper tube with wrought-copper fittings and brazed joints.

7. Pipe Insulation: Refrigerant minimum 3/8-inch-thick, flexible elastomeric insulation on piping exposed to airflow through the unit. Maximum 25/50 flame-spread/smoke-developed indexes according to ASTM E 84.
8. Refrigerant Metering Device: Thermal-expansion valve.

F. Controls:

1. Basic Unit Control Modes and Devices:

- a. Unit shutdown on high or low refrigerant pressures.
- b. Unit shutdown on low water temperature.
- c. Low- and high-voltage protection.
- d. Overcurrent protection for compressor.
- e. Random time delay, three to 10 seconds, start on power-up.
- f. Time delay override for servicing.
- g. Control voltage transformer.
- h. Water-coil freeze protection (selectable for water or antifreeze).
- i. Automatic intelligent reset. Unit shall automatically reset five minutes after trip if the fault has cleared. Should a fault reoccur three times sequentially, lockout requiring manual reset occurs.
- j. Ability to defeat time delays for servicing.
- k. Digital display to indicate high pressure, low pressure, low voltage, and high voltage.
- l. The low-pressure switch shall not be monitored for the first 90 seconds after a compressor start command to prevent nuisance safety trips.
- m. Remote fault-type indication at thermostat.
- n. Selectable 24-V dc or pilot duty dry contact alarm output.
- o. 24-V dc output to cycle a motorized water valve with compressor contactor.
- p. Service test mode for troubleshooting and service.
- q. Unit-performance sentinel warns when heat pump is running inefficiently.
- r. Compressor soft start.

2. Thermostat:

a. Wall-Mounted Thermostat:

- 1) Heat-cool-off switch.
- 2) Seven day, programmable.
- 3) Manual changeover.
- 4) Concealed temperature set point.
- 5) Concealed temperature indication.
- 6) Deg F indication.

- b. Wall-mounted temperature sensor.
- c. Duct-mounted temperature sensor
- d. Unoccupied period override push button.
- e. Digital display to indicate fault condition at heat pump.
- f. Data entry and access port.

- 1) Input data include room temperature and humidity set points for occupied and unoccupied periods.
- 2) Output data include room temperature and humidity, supply-air temperature, entering-water temperature, operating mode, and status.

3. Terminal Controller:

- a. Scheduled operation for occupied and unoccupied periods on seven-day clock with minimum of four programmable periods per day.
- b. Two-hour unoccupied override period.
- c. Remote-control panel to contain programmable timer and digital display for fault condition.
- d. Compressor-disable relay to stop compressor operation for demand limiting or switch to unoccupied operation.
- e. Automatic restart after five minutes if fault clears. Lockout after three attempts to restart following fault. Indicate fault for service technician.
- f. Backup for volatile memory.

G. Electrical Connection: Single electrical connection with fused disconnect.

2.3 ACCESSORIES

A. Hose Kits: Tag hose kits to equipment designations.

- 1. Minimum Working Pressure: 400 psig.
- 2. Operating Temperatures: From 33 to 211 deg F.
- 3. Hose Length: 24 inches.
- 4. Minimum Hose Diameter: Equal to water-source unitary heat-pump piping connection.
- 5. Hose Material: Braided stainless steel with adapters for pipe connections.
- 6. Isolation Valves: Two-piece, bronze-body ball valves with stainless-steel ball and stem, standard-port threaded connections, and galvanized-steel lever handle. Valves shall be factory installed on supply and return connections of both load-side and source-side heat exchangers. If balancing valve is combination shutoff type with memory stop, the isolation valve may be omitted on the return.
- 7. Strainer: Y-pattern with blowdown valve in supply connections of both load and source side of heat exchangers.
- 8. Balancing Valves: Mount in return connection. Include meter ports to allow flow measurement with differential pressure gage.
 - a. Automatic balancing valve, factory set to operate within 10 percent of design flow rate over a pressure range of 2 to 80 psig.
- 9. Water-Regulating Valve Assemblies: A direct acting valve regulates discharge pressure during the cooling cycle, and a reverse acting valve regulates the suction pressure during the heating cycle. Valves shall close when heat-pump compressor is not running.
- 10. Motorized Water Valve: Stop water flow through the unit when compressor is off. Slow-acting, 24-V dc valve with threaded connections is installed between isolation valves and heat exchanger.

B. Loop Controller: Six stages; two stages for heating and four stages for cooling.

C. Variable Speed Pump: High efficiency Integral water pump capable of adjusting pump speed to maintain installer-set loop temperature differential. Provided with three-way flush valves and ports as well as expansion tank for closed loop systems.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Equipment Mounting:
 - 1. Install water-source, unitary heat pumps on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Division 33.
 - 2. Comply with requirements for vibration-isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- B. Install wall-mounting thermostats and switch controls in electrical outlet boxes at heights to match lighting controls.
- C. Drawings indicate general arrangement of piping, fittings, and specialties. Specific connection requirements are as follows:
 - 1. Connect supply and return hydronic piping to heat pump with unions and shutoff valves.
- D. Install electrical devices furnished by manufacturer but not specified to be factory mounted.
- E. Install piping adjacent to machine to allow space for service and maintenance.

3.2 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections:
 - 1. After installing water to water heat pumps and after electrical circuitry has been energized, test units for compliance with requirements.
 - 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Heat pumps will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 238146

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper building wire rated 600 V or less.
2. Metal-clad cable, Type MC, rated 600 V or less.
3. Connectors, splices, and terminations rated 600 V and less.

B. Related Requirements:

1. Section 260523 "Control-Voltage Electrical Power Cables" for control systems communications cables and Classes 1, 2, and 3 control cables.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

1. Product Data: For each conductor and cable indicating lead content.
2. Product Data: For solvents and adhesives, indicating VOC content.

C. Product Schedule: Indicate type, use, location, and termination locations.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 COPPER BUILDING WIRE

A. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Cerro Wire LLC.
2. Encore Wire Corporation.
3. General Cable; Prysmian Group North America.
4. Service Wire Co.
5. Southwire Company.

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 2. RoHS compliant.
 3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- D. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.
- E. Conductor Insulation:
1. Type NM: Comply with UL 83 and UL 719.
 2. Type RHH and Type RHW-2: Comply with UL 44.
 3. Type USE-2 and Type SE: Comply with UL 854.
 4. Type THHN and Type THWN-2: Comply with UL 83.
 5. Type THW and Type THW-2: Comply with NEMA WC-70/ICEA S-95-658 and UL 83.
 6. Type XHHW-2: Comply with UL 44.

2.2 METAL-CLAD CABLE, TYPE MC

- A. Description: A factory assembly of one or more current-carrying insulated conductors in an overall metallic sheath.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Encore Wire Corporation.
 2. General Cable; Prysmian Group North America.
 3. Service Wire Co.
 4. Southwire Company.
- C. Standards:
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 2. Comply with UL 1569.
 3. RoHS compliant.
 4. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- D. Circuits:
1. Single circuit and multi-circuit with color-coded conductors.
- E. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.
- F. Ground Conductor: None.
- G. Conductor Insulation:
1. Type TFN/THHN/THWN-2: Comply with UL 83.
 2. Type XHHW-2: Comply with UL 44.

- H. Armor: Steel, interlocked.
- I. Jacket: PVC applied over armor.

2.3 CONNECTORS AND SPLICES

- A. Description: Factory-fabricated connectors, splices, and lugs of size, ampacity rating, material, type, and class for application and service indicated; listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. 3M Electrical Products.
 - 2. ABB, Electrification Products Division.
 - 3. Gardner Bender.
 - 4. Hubbell Incorporated, Power Systems.
 - 5. Ideal Industries, Inc.
 - 6. ILSCO.
 - 7. O-Z/Gedney; Emerson Electric Co., Automation Solutions, Appleton Group.
 - 8. Service Wire Co.
- C. Jacketed Cable Connectors: For steel and aluminum jacketed cables, zinc die-cast with set screws, designed to connect conductors specified in this Section.
- D. Lugs: One piece, seamless, designed to terminate conductors specified in this Section.
 - 1. Material: Copper.
 - 2. Type: One hole with standard barrels.
 - 3. Termination: Compression.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper; solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

Retain one of two "Branch Circuits" paragraphs below.

- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- C. Power-Limited Fire Alarm and Control: Solid for No. 12 AWG and smaller.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: Type THHN/THWN-2, single conductors in raceway; Type XHHW-2, single conductors in raceway.
- B. Exposed Feeders: Type THHN/THWN-2, single conductors in raceway; Type XHHW-2, single conductors in raceway.

- C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN/THWN-2, single conductors in raceway; Metal-clad cable, Type MC.
- D. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type XHHW-2, single conductors in raceway.
- E. Feeders in Cable Tray: Type THHN/THWN-2, single conductors in raceway; Type XHHW-2, single conductors larger than No. 1/0 AWG.
- F. Exposed Branch Circuits, Including in Crawlspace: Type THHN/THWN-2, single conductors in raceway.
- G. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN/THWN-2, single conductors in raceway; Metal-clad cable, Type MC.
- H. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type XHHW-2, single conductors in raceway.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
- B. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.
- C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- B. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

3.5 IDENTIFICATION

- A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."
- B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

3.6 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.7 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07.

END OF SECTION 260519

This Page Intentionally Left Blank

SECTION 260523 - CONTROL-VOLTAGE ELECTRICAL POWER CABLES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Category 5e balanced twisted pair cable.
 - 2. Balanced twisted pair cabling hardware.
 - 3. RS-485 cabling.
 - 4. Low-voltage control cabling.
 - 5. Control-circuit conductors.

1.2 DEFINITIONS

- A. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency, RCDD, layout technician, installation supervisor, and field inspector.
- B. Source quality-control reports.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Accredited by NETA.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Flame Travel and Smoke Density in Plenums: As determined by testing identical products according to NFPA 262, by a qualified testing agency. Identify products for installation in plenums with appropriate markings of applicable testing agency.

1. Flame Travel Distance: 60 inches or less.
 2. Peak Optical Smoke Density: 0.5 or less.
 3. Average Optical Smoke Density: 0.15 or less.
- C. Flame Travel and Smoke Density for Riser Cables in Non-Plenum Building Spaces: As determined by testing identical products according to UL 1666.
- D. Flame Travel and Smoke Density for Cables in Non-Riser Applications and Non-Plenum Building Spaces: As determined by testing identical products according to UL 1685.
- E. RoHS compliant.

2.2 CATEGORY 5e BALANCED TWISTED PAIR CABLE

- A. Description: Four-pair, balanced-twisted pair cable, certified to meet transmission characteristics of Category 5e cable at frequencies up to 100 MHz.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Belden Inc.
 2. General Cable; Prysmian Group North America.
 3. Hitachi Cable America Inc.
- C. Standard: Comply with ICEA S-90-661, NEMA WC 63.1, and TIA-568-C.2 for Category 5e cables.
- D. Conductors: 100-ohm, 24 AWG solid copper.
1. Lead Content: Less than 300 parts per million.
- E. Shielding/Screening: Shielded twisted pairs (FTP).
- F. Cable Rating: Plenum.
- G. Jacket: White thermoplastic.

2.3 BALANCED TWISTED PAIR CABLE HARDWARE

- A. Description: Hardware designed to connect, splice, and terminate balanced twisted pair copper communications cable.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. 3M.
 2. General Cable; Prysmian Group North America.
 3. Leviton Manufacturing Co., Inc.
 4. Prysmian Cables and Systems; Prysmian Group North America.
- C. General Requirements for Balanced Twisted Pair Cable Hardware:
1. Comply with the performance requirements of Category 5e.

2. Comply with TIA-568-C.2, IDC type, with modules designed for punch-down caps or tools.
 3. Cables shall be terminated with connecting hardware of same category or higher.
- D. Source Limitations: Obtain balanced twisted pair cable hardware from single source from single manufacturer.
- E. Connecting Blocks: 110-style IDC for Category 5e. Provide blocks for the number of cables terminated on the block, plus 25 percent spare, integral with connector bodies, including plugs and jacks where indicated.
- F. Cross-Connect: Modular array of connecting blocks arranged to terminate building cables and permit interconnection between cables.
1. Number of Terminals per Field: One for each conductor in assigned cables.
- G. Patch Panel: Modular panels housing numbered jack units with IDC-type connectors at each jack location for permanent termination of pair groups of installed cables.
1. Features:
 - a. Universal T568A and T568B wiring labels.
 - b. Labeling areas adjacent to conductors.
 - c. Replaceable connectors.
 - d. 24 or 48 ports.
 2. Construction: 16-gauge steel and mountable on 19-inch equipment racks.
 3. Number of Jacks per Field: One for each four-pair cable indicated.
- H. Patch Cords: Factory-made, four-pair cables in 36-inch lengths; terminated with an eight-position modular plug at each end.
1. Patch cords shall have color-coded boots for circuit identification.
- I. Plugs and Plug Assemblies:
1. Male; eight position; color-coded modular telecommunications connector designed for termination of a single four-pair 100-ohm unshielded or shielded balanced twisted pair cable.
 2. Comply with IEC 60603-7-1, IEC 60603-7-2, IEC 60603-7-3, IEC 60603-7-4, and IEC 60603-7.5.
- J. Jacks and Jack Assemblies:
1. Female; eight position; modular; fixed telecommunications connector designed for termination of a single four-pair 100-ohm unshielded or shielded balanced twisted pair cable.
 2. Designed to snap-in to a patch panel or faceplate.
 3. Standards.
 - a. Category 5e, shielded balanced twisted pair cable shall comply with IEC 60603-7-3.
- K. Legend:
1. Machine printed, in the field, using adhesive-tape label.
 2. Snap-in, clear-label covers and machine-printed paper inserts.

2.4 TWIN-AXIAL DATA HIGHWAY CABLE

A. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, 4 pairs, No. 20 AWG, stranded (7x28) tinned-copper conductors.
2. Plastic insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. Plastic jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned-copper drain wire.
6. Flame Resistance: Comply with NFPA 262.
7. Lead Content: Less than 300 parts per million.

2.5 RS-485 CABLE

A. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, one pair, No. 22 AWG, stranded (7x30) tinned-copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Fluorinated ethylene propylene jacket.
5. Flame Resistance: NFPA 262.
6. Lead Content: Less than 300 parts per million.

2.6 LOW-VOLTAGE CONTROL CABLE

A. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.

1. One or Multi-pair, twisted, No. 16 AWG, stranded (19x29) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with NFPA 262.
6. Lead Content: Less than 300 parts per million.

2.7 CONTROL-CIRCUIT CONDUCTORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Encore Wire Corporation.
2. General Cable; Prysmian Group North America.
3. Service Wire Co.
4. Southwire Company.

B. Class 1 Control Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.

C. Class 2 Control Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.

- D. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type THHN/THWN-2, complying with UL 83 in raceway.

2.8 SOURCE QUALITY CONTROL

- A. Factory test balanced twisted pair cables according to TIA-568-C.2.
- B. Cable will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Test cables on receipt at Project site.
 - 1. Test each pair of twisted pair cable for open and short circuits.

3.2 INSTALLATION OF RACEWAYS AND BOXES

- A. Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems" for raceway selection and installation requirements for boxes, conduits, and wireways as supplemented or modified in this Section.
 - 1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches high, and 2-1/2 inches deep.
 - 2. Flexible metal conduit shall not be used.
- B. Comply with TIA-569-D for pull-box sizing and length of conduit and number of bends between pull points.
- C. Install manufactured conduit sweeps and long-radius elbows if possible.
- D. Raceway Installation in Equipment Rooms:
 - 1. Position conduit ends adjacent to a corner on backboard if a single piece of plywood is installed, or in the corner of the room if multiple sheets of plywood are installed around perimeter walls of the room.
 - 2. Install cable trays to route cables if conduits cannot be located in these positions.
 - 3. Secure conduits to backboard if entering the room from overhead.
 - 4. Extend conduits 3 inches above finished floor.
 - 5. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.
- E. Backboards: Install backboards with 96-inch dimension vertical. Butt adjacent sheets tightly and form smooth gap-free corners and joints.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

A. Comply with NECA 1.

B. General Requirements for Cabling:

1. Comply with TIA-568-C Series of standards.
2. Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems."
3. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
4. Cables may not be spliced and shall be continuous from terminal to terminal. Do not splice cable between termination, tap, or junction points.
5. Cables serving a common system may be grouped in a common raceway. Install network cabling and control wiring and cable in separate raceway from power wiring. Do not group conductors from different systems or different voltages.
6. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
7. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Install lacing bars and distribution spools.
8. Do not install bruised, kinked, scored, deformed, or abraded cable. Remove and discard cable if damaged during installation and replace it with new cable.
9. Cold-Weather Installation: Bring cable to room temperature before dereeling. Do not use heat lamps for heating.
10. Pulling Cable: Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Monitor cable pull tensions.
11. Support: Do not allow cables to lay on removable ceiling tiles.
12. Secure: Fasten securely in place with hardware specifically designed and installed so as to not damage cables.
13. Provide strain relief.
14. Keep runs short. Allow extra length for connecting to terminals. Do not bend cables in a radius less than 10 times the cable OD. Use sleeves or grommets to protect cables from vibration at points where they pass around sharp corners and through penetrations.
15. Ground wire shall be copper, and grounding methods shall comply with IEEE C2. Demonstrate ground resistance.

C. Balanced Twisted Pair Cable Installation:

1. Comply with TIA-568-C.2.
2. Do not untwist UTP cables more than 1/2 inch at the point of termination to maintain cable geometry.

D. Installation of Control-Circuit Conductors:

1. Install wiring in raceways. Comply with requirements specified in Section 260533 "Raceways and Boxes for Electrical Systems."

E. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches above ceilings by cable supports not more than 30 inches apart.

3. Cable shall not be run through or on structural members or in contact with pipes, ducts, or other potentially damaging items. Do not run cables between structural members and corrugated panels.

3.4 REMOVAL OF CONDUCTORS AND CABLES

- A. Remove abandoned conductors and cables. Abandoned conductors and cables are those installed that are not terminated at equipment and are not identified with a tag for future use.

3.5 CONTROL-CIRCUIT CONDUCTORS

- A. Minimum Conductor Sizes:
 1. Class 1 remote-control and signal circuits; No 14 AWG.
 2. Class 2 low-energy, remote-control, and signal circuits; No. 16 AWG.
 3. Class 3 low-energy, remote-control, alarm, and signal circuits; No 12 AWG.

3.6 FIRESTOPPING

- A. Comply with requirements in Division 07.
- B. Comply with TIA-569-D, Annex A, "Firestopping."
- C. Comply with BICSI TDMM, "Firestopping" Chapter.

3.7 GROUNDING

- A. For low-voltage control wiring and cabling, comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.8 IDENTIFICATION

- A. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- B. Identify data and communications system components, wiring, and cabling according to TIA-606-B; label printers shall use label stocks, laminating adhesives, and inks complying with UL 969.
- C. Identify each wire on each end and at each terminal with a number-coded identification tag. Each wire shall have a unique tag.

3.9 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:

1. Visually inspect cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA-568-C.1.
 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
- C. End-to-end cabling will be considered defective if it does not pass tests and inspections.

END OF SECTION 260523

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes grounding and bonding systems and equipment.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency and testing agency's field supervisor.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.
 - 1. Plans showing as-built, dimensioned locations of system.
 - 2. Instructions for periodic testing and inspection of grounding features at test wells, ground rings, or grounding connections for separately derived systems based on NFPA 70B.
 - a. Tests shall determine if ground-resistance or impedance values remain within specified maximums, and instructions shall recommend corrective action if values do not.
 - b. Include recommended testing intervals.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Certified by NETA.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

2.2 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. ABB, Electrification Products Division.
 2. Advanced Lightning Technology, Ltd.
 3. Burndy; Hubbell Incorporated, Construction and Energy.
 4. ERICO; nVent.
 5. Galvan Industries, Inc.; Electrical Products Division, LLC.
 6. ILSCO.
 7. O-Z/Gedney; Emerson Electric Co., Automation Solutions, Appleton Group.
 8. Siemens Industry, Inc., Energy Management Division.

2.3 CONDUCTORS

- A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
1. Solid Conductors: ASTM B3.
 2. Stranded Conductors: ASTM B8.
 3. Tinned Conductors: ASTM B33.
 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 6. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
- C. Grounding Bus: Predrilled rectangular bars of annealed copper, 1/4 by 4 inches in cross section, with 9/32-inch holes spaced 1-1/8 inches apart. Stand-off insulators for mounting shall comply with UL 891 for use in switchboards, 600 V and shall be Lexan or PVC, impulse tested at 5000 V.
- D. Lead Content: Less than 300 parts per million.

2.4 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- B. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
- C. Bus-Bar Connectors: Mechanical type, cast silicon bronze, solderless compression-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.
- D. Beam Clamps: Mechanical type, terminal, ground wire access from four directions, with dual, tin-plated or silicon bronze bolts.
- E. Cable-to-Cable Connectors: Compression type, copper or copper alloy.

- F. Cable Tray Ground Clamp: Mechanical type, zinc-plated malleable iron.
- G. Conduit Hubs: Mechanical type, terminal with threaded hub.
- H. Ground Rod Clamps: Mechanical type, copper or copper alloy, terminal with hex head bolt.
- I. Ground Rod Clamps: Mechanical type, copper or copper alloy, terminal with hex head bolt.
- J. Lay-in Lug Connector: Mechanical type, copper rated for direct burial terminal with set screw.
- K. Service Post Connectors: Mechanical type, bronze alloy terminal, in short- and long-stud lengths, capable of single and double conductor connections.
- L. Signal Reference Grid Clamp: Mechanical type, stamped-steel terminal with hex head screw.
- M. Straps: Solid copper, copper lugs. Rated for 600 A.
- N. Tower Ground Clamps: Mechanical type, copper or copper alloy, terminal one-piece clamp.
- O. U-Bolt Clamps: Mechanical type, copper or copper alloy, terminal listed for direct burial.
- P. Water Pipe Clamps:
 - 1. Mechanical type, two pieces with zinc-plated bolts.
 - a. Material: Die-cast zinc alloy.
 - b. Listed for direct burial.
 - 2. U-bolt type with malleable-iron clamp and copper ground connector rated for direct burial.
- Q. Lead Content: Less than 300 parts per million.

2.5 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel; 3/4 inch by 10 feet.
- B. Ground Plates: 1/4 inch thick, hot-dip galvanized.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare copper conductor, No. 2/0 AWG minimum.
 - 1. Bury at least 30 inches below grade.
- C. Grounding Bus: Install in electrical equipment rooms, in rooms housing service equipment, and elsewhere as indicated.

1. Install bus horizontally, on insulated spacers 2 inches minimum from wall, 6 inches above finished floor unless otherwise indicated.
2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down; connect to horizontal bus.

D. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
3. Connections to Ground Rods at Test Wells: Bolted connectors.
4. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING AT THE SERVICE

- A. Equipment grounding conductors and grounding electrode conductors shall be connected to the ground bus. Install a main bonding jumper between the neutral and ground buses.

3.3 GROUNDING SEPARATELY DERIVED SYSTEMS

- A. Generator: Install grounding electrode(s) at the generator location. The electrode shall be connected to the equipment grounding conductor and to the frame of the generator.

3.4 GROUNDING UNDERGROUND DISTRIBUTION SYSTEM COMPONENTS

- A. Comply with IEEE C2 grounding requirements.
- B. Grounding Manholes and Handholes: Install a driven ground rod through manhole or handhole floor, close to wall, and set rod depth so 4 inches will extend above finished floor. If necessary, install ground rod before manhole is placed and provide No. 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through a waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with a double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from 2 inches above to 6 inches below concrete. Seal floor opening with waterproof, nonshrink grout.
- C. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with No. 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and fasten to manhole walls. Connect to cable armor and cable shields according to written instructions by manufacturer of splicing and termination kits.
- D. Pad-Mounted Transformers and Switches: Install two ground rods and ground ring around the pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-copper conductor not less than No. 2 AWG for ground ring and for taps to equipment grounding terminals. Bury ground ring not less than 6 inches from the foundation.

3.5 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.

- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
1. Feeders and branch circuits.
 2. Lighting circuits.
 3. Receptacle circuits.
 4. Single-phase motor and appliance branch circuits.
 5. Flexible raceway runs.
 6. Armored and metal-clad cable runs.
 7. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
- C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- E. Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

3.6 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
- C. Ground Rods: Drive rods until tops are 2 inches below finished floor or final grade unless otherwise indicated.
1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
- D. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
 3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.

E. Grounding and Bonding for Piping:

1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use a bolted clamp connector or bolt a lug-type connector to a pipe flange by using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.

3.7 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at ground test wells, and at individual ground rods. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
4. Prepare dimensioned Drawings locating each test well, ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.

C. Grounding system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

E. Report measured ground resistances that exceed the following values:

1. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: 10 ohms.
2. Power and Lighting Equipment or System with Capacity of 500 to 1000 kVA: 5 ohms.
3. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 ohms.
4. Power Distribution Units or Panelboards Serving Electronic Equipment: 1 ohm(s).
5. Substations and Pad-Mounted Equipment: 5 ohms.
6. Manhole Grounds: 10 ohms.

- F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Government promptly and include recommendations to reduce ground resistance.

END OF SECTION 260526

This Page Intentionally Left Blank.

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

1.1 SUMMARY

A. Section Includes:

1. Steel slotted support systems.
2. Conduit and cable support devices.
3. Support for conductors in vertical conduit.
4. Structural steel for fabricated supports and restraints.
5. Mounting, anchoring, and attachment components, including powder-actuated fasteners, mechanical expansion anchors, concrete inserts, clamps, through bolts, toggle bolts, and hanger rods.
6. Fabricated metal equipment support assemblies.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.4 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M.
2. AWS D1.2/D1.2M.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame Rating: Class 1.
2. Self-extinguishing according to ASTM D635.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

A. Steel Slotted Support Systems: Preformed steel channels and angles with minimum 13/32-inch-diameter holes at a maximum of 8 inches o.c. in at least one surface.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. ABB, Electrification Products Division.
 - b. B-line; Eaton, Electrical Sector.
 - c. CADDY; nVent.
 - d. Gripple Inc.
 - e. Metal Ties Innovation.
 - f. MIRO Industries.
 - g. Unistrut; Atkore International.
 2. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
 3. Material for Channel, Fittings, and Accessories: Galvanized steel.
 4. Channel Width: 1-5/8 inches.
 5. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 6. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 7. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 8. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- C. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for nonarmored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be made of malleable iron.
- D. Structural Steel for Fabricated Supports and Restraints: ASTM A36/A36M steel plates, shapes, and bars; black and galvanized.
- E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) Hilti, Inc.
 - 2) Simpson Strong-Tie Co., Inc.
 2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) B-line; Eaton, Electrical Sector.
 - 2) Hilti, Inc.
- 3. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
- 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
- 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM F3125/F3125M, Grade A325.
- 6. Toggle Bolts: Stainless-steel springhead type.
- 7. Hanger Rods: Threaded steel.

2.3 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Division 05 for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with the following standards for application and installation requirements of hangers and supports, except where requirements on Drawings or in this Section are stricter:
 - 1. NECA 1.
 - 2. NECA 101
 - 3. NECA 102.
 - 4. NECA 105.
 - 5. NECA 111.
- B. Comply with requirements in Division 07 for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- C. Comply with requirements for raceways and boxes specified in Section 260533 "Raceways and Boxes for Electrical Systems."
- D. Maximum Support Spacing and Minimum Hanger Rod Size for Raceways: Space supports for EMT, IMC, and RMC as required by NFPA 70. Minimum rod size shall be 1/4 inch in diameter.
- E. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps, single-bolt conduit clamps, or single-bolt conduit clamps using spring friction action for retention in support channel.

- F. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings, and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this article.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.
- C. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
 - 6. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts, Beam clamps (MSS SP-58, Type 19, 21, 23, 25, or 27), complying with MSS SP-69, Spring-tension clamps.
 - 7. To Light Steel: Sheet metal screws.
 - 8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.
- D. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Division 05 for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

END OF SECTION 260529

SECTION 260533 - RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal conduits and fittings.
2. Nonmetallic conduits and fittings.
3. Metal wireways and auxiliary gutters.
4. Nonmetal wireways and auxiliary gutters.
5. Surface raceways.
6. Boxes, enclosures, and cabinets.
7. Handholes and boxes for exterior underground cabling.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

A. Metal Conduit:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB, Electrification Products Division.
 - b. Electri-Flex Company.
 - c. FSR Inc.
 - d. NEC, Inc.
 - e. NewBasis.
 - f. Plasti-Bond; Robroy Industries.
 - g. Southwire Company.
2. Listing and Labeling: Metal conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
3. GRC: Comply with ANSI C80.1 and UL 6.
4. ARC: Comply with ANSI C80.5 and UL 6A.
5. IMC: Comply with ANSI C80.6 and UL 1242.
6. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.

- a. Comply with NEMA RN 1.
 - b. Coating Thickness: 0.040 inch, minimum.
- 7. EMT: Comply with ANSI C80.3 and UL 797.
- 8. FMC: Comply with UL 1; zinc-coated steel or aluminum.
- 9. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.
- B. Metal Fittings: Comply with NEMA FB 1 and UL 514B.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. ABB, Electrification Products Division.
 - b. Electri-Flex Company.
 - c. FSR Inc.
 - d. NEC, Inc.
 - e. NewBasis.
 - f. Plasti-Bond; Robroy Industries.
 - g. Southwire Company.
 - 2. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 3. Fittings, General: Listed and labeled for type of conduit, location, and use.
 - 4. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 1203 and NFPA 70.
 - 5. Fittings for EMT:
 - a. Material: Steel or die cast.
 - b. Type: Setscrew or compression.
 - 6. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
 - 7. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of 0.040 inch, with overlapping sleeves protecting threaded joints.
- C. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS AND FITTINGS

- A. Nonmetallic Conduit:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. ABB, Electrification Products Division.
 - b. CertainTeed Corporation; Saint-Gobain North America.
 - c. Champion Fiberglass, Inc.
 - d. Dura-Line Communications Group; Orbia Advance Corporation, S.A.B. de C.V.
 - e. Electri-Flex Company.

- B. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 1. ENT: Comply with NEMA TC 13 and UL 1653.
 - 2. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.
 - 3. LFNC: Comply with UL 1660.
- C. Nonmetallic Fittings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. ABB, Electrification Products Division.
 - b. CertainTeed Corporation; Saint-Gobain North America.
 - c. Champion Fiberglass, Inc.
 - d. Dura-Line Communications Group; Orbia Advance Corporation, S.A.B. de C.V.
 - e. Electri-Flex Company.
 - 2. Fittings, General: Listed and labeled for type of conduit, location, and use.
 - 3. Fittings for ENT and RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.
 - 4. Fittings for LFNC: Comply with UL 514B.
 - 5. Solvents and Adhesives: As recommended by conduit manufacturer.

2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. ABB, Electrification Products Division.
 - 2. B-line; Eaton, Electrical Sector.
 - 3. Square D; Schneider Electric USA.
- B. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 1, Type 3R, Type 4, Type 4X unless otherwise indicated, and sized according to NFPA 70.
 - 1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

2.4 NONMETALLIC WIREWAYS AND AUXILIARY GUTTERS

- A. Listing and Labeling: Nonmetallic wireways and auxiliary gutters shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Description: PVC, extruded and fabricated to required size and shape, and having snap-on cover, mechanically coupled connections, and plastic fasteners.

- C. Fittings and Accessories: Couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings shall match and mate with wireways as required for complete system.
- D. Solvents and Adhesives: As recommended by conduit manufacturer.

2.5 BOXES, ENCLOSURES, AND CABINETS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. ABB, Electrification Products Division.
 - 2. Arlington Industries, Inc.
 - 3. FSR Inc.
 - 4. Hubbell Incorporated.
 - 5. Plasti-Bond; Robroy Industries.
 - 6. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
- B. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.
- C. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.
- D. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, ferrous alloy, Type FD, with gasketed cover.
- E. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.
- F. Metal Floor Boxes:
 - 1. Material: Cast metal or sheet metal.
 - 2. Type: Fully adjustable or Semi-adjustable.
 - 3. Shape: Rectangular.
 - 4. Listing and Labeling: Metal floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- G. Nonmetallic Floor Boxes: Nonadjustable, round or rectangular.
 - 1. Listing and Labeling: Nonmetallic floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- H. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing 50 lb. Outlet boxes designed for attachment of luminaires weighing more than 50 lb shall be listed and marked for the maximum allowable weight.
- I. Paddle Fan Outlet Boxes: Nonadjustable, designed for attachment of paddle fan weighing 70 lb.
 - 1. Listing and labeling: Paddle fan outlet boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- J. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

- K. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, galvanized, cast iron with gasketed cover.
- L. Box extensions used to accommodate new building finishes shall be of same material as recessed box.
- M. Device Box Dimensions: 4 inches square by 2-1/8 inches deep.
- N. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 1, Type 3R, Type 4, Type 4X with continuous-hinge cover with flush latch unless otherwise indicated.
 - 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
 - 2. Nonmetallic Enclosures: Plastic.
 - 3. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.
- O. Cabinets:
 - 1. NEMA 250, Type 1, Type 3R galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 - 2. Hinged door in front cover with flush latch and concealed hinge.
 - 3. Key latch to match panelboards.
 - 4. Metal barriers to separate wiring of different systems and voltage.
 - 5. Accessory feet where required for freestanding equipment.
 - 6. Nonmetallic cabinets shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.6 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

- A. General Requirements for Handholes and Boxes:
 - 1. Boxes and handholes for use in underground systems shall be designed and identified as defined in NFPA 70, for intended location and application.
 - 2. Boxes installed in wet areas shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel, fiberglass, or a combination of the two.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Armorcast Products Company.
 - b. NewBasis.
 - c. Oldcastle Infrastructure Inc.; CRH Americas.
 - d. Quazite; Hubbell Incorporated, Power Systems.
 - 2. Standard: Comply with SCTE 77.
 - 3. Configuration: Designed for flush burial with open or closed bottom unless otherwise indicated.
 - 4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
 - 5. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.

6. Cover Legend: Molded lettering, "ELECTRIC."
 7. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
- C. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with frame and covers of polymer concrete.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Armorcast Products Company.
 - b. NewBasis.
 - c. Oldcastle Infrastructure Inc.; CRH Americas.
 - d. Quazite; Hubbell Incorporated, Power Systems.
 2. Standard: Comply with SCTE 77.
 3. Configuration: Designed for flush burial with open or closed bottom unless otherwise indicated.
 4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and handhole location.
 5. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 6. Cover Legend: Molded lettering, "ELECTRIC."
 7. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below unless otherwise indicated:
1. Exposed Conduit: GRC or RNC, Type EPC-40-PVC.
 2. Concealed Conduit, Aboveground: GRC, IMC, EMT, or RNC, Type EPC-40-PVC.
 3. Underground Conduit: RNC, Type EPC-80-PVC, direct buried or concrete encased.
 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 5. Boxes and Enclosures, Aboveground: NEMA 250, Type 4.
- B. Indoors: Apply raceway products as specified below unless otherwise indicated.
1. Exposed, Not Subject to Physical Damage: EMT ENT or RNC.
 2. Concealed in Ceilings and Interior Walls and Partitions: EMT ENT or RNC, Type EPC-40-PVC.
 3. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
 4. Damp or Wet Locations: GRC.
 5. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 stainless steel or nonmetallic in institutional and commercial kitchens and damp or wet locations.
- C. Minimum Raceway Size: 3/4-inch trade size.

- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
 - 1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
 - 2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
 - 3. EMT: Use setscrew or compression, steel fittings. Comply with NEMA FB 2.10.
 - 4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.
- E. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.
- F. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

3.2 INSTALLATION

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.
- B. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
- C. Do not install raceways or electrical items on any "explosion-relief" walls or rotating equipment.
- D. Do not fasten conduits onto the bottom side of a metal deck roof.
- E. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- F. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.
- G. Arrange stub-ups so curved portions of bends are not visible above finished slab.
- H. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches of changes in direction.
- I. Make bends in raceway using large-radius preformed ells. Field bending shall be according to NFPA 70 minimum radii requirements. Use only equipment specifically designed for material and size involved.
- J. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
- K. Support conduit within 12 inches of enclosures to which attached.
- L. Raceways Embedded in Slabs:

1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum 10-foot intervals.
 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 3. Arrange raceways to keep a minimum of 1 inch of concrete cover in all directions.
 4. Do not embed threadless fittings in concrete unless specifically approved by Engineer for each specific location.
 5. Change from ENT to RNC, Type EPC-40-PVC, GRC or IMC before rising above floor.
- M. Stub-ups to Above Recessed Ceilings:
1. Use EMT, IMC, or RMC for raceways.
 2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.
- N. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- O. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.
- P. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.
- Q. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch trade size and insulated throat metal bushings on 1-1/2-inch trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- R. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.
- S. Surface Raceways:
1. Install surface raceway with a minimum 2-inch radius control at bend points.
 2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.
- T. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces.
- U. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:
1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 2. Where an underground service raceway enters a building or structure.
 3. Conduit extending from interior to exterior of building.

4. Conduit extending into pressurized duct and equipment.
5. Conduit extending into pressurized zones that are automatically controlled to maintain different pressure set points.
6. Where otherwise required by NFPA 70.

V. Expansion-Joint Fittings:

1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F and that has straight-run length that exceeds 25 feet.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:
 - a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
 - b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
 - c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
 - d. Attics: 135 deg F temperature change.
3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per degree F of temperature change for PVC conduits.
4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

W. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 36 inches of flexible conduit for recessed and semirecessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.

1. Use LFMC in damp or wet locations subject to severe physical damage.
2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.

X. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.

Y. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between the box and cover plate or the supported equipment and box.

Z. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.

AA. Locate boxes so that cover or plate will not span different building finishes.

BB. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.

CC. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.

DD. Set metal floor boxes level and flush with finished floor surface.

- EE. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit.
2. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction.
3. Install manufactured duct elbows for stub-up at poles and equipment and at building entrances through floor unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete for a minimum of 12 inches on each side of the coupling.
 - b. For stub-ups at equipment mounted on outdoor concrete bases and where conduits penetrate building foundations, extend steel conduit horizontally a minimum of 60 inches from edge of foundation or equipment base. Install insulated grounding bushings on terminations at equipment.
4. Underground Warning Tape: Comply with requirements in Section 260553 "Identification for Electrical Systems."

3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch above finished grade.
- D. Install handholes with bottom below frost line.
- E. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

3.5 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.6 FIRESTOPPING

- A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Division 07.

3.7 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

This Page Intentionally Left Blank.

SECTION 260544 - SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

C. Sleeves for Rectangular Openings:

1. Material: Galvanized sheet steel.
2. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches and with no side larger than 16 inches, thickness shall be 0.052 inch.
 - b. For sleeve cross-section rectangle perimeter 50 inches or more and one or more sides larger than 16 inches, thickness shall be 0.138 inch.

2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Flexicraft Industries.
 - b. Metraflex Company (The).
 - c. Link-Seal, GPT Industries
2. Sealing Elements: EPDM or Nitrile (Buna N) rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Carbon steel, Plastic, or Stainless steel.
4. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. HOLDRITE; Reliance Worldwide Company.

2.4 GROUT

- A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.
 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
- B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 - 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:
 - a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07.
 - b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
 - 2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 3. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed.
 - 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 - 5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
 - 1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.
- E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.

- B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION 260544

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Color and legend requirements for raceways, conductors, and warning labels and signs.
2. Labels.
3. Bands and tubes.
4. Tapes and stencils.
5. Tags.
6. Signs.
7. Cable ties.
8. Paint for identification.
9. Fasteners for labels and signs.

1.2 ACTION SUBMITTALS

- ##### A. Product Data:
- For each type of product.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- ##### A. Comply with NFPA 70.
- ##### B. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- ##### C. Comply with ANSI Z535.4 for safety signs and labels.
- ##### D. Comply with NFPA 70E requirements for arc-flash warning labels.
- ##### E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.
- ##### F. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 COLOR AND LEGEND REQUIREMENTS

A. Raceways and Cables Carrying Circuits at 600 V or Less:

1. Black letters on an orange field.
2. Legend: Indicate voltage.

- B. Color-Coding for Phase- and Voltage-Level Identification, 600 V or Less: Use colors listed below for ungrounded service, feeder and branch-circuit conductors.
1. Color shall be factory applied or field applied for sizes larger than No. 8 AWG if authorities having jurisdiction permit.
 2. Colors for 208/120-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.
 3. Colors for 240-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 4. Color for Neutral: White or gray.
 5. Color for Equipment Grounds: Bare copper, Green, or Green with a yellow stripe.
 6. Colors for Isolated Grounds: Green two or more yellow stripes.
- C. Warning Label Colors:
1. Identify system voltage with black letters on an orange background.
- D. Warning labels and signs shall include, but are not limited to, the following legends:
1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."
- E. Equipment Identification Labels:
1. Black letters on a white field.

2.3 LABELS

- A. Vinyl Wraparound Labels: Preprinted, flexible labels laminated with a clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing label ends.
- B. Snap-around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameters sized to suit diameter and that stay in place by gripping action.
- C. Self-Adhesive Wraparound Labels: Preprinted, 3-mil-thick, vinyl flexible label with acrylic pressure-sensitive adhesive.
1. Self-Lamination: Clear; UV-, weather- and chemical-resistant; self-laminating, protective shield over the legend. Labels sized such that the clear shield overlaps the entire printed legend.
 2. Marker for Labels: Machine-printed, permanent, waterproof, black ink recommended by printer manufacturer.
- D. Self-Adhesive Labels: Vinyl, thermal, transfer-printed, 3-mil-thick, multicolor, weather- and UV-resistant, pressure-sensitive adhesive labels, configured for intended use and location.

1. Minimum Nominal Size:
 - a. 1-1/2 by 6 inches for raceway and conductors.
 - b. 3-1/2 by 5 inches for equipment.
 - c. As required by authorities having jurisdiction.

2.4 BANDS AND TUBES

- A. Snap-around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeves, 2 inches long, with diameters sized to suit diameter and that stay in place by gripping action.
- B. Heat-Shrink Preprinted Tubes: Flame-retardant polyolefin tubes with machine-printed identification labels, sized to suit diameters of and shrunk to fit firmly around item being identified. Full shrink recovery occurs at a maximum of 200 deg F. Comply with UL 224.

2.5 TAPES AND STENCILS

- A. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.
- B. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; not less than 3 mils thick by 1 to 2 inches wide; compounded for outdoor use.
- C. Tape and Stencil: 4-inch-wide black stripes on 10-inch centers placed diagonally over orange background and is 12 inches wide. Stop stripes at legends.
- D. Floor Marking Tape: 2-inch-wide, 5-mil pressure-sensitive vinyl tape, with black and white stripes and clear vinyl overlay.
- E. Underground-Line Warning Tape:
 1. Tape:
 - a. Recommended by manufacturer for the method of installation and suitable to identify and locate underground electrical and communications utility lines.
 - b. Printing on tape shall be permanent and shall not be damaged by burial operations.
 - c. Tape material and ink shall be chemically inert and not subject to degradation when exposed to acids, alkalis, and other destructive substances commonly found in soils.
 2. Color and Printing:
 - a. Comply with ANSI Z535.1, ANSI Z535.2, ANSI Z535.3, ANSI Z535.4, and ANSI Z535.5.
 - b. Inscriptions for Red-Colored Tapes: "ELECTRIC LINE, HIGH VOLTAGE".
 - c. Inscriptions for Orange-Colored Tapes: "TELEPHONE CABLE, CATV CABLE, COMMUNICATIONS CABLE, OPTICAL FIBER CABLE".
- F. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be 1 inch.

2.6 TAGS

- A. Write-on Tags:
 - 1. Polyester Tags: 0.010 inch thick, with corrosion-resistant grommet and cable tie for attachment.
 - 2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

2.7 SIGNS

- A. Baked-Enamel Signs:
 - 1. Preprinted aluminum signs, high-intensity reflective, punched or drilled for fasteners, with colors, legend, and size required for application.
 - 2. 1/4-inch grommets in corners for mounting.
 - 3. Nominal Size: 7 by 10 inches.
- B. Metal-Backed Butyrate Signs:
 - 1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs, with 0.0396-inch galvanized-steel backing, punched and drilled for fasteners, and with colors, legend, and size required for application.
 - 2. 1/4-inch grommets in corners for mounting.
 - 3. Nominal Size: 10 by 14 inches.
- C. Laminated Acrylic or Melamine Plastic Signs:
 - 1. Engraved legend.
 - 2. Thickness:
 - a. For signs up to 20 sq. in., minimum 1/16 inch thick.
 - b. For signs larger than 20 sq. in., 1/8 inch thick.
 - c. Engraved legend with black letters on white face.
 - d. Punched or drilled for mechanical fasteners with 1/4-inch grommets in corners for mounting or Self-adhesive.
 - e. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.8 CABLE TIES

- A. General-Purpose Cable Ties: Fungus inert, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength at 73 Deg F according to ASTM D638: 12,000 psi.
 - 3. Temperature Range: Minus 40 to plus 185 deg F.
 - 4. Color: Black, except where used for color-coding.
- B. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength at 73 Deg F according to ASTM D638: 12,000 psi.
 - 3. Temperature Range: Minus 40 to plus 185 deg F.
 - 4. Color: Black.

C. Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 Deg F according to ASTM D638: 7000 psi.
3. UL 94 Flame Rating: 94V-0.
4. Temperature Range: Minus 50 to plus 284 deg F.
5. Color: Black.

2.9 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Retain paint system applicable for surface material and location (exterior or interior).
- B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.
- B. Install identifying devices before installing acoustical ceilings and similar concealment.
- C. Verify identity of each item before installing identification products.
- D. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.
- E. Apply identification devices to surfaces that require finish after completing finish work.
- F. Install signs with approved legend to facilitate proper identification, operation, and maintenance of electrical systems and connected items.
- G. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.
- H. System Identification for Raceways and Cables under 600 V: Identification shall completely encircle cable or conduit. Place identification of two-color markings in contact, side by side.
1. Secure tight to surface of conductor, cable, or raceway.
- I. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
- J. Elevated Components: Increase sizes of labels, signs, and letters to those appropriate for viewing from the floor.

- K. Vinyl Wraparound Labels:
1. Secure tight to surface at a location with high visibility and accessibility.
 2. Attach labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to the location and substrate.
- L. Snap-around Labels: Secure tight to surface at a location with high visibility and accessibility.
- M. Self-Adhesive Wraparound Labels: Secure tight to surface of raceway or cable at a location with high visibility and accessibility.
- N. Self-Adhesive Labels:
1. On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and operation and maintenance manual.
 2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on 1-1/2-inch-high label; where two lines of text are required, use labels 2 inches high.
- O. Snap-around Color-Coding Bands: Secure tight to surface at a location with high visibility and accessibility.
- P. Heat-Shrink, Preprinted Tubes: Secure tight to surface at a location with high visibility and accessibility.
- Q. Marker Tapes: Secure tight to surface at a location with high visibility and accessibility.
- R. Self-Adhesive Vinyl Tape: Secure tight to surface at a location with high visibility and accessibility.
1. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding.
- S. Tape and Stencil: Comply with requirements in painting Sections for surface preparation and paint application.
- T. Floor Marking Tape: Apply stripes to finished surfaces following manufacturer's written instructions.
- U. Underground Line Warning Tape:
1. During backfilling of trenches, install continuous underground-line warning tape directly above cable or raceway at 6 to 8 inches below finished grade. Use multiple tapes where width of multiple lines installed in a common trench or concrete envelope exceeds 16 inches overall.
 2. Install underground-line warning tape for direct-buried cables and cables in raceways.
- V. Write-on Tags:
1. Place in a location with high visibility and accessibility.
 2. Secure using general-purpose cable ties.
- W. Baked-Enamel Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on minimum 1-1/2-inch-high sign; where two lines of text are required, use signs minimum 2 inches high.

X. Metal-Backed Butyrate Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on minimum 1-1/2-inch-high sign; where two lines of text are required, use signs minimum 2 inches high.

Y. Laminated Acrylic or Melamine Plastic Signs:

1. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on minimum 1-1/2-inch-high sign; where two lines of text are required, use signs minimum 2 inches high.

Z. Cable Ties: General purpose, for attaching tags, except as listed below:

1. Outdoors: UV-stabilized nylon.
2. In Spaces Handling Environmental Air: Plenum rated.

3.2 IDENTIFICATION SCHEDULE

- A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.
- B. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.
- C. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service, Feeder, and Branch Circuits, More Than 30 A and 120 V to Ground: Identify with self-adhesive raceway labels or vinyl tape applied in bands.
 1. Locate identification at changes in direction, at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.
- D. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use vinyl wraparound labels, self-adhesive wraparound labels, snap-around labels, snap-around color-coding bands, or self-adhesive vinyl tape to identify the phase.
 1. Locate identification at changes in direction, at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.
- E. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use self-adhesive wraparound labels with the conductor or cable designation, origin, and destination.

- F. Control-Circuit Conductor Termination Identification: For identification at terminations, provide heat-shrink preprinted tubes or self-adhesive wraparound labels with the conductor designation.
- G. Conductors to Be Extended in the Future: Attach marker tape to conductors.
- H. Auxiliary Electrical Systems Conductor Identification: Marker tape or Self-adhesive vinyl tape that is uniform and consistent with system used by manufacturer for factory-installed connections.
 - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
- I. Locations of Underground Lines: Underground-line warning tape for power, lighting, communication, and control wiring and optical-fiber cable.
- J. Workspace Indication: Apply floor marking tape or tape and stencil to finished surfaces. Show working clearances in the direction of access to live parts. Workspace shall comply with NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.
- K. Instructional Signs: Self-adhesive labels, including the color code for grounded and ungrounded conductors.
- L. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive equipment labels, Baked-enamel warning signs, or Metal-backed, butyrate warning signs.
 - 1. Apply to exterior of door, cover, or other access.
- M. Arc Flash Warning Labeling: Self-adhesive labels.
- N. Operating Instruction Signs: Self-adhesive labels, Baked-enamel warning signs, Metal-backed, butyrate warning signs, or Laminated acrylic or melamine plastic signs.
- O. Equipment Identification Labels:
 - 1. Indoor Equipment: Self-adhesive label, Baked-enamel signs, Metal-backed butyrate signs, or Laminated acrylic or melamine plastic sign.
 - 2. Outdoor Equipment: Laminated acrylic or melamine sign, or Stenciled legend 4 inches high.

END OF SECTION 260553

This Page Intentionally Left Blank.

SECTION 260923 - LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Indoor occupancy and vacancy sensors.
 - 2. Switchbox-mounted occupancy and vacancy sensors

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings:
 - 1. Show installation details for the following:
 - a. Occupancy sensors.
 - b. Vacancy sensors.
 - 2. Interconnection diagrams showing field-installed wiring.
 - 3. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Sample warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 WARRANTY

- A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace lighting control devices that fail(s) in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Two year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 INDOOR OCCUPANCY AND VACANCY SENSORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Intermatic, Inc.
 2. Leviton Manufacturing Co., Inc.
 3. Lutron Electronics Co., Inc.
 4. Signify North America Corporation (formerly Philips Lighting).
- B. General Requirements for Sensors:
1. Wall or Ceiling-mounted, solid-state indoor occupancy and vacancy sensors.
 2. PIR, Ultrasonic, or Dual technology.
 3. Integrated or Separate power pack.
 4. Hardwired connection to switch.
 5. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 6. Operation:
 - a. Occupancy Sensor: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - b. Vacancy Sensor: Unless otherwise indicated, lights are manually turned on and sensor turns lights off when the room is unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - c. Combination Sensor: Unless otherwise indicated, sensor shall be programmed to turn lights on when coverage area is occupied and turn them off when unoccupied, or to turn off lights that have been manually turned on; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 7. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A.
 8. Power: Line voltage.
 9. Power Pack: Dry contacts rated for 20-A ballast or LED load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70.
 10. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 11. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
 12. Bypass Switch: Override the "on" function in case of sensor failure.
 13. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc; turn lights off when selected lighting level is present.
- C. PIR Type: Wall or Ceiling mounted; detect occupants in coverage area by their heat and movement.

1. Detector Sensitivity: Detect occurrences of 6-inch-minimum movement of any portion of a human body that presents a target of not less than 36 sq. in..
 2. Detection Coverage (Room, Ceiling Mounted): Detect occupancy anywhere in a circular area of 1000 sq. ft. when mounted on a 96-inch-high ceiling.
 3. Detection Coverage (Corridor, Ceiling Mounted): Detect occupancy within 90 feet when mounted on a 10-foot-high ceiling.
 4. Detection Coverage (Room, Wall Mounted): Detect occupancy anywhere within a 180-degree pattern centered on the sensor over an area of 1000 square feet when mounted 48 inches above finished floor.
- D. Ultrasonic Type: Wall or Ceiling mounted; detect occupants in coverage area through pattern changes of reflected ultrasonic energy.
1. Detector Sensitivity: Detect a person of average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches/s.
 2. Detection Coverage (Small Room): Detect occupancy anywhere within a circular area of 600 sq. ft. when mounted on a 96-inch-high ceiling.
 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. when mounted on a 96-inch-high ceiling.
 4. Detection Coverage (Large Room): Detect occupancy anywhere within a circular area of 2000 sq. ft. when mounted on a 96-inch-high ceiling.
 5. Detection Coverage (Corridor): Detect occupancy anywhere within 90 feet when mounted on a 10-foot-high ceiling in a corridor not wider than 14 feet.
 6. Detection Coverage (Room, Wall Mounted): Detect occupancy anywhere within a 180-degree pattern centered on the sensor over an area of 1000 square feet when mounted 84 inches above finished floor.
- E. Dual-Technology Type: Wall or Ceiling mounted; detect occupants in coverage area using PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.
1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 6-inch-minimum movement of any portion of a human body that presents a target of not less than 36 sq. in., and detect a person of average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches/s.
 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. when mounted on a 96-inch-high ceiling.
 4. Detection Coverage (Room, Wall Mounted): Detect occupancy anywhere within a 180-degree pattern centered on the sensor over an area of 1000 square feet when mounted 48 inches above finished floor.

2.2 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Hubbell Control Solutions; Hubbell Incorporated, Lighting.
 2. Intermatic, Inc.
 3. Leviton Manufacturing Co., Inc.
 4. Lutron Electronics Co., Inc.
 5. Signify North America Corporation (formerly Philips Lighting).

- B. General Requirements for Sensors: Automatic-wall-switch occupancy sensor with manual on-off switch, suitable for mounting in a single gang switchbox using hardwired connection.
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Occupancy Sensor Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn lights off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - 3. Operating Ambient Conditions: Dry interior conditions, 32 to 120 deg F.
 - 4. Switch Rating: Not less than 800-VA ballast or LED load at 120 V, 1200-VA ballast or LED load at 277 V, and 800-W incandescent.
- C. Wall-Switch Sensor:
 - 1. Standard Range: 180-degree field of view, field adjustable from 180 to 40 degrees; with a minimum coverage area of 900 sq. ft.
 - 2. Sensing Technology: PIR or Dual technology - PIR and ultrasonic.
 - 3. Switch Type: SP, field-selectable automatic "on," or manual "on," automatic "off."
 - 4. Capable of controlling load in three-way application.
 - 5. Voltage: Dual voltage - 120 and 277 V.
 - 6. Ambient-Light Override: Concealed, field-adjustable, light-level sensor from 10 to 150 fc. The switch prevents the lights from turning on when the light level is higher than the set point of the sensor.
 - 7. Concealed, field-adjustable, "off" time-delay selector at up to 30 minutes.
 - 8. Adaptive Technology: Self-adjusting circuitry detects and memorizes usage patterns of the space and helps eliminate false "off" switching.
 - 9. Color: White.
 - 10. Faceplate: Color matched to switch.

2.3 CONDUCTORS AND CABLES

- A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 14 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1.
- B. Examine lighting control devices before installation. Reject lighting control devices that are wet, moisture damaged, or mold damaged.

- C. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.
- D. Install and aim sensors in locations to achieve not less than 90-percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.

3.2 WIRING INSTALLATION

- A. Wiring Method: Comply with Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch.
- B. Wiring within Enclosures: Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.
- C. Size conductors according to lighting control device manufacturer's written instructions unless otherwise indicated.
- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

3.3 IDENTIFICATION

- A. Identify components and power and control wiring according to Section 260553 "Identification for Electrical Systems."
- B. Label time switches and contactors with a unique designation.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Operational Test: After installing time switches and sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Lighting control devices will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting lighting control devices to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.
 - 1. For occupancy and motion sensors, verify operation at outer limits of detector range. Set time delay to suit Owner's operations.

3.6 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain lighting control devices.

END OF SECTION 260923

SECTION 262416 - PANELBOARDS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Distribution panelboards.
2. Lighting and appliance branch-circuit panelboards.

1.2 DEFINITIONS

- A. MCCB: Molded-case circuit breaker.
- B. SPD: Surge protective device.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of panelboard.
- B. Shop Drawings: For each panelboard and related equipment.
1. Detail enclosure types including mounting and anchorage, environmental protection, knockouts, corner treatments, covers and doors, gaskets, hinges, and locks.
 2. Detail bus configuration, current, and voltage ratings.
 3. Short-circuit current rating of panelboards and overcurrent protective devices.
 4. Include evidence of NRTL listing for series rating of installed devices.
 5. Include evidence of NRTL listing for SPD as installed in panelboard.
 6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 7. Include wiring diagrams for power, signal, and control wiring.
 8. Key interlock scheme drawing and sequence of operations.

1.4 INFORMATIONAL SUBMITTALS

- A. Panelboard schedules for installation in panelboards.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.6 FIELD CONDITIONS

- A. Service Conditions: NEMA PB 1, usual service conditions, as follows:
1. Ambient temperatures within limits specified.
 2. Altitude not exceeding 6600 feet.

1.7 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace panelboards that fail in materials or workmanship within specified warranty period.

1. Panelboard Warranty Period: 18 months from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PANELBOARDS COMMON REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NEMA PB 1.
- C. Comply with NFPA 70.
- D. Enclosures: Flush and Surface-mounted, dead-front cabinets.
1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
 - b. Outdoor Locations: NEMA 250, Type 3R.
 - c. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.
 2. Height: 84 inches maximum.
 3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover. Trims shall cover all live parts and shall have no exposed hardware.
- E. Incoming Mains Location: Convertible between top and bottom.
- F. Phase, Neutral, and Ground Buses: Hard-drawn copper, 98 percent conductivity.
- G. Conductor Connectors: Suitable for use with conductor material and sizes.
1. Material: Hard-drawn copper, 98 percent conductivity.
 2. Main and Neutral Lugs: Mechanical type, with a lug on the neutral bar for each pole in the panelboard.
 3. Ground Lugs and Bus-Configured Terminators: Mechanical type, with a lug on the bar for each pole in the panelboard.
 4. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
 5. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
- H. NRTL Label: Panelboards shall be labeled by an NRTL acceptable to authority having jurisdiction for use as service equipment with one or more main service disconnecting and overcurrent protective devices. Panelboards shall have meter enclosures, wiring, connections, and other provisions for utility metering. Coordinate with utility company for exact requirements.
- I. Future Devices: Panelboards shall have mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.

- J. Panelboard Short-Circuit Current Rating: Rated for series-connected system with integral or remote upstream overcurrent protective devices and labeled by an NRTL. Include label or manual with size and type of allowable upstream and branch devices listed and labeled by an NRTL for series-connected short-circuit rating.
- K. Surge Suppression: Factory installed as an integral part of indicated panelboards, complying with UL 1449 SPD Type 1.

2.2 LIGHTING AND APPLIANCE PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. ABB, Electrification Products Division.
 - 2. Bender Inc / Isotrol.
 - 3. Eaton.
 - 4. Siemens Industry, Inc., Energy Management Division.
 - 5. Square D; Schneider Electric USA.
- B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- C. Mains: Circuit breaker or lugs only.
- D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- E. Contactors in Main Bus: NEMA ICS 2, Class A, mechanically held, general-purpose controller, with same short-circuit interrupting rating as panelboard.
- F. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.
- G. Column-Type Panelboards: Single row of overcurrent devices with narrow gutter extension and overhead junction box equipped with ground and neutral terminal buses.

2.3 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. ABB, Electrification Products Division.
 - 2. Eaton.
 - 3. Siemens Industry, Inc., Energy Management Division.
 - 4. Square D; Schneider Electric USA.
- B. MCCB: Comply with UL 489, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers:
 - a. Inverse time-current element for low-level overloads.
 - b. Instantaneous magnetic trip element for short circuits.
 - c. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.

2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
3. Electronic Trip Circuit Breakers:
 - a. RMS sensing.
 - b. Field-replaceable rating plug or electronic trip.
 - c. Digital display of settings, trip targets, and indicated metering displays.
 - d. Multi-button keypad to access programmable functions and monitored data.
 - e. Ten-event, trip-history log. Each trip event shall be recorded with type, phase, and magnitude of fault that caused the trip.
 - f. Integral test jack for connection to portable test set or laptop computer.
 - g. Field-Adjustable Settings:
 - 1) Instantaneous trip.
 - 2) Long- and short-time pickup levels.
 - 3) Long and short time adjustments.
 - 4) Ground-fault pickup level, time delay, and I squared T response.
4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
5. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6-mA trip).
6. GFEP Circuit Breakers: Class B ground-fault protection (30-mA trip).
7. Arc-Fault Circuit Interrupter Circuit Breakers: Comply with UL 1699; 120/240-V, single-pole configuration.
8. Subfeed Circuit Breakers: Vertically mounted.
9. MCCB Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Breaker handle indicates tripped status.
 - c. UL listed for reverse connection without restrictive line or load ratings.
 - d. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
 - e. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and HID lighting circuits.
 - f. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - g. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.

C. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.

1. Fuses and Spare-Fuse Cabinet: Comply with requirements specified in Section 262813 "Fuses."

2.4 IDENTIFICATION

- A. Panelboard Label: Manufacturer's name and trademark, voltage, amperage, number of phases, and number of poles shall be located on the interior of the panelboard door.
- B. Breaker Labels: Faceplate shall list current rating, UL and IEC certification standards, and AIC rating.
- C. Circuit Directory: Directory card inside panelboard door, mounted in transparent card holder or metal frame with transparent protective cover.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1.
- B. Install panelboards and accessories according to NECA 407 and NEMA PB 1.1.
- C. Mount top of trim 90 inches above finished floor unless otherwise indicated.
- D. Mount panelboard cabinet plumb and rigid without distortion of box.
- E. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- F. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.
- G. Make grounding connections and bond neutral for services and separately derived systems to ground. Make connections to grounding electrodes, separate grounds for isolated ground bars, and connections to separate ground bars.
- H. Install filler plates in unused spaces.
- I. Stub four 1-inch empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch empty conduits into raised floor space or below slab not on grade.
- J. Arrange conductors in gutters into groups and bundle and wrap with wire ties.

3.2 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; install warning signs complying with requirements in Section 260553 "Identification for Electrical Systems."
- B. Create a directory to indicate installed circuit loads; incorporate Owner's final room designations. Obtain approval before installing. Handwritten directories are not acceptable. Install directory inside panelboard door.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- D. Device Nameplates: Label each branch circuit device in power panelboards with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- E. Install warning signs complying with requirements in Section 260553 "Identification for Electrical Systems" identifying source of remote circuit.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test for low-voltage air circuit breakers stated in NETA ATS. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- D. Panelboards will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results, with comparisons of the two scans. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

END OF SECTION 262416

This Page Intentionally Left Blank.

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Standard-grade receptacles, 125 V, 20 A.
2. GFCI receptacles, 125 V, 20 A.
3. Toggle switches, 120/277 V, 20 A.
4. Occupancy sensors.
5. Digital timer light switches.
6. Residential devices.
7. Wall-box dimmers.
8. Wall plates.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 GENERAL WIRING-DEVICE REQUIREMENTS

- A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
- B. Comply with NFPA 70.
- C. RoHS compliant.
- D. Comply with NEMA WD 1.
- E. Device Color:
1. Wiring Devices Connected to Normal Power System: White unless otherwise indicated or required by NFPA 70 or device listing.
 2. Wiring Devices Connected to Essential Electrical System: Red.
 3. SPD Devices: Blue.
 4. Isolated-Ground Receptacles: Orange.
- F. Wall Plate Color: For plastic covers, match device color.

- G. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 STANDARD-GRADE RECEPTACLES, 125 V, 20 A

A. Duplex Receptacles, 125 V, 20 A:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - d. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
- 2. Description: Two pole, three wire, and self-grounding.
- 3. Configuration: NEMA WD 6, Configuration 5-20R.
- 4. Standards: Comply with UL 498 and FS W-C-596.

B. Tamper-Resistant Duplex Receptacles, 125 V, 20 A:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - d. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
- 2. Description: Two pole, three wire, and self-grounding. Integral shutters that operate only when a plug is inserted in the receptacle.
- 3. Configuration: NEMA WD 6, Configuration 5-20R.
- 4. Standards: Comply with UL 498 and FS W-C-596.
- 5. Marking: Listed and labeled as complying with NFPA 70, "Tamper-Resistant Receptacles" Article.

C. Weather-Resistant Duplex Receptacle, 125 V, 20 A:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - d. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
- 2. Description: Two pole, three wire, and self-grounding. Integral shutters that operate only when a plug is inserted in the receptacle. Square face.
- 3. Configuration: NEMA WD 6, Configuration 5-20R.
- 4. Standards: Comply with UL 498.

5. Marking: Listed and labeled as complying with NFPA 70, "Receptacles in Damp or Wet Locations" Article.

D. Tamper- and Weather-Resistant Duplex Receptacles, 125 V, 20 A:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - d. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
2. Description: Two pole, three wire, and self-grounding. Integral shutters that operate only when a plug is inserted in the receptacle. Square face.
3. Configuration: NEMA WD 6, Configuration 5-20R.
4. Standards: Comply with UL 498.
5. Marking: Listed and labeled as complying with NFPA 70, "Tamper-Resistant Receptacles" and "Receptacles in Damp or Wet Locations" articles.

2.3 GFCI RECEPTACLES, 125 V, 20 A

A. Duplex GFCI Receptacles, 125 V, 20 A:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - d. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
2. Description: Integral GFCI with "Test" and "Reset" buttons and LED indicator light. Two pole, three wire, and self-grounding.
3. Configuration: NEMA WD 6, Configuration 5-20R.
4. Type: Feed through.
5. Standards: Comply with UL 498, UL 943 Class A, and FS W-C-596.

B. Tamper-Resistant Duplex GFCI Receptacles, 125 V, 20 A:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Pass & Seymour; Legrand North America, LLC.
 - b. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
2. Description: Integral GFCI with "Test" and "Reset" buttons and LED indicator light. Two pole, three wire, and self-grounding. Integral shutters that operate only when a plug is inserted in the receptacle.
3. Configuration: NEMA WD 6, Configuration 5-20R.
4. Type: Feed through.

5. Standards: Comply with UL 498, UL 943 Class A, and FS W-C-596.
6. Marking: Listed and labeled as complying with NFPA 70, "Tamper-Resistant Receptacles" Article.

C. Tamper- and Weather-Resistant, GFCI Duplex Receptacles, 125 V, 20 A:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - d. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
2. Description: Integral GFCI with "Test" and "Reset" buttons and LED indicator light. Two pole, three wire, and self-grounding. Integral shutters that operate only when a plug is inserted in the receptacle. Square face.
3. Configuration: NEMA WD 6, Configuration 5-15R.
4. Type: Feed through.
5. Standards: Comply with UL 498 and UL 943 Class A.
6. Marking: Listed and labeled as complying with NFPA 70, "Tamper-Resistant Receptacles" and "Receptacles in Damp or Wet Locations" articles.

2.4 TOGGLE SWITCHES, 120/277 V, 20 A

A. Switches (All Types), 120/277 V, 20 A:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - d. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
2. Standards: Comply with UL 20 and FS W-S-896.

2.5 OCCUPANCY SENSORS

A. Wall Switch Sensor Light Switch, Dual Technology:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Pass & Seymour; Legrand North America, LLC.
 - d. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.

2. Description: Switchbox-mounted, combination lighting-control sensor and conventional switch lighting-control unit using dual (ultrasonic and passive infrared) technology.
3. Standards: Comply with UL 20.
4. Rated 960 W at 120 V ac for tungsten lighting, 10 A at 120 V ac or 10 A at 277 V ac for fluorescent or LED lighting, and 1/4 hp at 120 V ac.
5. Adjustable time delay of 15 minutes.
6. Able to be locked to Automatic-On mode.
7. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc.
8. Connections: RJ-45 communications outlet or Integral wireless networking

B. Wall Sensor Light Switch, Passive Infrared:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Cooper Industries.
 - b. Hubbell Premise Wiring; Hubbell Incorporated, Commercial and Industrial.
 - c. Leviton Manufacturing Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC.
2. Description: Switchbox-mounted, combination, lighting-control sensor and conventional switch lighting-control unit using passive infrared technology.
3. Standards: Comply with UL 20.
4. Connections: Hard wired.
5. Rated 960 W at 120 V ac for tungsten lighting, 10 A at 120 V ac or 10 A at 277 V ac for fluorescent or LED lighting, and 1/4 hp at 120 V ac.
6. Integral relay for connection to BAS.
7. Adjustable time delay of 15 minutes.
8. Able to be locked to Automatic-On mode.
9. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc.

C. Wall Sensor Light Switch, Ultrasonic:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
2. Description: Switchbox-mounted, combination, lighting-control sensor and conventional switch lighting-control unit using ultrasonic technology.
3. Standards: Comply with UL 20.
4. Connections: RJ-45 communications outlet or integral wireless networking.
5. Rated 960 W at 120 V ac for tungsten lighting, 10 A at 120 V ac or 10 A at 277 V ac for fluorescent or LED lighting, and 1/4 hp at 120 V ac.
6. Integral relay for connection to BAS.
7. Adjustable time delay of 15 minutes.
8. Able to be locked to Automatic-On mode.
9. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc.

2.6 RESIDENTIAL DEVICES

A. Telephone Outlet:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
2. Description: Single RJ-11 jack for terminating Category 3, balanced twisted pair cable complying with Section 271513 "Communications Copper Horizontal Cabling."
3. Standards: Comply with UL 1863.

B. Combination Telephone and Coaxial Outlet:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
2. Description: Single RJ-11 jack for terminating Category 3, twisted pair cable complying with Section 271513 "Communications Copper Horizontal Cabling" and a single BNC connector for terminating coaxial cable complying with Section 271533 "Communications Coaxial Horizontal Cabling."
3. Standards: Comply with UL 1863.

2.7 DIMMERS

A. Wall-Box Dimmers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Arrow Hart, Wiring Devices; Eaton, Electrical Sector.
 - b. Leviton Manufacturing Co., Inc.
 - c. Lutron Electronics Co., Inc.
 - d. Pass & Seymour; Legrand North America, LLC.
 - e. Wiring Device-Kellems; Hubbell Incorporated, Commercial and Industrial.
2. Description: Modular, full-wave, solid-state dimmer switch with integral, quiet on-off switches, with audible frequency and EMI/RFI suppression filters.
3. Control: Continuously adjustable slider, toggle switch, or rotary knob; with single-pole or three-way switching.
4. Standards: Comply with UL 1472.
5. Incandescent Lamp Dimmers: 120 V; control shall follow square-law dimming curve. On-off switch positions shall bypass dimmer module.
 - a. 600 W; dimmers shall require no derating when ganged with other devices.

6. Fluorescent Lamp Dimmer Switches: Modular; compatible with dimmer ballasts; trim potentiometer to adjust low-end dimming; dimmer-ballast combination capable of consistent dimming with low end not greater than 20 percent of full brightness.
7. LED Lamp Dimmer Switches: Modular; compatible with LED lamps; trim potentiometer to adjust low-end dimming; capable of consistent dimming with low end not greater than 20 percent of full brightness.

2.8 WALL PLATES

- A. Single Source: Obtain wall plates from same manufacturer of wiring devices.
- B. Single and combination types shall match corresponding wiring devices.
 1. Plate-Securing Screws: Metal with head color to match plate finish.
 2. Material for Finished Spaces: Steel with white baked enamel, suitable for field painting.
 3. Material for Unfinished Spaces: Galvanized steel.
 4. Material for Damp Locations: Cast aluminum with spring-loaded lift cover, and listed and labeled for use in wet and damp locations.
- C. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant, die-cast aluminum with lockable cover.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.
- B. Coordination with Other Trades:
 1. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
 2. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
 3. Install wiring devices after all wall preparation, including painting, is complete.
- C. Device Installation:
 1. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
 2. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.
- D. Receptacle Orientation:
 1. Install ground pin of vertically mounted receptacles down, and on horizontally mounted receptacles to the right.
- E. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

F. Dimmers:

1. Install dimmers within terms of their listing.
2. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device, listing conditions in the written instructions.

G. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on bottom. Group adjacent switches under single, multigang wall plates.

H. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

3.2 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. In healthcare facilities, prepare reports that comply with NFPA 99.
2. Test Instruments: Use instruments that comply with UL 1436.
3. Test Instrument for Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.

B. Tests for Receptacles:

1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.

C. Wiring device will be considered defective if it does not pass tests and inspections.

END OF SECTION 262726

This Page Intentionally Left Blank.

SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cartridge fuses rated 600 V ac and less for use in the following:
 - a. Control circuits.
 - b. Motor-control centers.
 - c. Panelboards.
 - d. Switchboards.
 - e. Enclosed controllers.
 - f. Enclosed switches.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Bussmann; Eaton, Electrical Sector.
 2. Littelfuse, Inc.
 3. Mersen USA.

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, current-limiting, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.
1. Type RK-1: 250-V, zero- to 600-A rating, 200 kAIC, time delay.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA FU 1 for cartridge fuses.

- D. Comply with NFPA 70.
- E. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.
- B. Install spare-fuse cabinet(s) in location shown on the Drawings or as indicated in the field by Owner.

3.2 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems" and indicating fuse replacement information inside of door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 262813

SECTION 262816 - ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Receptacle switches.
 - 4. Molded-case circuit breakers (MCCBs).
 - 5. Enclosures.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include nameplate ratings, dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device. Provide in PDF electronic format.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Accredited by NETA.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace components that fail in materials or workmanship within specified warranty period.

1. Warranty Period: One year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single manufacturer.
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
- D. Comply with NFPA 70.

2.2 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 1. ABB, Electrification Products Division.
 2. Eaton.
 3. Siemens Industry, Inc., Energy Management Division.
 4. Square D; Schneider Electric USA.
- B. Type HD, Heavy Duty:
 1. Single throw.
 2. Three pole.
 3. 240-V ac.
 4. 200 A and smaller.
 5. UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses.
 6. Lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 3. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 5. Service-Rated Switches: Labeled for use as service equipment.

2.3 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. ABB, Electrification Products Division.
 - 2. Eaton.
 - 3. Siemens Industry, Inc., Energy Management Division.
 - 4. Square D; Schneider Electric USA.
- B. Type GD, General Duty, Three Pole, Single Throw, 240-V ac, 600 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- C. Type HD, Heavy Duty, Three Pole, Single Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- D. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
 - 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 - 5. Service-Rated Switches: Labeled for use as service equipment.

2.4 RECEPTACLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. ABB, Electrification Products Division.
 - 2. Eaton.
 - 3. Siemens Industry, Inc., Energy Management Division.
 - 4. Square D; Schneider Electric USA.
- B. Type HD, Heavy-Duty, Three Pole, Single-Throw Fusible Switch: 240-V ac, 30 A; UL 98 and NEMA KS 1; horsepower rated, with clips or bolt pads to accommodate specified fuses; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- C. Type HD, Heavy-Duty, Three Pole, Single-Throw Nonfusible Switch: 240-V ac, 30 A; UL 98 and NEMA KS 1; horsepower rated, lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- D. Interlocking Linkage: Provided between the receptacle and switch mechanism to prevent inserting or removing plug while switch is in the on position, inserting any plug other than specified, and turning switch on if an incorrect plug is inserted or correct plug has not been fully inserted into the receptacle.

- E. Receptacle: Polarized, three-phase, four-wire receptacle (fourth wire connected to enclosure ground lug).
- F. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
 - 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 - 5. Lugs: Mechanical type, suitable for number, size, and conductor material.
 - 6. Service-Rated Switches: Labeled for use as service equipment.

2.5 MOLDED-CASE CIRCUIT BREAKERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. ABB, Electrification Products Division.
 - 2. Eaton.
 - 3. Siemens Industry, Inc., Energy Management Division.
 - 4. Square D; Schneider Electric USA.
- B. Circuit breakers shall be constructed using glass-reinforced insulating material. Current carrying components shall be completely isolated from the handle and the accessory mounting area.
- C. Circuit breakers shall have a toggle operating mechanism with common tripping of all poles, which provides quick-make, quick-break contact action. The circuit-breaker handle shall be over center, be trip free, and reside in a tripped position between on and off to provide local trip indication. Circuit-breaker escutcheon shall be clearly marked on and off in addition to providing international I/O markings. Equip circuit breaker with a push-to-trip button, located on the face of the circuit breaker to mechanically operate the circuit-breaker tripping mechanism for maintenance and testing purposes.
- D. MCCBs shall be equipped with a device for locking in the isolated position.
- E. Lugs shall be suitable for 167 deg F (75 deg C) rated wire.
- F. Standards: Comply with UL 489 with interrupting capacity to comply with available fault currents.
- G. Thermal-Magnetic Circuit Breakers: Inverse time-current thermal element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- H. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- I. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.

2.6 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: UL 489, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
- B. Enclosure Finish: The enclosure shall be finished with gray baked enamel paint, electrodeposited on cleaned, phosphatized steel (NEMA 250 Type 1).
- C. Conduit Entry: NEMA 250 Types 4, 4X, and 12 enclosures shall contain no knockouts. NEMA 250 Types 7 and 9 enclosures shall be provided with threaded conduit openings in both endwalls.
- D. Operating Mechanism: The circuit-breaker operating handle shall be directly operable through the front cover of the enclosure (NEMA 250 Type 1). The cover interlock mechanism shall have an externally operated override. The override shall not permanently disable the interlock mechanism, which shall return to the locked position once the override is released. The tool used to override the cover interlock mechanism shall not be required to enter the enclosure in order to override the interlock.
- E. Enclosures designated as NEMA 250 Type 4, 4X stainless steel, 12, or 12K shall have a dual cover interlock mechanism to prevent unintentional opening of the enclosure cover when the circuit breaker is ON and to prevent turning the circuit breaker ON when the enclosure cover is open.
- F. NEMA 250 Type 7/9 enclosures shall be furnished with a breather and drain kit to allow their use in outdoor and wet location applications.

PART 3 - EXECUTION

3.1 ENCLOSURE ENVIRONMENTAL RATING APPLICATIONS

- A. Enclosed Switches and Circuit Breakers: Provide enclosures at installed locations with the following environmental ratings.
 - 1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 - 2. Outdoor Locations: NEMA 250, Type 3R.
 - 3. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
 - 4. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

3.2 INSTALLATION

- A. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify Owner no fewer than seven days in advance of proposed interruption of electric service.
 - 2. Indicate method of providing temporary electric service.
 - 3. Do not proceed with interruption of electric service without Owner's written permission.
 - 4. Comply with NFPA 70E.

- B. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- C. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- D. Temporary Lifting Provisions: Remove temporary lifting of eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- E. Install fuses in fusible devices.
- F. Comply with NFPA 70 and NECA 1.

Retain first option in paragraph below if the indicated Section is included in the Contract Documents. Retain second option and include settings on the Drawings or in a schedule attached to this Section if indicated Section is not included in the Contract Documents.

- G. Set field-adjustable circuit-breaker trip ranges to values indicated in plans and schedules.

3.3 IDENTIFICATION

- A. Comply with requirements in Section 260553 "Identification for Electrical Systems."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections for Switches:
 - 1. Visual and Mechanical Inspection:
 - a. Inspect physical and mechanical condition.
 - b. Inspect anchorage, alignment, grounding, and clearances.
 - c. Verify that the unit is clean.
 - d. Verify blade alignment, blade penetration, travel stops, and mechanical operation.
 - e. Verify that fuse sizes and types match the Specifications and Drawings.
 - f. Verify that each fuse has adequate mechanical support and contact integrity.
 - g. Inspect bolted electrical connections for high resistance using one of the two following methods:
 - 1) Use a low-resistance ohmmeter.
 - a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of the lowest value.

2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.

a) Bolt-torque levels shall be in accordance with manufacturer's published data. In the absence of manufacturer's published data, use NETA ATS Table 100.12.

h. Verify that operation and sequencing of interlocking systems is as described in the Specifications and shown on the Drawings.

i. Verify correct phase barrier installation.

j. Verify lubrication of moving current-carrying parts and moving and sliding surfaces.

2. Electrical Tests:

a. Perform resistance measurements through bolted connections with a low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.

b. Measure contact resistance across each switchblade fuseholder. Drop values shall not exceed the high level of the manufacturer's published data. If manufacturer's published data are not available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.

c. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with switch closed, and across each open pole. Apply voltage in accordance with manufacturer's published data. In the absence of manufacturer's published data, use Table 100.1 from the NETA ATS. Investigate values of insulation resistance less than those published in Table 100.1 or as recommended in manufacturer's published data.

d. Measure fuse resistance. Investigate fuse-resistance values that deviate from each other by more than 15 percent.

e. Perform ground fault test according to NETA ATS 7.14 "Ground Fault Protection Systems, Low-Voltage."

C. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.

D. Prepare test and inspection reports.

1. Test procedures used.

2. Include identification of each enclosed switch and circuit breaker tested and describe test results.

3. List deficiencies detected, remedial action taken, and observations after remedial action.

END OF SECTION 262816

This Page Intentionally Left Blank.

SECTION 265119 - LED INTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes the following types of LED luminaires:

1. Cylinder.
2. Downlight.
3. Recessed, linear.
4. Strip light.
5. Surface mount, linear.
6. Surface mount, nonlinear.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.
2. Testing Agency Certified Data: For indicated luminaires, photometric data certified by a qualified independent testing agency. Photometric data for remaining luminaires shall be certified by manufacturer.

- B. Sustainable Design Submittals:

1. Product Data: Indicating luminaire is certified by ENERGY STAR.

- C. Samples: For each luminaire and for each color and texture with standard factory-applied finish.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of luminaire.
- B. Product test reports.
- C. Sample warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.

- B. Provide luminaires from a single manufacturer for each luminaire type.
- C. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

1.6 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
- B. Warranty Period: Five year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Ambient Temperature: 41 to 104 deg F.
 - 1. Relative Humidity: Zero to 95 percent.
- B. Altitude: Sea level to 1000 feet.

2.2 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps. Locate labels where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
 - 1. Label shall include the following lamp characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter, shape, size, wattage, and coating.
 - c. CCT and CRI.
- C. Recessed luminaires shall comply with NEMA LE 4.
- D. NRTL Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by an NRTL.
- E. FM Global Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by FM Global.
- F. California Title 24 compliant.

2.3 CYLINDER.

- A. Nominal Operating Voltage: 120 Vac or 277 Vac.

B. Lamp:

1. Minimum 1000 lm.
2. Minimum allowable efficacy of 80 lm/W.
3. CRI of 70. CCT of 3000 K.
4. Rated lamp life of 50,000 hours to L70.
5. Dimmable from 100 percent to 0 percent of maximum light output.
6. Internal driver.
7. User-Replaceable Lamps:
 - a. Bulb shape complying with ANSI C78.79.
 - b. Lamp base complying with ANSI C81.61 or IEC 60061-1.
8. Lens Thickness: At least 0.125-inch minimum unless otherwise indicated.

C. Housings:

1. Extruded-aluminum housing and heat sink.
2. Clear painted finish.

D. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Components are designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.

E. With integral mounting provisions.

F. Standards:

1. ENERGY STAR certified.
2. RoHS compliant.
3. UL Listing: Listed for damp location.

2.4 DOWNLIGHT.

A. Nominal Operating Voltage: 120 Vac or 277 Vac.

B. Lamp:

1. Minimum 1000 lm.
2. Minimum allowable efficacy of 80 lm/W.
3. CRI of minimum 80. CCT of 3000 K.
4. Rated lamp life of 50,000 hours to L70.
5. Dimmable from 100 percent to 0 percent of maximum light output.
6. Internal driver.
7. User-Replaceable Lamps:
 - a. Bulb shape complying with ANSI C78.79.
 - b. Lamp base complying with ANSI C81.61 or IEC 60061-1.
8. Lens Thickness: At least 0.125-inch minimum unless otherwise indicated.

C. Housings:

1. Extruded-aluminum housing and heat sink.
 2. Clear painted finish.
 3. Universal mounting bracket.
 4. Integral junction box with conduit fittings.
- D. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- E. Standards:
1. ENERGY STAR certified.
 2. RoHS compliant.
 3. UL Listing: Listed for damp location.
 4. Recessed luminaires shall comply with NEMA LE 4.

2.5 RECESSED, LINEAR.

- A. Nominal Operating Voltage: 120 Vac or 277 Vac.
- B. Lamp:
1. Minimum 3,000 lm.
 2. Minimum allowable efficacy of 85 lm/W.
 3. CRI of minimum 70. CCT of 3000 K.
 4. Rated lamp life of 50,000 hours to L70.
 5. Dimmable from 100 percent to 0 percent of maximum light output.
 6. Internal driver.
 7. User-Replaceable Lamps:
 - a. Bulb shape complying with ANSI C78.79.
 - b. Lamp base complying with ANSI C81.61 or IEC 60061-1.
 8. Lens Thickness: At least 0.125-inch minimum unless otherwise indicated.
- C. Housings:
1. Extruded-aluminum housing and heat sink.
 2. Clear painted finish.
 3. With integral mounting provisions.
- D. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Components are designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- E. Standards:
1. ENERGY STAR certified.
 2. RoHS compliant.
 3. UL Listing: Listed for damp location.
 4. NEMA LE 4.

2.6 STRIP LIGHT.

- A. Nominal Operating Voltage: 120 Vac or 277 Vac.
- B. Lamp:
 - 1. Minimum 750 lm.
 - 2. Minimum allowable efficacy of 70 lm/W.
 - 3. CRI of minimum 65. CCT of 3000 K.
 - 4. Rated lamp life of 50,000 hours to L70.
 - 5. Dimmable from 100 percent to 0 percent of maximum light output.
 - 6. Internal driver.
 - 7. User-Replaceable Lamps:
 - a. Bulb shape complying with ANSI C78.79.
 - b. Lamp base complying with ANSI C81.61 or IEC 60061-1.
 - 8. Lens Thickness: At least 0.125-inch minimum unless otherwise indicated.
- C. Housings:
 - 1. Extruded-aluminum housing and heat sink.
 - 2. Clear painted finish.
 - 3. With integral mounting provisions.
- D. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping of luminaire without use of tools. Components are designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- E. Standards:
 - 1. ENERGY STAR certified.
 - 2. RoHS compliant.
 - 3. UL Listing: Listed for damp location.

2.7 SURFACE MOUNT, LINEAR AND NONLINEAR.

- A. Nominal Operating Voltage: 120 Vac or 277 Vac.
- B. Lamp:
 - 1. Minimum 750 lm.
 - 2. Minimum allowable efficacy of 80 lm/W.
 - 3. CRI of minimum 70. CCT of 3000 K.
 - 4. Rated lamp life of 50,000 hours to L70.
 - 5. Dimmable from 100 percent to 0 percent of maximum light output.
 - 6. Internal driver.
 - 7. User-Replaceable Lamps:
 - a. Bulb shape complying with ANSI C78.79.
 - b. Lamp base complying with ANSI C81.61 or IEC 60061-1.
 - 8. Lens Thickness: At least 0.125-inch minimum unless otherwise indicated.

- C. Housings:
 - 1. Extruded-aluminum housing and heat sink.
 - 2. Clear painted finish.
 - 3. With integral mounting provisions.
- D. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Components are designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- E. Standards:
 - 1. ENERGY STAR certified.
 - 2. RoHS compliant.
 - 3. UL Listing: Listed for damp location.

2.8 MATERIALS

- A. Metal Parts:
 - 1. Free of burrs and sharp corners and edges.
 - 2. Sheet metal components shall be steel unless otherwise indicated.
 - 3. Form and support to prevent warping and sagging.
- B. Steel:
 - 1. ASTM A36/A36M for carbon structural steel.
 - 2. ASTM A568/A568M for sheet steel.
- C. Stainless Steel:
 - 1. 1. Manufacturer's standard grade.
 - 2. 2. Manufacturer's standard type, ASTM A240/240M.
- D. Galvanized Steel: ASTM A653/A653M.
- E. Aluminum: ASTM B209.

2.9 METAL FINISHES

- A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

2.10 LUMINAIRE SUPPORT

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: 1/2-inch steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.

- C. Wires: ASTM A641/A641M, Class 3, soft temper, zinc-coated steel, 12 gage.
- D. Rod Hangers: 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.
- E. Hook Hangers: Integrated assembly matched to luminaire, line voltage, and equipment with threaded attachment, cord, and locking-type plug.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Install lamps in each luminaire.
- D. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Provide support for luminaire without causing deflection of ceiling or wall.
 - 4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and a vertical force of 400 percent of luminaire weight.
- E. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.

3.2 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 - 2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Luminaire will be considered defective if it does not pass operation tests and inspections.

END OF SECTION 265119

SECTION 265213 - EMERGENCY AND EXIT LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Emergency lighting units.
 - 2. Exit signs.
 - 3. Luminaire supports.

1.2 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color Rendering Index.
- C. Emergency Lighting Unit: A lighting unit with integral or remote emergency battery powered supply and the means for controlling and charging the battery and unit operation.
- D. Fixture: See "Luminaire" Paragraph.
- E. Lumen: Measured output of lamp and luminaire, or both.
- F. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of emergency lighting unit, exit sign, and emergency lighting support, arranged by designation.
- B. Shop Drawings: For nonstandard or custom luminaires.
 - 1. Include plans, elevations, sections, and mounting and attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
- C. Sustainable Design Submittals:
 - 1. Product Data: Indicating luminaire is certified by ENERGY STAR.
 - 2. Product Data: For lamps, indicating mercury content and lamp life.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of luminaire.

- B. Sample Warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.6 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Two year(s) from date of Substantial Completion.
- B. Special Warranty for Emergency Lighting Batteries: Manufacturer's standard form in which manufacturer of battery-powered emergency lighting unit agrees to repair or replace components of rechargeable batteries that fail in materials or workmanship within specified warranty period.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR EMERGENCY LIGHTING

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NRTL Compliance: Fabricate and label emergency lighting units, exit signs, and batteries to comply with UL 924.
- C. Comply with NFPA 70 and NFPA 101.
- D. Comply with NEMA LE 4 for recessed luminaires.
- E. Comply with UL 1598 for recessed luminaires.
- F. Internal Type Emergency Power Unit: Self-contained, modular, battery-inverter unit, factory mounted within luminaire body and compatible with ballast.
 - 1. Emergency Connection: Operate one lamp(s) continuously at an output of 1100 lumens each upon loss of normal power. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture.
 - 2. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
 - 3. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Less than 0 deg F or exceeding 104 deg F, with an average value exceeding 95 deg F over a 24-hour period.

- b. Ambient Storage Temperature: Not less than minus 4 deg F and not exceeding 140 deg F.
 - c. Humidity: More than 95 percent (condensing).
 - d. Altitude: Exceeding 3300 feet.
 - 4. Test Push-Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
 - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 - 5. Battery: Sealed, maintenance-free, nickel-cadmium type.
 - 6. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
 - 7. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.
- G. External Type: Self-contained, modular, battery-inverter unit, suitable for powering one or more lamps, remote mounted from luminaire.
- 1. Emergency Connection: Operate one LED lamp continuously. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire.
 - 2. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
 - 3. Nightlight Connection: Operate lamp in a remote fixture continuously.
 - 4. Battery: Sealed, maintenance-free, nickel-cadmium type.
 - 5. Charger: Fully automatic, solid-state, constant-current type.
 - 6. Housing: NEMA 250, Type 1 enclosure listed for installation inside, on top of, or remote from luminaire. Remote assembly shall be located no less than half the distance recommended by the ballast or emergency power unit manufacturer, whichever is less.
 - 7. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 - 8. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 - 9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

2.2 EMERGENCY LIGHTING

- A. General Requirements for Emergency Lighting Units: Self-contained units.
- B. Emergency Luminaires:
 - 1. Emergency Luminaires: as indicated on Interior Luminaire Schedule and Drawings, with the following additional features:
 - a. Operating at nominal voltage of 120 V ac.
 - b. Internal or External emergency power unit.

- c. Rated for installation in damp locations, and for sealed and gasketed fixtures in wet locations.
 - d. UL 94 5VA flame rating.
- C. Emergency Lighting Unit:
 - 1. Emergency Lighting Unit: as indicated on Interior Luminaire Schedule and Drawings.
 - 2. Operating at nominal voltage of 120 V ac.
 - 3. Wall with universal junction box adaptor.
 - 4. UV stable thermoplastic housing, rated for damp locations.
 - 5. Two LED lamp heads.
 - 6. Internal or External emergency power unit.
 - 7. External emergency power unit.

2.3 EXIT SIGNS

- A. Internally Lighted Signs:
 - 1. Operating at nominal voltage of 120 V ac.
 - 2. Lamps for AC Operation: LEDs; 50,000 hours minimum rated lamp life.
 - 3. Self-Powered Exit Signs (Battery Type): Internal emergency power unit.

2.4 MATERIALS

- A. Metal Parts:
 - 1. Free of burrs and sharp corners and edges.
 - 2. Sheet metal components shall be steel unless otherwise indicated.
 - 3. Form and support to prevent warping and sagging.
- B. Doors, Frames, and Other Internal Access:
 - 1. Smooth operating, free of light leakage under operating conditions.
 - 2. Designed to permit relamping without use of tools.
 - 3. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- C. Housings:
 - 1. Extruded aluminum housing and heat sink.
 - 2. Clear painted finish.
- D. Conduit: Rigid galvanized steel or Electrical metallic tubing, minimum 3/4 inch in diameter.

2.5 METAL FINISHES

- A. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.6 LUMINAIRE SUPPORT COMPONENTS

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Install lamps in each luminaire.
- D. Supports:
 - 1. Sized and rated for luminaire and emergency power unit weight.
 - 2. Able to maintain luminaire position when testing emergency power unit.
 - 3. Provide support for luminaire and emergency power unit without causing deflection of ceiling or wall.
 - 4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire and emergency power unit weight and vertical force of 400 percent of fixture weight.
- E. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members in walls.
 - 2. Do not attach fixtures directly to gypsum board.
- F. Suspended Luminaire Support:
 - 1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
 - 2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of fixture oscillations. Support outlet box vertically to building structure using approved devices.
 - 3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of fixture chassis, including one at each end.
 - 4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.
- G. Ceiling Grid Mounted Luminaires:
 - 1. Secure to any required outlet box.
 - 2. Secure emergency power unit using approved fasteners in a minimum of four locations, spaced near corners of emergency power unit.
- H. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.2 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Luminaire will be considered defective if it does not pass operation tests and inspections.

END OF SECTION 265213

SECTION 270526 - GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Grounding conductors.
2. Grounding connectors.
3. Grounding busbars.
4. Grounding rods.
5. Grounding labeling.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff.
1. Installation Supervision: Installation shall be under the direct supervision of ITS Technician, who shall be present at all times when Work of this Section is performed at Project site.
 2. Field Inspector: Currently registered by BICSI as a designer RCDD to perform the on-site inspection.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.
- C. Comply with TIA-607-B.

2.2 CONDUCTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Harger Lightning & Grounding.
 - 2. Panduit Corp.
 - 3. TE Connectivity Ltd.
- B. Comply with UL 486A-486B.
- C. Insulated Conductors: Stranded copper wire, green or green with yellow stripe insulation, insulated for 600 V, and complying with UL 83.
 - 1. Ground wire for custom-length equipment ground jumpers shall be No. 6 AWG, 19-strand, UL-listed, Type THHN wire.
 - 2. Lead Content: Less than 300 parts per million.
 - 3. Cable Tray Equipment Grounding Wire: No. 8 AWG.
- D. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B3.
 - 2. Stranded Conductors: ASTM B8.
 - 3. Tinned Conductors: ASTM B33.
 - 4. Bonding Cable: 28 kcmils, 14 strands of No. 17 AWG conductor, and 1/4 inch in diameter.
 - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 - 6. Bonding Jumper: Tinned-copper tape, braided conductors terminated with two-hole copper ferrules; 1-5/8 inches wide and 1/16 inch thick.

2.3 CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Burndy; Hubbell Incorporated, Construction and Energy.
 - 2. Chatsworth Products, Inc.
 - 3. Harger Lightning & Grounding.
 - 4. Panduit Corp.
 - 5. TE Connectivity Ltd.
- B. Irreversible connectors listed for the purpose. Listed by an NRTL as complying with NFPA 70 for specific types, sizes, and combinations of conductors and other items connected. Comply with UL 486A-486B.
- C. Compression Wire Connectors: Crimp-and-compress connectors that bond to the conductor when the connector is compressed around the conductor. Comply with UL 467.

1. Electroplated tinned copper, C and H shaped.
- D. Busbar Connectors: Cast silicon bronze, solderless compression-type, mechanical connector; with a long barrel and two holes spaced on 5/8- or 1-inch centers for a two-bolt connection to the busbar.
- E. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.4 GROUNDING BUSBARS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 1. Chatsworth Products, Inc.
 2. Harger Lightning & Grounding.
 3. Panduit Corp.
- B. TMGB: Predrilled, wall-mounted, rectangular bars of hard-drawn solid copper, 1/4 by 4 inches in cross section, length as indicated on Drawings. The busbar shall be NRTL listed for use as TMGB and shall comply with TIA-607-B.
 1. Predrilling shall be with holes for use with lugs specified in this Section.
 2. Mounting Hardware: Stand-off brackets that provide a 4-inch clearance to access the rear of the busbar. Brackets and bolts shall be stainless steel.
 3. Stand-off insulators for mounting shall be Lexan or PVC. Comply with UL 891 for use in 600-V switchboards, impulse tested at 5000 V.
- C. TGB: Predrilled rectangular bars of hard-drawn solid copper, 1/4 by 2 inches in cross section, length as indicated on Drawings. The busbar shall be for wall mounting, shall be NRTL listed as complying with UL 467, and shall comply with TIA-607-B.
 1. Predrilling shall be with holes for use with lugs specified in this Section.
 2. Mounting Hardware: Stand-off brackets that provide at least a 2-inch clearance to access the rear of the busbar. Brackets and bolts shall be stainless steel.
 3. Stand-off insulators for mounting shall be Lexan or PVC. Comply with UL 891 for use in 600-V switchboards, impulse tested at 5000 V.
- D. Rack and Cabinet Grounding Busbars: Rectangular bars of hard-drawn solid copper, accepting conductors ranging from No. 14 to No. 2/0 AWG, NRTL listed as complying with UL 467, and complying with TIA-607-B. Predrilling shall be with holes for use with lugs specified in this Section.
 1. Cabinet-Mounted Busbar: Terminal block, with stainless-steel or copper-plated hardware for attachment to the cabinet.
 2. Rack-Mounted Horizontal Busbar: Designed for mounting in 19- or 23-inch equipment racks. Include a copper splice bar for transitioning to an adjoining rack, and stainless-steel or copper-plated hardware for attachment to the rack.

3. Rack-Mounted Vertical Busbar: 72 or 36 inches long, with stainless-steel or copper-plated hardware for attachment to the rack.

2.5 GROUND RODS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 1. Harger Lightning & Grounding.
 2. TE Connectivity Ltd.
- B. Ground Rods: Copper-clad steel; 3/4 inch by 10 feet in diameter.

2.6 IDENTIFICATION

- A. Comply with requirements for identification products in Section 270553 "Identification for Communications Systems."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the ac grounding electrode system and equipment grounding for compliance with requirements for maximum ground-resistance level and other conditions affecting performance of grounding and bonding of the electrical system.
- B. Inspect the test results of the ac grounding system measured at the point of BCT connection.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with connection of the BCT only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Bonding shall include the ac utility power service entrance, the communications cable entrance, and the grounding electrode system. The bonding of these elements shall form a loop so that each element is connected to at least two others.
- B. Comply with NECA 1.
- C. Comply with TIA-607-B.

3.3 APPLICATION

- A. Conductors: Install solid conductor for No. 8 AWG and smaller and stranded conductors for No. 6 AWG and larger unless otherwise indicated.
 - 1. The bonding conductors between the TGB and structural steel of steel-frame buildings shall not be smaller than No. 6 AWG.
 - 2. The bonding conductors between the TMGB and structural steel of steel-frame buildings shall not be smaller than No. 6 AWG.
- B. Underground Grounding Conductors: Install bare copper conductor, No. 2 AWG minimum.
- C. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods at Test Wells: Bolted connectors.
 - 4. Connections to Structural Steel: Welded connectors.
- D. Conductor Support:
 - 1. Secure grounding and bonding conductors at intervals of not less than 36 inches.
- E. Grounding and Bonding Conductors:
 - 1. Install in the straightest and shortest route between the origination and termination point, and no longer than required. The bend radius shall not be smaller than eight times the diameter of the conductor. No one bend may exceed 90 degrees.
 - 2. Install without splices.
 - 3. Support at not more than 36-inch intervals.
 - 4. Install grounding and bonding conductors in 3/4-inch PVC conduit until conduit enters a telecommunications room. The grounding and bonding conductor pathway through a plenum shall be in EMT. Conductors shall not be installed in EMT unless otherwise indicated.
 - a. If a grounding and bonding conductor is installed in ferrous metallic conduit, bond the conductor to the conduit using a grounding bushing that complies with requirements in Section 270528 "Pathways for Communications Systems," and bond both ends of the conduit to a TGB.

3.4 GROUNDING ELECTRODE SYSTEM

- A. The BCT between the TMGB and the ac service equipment ground shall not be smaller than No. 1/0 AWG.

3.5 GROUNDING BUSBARS

- A. Indicate locations of grounding busbars on Drawings. Install busbars horizontally, on insulated spacers 2 inches minimum from wall, 12 inches above finished floor unless otherwise indicated.
- B. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down; connect to horizontal bus.

3.6 CONNECTIONS

- A. Bond metallic equipment in a telecommunications equipment room to the grounding busbar in that room, using equipment grounding conductors not smaller than No. 6 AWG.
- B. Stacking of conductors under a single bolt is not permitted when connecting to busbars.
- C. Assemble the wire connector to the conductor, complying with manufacturer's written instructions and as follows:
 - 1. Use crimping tool and the die specific to the connector.
 - 2. Pretwist the conductor.
 - 3. Apply an antioxidant compound to all bolted and compression connections.
- D. Primary Protector: Bond to the TMGB with insulated bonding conductor.
- E. Interconnections: Interconnect all TGBs with the TMGB with the telecommunications backbone conductor. If more than one TMGB is installed, interconnect TMGBs using the grounding equalizer conductor. The telecommunications backbone conductor and grounding equalizer conductor size shall not be less than 2 kcmils/linear foot of conductor length, up to a maximum size of No. 3/0 AWG unless otherwise indicated.
- F. Telecommunications Enclosures and Equipment Racks: Bond metallic components of enclosures to the telecommunications bonding and grounding system. Install top-mounted rack grounding busbar unless the enclosure and rack are manufactured with the busbar. Bond the equipment grounding busbar to the TGB No. 2 AWG bonding conductors.
- G. Structural Steel: Where the structural steel of a steel frame building is readily accessible within the room or space, bond each TGB and TMGB to the vertical steel of the building frame.
- H. Electrical Power Panelboards: Where an electrical panelboard for telecommunications equipment is located in the same room or space, bond each TGB to the ground bar of the panelboard.
- I. Shielded Cable: Bond the shield of shielded cable to the TGB in communications rooms and spaces. Comply with TIA-568-C.1 and TIA-568-C.2 when grounding shielded balanced twisted-pair cables.

- J. Rack- and Cabinet-Mounted Equipment: Bond powered equipment chassis to the cabinet or rack grounding bar. Power connection shall comply with NFPA 70; the equipment grounding conductor in the power cord of cord- and plug-connected equipment shall be considered as a supplement to bonding requirements in this Section.
- K. Access Floors: Bond all metal parts of access floors to the TGB.

3.7 IDENTIFICATION

- A. Labels shall be preprinted or computer-printed type.
 - 1. Label TMGB(s) with "fs-TMGB," where "fs" is the telecommunications space identifier for the space containing the TMGB.
 - 2. Label TGB(s) with "fs-TGB," where "fs" is the telecommunications space identifier for the space containing the TGB.
 - 3. Label the BCT and each telecommunications backbone conductor at its attachment point: "WARNING! TELECOMMUNICATIONS BONDING CONDUCTOR. DO NOT REMOVE OR DISCONNECT!"

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
 - 2. Test the bonding connections of the system using an ac earth ground-resistance tester, taking two-point bonding measurements in each telecommunications equipment room containing a TMGB and a TGB and using the process recommended by BICSI TDMM. Conduct tests with the facility in operation.
 - a. Measure the resistance between the busbar and the nearest available grounding electrode. The maximum acceptable value of this bonding resistance is 100 milliohms.
 - 3. Test for ground loop currents using a digital clamp-on ammeter, with a full-scale of not more than 10 A, displaying current in increments of 0.01 A at an accuracy of plus/minus 2.0 percent.
 - a. With the grounding infrastructure completed and the communications system electronics operating, measure the current in every conductor connected to the TMGB and in each TGB. Maximum acceptable ac current level is 1 A.
- C. Excessive Ground Resistance: If resistance to ground at the BCT exceeds 5 ohms, notify Architect promptly and include recommendations to reduce ground resistance.

D. Grounding system will be considered defective if it does not pass tests and inspections.

END OF SECTION 270526

SECTION 270553 - IDENTIFICATION FOR COMMUNICATIONS SYSTEMS

1.1 SUMMARY

A. Section Includes:

1. Color and legend requirements for labels and signs.
2. Labels.
3. Bands and tubes.
4. Tapes.
5. Signs.
6. Cable ties.
7. Fasteners for labels and signs.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Identification Schedule:

1. Outlets: Scaled drawings indicating location and proposed designation.
2. Backbone Cabling: Riser diagram showing each communications room, backbone cable, and proposed backbone cable designation.
3. Racks: Scaled drawings indicating location and proposed designation.
4. Patch Panels: Enlarged scaled drawings showing rack row, number, and proposed designations.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with NFPA 70 and TIA 606-B.
- B. Comply with ANSI Z535.4 for safety signs and labels.
- C. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 COLOR AND LEGEND REQUIREMENTS

A. Equipment Identification Labels:

1. Black letters on a white field.

2.3 LABELS

- A. Vinyl Wraparound Labels: Preprinted, flexible labels laminated with a clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing label ends.
- B. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameters sized to suit diameters of raceway or cable they identify, that stay in place by gripping action.
- C. Self-Adhesive Wraparound Labels: Preprinted, 3-mil-thick, vinyl flexible labels with acrylic pressure-sensitive adhesive.
 1. Self-Lamination: Clear; UV-, weather- and chemical-resistant; self-laminating protective shields over the legend. Labels sized such that the clear shield overlaps the entire printed legend.
 2. Marker for Labels: Machine-printed, permanent, waterproof black ink recommended by printer manufacturer.
- D. Self-Adhesive Labels: Vinyl, thermal, transfer-printed, 3-mil-thick, multicolor, weather- and UV-resistant, pressure-sensitive adhesive labels, configured for intended use and location.
 1. Minimum Nominal Size:
 - a. 1-1/2 by 6 inches for raceway and conductors.
 - b. 3-1/2 by 5 inches for equipment.
 - c. As required by authorities having jurisdiction.

2.4 SIGNS

- A. Baked-Enamel Signs:
 1. Preprinted aluminum signs, high-intensity reflective, punched or drilled for fasteners, with colors, legend, and size required for application.
 2. 1/4-inch grommets in corners for mounting.
 3. Nominal Size: 7 by 10 inches.
- B. Laminated-Acrylic or Melamine-Plastic Signs:
 1. Engraved legend.
 2. Thickness:
 - a. For signs up to 20 sq. in., minimum 1/16 inch thick.
 - b. For signs larger than 20 sq. in., 1/8 inch thick.
 - c. Engraved legend with black letters on white face.
 - d. Punched or drilled for mechanical fasteners with 1/4-inch grommets in corners for mounting, or Self-adhesive.
 - e. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.5 CABLE TIES

- A. General-Purpose Cable Ties: Fungus inert, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength at 73 deg F according to ASTM D638: 12,000 psi.
 - 3. Temperature Range: Minus 40 to plus 185 deg F.
 - 4. Color: Black, except where used for color-coding.
- B. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength at 73 deg F according to ASTM D638: 12,000 psi.
 - 3. Temperature Range: Minus 40 to plus 185 deg F.
 - 4. Color: Black.
- C. Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength at 73 deg F according to ASTM D638: 7000 psi.
 - 3. UL 94 Flame Rating: 94V-0.
 - 4. Temperature Range: Minus 50 to plus 284 deg F.
 - 5. Color: Black.

2.6 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.
- B. Verify identity of each item before installing identification products.
- C. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.
- D. Apply identification devices to surfaces that require finish after completing finish work.

- E. Install signs with approved legend to facilitate proper identification, operation, and maintenance of communications systems and connected items.
- F. Elevated Components: Increase sizes of labels, signs, and letters to those appropriate for viewing from the floor.
- G. Vinyl Wraparound Labels:
 - 1. Secure tight to surface of raceway or cable at a location with high visibility and accessibility.
 - 2. Attach labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to the location and substrate.
 - 3. Provide label 6 inches from cable end.
- H. Snap-Around Labels:
 - 1. Secure tight to surface at a location with high visibility and accessibility.
 - 2. Provide label 6 inches from cable end.
- I. Self-Adhesive Wraparound Labels:
 - 1. Secure tight to surface at a location with high visibility and accessibility.
 - 2. Provide label 6 inches from cable end.
- J. Self-Adhesive Labels:
 - 1. On each item, install unique designation label that is consistent with wiring diagrams, schedules, and operation and maintenance manual.
 - 2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on 1-1/2-inch-high label; where two lines of text are required, use labels 2 inches high.
- K. Cable Ties: General purpose, except as listed below:
 - 1. Outdoors: UV-stabilized nylon.
 - 2. In Spaces Handling Environmental Air: Plenum rated.

3.2 IDENTIFICATION SCHEDULE

- A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.
- B. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations with high visibility. Identify by system and circuit designation.
- C. Accessible Fittings for Raceways and Cables within Buildings: Identify covers of each junction and pull box with self-adhesive labels containing wiring system legend.
 - 1. System legends shall be as follows:

- a. Telecommunications.
- D. Faceplates: Label individual faceplates with self-adhesive labels. Place label at top of faceplate. Each faceplate shall be labeled with its individual, sequential designation, composed of the following, in the order listed:
- 1. Wiring closet designation.
 - 2. Colon.
 - 3. Faceplate number.
- E. Equipment Room Labeling:
- 1. Racks, Frames, and Enclosures: Identify front and rear of each with self-adhesive labels.
 - 2. Patch Panels: Label individual rows in each rack, starting at top and working down, with self-adhesive labels.
 - 3. Data Outlets: Label each outlet with a self-adhesive label indicating the following, in the order listed:
 - a. Room number being served.
 - b. Colon.
 - c. Faceplate number.
- F. Backbone Cables: Label each cable with a vinyl-wraparound label, snap-around label, or self-adhesive wraparound label indicating the location of the far or other end of the backbone cable. Patch panel or punch down block where cable is terminated should be labeled identically.
- G. Horizontal Cables: Label each cable with a vinyl-wraparound label, snap-around label, or self-adhesive wraparound label indicating the following, in the order listed:
- 1. Room number.
 - 2. Colon.
 - 3. Faceplate number.
- H. Instructional Signs: Self-adhesive labels.
- I. Warning Labels for Indoor Cabinets, Boxes, and Enclosures: Self-adhesive labels, or Baked-enamel warning signs.
- 1. Apply to exterior of door, cover, or other access.
- J. Equipment Identification Labels:
- 1. Indoor Equipment: Self-adhesive label, Baked-enamel signs, or Laminated-acrylic or melamine-plastic sign.
 - 2. Outdoor Equipment: Laminated-acrylic or melamine-plastic sign.
 - 3. Equipment to Be Labeled:
 - a. Communications cabinets.
 - b. Uninterruptible power supplies.

- c. Computer room air conditioners.
- d. Fire-alarm and suppression equipment.
- e. Egress points.
- f. Power distribution components.

END OF SECTION 270553

SECTION 271513 - COMMUNICATIONS COPPER HORIZONTAL CABLING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Category 5e twisted pair cable.
 - 2. Category 6 twisted pair cable.
 - 3. Category 6a twisted pair cable.
 - 4. Twisted pair cable hardware, including plugs and jacks.
 - 5. Cable management system.
 - 6. Grounding provisions for twisted pair cable.

1.2 COPPER HORIZONTAL CABLING DESCRIPTION

- A. Horizontal cabling system shall provide interconnections between Distributor A, Distributor B, or Distributor C, and the equipment outlet, otherwise known as "Cabling Subsystem 1," in the telecommunications cabling system structure. Cabling system consists of horizontal cables, intermediate and main cross-connects, mechanical terminations, and patch cords or jumpers used for horizontal-to-horizontal cross-connection.
 - 1. Horizontal cabling shall contain no more than one transition point or consolidation point between the horizontal cross-connect and the telecommunications equipment outlet.
 - 2. Bridged taps and splices shall not be installed in the horizontal cabling.
- B. The maximum allowable horizontal cable length is 295 feet. This maximum allowable length does not include an allowance for the length of 16 feet to the equipment or in the horizontal cross-connect.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For RCDD, Installer, installation supervisor, and field inspector.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff.
 - 1. Layout Responsibility: Preparation of Shop Drawings by an RCDD.
 - 2. Installation Supervision: Installation shall be under the direct supervision of Technician, who shall be present at all times when Work of this Section is performed at Project site.

1.7 COORDINATION

- A. Coordinate layout and installation of telecommunications pathways and cabling with Government's telecommunications and LAN equipment and service suppliers.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Horizontal cabling system shall comply with transmission standards in TIA-568-C.1, when tested according to test procedures of this standard.
- B. Telecommunications Pathways and Spaces: Comply with TIA-569-D.
- C. Grounding: Comply with TIA-607-B.

2.2 GENERAL CABLE CHARACTERISTICS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with the applicable standard and NFPA 70 for the following types:
 - 1. Communications, Plenum Rated: Type CMP complying with UL 1685.
 - 2. Communications, Plenum Rated: Type CM, Type CMG, Type CMP, Type CMR, or Type CMX in metallic conduit installed according to NFPA 70, Article 300.22, "Wiring in Ducts, Plenums, and Other Air-Handling Spaces."
 - 3. Communications, Non-plenum: Type CMR complying with UL 1666.
 - 4. Communications, Non-plenum: Type CMP or Type CMR in listed plenum or riser communications raceway.
 - 5. Communications, Non-plenum: Type CMP or Type CMR in metallic conduit installed according to NFPA 70, Article 300.22, "Wiring in Ducts, Plenums, and Other Air-Handling Spaces."
- B. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: 25 or less.
 - 2. Smoke-Developed Index: 50 or less.
- C. RoHS compliant.

2.3 CATEGORY 5e TWISTED PAIR CABLE

- A. Description: Four-pair, balanced-twisted pair cable, certified to meet transmission characteristics of Category 5e cable at frequencies up to 100 MHz.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Belden Inc.
 - 2. General Cable; Prysmian Group North America.
 - 3. Hitachi Cable America Inc.
- C. Standard: Comply with ICEA S-90-661, NEMA WC 63.1, and TIA-568-C.2 for Category 5e cables.
- D. Conductors: 100-ohm, 24 AWG solid copper.
 - 1. Lead Content: Less than 300 parts per million.
- E. Shielding/Screening: Shielded twisted pairs (FTP).
- F. Cable Rating: Plenum.
- G. Jacket: White thermoplastic.

2.4 CATEGORY 6 TWISTED PAIR CABLE

- A. Description: Four-pair, balanced-twisted pair cable, certified to meet transmission characteristics of Category 6 cable at frequencies up to 250MHz.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. 3M.
 - 2. Belden CDT Networking Division/NORDX.
 - 3. General Cable; Prysmian Group North America.
 - 4. Hitachi Cable America Inc.
 - 5. Prysmian Cables and Systems; Prysmian Group North America.
- C. Standard: Comply with NEMA WC 66/ICEA S-116-732 and TIA-568-C.2 for Category 6 cables.
- D. Conductors: 100-ohm, 23 AWG solid copper.
 - 1. Lead Content: Less than 300 parts per million.
- E. Shielding/Screening: Shielded twisted pairs (FTP).
- F. Cable Rating: Plenum.
- G. Jacket: Blue thermoplastic.

2.5 CATEGORY 6a TWISTED PAIR CABLE

- A. Description: Four-pair, balanced-twisted pair cable, certified to meet transmission characteristics of Category 6a cable at frequencies up to 500MHz.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. 3M.
 - 2. Belden CDT Networking Division/NORDX.
 - 3. General Cable; Prysmian Group North America.
 - 4. Hitachi Cable America Inc.
 - 5. Prysmian Cables and Systems; Prysmian Group North America.
- C. Standard: Comply with TIA-568-C.2 for Category 6a cables.
- D. Conductors: 100-ohm, 23 AWG solid copper.
 - 1. Lead Content: Less than 300 parts per million.
- E. Shielding/Screening: Shielded twisted pairs (FTP).
- F. Cable Rating: Plenum.
- G. Jacket: Yellow thermoplastic.

2.6 TWISTED PAIR CABLE HARDWARE

- A. Description: Hardware designed to connect, splice, and terminate twisted pair copper communications cable.
- B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. 3M.
 - 2. Belden CDT Networking Division/NORDX.
 - 3. General Cable; Prysmian Group North America.
 - 4. Hubbell Premise Wiring; Hubbell Incorporated, Commercial and Industrial.
 - 5. Leviton Manufacturing Co., Inc.
 - 6. Prysmian Cables and Systems; Prysmian Group North America.
- C. General Requirements for Twisted Pair Cable Hardware:
 - 1. Comply with the performance requirements of Category 5e, Category 6, and Category 6a.
 - 2. Comply with TIA-568-C.2, IDC type, with modules designed for punch-down caps or tools.
 - 3. Cables shall be terminated with connecting hardware of same category or higher.
- D. Source Limitations: Obtain twisted pair cable hardware from single source from single manufacturer.

- E. Connecting Blocks:
 - 1. 110-style IDC for Category 5e.
 - 2. 66-style IDC for Category 5e.
 - 3. 110-style IDC for Category 6.
 - 4. 110-style IDC for Category 6a.
 - 5. Provide blocks for the number of cables terminated on the block, plus 25 percent spare, integral with connector bodies, including plugs and jacks where indicated.
- F. Cross-Connect: Modular array of connecting blocks arranged to terminate building cables and permit interconnection between cables.
 - 1. Number of Terminals per Field: One for each conductor in assigned cables.
- G. Patch Panel: Modular panels housing numbered jack units with IDC-type connectors at each jack location for permanent termination of pair groups of installed cables.
 - 1. Features:
 - a. Universal T568A and T568B wiring labels.
 - b. Labeling areas adjacent to conductors.
 - c. Replaceable connectors.
 - d. 24 or 48 ports.
 - 2. Construction: 16-gauge steel and mountable on 19-inch equipment racks.
 - 3. Number of Jacks per Field: One for each four-pair cable indicated.
- H. Patch Cords: Factory-made, four-pair cables in 36-inch lengths; terminated with an eight-position modular plug at each end.
 - 1. Patch cords shall have bend-relief-compliant boots and color-coded icons to ensure performance. Patch cords shall have latch guards to protect against snagging.
 - 2. Patch cords shall have color-coded boots for circuit identification.
- I. Plugs and Plug Assemblies:
 - 1. Male; eight position; color-coded modular telecommunications connector designed for termination of a single four-pair, 100-ohm, unshielded or shielded twisted pair cable.
 - 2. Standard: Comply with TIA-568-C.2.
- J. Jacks and Jack Assemblies:
 - 1. Female; eight position; modular; fixed telecommunications connector designed for termination of a single four-pair, 100-ohm, unshielded or shielded twisted pair cable.
 - 2. Designed to snap-in to a patch panel or faceplate.
 - 3. Standard: Comply with TIA-568-C.2.
- K. Faceplate:
 - 1. Two port, vertical single gang faceplates designed to mount to single gang wall boxes.
 - 2. Metal Faceplate: Stainless steel, complying with requirements in Section 262726 "Wiring Devices."
 - 3. For use with snap-in jacks accommodating any combination of twisted pair, optical fiber, and coaxial cords.
 - a. Flush mounting jacks, positioning the cord at a 45-degree angle.

- L. Legend:
 - 1. Machine printed, in the field, using adhesive-tape label.
 - 2. Snap-in, clear-label covers and machine-printed paper inserts.

2.7 GROUNDING

- A. Comply with requirements in Section 270526 "Grounding and Bonding for Communications Systems" for grounding conductors and connectors.
- B. Comply with TIA-607-B.

PART 3 - EXECUTION

3.1 INSTALLATION OF TWISTED-PAIR HORIZONTAL CABLES

- A. Comply with NECA 1 and NECA/BICSI 568.
- B. Wiring Method: Install cables in raceways and cable trays, except within consoles, cabinets, desks, and counters. Conceal raceway and cables, except in unfinished spaces.
 - 1. Install plenum cable in environmental air spaces, including plenum ceilings.
- C. Wiring within Enclosures: Bundle, lace, and train cables within enclosures. Connect to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools. Install conductors parallel with or at right angles to sides and back of enclosure.
- D. General Requirements for Cabling:
 - 1. Comply with TIA-568-C.1.
 - 2. Comply with BICSI's Information Transport Systems Installation Methods Manual, Ch. 5, "Copper Structured Cabling Systems," "Cable Termination Practices" Section.
 - 3. Install 110-style IDC termination hardware unless otherwise indicated.
 - 4. Do not untwist twisted pair cables more than 1/2 inch from the point of termination to maintain cable geometry.
 - 5. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, cross-connects, and patch panels.
 - 6. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 7. Install lacing bars to restrain cables, prevent straining connections, and prevent bending cables to smaller radii than minimums recommended by manufacturer.
 - 8. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI information Transport Systems Installation Methods Manual, Ch. 5, "Copper Structured Cabling Systems," "Cable Termination Practices" Section. Use lacing bars and distribution spools.

9. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation, and replace it with new cable.
 10. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
 11. In the communications equipment room, install a 10-foot-long service loop on each end of cable.
 12. Pulling Cable: Comply with BICSI Information Transport Systems Installation Methods Manual, Ch. 5, "Copper Structured Cabling Systems," "Pulling and Installing Cable" Section. Monitor cable pull tensions.
- E. Group connecting hardware for cables into separate logical fields.
- F. Separation from EMI Sources:
1. Comply with recommendations from BICSI's "Telecommunications Distribution Methods Manual" and TIA-569-D for separating unshielded copper communication cable from potential EMI sources, including electrical power lines and equipment.

3.2 FIRESTOPPING

- A. Comply with requirements in Division 07.
- B. Comply with TIA-569-D, Annex A, "Firestopping."
- C. Comply with "Firestopping Systems" Article in BICSI's "Telecommunications Distribution Methods Manual."

3.3 GROUNDING

- A. Install grounding according to the "Grounding, Bonding, and Electrical Protection" chapter in BICSI's "Telecommunications Distribution Methods Manual."
- B. Comply with TIA-607-B and NECA/BICSI-607.
- C. Locate grounding bus bar to minimize the length of bonding conductors. Fasten to wall, allowing at least a 2-inch clearance behind the grounding bus bar. Connect grounding bus bar to suitable electrical building ground, using a minimum No. 4 AWG grounding electrode conductor.
- D. Bond metallic equipment to the grounding bus bar, using not smaller than a No. 6 AWG equipment grounding conductor.

3.4 IDENTIFICATION

- A. Identify system components, wiring, and cabling complying with TIA-606-B. Comply with requirements for identification specified in Section 270553 "Identification for Communications Systems."

- B. Equipment grounding conductors.
- C. Cable and Wire Identification:
 - 1. Label each cable within 4 inches of each termination and tap, where it is accessible in a cabinet or junction or outlet box, and elsewhere as indicated.
 - 2. Each wire connected to building-mounted devices is not required to be numbered at the device if wire color is consistent with associated wire connected and numbered within panel or cabinet.
 - 3. Exposed Cables and Cables in Cable Trays and Wire Troughs: Label each cable at intervals not exceeding 15 feet.
 - 4. Label each terminal strip, and screw terminal in each cabinet, rack, or panel.
 - a. Individually number wiring conductors connected to terminal strips, and identify each cable or wiring group, extended from a panel or cabinet to a building-mounted device, with the name and number of a particular device.
 - b. Label each unit and field within distribution racks and frames.
 - 5. Identification within Connector Fields in Equipment Rooms and Wiring Closets: Label each connector and each discrete unit of cable-terminating and -connecting hardware. Where similar jacks and plugs are used for both voice and data communication cabling, use a different color for jacks and plugs of each service.
- D. Labels shall be preprinted or computer-printed type, with a printing area and font color that contrast with cable jacket color but still comply with TIA-606-B requirements for the following:
 - 1. Cables use flexible vinyl or polyester that flexes as cables are bent.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Visually inspect jacket materials for NRTL certification markings. Inspect cabling terminations in communications equipment rooms for compliance with color-coding for pin assignments, and inspect cabling connections for compliance with TIA-568-C.1.
 - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 3. Test twisted pair cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross-connection.
- C. Data for each measurement shall be documented. Data for submittals shall be printed in a summary report that is formatted similarly to Table 10.1 in BICSI's "Telecommunications Distribution Methods Manual," or shall be transferred from the instrument to the computer, saved as text files, printed, and submitted.
- D. Remove and replace cabling where test results indicate that they do not comply with specified requirements.
- E. End-to-end cabling will be considered defective if it does not pass tests and inspections.

END OF SECTION 271513

SECTION 282000 - VIDEO SURVEILLANCE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes a video surveillance system consisting of cameras, digital video recorder, data transmission wiring, and a control station with its associated equipment.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include dimensions and data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For video surveillance. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Functional Block Diagram: Show single-line interconnections between components for signal transmission and control. Show cable types and sizes.
 - 3. Dimensioned plan and elevations of equipment racks, control panels, and consoles. Show access and workspace requirements.
 - 4. Wiring Diagrams: For power, signal, and control wiring.
- C. Design Data: Include equipment list consisting of every piece of equipment by model number, manufacturer, serial number, location, and date of original installation.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 PROJECT CONDITIONS

- A. Environmental Conditions: Capable of withstanding the following environmental conditions without mechanical or electrical damage or degradation of operating capability:
 - 1. Control Station: Rated for continuous operation in ambient temperatures of 60 to 85 deg F and a relative humidity of 20 to 80 percent, noncondensing.
 - 2. Interior, Controlled Environment: System components, except central-station control unit, installed in temperature-controlled interior environments shall be rated for continuous operation in ambient temperatures of 36 to 122 deg F dry bulb and 20 to 90 percent relative humidity, noncondensing. Use NEMA 250, Type 1 enclosures.

3. Exterior Environment: System components installed in locations exposed to weather shall be rated for continuous operation in ambient temperatures of minus 30 to plus 122 deg F dry bulb and 20 to 90 percent relative humidity, condensing. Rate for continuous operation when exposed to rain as specified in NEMA 250, winds up to 85 mph. Use NEMA 250, Type 3 enclosures.

1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of cameras, equipment related to camera operation, and control-station equipment that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: Three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM REQUIREMENTS

- A. Video-signal format shall comply with NTSC standard, composite interlaced video. Composite video-signal termination shall be 75 ohms.
- B. Surge Protection: Protect components from voltage surges entering through power, communication, signal, control, or sensing leads. Include surge protection for external wiring of each conductor's entry connection to components.
 1. Minimum Protection for Power Connections 120 V and More: As recommended by manufacturer for type of line being protected.
 2. Minimum Protection for Communication, Signal, Control, and Low-Voltage Power Connections: As recommended by manufacturer for type of line being protected.
- C. Tamper Protection: Tamper switches on enclosures, control units, pull boxes, junction boxes, cabinets, and other system components shall initiate a tamper-alarm signal when unit is opened or partially disassembled. Control-station, control-unit alarm display shall identify tamper alarms and indicate locations.

2.2 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NECA 1.
- C. Comply with NFPA 70.

2.3 STANDARD CAMERAS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Bosch Security Systems, Inc.
 2. Hitachi, Ltd.
 3. Honeywell Commercial Security; Honeywell International, Inc.
 4. JVC Americas Corp.
 5. Panasonic Corporation of North America.
 6. Toshiba Corporation.
 7. Tyco Security Products; Johnson Controls.
- B. Color Camera:
1. Pickup Device: CCD interline transfer, 380,000 771(H) by 492(V) pixels.
 2. Horizontal Resolution: 480 lines.
 3. Signal-to-Noise Ratio: Not less than 50 dB, with camera AGC off.
 4. With AGC, manually selectable on or off.
 5. Sensitivity: Camera shall deliver 1-V peak-to-peak video signal at the minimum specified light level. Illumination for the test shall be with lamps rated at approximately 2200-K color temperature, and with camera AGC off.
 6. Manually selectable modes for backlight compensation or normal lighting.
 7. Scanning Synchronization: Determined by external synch over the coaxial cable. Camera shall revert to internally generated synchronization on loss of external synch signal.
 8. White Balance: Auto-tracing white balance, with manually settable fixed balance option.
 9. Motion Detector: Built-in digital.
- C. Automatic Color Dome Camera: Assembled and tested as a manufactured unit, containing dome assembly, color camera, motorized pan and tilt, zoom lens, and receiver/driver.
1. Pickup Device: CCD interline transfer, 380,000 768(H) by 494(V) pixels.
 2. Horizontal Resolution: 480 lines.
 3. Signal-to-Noise Ratio: Not less than 50 dB, with camera AGC off.
 4. With AGC, manually selectable on or off.
 5. Sensitivity: Camera shall deliver 1-V peak-to-peak video signal at the minimum specified light level. Illumination for the test shall be with lamps rated at approximately 2200-K color temperature, and with camera AGC off.
 6. Manually selectable modes for backlight compensation or normal lighting.
 7. Pan and Tilt: Direct-drive motor, 360-degree rotation angle, and 180-degree tilt angle. Pan-and-tilt speed shall be controlled by operator. Movement from preset positions shall be not less than 300 degrees per second.
 8. Preset Positioning: Eight user-definable scenes, each allowing 16-character titles. Controls shall include the following:
 - a. In "sequence mode," camera shall continuously sequence through preset positions, with dwell time and sequencing under operator control.
 - b. Motion detection shall be available at each camera position.

- c. Up to four preset positions may be selected to be activated by an alarm. Each of the alarm positions may be programmed to output a response signal.
- 9. Scanning Synchronization: Determined by external synch over the coaxial cable. Camera shall revert to internally generated synchronization on loss of external synch signal.
- 10. White Balance: Auto-tracing white balance, with manually settable fixed balance option.
- 11. Motion Detector: Built-in digital.
- 12. Dome shall support multiplexed control communications using coaxial cable recommended by manufacturer.

2.4 LENSES

- A. Description: Optical-quality coated lens, designed specifically for video-surveillance applications and matched to specified camera. Provide color-corrected lenses.
 - 1. Auto-Iris Lens: Electrically controlled iris with circuit set to maintain a constant video level in varying lighting conditions.
 - 2. Fixed Lens: With calibrated focus ring.
 - 3. Zoom Lens: Motorized, remote-controlled unit, rated as "quiet operating." Features include the following:
 - a. Electrical Leads: Filtered to minimize video signal interference.
 - b. Motor Speed: Variable.
 - c. Lens shall be available with preset positioning capability to recall the position of specific scenes.

2.5 POWER SUPPLIES

- A. Low-voltage power supplies matched for voltage and current requirements of cameras and accessories, and of type as recommended by manufacturer of camera and lens.
 - 1. Enclosure: NEMA 250, Type 1.

2.6 CAMERA-SUPPORTING EQUIPMENT

- A. Minimum Load Rating: Rated for load in excess of the total weight supported times a minimum safety factor of two.
- B. Pan-and-Tilt Units: Motorized units arranged to provide remote-controlled aiming of cameras with smooth and silent operation, and equipped with matching mounting brackets.
 - 1. Panning Rotation: 0 to 355 degrees, with adjustable stops.
 - 2. Tilt Movement: 90 degrees, plus or minus 5 degrees, with adjustable stops.
 - 3. Speed: 12 degrees per second in both horizontal and vertical planes.

4. Wiring: Factory prewired for camera and zoom lens functions and pan-and-tilt power and control.
 5. Built-in encoders or potentiometers for position feedback.
- C. Mounting Brackets for Fixed Cameras: Type matched to items supported and mounting conditions. Include manual pan-and-tilt adjustment.
- D. Protective Housings for Fixed and Movable Cameras: Steel enclosures with internal camera mounting and connecting provisions that are matched to camera/lens combination and mounting and installing arrangement of camera to be housed.
1. Camera Viewing Window: Polycarbonate window, aligned with camera lens.
 2. Duplex Receptacle: Internally mounted.
 3. Alignment Provisions: Camera mounting shall provide for field aiming of camera and permit removal and reinstallation of camera lens without disturbing camera alignment.
 4. Sun shield shall not interfere with normal airflow around the housing.
 5. Mounting bracket and hardware for wall or ceiling mounting of the housing. Bracket shall be of same material as the housing; mounting hardware shall be stainless steel.
 6. Finish: Housing and mounting bracket shall be factory finished using manufacturer's standard finishing process suitable for the environment.

2.7 COLOR MONITORS

- A. Horizontal Resolution: 300 lines.
- B. Minimum Front Panel Devices and Controls: Power switch; power-on indicator; and brightness, contrast, color, and tint controls.
- C. Degaussing: Automatic.
- D. Mounting: Single, 14-inch, vertical, EIA 19-inch electronic equipment rack or cabinet complying with CEA 310-E.
- E. Electrical: 120-V ac, 60 Hz.

2.8 DIGITAL VIDEO RECORDERS

- A. Description: Digital, time-lapse type, full-frame and motion recorder, with removable hard drive.
1. Recording Time: 400 hours minimum.
 2. Resolution: 720 by 480 lines, minimum.
 3. Programming shall be from trackball and push buttons on face of the recorder, settings shall be displayed on any video monitor connected to the recorder. Programming shall include the following:
 - a. Motion analysis graph.
 - b. Password protection.

- c. Alarm and timer controls.
 - d. Continuous recording option.
 - e. Time-lapse operating modes.
 - f. Search video by time, event, or motion.
4. Programming: SmartMedia card for software updating, image archiving, and image transfer to a PC.
 5. Storage: 80-GB, removable hard drive. Software shall permit hot-swapping drives.
 6. Compression: MPEG-2.
 7. Time and Date Generator: Records time (hr:min:sec) and date legend of each frame.
 8. Audio Recording: 70 to 7000 Hz. Phono and microphone input; phono output.
 9. Mounting: Standard 19-inch rack complying with CEA 310-E, or freestanding desktop.

2.9 NETWORK VIDEO RECORDERS

- A. External storage or internal 250-1, 500-GB hard disk drive.
 1. Video and audio recording over TCP/IP network.
 2. Video recording of MPEG-2 and MPEG-4 streams.
 3. Video recording up to 48 Mbps for internal storage and up to 100 Mbps for external storage.
 4. Duplex Operation: Simultaneous recording and playback.
 5. Continuous and alarm-based recording.
 6. Full-Featured Search Capabilities: Search based on camera, time, or date.
 7. Automatic data replenishment to ensure recording even if network is down.
 8. Digital certification by watermarking.
 9. Internal RAID storage or non-RAID storage of up to 1500 GB.
 10. Capable of adding external RAID storage up to 7000 GB for models with no internal storage.
 11. Full integration with LAN, Intranet, or Internet through standard Web browser or video management software.
 12. Integrated Web server FTP server functionality.
 13. Supports up to 16 or devices.

2.10 DIGITAL SWITCHERS

- A. Quad Switch: For displaying images from four cameras on a single monitor. Provide color switcher.
 1. Controls: Unit-mounted front panel.
 2. Resolution: 720 by 480 lines.
 3. Modes: Auto, manual, and alarm. In manual mode, each channel can also be viewed in single display mode. In the event of an alarm, alarming channel shall automatically switch to full screen. If several alarms are activated, channels in alarm shall be in auto-switching mode.
 4. Channel Loss Alarm: Audible buzzer; occurrence details shall be recorded.

5. Time: Indicate date and time.
 6. Timing of Auto-Switcher: 1 to 30 seconds, selectable.
 7. Mounting: Standard 19-inch rack complying with CEA 310-E, or freestanding desktop.
- B. Manual Switch Bank: Low-loss, high-isolation, multiple-video switch to allow manual switching of multiple quad switches and cameras to a single output. Switches shall be illuminated.
- C. Sequential Switchers: Automatically sequence outputs of multiple cameras to single monitor.
1. Switching Time Interval: Continuously adjustable, 5 to 20 seconds minimum, with manual override.
 2. Skip-Sequential-Hold Switch: One for each camera, with LED to indicate active camera.
 3. Camera Identification Legend: Either on-screen message or label at skip-sequential switch.
 4. Alarm Switching: In the event of an alarm, alarming channel shall automatically switch the monitor to full screen.
 5. Mounting: Standard 19-inch rack complying with CEA 310-E.

2.11 IP VIDEO SYSTEMS

A. Description:

1. System shall provide high-quality delivery and processing of IP-based video, audio, and control data using standard Ethernet-based networks.
2. System shall have seamless integration of all video surveillance and control functions.
3. Graphical user interface software shall manage all IP-based video matrix switching and camera control functions, two-way audio communication, alarm monitoring and control, and recording and archive/retrieval management. IP system shall also be capable of integrating into larger system environments.
4. System design shall include all necessary compression software for high-performance, dual-stream, MPEG-2/MPEG-4 video. Unit shall provide connections for all video cameras, camera PTZ control data, bidirectional audio, discreet sensor inputs, and control system outputs.
5. All camera signals shall be compressed, encoded, and delivered onto the network for processing and control by the IP video-management software.
6. Camera system units shall be ruggedly built and designed for extreme adverse environments, complying with NEMA Type environmental standards.
7. Encoder/decoder combinations shall place video, audio, and data network stream that can be managed from multiple workstations on the user's LAN or WAN.
8. All system interconnect cables, workstation PCs, PTZ joysticks, and network intermediate devices shall be provided for full performance of specified system.

2.12 VIDEO MOTION SENSORS (INTERIOR)

- A. Device Performance: Detect changes in video signal within a user-defined protected zone. Video inputs shall be composite video as defined in SMPTE 170M. Provide an alarm output for each video input.
 - 1. Detect movement within protected zone of intruders wearing clothing with a reflectivity that differs from that of background scene by a factor of two. Reject all other changes in video signal.
 - 2. Modular design that allows for expansion or modification of number of inputs.
 - 3. Controls:
 - a. Size of detection zones.
 - b. Sensitivity of detection of each protected zone.
 - 4. Mounting: Standard 19-inch rack complying with CEA 310-E.

2.13 SIGNAL TRANSMISSION COMPONENTS

- A. Cable: Coaxial cable elements have 75-ohm nominal impedance.
- B. Video Surveillance Coaxial Cable Connectors: BNC type, 75 ohms.

PART 3 - EXECUTION

3.1 WIRING

- A. Wiring Method: Install cables in raceways unless otherwise indicated.
 - 1. Except raceways are not required in accessible indoor ceiling spaces and attics.
 - 2. Except raceways are not required in hollow gypsum board partitions.
 - 3. Conceal raceways and wiring except in unfinished spaces.
- B. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools.
- C. Splices, Taps, and Terminations: For power and control wiring, use numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- D. Grounding: Provide independent-signal circuit grounding recommended in writing by manufacturer.

3.2 VIDEO SURVEILLANCE SYSTEM INSTALLATION

- A. Install cameras per manufacturers requirements.
- B. Set pan-and-tilt unit stops to suit final camera position and to obtain the field of view required for camera. Connect all controls and alarms and adjust.
- C. Avoid ground loops by making ground connections only at the control station.
 - 1. For 12- and 24-V dc cameras, connect the coaxial cable shields only at the monitor end.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Inspection: Verify that units and controls are properly installed, connected, and labeled, and that interconnecting wires and terminals are identified.
 - 2. Pretesting: Align and adjust system and pretest components, wiring, and functions to verify that they comply with specified requirements. Conduct tests at varying lighting levels, including day and night scenes as applicable. Prepare video-surveillance equipment for acceptance and operational testing as follows:
 - a. Verify operation of auto-iris lenses.
 - b. Set back-focus of fixed focal length lenses. At focus set to infinity, simulate nighttime lighting conditions by using a dark glass filter of a density that produces a clear image. Adjust until image is in focus with and without the filter.
 - c. Set back-focus of zoom lenses. At focus set to infinity, simulate nighttime lighting conditions by using a dark glass filter of a density that produces a clear image. Additionally, set zoom to full wide angle and aim camera at an object 50 to 75 feet away. Adjust until image is in focus from full wide angle to full telephoto, with the filter in place.
 - d. Set and name all preset positions; consult Government.
 - e. Connect and verify responses to alarms.
 - f. Verify operation of control-station equipment.
 - 3. Operational Tests: Perform operational system tests to verify that system complies with Specifications. Include all modes of system operation.
- C. Video surveillance system will be considered defective if it does not pass tests and inspections.

SECTION 28 31 00 - FIRE ALARM AND DETECTION SYSTEMS

PART 1 - GENERAL

1.1 QUALITY ASSURANCE

- A. Manufacturer: Company specializing in smoke detection and fire alarm systems with ten years' experience.
- B. Installer: A factory-authorized Electrical or Security Contractor licensed with the State and local jurisdiction with five years' experience in the design, installation, and maintenance of fire alarm systems by that manufacturer.
- C. Qualifications: The person managing/overseeing the preparation of shop drawings and the system installation/programming/testing shall be trained and certified by the system manufacturer and shall be Fire Alarm Certified by NICET, minimum Level 2. This person's name and certification number shall appear on the start-up and testing reports.

1.2 REFERENCES

- A. NFPA 70 - National Electrical Code (NEC)
- B. NFPA 72 - National Fire Alarm and Signaling Code
- C. NFPA 101 - Life Safety Code
- D. UL 2017 - General Purpose Signaling Devices and Systems
- E. UL 217 / 268 - Standard for Smoke Alarms / Smoke Detectors for Fire Alarm Systems

1.3 SUBMITTALS

- A. Submit shop drawings and product data under provisions of Section 26 05 00 and as noted below.
 - 1. Failure to comply with all the following and all the provisions in 26 05 00 will result in the shop drawing submittal being rejected without review.
 - 2. Failure to submit the fire alarm without all requirements fulfilled in a single comprehensive submittal will be grounds to require a complete resubmittal.
- B. Provide product catalog data sheets as shop drawings.
 - 1. Provide a product catalog data sheet for each item shown on the Electrical Symbols List and for each piece of equipment that is not shown on the drawings, but required for the operation of the system.
 - 2. Where a particular Electrical Symbols List item has one or more variations (such as those denoted by subscripts, etc.) a separate additional product catalog data sheet shall be provided for each variation that requires a different part number to be ordered. The corresponding Electrical Symbols List symbol shall be shown on the top of each sheet.
 - 3. Where multiple items and options are shown on one data sheet, the part number and options of the item to be used shall be clearly denoted.

- C. Submit CAD Floor Plans as Shop Drawings:
 - 1. The complete layout of the entire system, device addresses, auxiliary equipment, and manufacturer's wiring requirements shall be shown.
 - 2. A legend or key shall be provided to show which symbols shown on the submittal floor plans correspond with symbols shown on the Contract Documents.
- D. About all fire alarm circuits, provide the following: manufacturer's wiring requirements (manufacturer, type, size, etc.) and voltage drop calculations.
- E. Provide installation and maintenance manuals under provisions of Section 26 05 00.
- F. Submit manufacturer's certificate that system meets or exceeds specified requirements.
- G. Provide information on the system batteries as follows: total battery capacity, total capacity used by all devices on this project, total available future capacity.
- H. Submit photocopy proof of NICET certification of the person overseeing the preparation of drawings and installation/testing.
- I. When required to comply with local or state regulatory reviews, the fire alarm submittal shall have a NICET Certification of the state in which the project is completed. NOTE: The Architect/Engineer cannot stamp and seal submittal drawings not prepared under their supervision.

1.4 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Provide quantity no less than one (1) unit of each type.
 - a. Smoke and heat detectors, manual pull stations, duct smoke detectors, monitor modules, control modules and relays.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to site under provisions of Section 26 05 00.
- B. Store and protect products under provisions of Section 26 05 00.

1.6 REGULATORY REQUIREMENTS

- A. System: UL or FM Global listed.
- B. Conform to requirements of NFPA 101.
- C. Conform to requirements of Americans with Disabilities Act (ADA).
- D. Conform to UL 864 Fire Alarm, UL 1076 Security, UL2017 General Signaling, and UL 2572 Mass Notification Communications.

1.7 SYSTEM DESCRIPTION

- A. Performance Statement: This specification section and the accompanying fire alarm specific design documents describe the minimum material quality, required features, and operational requirements of the system. These documents do not convey every wire that must be installed and every equipment connection that must be made. Based on the equipment described and the performance required of the system, as presented in these documents, the Vendor and the Contractor are solely responsible for determining all wiring, programming and miscellaneous equipment required for a complete and operational system.
- B. This section of the specifications includes the furnishing, installation and connection of the microprocessor controlled, intelligent reporting, fire alarm equipment required to form a complete coordinated system that is ready for operation. It shall include, but is not limited to, alarm initiating devices, power supplies, and wiring as indicated on the drawings and specified herein.
- C. Fire Alarm System: NFPA 72; Automatic and manual fire alarm system, non-coded, analog-addressable with automatic sensitivity control of certain detectors, multiplexed signal transmission.
- D. Drawings: Only device layouts and some equipment have been shown on the contract drawings. Wiring and additional equipment to make a complete and functioning system has not been shown, but shall be submitted on the shop drawings.

1.8 PROJECT RECORD DOCUMENTS

- A. Submit documents under the provisions of Section 26 05 00.
- B. Include location of end-of-line devices.
- C. Provide a CAD drawing of each area of the building (minimum scale of 1/16" = 1'-0") showing each device on the project and its address. The devices shall be shown in their installed location and shall be labeled with the same nomenclature as is used in the fire alarm panel programming.
- D. Submit test results of sound pressure level (dBA) and intelligibility (STI) with the rooms tested designated on the floor plan. Notification devices shall have the tap wattage designated.

1.9 OPERATION AND MAINTENANCE DATA

- A. Submit data under provisions of Section 26 05 00.
- B. Include operating instructions, and maintenance and repair procedures.
- C. Include results of testing of all devices and functions.
- D. Include manufacturer's representative's letter stating that system is operational.
- E. Include the CAD floor plan drawings.
- F. Include shop drawings as reviewed by the Architect/Engineer and the local Authority Having Jurisdiction.

1.10 WARRANTY

- A. Provide one (1) year warranty on all materials and labor from Date of Substantial Completion.
- B. Warranty requirements shall include furnishing and installing all software upgrades issued by the manufacturer during the one (1) year warranty period.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Johnson Controls - Simplex
- B. Notifier by Honeywell
- C. Edwards - EST
- D. Siemens Fire Safety
- E. Gamewell - FCI

2.2 SIGNALING LINE CIRCUIT DEVICES

- A. Combination Devices: Subscripts identify combination type devices when applicable. Contractor shall provide the combination device or provide multiple device(s) to meet the functionality when the manufacturer does not offer the required functionality with a single device.
- B. Signal Line Device(s):
 - 1. Subscripts: Subscripts are used to define the device type, installation, and identify the device with a specific sequence of operation.
 - a. Device type as follows:
 - 1) Candela Ratings:
 - a) ## = 15 Candela, 30 Candela; 75 Candela; 110 Candela; 177 Candela
- C. FA-120; Smoke Detectors:
 - 1. Subscripts are used to define the device type, installation, and identify the device with a specific sequence of operation.
 - a. Device types as follows:
 - 1) COS = Combination Smoke / Carbon Monoxide / Strobe
 - 2. (COS) Combination Smoke / Carbon Monoxide/ Strobe Detector:
 - a. Multi-criteria sensor for photoelectrical smoke sensing, carbon monoxide (CO) detection, at least 75dB at 10 feet, and 177 Candela strobe. Carbon monoxide

electrolytic sensing module shall provide toxic gas sensing to UL2034 and UL2075 standards.

- b. The combined photoelectric smoke detection / heat / CO module shall have separate sensors that adjust the detection profile in response to the input from the sensors.
 - c. The combined photoelectric smoke detection / CO module shall have selectable modes of operation for OSHA compliant toxic gas sensing, enhanced fire sensing, and nuisance alarm reduction mode.
 - d. The detector shall use only one address on the SLC.
 - e. CO sensor cartridge element shall be field replaceable.
- 3. Each smoke detector shall connect directly to an SLC loop, unless listed as stand alone.
 - 4. Each detector shall be mounted, where shown on the drawings, on a twist-lock base with all mounting hardware provided. Provide a two-piece head/base design.
 - 5. Each detector shall have a manual switching means to set the internal identifying code (address) of that detector, which the control panel shall use to identify its address with the type of sensor connected.
 - 6. Dual alarm and power indicators shall be provided that flash under normal conditions and remain continuous under alarm or trouble conditions. Remote indicator terminals shall be provided. Provide a remote LED indicator device if detector is not visible from a floor standing position.
 - 7. A test means shall be provided to simulate an alarm condition.
 - 8. Where operation is noted as required below 32°F and/or above 120°F, a conventional device shall be installed with a unique monitor module located in the nearest available location with maintained temperatures between 32°F and 120°F.

2.3 NOTIFICATION APPLIANCE DEVICES

- A. Combination Devices: Subscripts identify combination type devices when applicable. Contractor shall provide the combination device or provide multiple device(s) to meet the functionality when the manufacturer does not offer the required functionality with a single device.

2.4 WIRING

- A. Fire alarm wiring/cabling shall be furnished and installed by the Contractor in accordance with the manufacturer's recommendations and pursuant to National Fire Codes. Cabling shall be UL listed and labeled as complying with the Electrical Code for power-limited fire alarm signal service.
- B. Fire Alarm Cable:
 - 1. Manufacturers:
 - a. Comtran Corp.
 - b. Helix/HiTemp Cables, Inc.
 - c. Rockbestos-Suprenant Cable Corp.
 - d. West Penn Wire/CDT.
 - e. Radix.

PART 3 - EXECUTION

3.1 SEQUENCES OF FIRE ALARM OPERATION

A. Audible Alarms Sequence:

1. Audible alarms throughout the building shall sound.

B. Visual Alarms Sequence:

1. Visual alarms throughout the building shall flash.

3.2 INSTALLATION

A. Install system in accordance with manufacturer's instructions and referenced codes.

B. Devices:

1. General:

- a. All ceiling-mounted devices shall be located where shown on the reflected ceiling and floor plans. If not shown on the reflected ceiling or reflected floor drawings, the devices shall be installed in the relative locations shown on the floor drawings in a neat and uniform pattern.
- b. All devices shall be coordinated with luminaires, diffusers, sprinkler heads, piping and other obstructions to maintain a neat and operable installation. Mounting locations and spacing shall not exceed the requirements of NFPA 72.
- c. Where the devices are to be installed in a grid type ceiling system, the detectors shall be centered in the ceiling tile.
- d. The location of all fire alarm devices shall be coordinated with other devices mounted in the proximity. Where a conflict arises with other items or with architectural elements that will not allow the device to be mounted at the location or height shown, the Contractor shall notify the Architect/Engineer to coordinate a different acceptable location.

2. Per the requirements of NFPA, detector heads shall not be installed until after the final construction cleaning unless required by the local Authority Having Jurisdiction (AHJ). If detector heads must be installed prior to final cleaning (for partial occupancy, to monitor finished areas or as otherwise required by the AHJ), they shall not be installed until after the fire alarm panel is installed, with wires terminated, ready for operation. Any detector head installed prior to the final construction cleaning shall be removed and cleaned prior to closeout.

3. Notification Appliance Devices:

- a. Devices shall be located where shown on the drawings.
- b. Wall-mounted audio, visual and audio/visual alarm devices shall be mounted as denoted on the drawings.

C. Wiring:

1. Fire alarm wiring/cabling shall be provided by the Contractor in accordance with the manufacturer's recommendations and pursuant to National Fire Codes.
2. Fire Alarm Power Branch Circuits: Building wiring as specified in Section 26 05 13.

3. Notification Appliance Circuits shall provide the features listed below. These requirements may require separate circuits for visual and audible devices.
 - a. Fire alarm temporal audible notification for all audio appliances.
 - b. Synchronization of all visual devices where two or more devices are visible from the same location.

D. Fire Alarm Cabling Color Code: Provide circuit conductors with insulation color coding as follows, or using colored tape at each conductor termination and in each junction box.

1. Power Branch Circuit Conductors: In accordance with Section 26 05 53.
2. Signaling Line Circuit: Overall red jacket with black and red conductors.
3. Notification Appliance Circuit: Overall red jacket with blue and white conductors.

E. Devices surface mounted in finished areas shall be mounted on surface backboxes furnished by fire alarm equipment supplier. Backboxes shall be painted to match device, shall be the same shape and size as the device shall not have visible knockouts.

3.3 FIELD QUALITY CONTROL

A. Field inspection and testing will be performed under provisions of Section 26 05 00.

B. Test in accordance with NFPA 72, Chapter 14 and local fire department requirements. Submit documentation with O & M manuals in accordance with Section 14.6 of the Code.

C. Contractor shall test and adjust the fire alarm system as follows:

1. Speaker taps shall be adjusted to the lowest tap setting which achieves a sound level higher than or equal to the greatest of the following:
 - a. 70dBA.
 - b. 15 dBA above ambient levels as indicated in NFPA 72 Table A.18.4.3.
 - c. 15 dBA above measured ambient. 5 dBA above the maximum measured sound level with duration of more than 60 seconds.
 - d. As specified on the drawings.
2. Sound level measurement procedure shall meet the following requirements:
 - a. All measurements shall use the 'A' weighted, dBA, sound measurement scale.
 - b. All measurements shall be taken after furnishings, wall coverings and floor coverings are in place.
 - c. All measurements shall be taken after fixed equipment (HVAC units, etc.) producing ambient noise is installed and is in operation.
 - d. All sound level measurements shall be taken at a height of 5' above the finished floor level.
 - e. Measurements shall be taken in every unique room. If there are multiple rooms, which have the identical dimensions and function, 10%, or a minimum of two (2) rooms shall be tested. The results from the rooms tested shall be averaged and the remaining rooms may be adjusted per the average.
 - f. Measurements shall be taken on a 20' x 20' grid and the results for all points taken shall be averaged. If the room is smaller than 20' x 20' a minimum of two measurements are required.

- g. Measurements shall be taken halfway between speakers or halfway between a speaker and the wall. No measurements shall be taken at the extreme edges of the room, nor directly under speakers.

END OF SECTION

SECTION 311000

SITE CLEARING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Protecting existing vegetation to remain.
2. Removing existing vegetation.
3. Clearing and grubbing.
4. Stripping and stockpiling topsoil.
5. Removing above- and below-grade site improvements.
6. Disconnecting, capping, or sealing site utilities.
7. Temporary erosion and sedimentation control.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1.3 MATERIAL OWNERSHIP

A. Except for materials indicated to be stockpiled or otherwise remain Government's property, cleared materials shall become Contractor's property and shall be removed from Project site.

1.4 FIELD CONDITIONS

A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during site-clearing operations.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Government and authorities having jurisdiction.
2. Provide alternate routes around closed or obstructed trafficways if required by Government or authorities having jurisdiction.

B. Salvageable Improvements: Carefully remove items indicated to be salvaged and store on Government's premises.

C. Utility Locator Service: Notify utility locator service for area where Project is located before site clearing.

D. Do not commence site clearing operations until temporary erosion- and sedimentation-control and plant-protection measures are in place.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Satisfactory Soil Material: Requirements for satisfactory soil material are specified in Section 312000 "Earth Moving."
 - 1. Obtain approved borrow soil material off-site when satisfactory soil material is not available on-site.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect and maintain benchmarks and survey control points from disturbance during construction.
- B. Verify that trees, shrubs, and other vegetation to remain or to be relocated have been flagged and that protection zones have been identified and enclosed.
- C. Protect existing site improvements to remain from damage during construction.
 - 1. Restore damaged improvements to their original condition, as acceptable to Government.

3.2 TEMPORARY EROSION AND SEDIMENTATION CONTROL

- A. Provide temporary erosion- and sedimentation-control measures to prevent soil erosion and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways, according to erosion- and sedimentation-control Drawings and requirements of authorities having jurisdiction.
- B. Verify that flows of water redirected from construction areas or generated by construction activity do not enter or cross protection zones.
- C. Inspect, maintain, and repair erosion- and sedimentation-control measures during construction until permanent vegetation has been established.
- D. Remove erosion and sedimentation controls and restore and stabilize areas disturbed during removal.

3.3 EXISTING UTILITIES

- A. Locate, identify, disconnect, and seal or cap utilities indicated to be removed or abandoned in place.
 - 1. Arrange with utility companies to shut off indicated utilities.
- B. Interrupting Existing Utilities: Do not interrupt utilities serving facilities occupied by Government or others, unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:

1. Notify Government not less than two days in advance of proposed utility interruptions.
2. Do not proceed with utility interruptions without Government's written permission.

3.4 CLEARING AND GRUBBING

- A. Remove obstructions, trees, shrubs, and other vegetation to permit installation of new construction.
 1. Grind down stumps and remove roots larger than 3 inches (75 mm) in diameter, obstructions, and debris to a depth of 18 inches (450 mm) below exposed subgrade.
 2. Use only hand methods or air spade for grubbing within protection zones.
- B. Fill depressions caused by clearing and grubbing operations with satisfactory soil material unless further excavation or earthwork is indicated.
 1. Place fill material in horizontal layers not exceeding a loose depth of 8 inches (200 mm), and compact each layer to a density equal to adjacent original ground.

3.5 TOPSOIL STRIPPING

- A. Remove sod and grass before stripping topsoil.
- B. Strip topsoil to depth 4 inches in a manner to prevent intermingling with underlying subsoil or other waste materials.
- C. Stockpile topsoil away from edge of excavations without intermixing with subsoil or other materials. Grade and shape stockpiles to drain surface water. Cover to prevent windblown dust and erosion by water.

3.6 SITE IMPROVEMENTS

- A. Remove existing above- and below-grade improvements as indicated and necessary to facilitate new construction.

3.7 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus soil material, unsuitable topsoil, obstructions, demolished materials, and waste materials including trash and debris, and legally dispose of them off Government's property.
- B. Separate recyclable materials produced during site clearing from other nonrecyclable materials. Store or stockpile without intermixing with other materials, and transport them to recycling facilities. Do not interfere with other Project work.

END OF SECTION 311000

Page Left Intentionally Blank

SECTION 312000

EARTH MOVING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Excavating and filling for rough grading the Site.
2. Preparing subgrades for slabs-on-grade, walks, pavements, turf and grasses, and plants.
3. Excavating and backfilling for buildings and structures.
4. Drainage course for concrete slabs-on-grade.
5. Subbase course for concrete walks and pavements.
6. Subbase course and base course for asphalt paving.
7. Excavating and backfilling trenches for utilities and pits for buried utility structures.

1.2 RELATED SECTIONS

A. Section 003132 – Geotechnical Data

1.3 DEFINITIONS

A. Backfill: Soil material used to fill an excavation.

1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
2. Final Backfill: Backfill placed over initial backfill to fill a trench.

B. Base Course: Aggregate layer placed between the subbase course and hot-mix asphalt paving.

C. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe.

D. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.

E. Drainage Course: Aggregate layer supporting the slab-on-grade that also minimizes upward capillary flow of pore water.

F. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.

1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Government. Authorized additional excavation and replacement material will be paid for according to Contract provisions for changes in the Work.
2. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Government. Unauthorized excavation, as well as remedial work directed by Government, shall be without additional compensation.

- G. Fill: Soil materials used to raise existing grades.
- H. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- I. Subbase Course: Aggregate layer placed between the subgrade and base course for hot-mix asphalt pavement, or aggregate layer placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.
- J. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase, drainage fill, drainage course, or topsoil materials.
- K. Utilities: On-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct pre-excavation conference at Project site.

1.5 INFORMATIONAL SUBMITTALS

- A. Material test reports.

1.6 FIELD CONDITIONS

- A. Utility Locator Service: Notify utility locator service for area where Project is located before beginning earth-moving operations.
- B. Do not commence earth-moving operations until plant-protection measures are in place.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

- A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.
- B. Satisfactory Soils: Soil Classification Groups A-1, A-2-4, A-2-5, and A-3 according to AASHTO M 145, or a combination of these groups; free of rock or gravel larger than 3 inches in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter.
 - 1. Liquid Limit: 30 (max)
 - 2. Plasticity Limit: 12 (max)
- C. Unsatisfactory Soils: Soil Classification Groups A-2-6, A-2-7, A-4, A-5, A-6, and A-7 according to AASHTO M 145, or a combination of these groups.
 - 1. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction.

- D. Subbase Material: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940/D2940M; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.
- E. Base Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940/D2940M; with at least 95 percent passing a 1-1/2-inch sieve and not more than 8 percent passing a No. 200 sieve.
- F. Engineered Fill: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940/D2940M; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.
- G. Bedding Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940/D2940M; except with 100 percent passing a 1-inch sieve and not more than 8 percent passing a No. 200 sieve.
- H. Drainage Course: Narrowly graded mixture of washed crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 1-1/2-inch sieve and zero to 5 percent passing a No. 8 sieve.

2.2 ACCESSORIES

- A. Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility; colored to comply with local practice or requirements of authorities having jurisdiction.
- B. Detectable Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored to comply with local practice or requirements of authorities having jurisdiction.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth-moving operations.
- B. Protect and maintain erosion and sedimentation controls during earth-moving operations.
- C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.

3.2 EXCAVATION, GENERAL

- A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil

materials, and obstructions. No changes in the Contract Sum or the Contract Time will be authorized for rock excavation or removal of obstructions.

1. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.

3.3 EXCAVATION FOR STRUCTURES

- A. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch. If applicable, extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.
 1. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work.
 2. Pile Foundations: Stop excavations 6 to 12 inches above bottom of pile cap before piles are placed. After piles have been driven, remove loose and displaced material. Excavate to final grade, leaving solid base to receive concrete pile caps.
 3. Excavation for Underground Tanks, Basins, and Mechanical or Electrical Utility Structures: Excavate to elevations and dimensions indicated within a tolerance of plus or minus 1 inch. Do not disturb bottom of excavations intended as bearing surfaces.
- B. Excavations at Edges of Tree- and Plant-Protection Zones:
 1. Excavate by hand or with an air spade to indicated lines, cross sections, elevations, and subgrades. If excavating by hand, use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls roots.

3.4 EXCAVATION FOR WALKS AND PAVEMENTS

- A. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

3.5 EXCAVATION FOR UTILITY TRENCHES

- A. Excavate trenches to indicated gradients, lines, depths, and elevations.
- B. Excavate trenches to uniform widths to provide the following clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches higher than top of pipe or conduit unless otherwise indicated.
 1. Clearance: 12 inches each side of pipe or conduit.
- C. Trench Bottoms: Excavate and shape trench bottoms to provide uniform bearing and support of pipes and conduit. Shape subgrade to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits. Remove projecting stones and sharp objects along trench subgrade.
 1. Excavate trenches 6 inches deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.

D. Trenches in Tree- and Plant-Protection Zones:

1. Hand-excavate to indicated lines, cross sections, elevations, and subgrades. Use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls roots.
2. Do not cut main lateral roots or taproots; cut only smaller roots that interfere with installation of utilities.

3.6 SUBGRADE INSPECTION

- A. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired dump truck to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
- B. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Government, without additional compensation.

3.7 UNAUTHORIZED EXCAVATION

- A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Government.
 1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Government.

3.8 STORAGE OF SOIL MATERIALS

- A. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
 1. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees.

3.9 UTILITY TRENCH BACKFILL

- A. Place backfill on subgrades free of mud, frost, snow, or ice.
- B. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits.
- C. Trenches under Footings: Backfill trenches excavated under footings and within 18 inches of bottom of footings with satisfactory soil; fill with concrete to elevation of bottom of footings. Concrete is specified in Section 033000 "Cast-in-Place Concrete."
- D. Trenches under Roadways: Provide 4-inch-thick, concrete-base slab support for piping or conduit less than 30 inches below surface of roadways. After installing and testing, completely encase piping or conduit in a minimum of 4 inches of concrete before backfilling or placing roadway subbase course. Concrete is specified in Section 033000 "Cast-in-Place Concrete."

- E. Initial Backfill: Place and compact initial backfill of satisfactory soil, free of particles larger than 1 inch in any dimension, to a height of 12 inches over the pipe or conduit.
 - 1. Carefully compact initial backfill under pipe haunches and compact evenly up on both sides and along the full length of piping or conduit to avoid damage or displacement of piping or conduit. Coordinate backfilling with utilities testing.
- F. Final Backfill: Place and compact final backfill of satisfactory soil to final subgrade elevation.
- G. Warning Tape: Install warning tape directly above utilities, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.10 SOIL FILL

- A. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.
- B. Place and compact fill material in layers to required elevations as follows:
 - 1. Under grass and planted areas, use satisfactory soil material.
 - 2. Under walks and pavements, use satisfactory soil material.
 - 3. Under steps and ramps, use engineered fill.
 - 4. Under building slabs, use engineered fill.
 - 5. Under footings and foundations, use engineered fill.

3.11 SOIL MOISTURE CONTROL

- A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.
 - 1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
 - 2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.12 COMPACTION OF SOIL BACKFILLS AND FILLS

- A. Place backfill and fill soil materials in layers not more than 9 inches in loose depth for material compacted by heavy compaction equipment and not more than 4 to 6 inches in loose depth for material compacted by hand-operated tampers.
- B. Place backfill and fill soil materials evenly on all sides of structures to required elevations and uniformly along the full length of each structure.
- C. Compact soil materials to not less than the following percentages of maximum dry unit weight according to ASTM D1557:
 - 1. Under structures, building slabs, steps, and pavements, scarify and recompact top 12 inches of existing subgrade and each layer of backfill or fill soil material at 95 percent.
 - 2. Under walkways, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 92 percent.

3. Under turf or unpaved areas, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 85 percent.
4. For utility trenches, compact each layer of initial and final backfill soil material at 85 percent.

3.13 GRADING

- A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
- B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to elevations required to achieve indicated finish elevations, within the following subgrade tolerances:
 1. Turf or Unpaved Areas: Plus or minus 1 inch.
 2. Walks: Plus or minus 1 inch.
 3. Pavements: Plus or minus 1/2 inch.
- C. Grading inside Building Lines: Finish subgrade to a tolerance of 1/2 inch when tested with a 10-foot straightedge.

3.14 SUBBASE AND BASE COURSES UNDER PAVEMENTS AND WALKS

- A. Place subbase course on subgrades free of mud, frost, snow, or ice.
- B. On prepared subgrade, place subbase course under pavements and walks as follows:
 1. Place base course material over subbase course under hot-mix asphalt pavement.
 2. Shape base course to required crown elevations and cross-slope grades.
 3. Place base course 6 inches or less in compacted thickness in a single layer.
 4. Place base course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
 5. Compact base course at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 95 percent of maximum dry unit weight according to ASTM D 1557.

3.15 DRAINAGE COURSE UNDER CONCRETE SLABS-ON-GRADE

- A. Place drainage course on subgrades free of mud, frost, snow, or ice.
- B. On prepared subgrade, place and compact drainage course under cast-in-place concrete slabs-on-grade as follows:
 1. Place drainage course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
 2. Compact each layer of drainage course to required cross sections and thicknesses to not less than 95 percent of maximum dry unit weight according to ASTM D698.

3.16 FIELD QUALITY CONTROL

- A. Special Inspections: Contractor will engage a qualified special inspector to perform inspections:
- B. Testing Agency: Contractor will engage a qualified geotechnical engineering testing agency to perform tests and inspections.
- C. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earth moving only after test results for previously completed work comply with requirements.
- D. Footing Subgrade: At footing subgrades, at least one test of each soil stratum will be performed to verify design bearing capacities. Subsequent verification and approval of other footing subgrades may be based on a visual comparison of subgrade with tested subgrade when approved by Government.
- E. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

3.17 PROTECTION

- A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
- B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.
- C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
 - 1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.18 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Government's property.

END OF SECTION 312000

SECTION 312333

TRENCH EXCAVATION AND BACKFILL

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Trench excavation.
 - 2. Special pipe foundation.
 - 3. Trench backfill.
 - 4. Compaction.
 - 5. Pipe grade and alignment conflicts.
- B. Related Sections:
 - 1. Section 003132 – Geotechnical Data
 - 2. Section 331100 - Water Distribution Systems
 - 3. Section 333100 - Sanitary Sewer Systems
 - 4. Section 333400 - Sewage Force Mains
 - 5. Section 334200 – Stormwater Conveyance

1.2 REFERENCES

- A. SDDOT Standard Specifications for Road and Bridges 2015:
 - 1. Section 120 - Roadway and Drainage Excavation and Embankment Construction
 - 2. Section 260 - Granular Bases and Surfacing

1.3 SUBMITTALS

- A. Provide each granular material
 - 1. Name and location of source.
 - 2. Sample gradation.

1.4 SITE CONDITIONS

- A. Groundwater: Provide trench dewatering if groundwater surface is above or within 3 feet of pipe zone.

1.5 WARRANTY

- A. Repair all trench settlements and resulting damage or displacement of surface facilities that occur within the Contract correction period.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Crushed Rock Pipe Foundation: Class "B" bedding shall be a well-graded crushed stone or slag. When tested by means of laboratory sieves it shall conform to the following requirements: (AASHTO M43, NO. 67 gradation)
- B. Replacement Backfill: Narrowly graded mixture of natural or crushed gravel, or crushed stone and natural sand; ASTM D 448; coarse-aggregate grading Size 67; with 100 percent passing a 1-inch sieve and zero to 5 percent passing a No. 4 sieve.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. Trench Excavation:
 - 1. Alignment and Grade:
 - a. Excavate trench to alignment and grade as staked.
 - b. Excavate no more than 100 feet in advance of pipe laying operation.
 - 2. Trench Width at Pipe Zone:
 - a. Center trench on pipe alignment.
 - b. Minimum width: Pipe outside dimension plus 12 inches.
 - c. Maximum width: Pipe outside dimension plus 24 inches (except rock excavation).
 - 3. Excavated Materials:
 - a. Use stable material for backfill.
 - b. Waste unstable material as directed.
 - c. Do not place materials on sidewalk, driveways, or drainageways.
 - 4. Drainage:
 - a. Provide dewatering trenches when required.
 - b. Drain trench water into natural channels or storm sewer.
 - c. Do not drain trench water into sanitary sewer.
 - 5. Rock Excavation:
 - a. Blasting shall conform to all local and state ordinances.
 - b. Submit blasting schedule for approval.
 - c. Minimum trench width: 36 inch.
 - d. Provide minimum 6 inch vertical clearance between pipe and rock trench bottom.
 - e. Provide minimum 12 inch horizontal clearance between pipe and rock trench walls.
 - f. Provide pipe foundation material for pipe in rock trenches.
- B. Pipe Foundations:
 - 1. Government to determine condition of trench bottom.
 - 2. Stable Trench Bottom Condition:
 - a. Shape trench bottom to conform to bottom half of pipe.
 - b. Excavate bell holes to permit proper jointing.
 - 3. Unstable Trench Bottom Condition:
 - a. Excavate below pipe grade to specified depth.
 - b. Refill with specified foundation material in accordance with Drawings details and compact.
- C. Trench Backfill:
 - 1. Pipe Zone:

- a. Use native material free of rocks and other unsuitable debris.
 - b. Deposit material uniformly on both sides of pipe throughout entire trench width.
 - c. Place material in 6 inch lifts and mechanically compact.
- 2. Above Pipe Zone:
 - a. Use native materials free of debris and rock, concrete or clay lumps with a volume greater than 1/3 cubic foot.
 - b. Place in uniform lifts no more than 1 foot thick.
 - c. Mechanically compact each lift of the upper 3 feet of trench to a standard Proctor density of 100 percent.
 - d. Do not backfill unless approved compaction equipment is operating.
 - e. Fine grade street subgrade to staked elevation and cross section.
- 3. Replacement Backfill:
 - a. Government to determine suitability of native material for backfill.
 - b. Use replacement backfill in lieu of native materials as directed.
- 4. Excess or Deficiency of Backfill Material:
 - a. Dispose of excess backfill material as directed after all trenches are backfilled.
 - b. Provide replacement backfill as required to establish required surface elevation.

3.2 FIELD QUALITY CONTROL

- A. Density tests on backfill materials will be as directed by Government.
- B. Recompect all areas represented by failed density tests.

3.3 PIPE CLEARANCES AND CONFLICTS

- A. Provide clearance between sewers and water main as follows:
 - 1. Maintain 10 foot horizontal between pipes.
 - 2. Maintain 18 inch vertical separation between pipes.
- B. When 18 inch vertical separation between sewer and water main cannot be maintained, provide special pipe crossing as follows:
 - 1. Advise Government of pipe conflict.
 - 2. Lower water main in accordance with Drawing or as directed.
 - 3. Provide 18 inch vertical separation between pipes.
 - 4. Construct sewer using pipe material and joints equal to water main at crossing point.
 - 5. Center pipe lengths at crossing point.
 - 6. Provide special foundation material for both pipes.
 - 7. Place insulation as directed.

END OF SECTION 312333

Page left intentionally blank

SECTION 312510
TEMPORARY EROSION CONTROL

PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Temporary measures to control soil erosion and sedimentation.
 - 2. Furnishing, installing and maintaining erosion or sediment control devices.

1.2 RELATED SECTIONS

- 1. Section 311000 – Site Clearing
- 2. Section 312000 – Earth Moving

PART 2 PRODUCTS

2.1 MATERIALS

- A. Materials: South Dakota Department of Transportation: Temporary Erosion & Sediment Control Measures.

PART 3 EXECUTION

3.1 GENERAL

- A. Coordinate erosion control measures with earthwork and final stabilization activities.
- B. Complete grading, finishing, erosion control and turf establishment on a drainage area basis to prevent excessive soil erosion.

3.2 PLACING TEMPORARY EROSION CONTROL ITEMS

- A. Construct items in conformance with typical sections and elevation controls shown on the Drawings.
- B. Remove all items upon completion of the contract work.
- C. Spread and shape accumulated sediment to permit natural drainage and provide for final stabilization.

3.3 ACCEPTANCE OF WORK

- A. Maintain and repair erosion control items to insure proper function.

END OF SECTION

Page left intentionally blank

SECTION 321123

CRUSHED AGGREGATE BASE COURSE

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes construction of crushed aggregate base course on a prepared subgrade.
- B. Related Sections:
 - 1. Section 311000 – Site Clearing
 - 2. Section 312000 – Earth Moving

1.2 SUBMITTALS

- A. Provide for each aggregate material:
 - 1. Name and location of source.
 - 2. Two sample gradations taken within the past 30 calendar days from each potential source, delivered to government at least 10 calendar days prior to placement on the project.

1.3 HANDLING AND DELIVERY

- A. Stockpile and drain aggregate removed from below water for a minimum 24 hours prior to delivery.

1.4 SITE CONDITIONS

- A. Deposit aggregate only on dry, compact subgrade so that no rutting or displacement will occur under construction traffic.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Crushed Aggregate Base Course Materials: In accordance with AASHTO T-27, T-11
- B. Aggregate Gradation:

Sieve Size	Aggregate Base Course
3 –in.	--
1-1/2 in.	100
1 in.	90-100
No. 4	38-65
No. 8	25-60
No. 30	10-40
No. 200	3-12

- C. Plasticity Index: 5

- D. Fractured Face, One Face: Minimum value 50 percent
- E. LA Abrasion: Maximum allowable value at 500 revolutions is 40 percent

PART 3 EXECUTION

3.1 CONSTRUCTION REQUIREMENTS

- A. Placing and Mixing:
 - 1. Place aggregate in layers to produce a maximum 3 inches of compacted thickness.
 - 2. With vibratory compaction, place to produce maximum 6 inches of compacted thickness.
 - 3. Deposit only the amount of aggregate that is intended to be spread and compacted during the same day.
 - 4. Add water as may be required during mixing to produce proper compaction.
- B. Spreading and Compacting:
 - 1. Mix aggregate uniformly to maintain proper gradation.
 - 2. Spread and compact each layer to the required cross section and density prior to placing a succeeding layer.
 - 3. Compact each layer to a density not less than 95 percent the maximum density determined by ASTM D 1557
- C. Tolerances: Construct each course to within 0.05 foot of the planned grades and staked elevations at all locations.

3.2 PROTECTION

- A. Place initial surface course or otherwise protect the in-place aggregate base within 72 hours after placement.
- B. Remove and replace any portion of the material that becomes contaminated after placement.

END OF SECTION 321126

SECTION 321313
CONCRETE PAVING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes Concrete Paving, including the Following:
 - 1. Driveways.
 - 2. Sidewalks.
 - 3. Curb and Gutter

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Design Mixtures: For each concrete paving mixture. Include alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

1.3 QUALITY ASSURANCE

- A. Ready-Mix-Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.
 - 1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities" (Quality Control Manual - Section 3, "Plant Certification Checklist").

1.4 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified independent testing agency to perform preconstruction testing on concrete paving mixtures.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

- A. ACI Publications: Comply with ACI 301 unless otherwise indicated.

2.2 CONCRETE MATERIALS

- A. Cementitious Materials: Use the following cementitious materials, of same type, brand, and source throughout Project:

1. Portland Cement: ASTM C150/C150M, gray portland cement Type IIA.
 2. Fly Ash: ASTM C618 Class F.
- B. Normal-Weight Aggregates: ASTM C33, Class 4S or Class 4M uniformly graded. Provide aggregates from a single source.
- C. Air-Entraining Admixture: ASTM C260.
- D. Chemical Admixtures: Admixtures certified by manufacturer to be compatible with other admixtures and to contain not more than 0.1 percent water-soluble chloride ions by mass of cementitious material.
- E. Water: Potable and complying with ASTM C94.

2.3 CURING MATERIALS

- A. Absorptive Cover: AASHTO M 182, Class 3, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. dry.
- B. Moisture-Retaining Cover: ASTM C171, polyethylene film or white burlap-polyethylene sheet.
- C. Water: Potable.
- D. Evaporation Retarder: Waterborne, monomolecular, film forming, manufactured for application to fresh concrete.

2.4 RELATED MATERIALS

- A. Joint Fillers: ASTM D1751, asphalt-saturated cellulosic fiber in preformed strips.

2.5 CONCRETE MIXTURES

- A. Prepare design mixtures, proportioned according to ACI 301, for each type and strength of normal-weight concrete, and as determined by either laboratory trial mixtures or field experience.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
1. Fly Ash or Pozzolan: 25 percent.
 2. Slag Cement: 50 percent.
 3. Combined Fly Ash or Pozzolan, and Slag Cement: 50 percent, with fly ash or pozzolan not exceeding 25 percent.
- C. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:
1. Air Content: 6 percent plus or minus 1-1/2 percent.
- D. Chemical Admixtures: Use admixtures according to manufacturer's written instructions.

- E. Concrete Mixtures – Normal-weight concrete
 - 1. Compressive Strength (28 Days): 4000 psi (31 MPa)
 - 2. Maximum W/C Ratio at Point of Placement: 0.45
 - 3. Slump Limit: 4 inches (100 mm) plus or minus 1 inch (25 mm).

2.6 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, and mix concrete materials and concrete according to ASTM C94 and ASTM C1116. Furnish batch certificates for each batch discharged and used in the Work.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Proof-roll prepared subbase surface below concrete paving to identify soft pockets and areas of excess yielding.

3.2 PREPARATION

- A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

- A. Set, brace, and secure edge forms, bulkheads, and intermediate screed guides to required lines, grades, and elevations. Install forms to allow continuous progress of work and so forms can remain in place at least 24 hours after concrete placement.
- B. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 JOINTS

- A. General: Form construction, isolation, and contraction joints and tool edges true to line, with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline unless otherwise indicated.
- B. Construction Joints: Set construction joints at side and end terminations of paving and at locations where paving operations are stopped for more than one-half hour unless paving terminates at isolation joints.
- C. Isolation Joints: Form isolation joints of preformed joint-filler strips abutting concrete curbs, catch basins, manholes, inlets, structures, other fixed objects, and where indicated.
- D. Contraction Joints: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of the concrete thickness.

- E. Edging: After initial floating, tool edges of paving, gutters, curbs, and joints in concrete with an edging tool to a 1/4-inch (6-mm) radius. Repeat tooling of edges after applying surface finishes.

3.5 CONCRETE PLACEMENT

- A. Moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.
- B. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.
- C. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.
- D. Screed paving surface with a straightedge and strike off.
- E. Commence initial floating using bull floats or darbies to impart an open-textured and uniform surface plane before excess moisture or bleedwater appears on the surface. Do not further disturb concrete surfaces before beginning finishing operations or spreading surface treatments.

3.6 FLOAT FINISHING

- A. General: Do not add water to concrete surfaces during finishing operations.
- B. Float Finish: Begin the second floating operation when bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.
 - 1. Burlap Finish: Drag a seamless strip of damp burlap across float-finished concrete, perpendicular to line of traffic, to provide a uniform, gritty texture.
 - 2. Medium-to-Fine-Textured Broom Finish: Draw a soft-bristle broom across float-finished concrete surface, perpendicular to line of traffic, to provide a uniform, fine-line texture.
 - 3. Medium-to-Coarse-Textured Broom Finish: Provide a coarse finish by striating float-finished concrete surface 1/16 to 1/8 inch deep with a stiff-bristled broom, perpendicular to line of traffic.

3.7 CONCRETE PROTECTION AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
- B. Comply with ACI 306.1 for cold-weather protection.
- C. Evaporation Retarder: Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbing concrete but before float finishing.
- D. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.

- E. Curing Methods: Cure concrete by moisture curing, moisture-retaining-cover curing, curing compound or a combination of these.

3.8 PAVING TOLERANCES

- A. Comply with tolerances in ACI 117 and as follows:
 - 1. Elevation: 3/4 inch.
 - 2. Thickness: Plus 3/8 inch, minus 1/4 inch.
 - 3. Surface: Gap below 10-feet-long; unleveled straightedge not to exceed 1/2 inch.
 - 4. Joint Spacing: 3 inches.
 - 5. Contraction Joint Depth: Plus 1/4 inch, no minus.
 - 6. Joint Width: Plus 1/8 inch, no minus.

3.9 REPAIR AND PROTECTION

- A. Remove and replace concrete paving that is broken, damaged, or defective or that does not comply with requirements in this Section. Remove work in complete sections from joint to joint unless otherwise approved by Government.
- B. Protect concrete paving from damage. Exclude traffic from paving for at least 14 days after placement. When construction traffic is permitted, maintain paving as clean as possible by removing surface stains and spillage of materials as they occur.
- C. Maintain concrete paving free of stains, discoloration, dirt, and other foreign material. Sweep paving not more than two days before date scheduled for Substantial Completion inspections.

END OF SECTION 321313

Page Left Intentionally Blank

SECTION 323113

CHAIN LINK FENCES AND GATES

PART 1 GENERAL

1.0 SUMMARY

- A. Provide:
 - 1. Chain link fence.
 - a. Swing gate.
 - 2. Gates.
 - 3. Lightning protection system.
 - 4. Barbed wire.
 - 5. Barbed tape.
 - 6. Fence accessories.

1.1 REFERENCES

- A. ASTM:
 - 1. A121 - Metallic Coated Carbon Steel Barbed Wire
 - 2. A123 - Hot Dip Galvanized Coatings on Iron and Steel Products
 - 3. A153 - Hot Dip Zinc Coating on Iron and Steel Hardware
 - 4. A181 - Carbon Steel Forgings for Piping
 - 5. A390 - Hot Dip Galvanized Steel Poultry Fence Fabric
 - 6. A491 - Aluminum-Coated Steel Chain Link Fence Fabric
 - 7. A780 - Repair of Damaged and Uncoated Areas of Hot Dip Galvanized Coatings
 - 8. A817 - Metallic Coated Steel Wire for Chain Link Fence Fabric
 - 9. A824 - Metallic Coated Steel Tension Wire for Chain Link Fence
 - 10. C33 - Concrete Aggregates
 - 11. C150 - Portland Cement
 - 12. F567 - Installation of Chain Link Fence
 - 13. F626 - Fence Fittings
 - 14. F668 - PVC Coated Steel Chain Link Fence Fabric
 - 15. F900 - Industrial Swing Gates
 - 16. F1043 - Strength and Protective Coatings on Chain Link Fence Framework
 - 17. F1083 - Pipe, Steel, Hot-Dipped Galvanized Welded for Fence Structures

1.2 SUBMITTALS

- A. Product Data: Submit manufacturer's technical data, finishes, dimensions of individual components and profiles, and installation instructions for fencing, fabric, gates, and accessories.
- B. Shop Drawings:
 - 1. Show locations of fences, gates, posts, rails, tension wires, details of extended posts, extension arms, gate swing, hardware, and accessories.
 - 2. Indicate materials, dimensions, sizes, weights, and finishes of components.
 - 3. Include plans, gate elevations, sections, details of post anchorage, attachment, bracing, and other required installation and operational clearances.
- C. Product Certificates: For each type of chain-link fence and gate, signed by product manufacturer.
- D. Testing: Strength test results for framing per ASTM F1043.

1.3 QUALITY ASSURANCE

- A. Provide chain link fences, gates as complete units by single source including necessary erection accessories, fittings, and fastenings.

PART 2 PRODUCTS

2.0 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering galvanize steel fencing and fabric which may be incorporated in Work include:
 - 1. Allied Tube and Conduit Corporation
 - 2. American Fence Corporation
 - 3. Ameristar Fence Products
 - 4. Anchor Fence, Inc.
 - 5. Cyclone Fence/United States Steel Corporation
 - 6. Merchants Metals, Inc. www.merchantsmetals.com
 - 7. Tymetal www.tymetal.com
 - 8. Approved equal.

2.1 STEEL FABRIC

- A. Material: 9 gage (0.148 inch plus 0.005 inch) finished size galvanized steel wires, 2-inch mesh, per ASTM A390.
- B. Top selvages knuckled for fabric 60-inch high and under.
- C. Top and bottom selvages twisted and barbed for fabric over 10-foot-high.
- D. One-piece fabric widths for fencing up to 12-foot high.
- E. Coating:
 - 1. 1.2 ounce galvanized coating per ASTM A392.

2.2 FRAMING AND ACCESSORIES

- A. Dimensions: Pipe, roll-formed, H-sections are outside dimensions, exclusive of coatings.
- B. Steel Framework: Hot-dipped galvanized steel, ASTM F1083, not less than 1.8 ounce zinc per square foot of surface.
- C. Fittings and Accessories: Galvanized, ASTM F626.
- D. End, Corner, Pull Posts: Minimum sizes and weights as follows:
 - 1. Up to 6 feet fabric height, 2.375-inch outside diameter steel pipe, 3.65 pounds per lineal foot, or 3.5 inch by 3.5 inch roll-formed sections, 4.85 pounds per lineal foot.
 - 2. Over 6 feet fabric height, 2.875-inch outside diameter steel pipe, 5.79 pounds per lineal foot, or 3.5 inch by 3.5 inch roll-formed sections, 4.85 pounds per lineal foot.
- E. Line Posts: Space 8 feet on center maximum, unless otherwise indicated, of following minimum sizes and weights:
 - 1. Up to 6 foot fabric height, 1.90-inch outside diameter steel pipe, 2.70 pounds per lineal foot, or 1.875-inch by 1.625-inch C-sections, 2.28 pounds per lineal foot.
 - 2. 6 feet to 8 feet fabric height, 2.375-inch outside diameter steel pipe, 3.65 pounds per lineal foot, or 2.25-inch by 1.875-inch H-sections, 2.64 pounds per lineal foot.
 - 3. Over 8 feet fabric height, 2.875-inch outside diameter steel pipe, 5.79 pounds per lineal foot, or 2.25-inch by 1.875-inch H-sections, 3.26 pounds per lineal feet.

- F. Gate Posts: Furnish posts for supporting single gate leaf, or one leaf of double gate installation, for nominal gate widths as follows for leaf width:
1. Up to 6 feet: 5-inch by 3.5-inch roll-formed section, 4.85 pounds per lineal foot, or 2.875-inch outside diameter pipe, 5.79 pounds per lineal foot.
 2. Over 6 feet to 13 feet: 4.000-inch outside diameter pipe, 9.11 pounds per lineal foot.
 3. Over 13 foot to 18 foot: 6.625-inch outside diameter pipe, 18.97 pounds per lineal foot.
 4. Over 18 feet: 8.625-inch outside diameter pipe, 28.55 pounds per lineal foot.
- G. Top Rail:
1. Manufacturer's longest lengths.
 2. Expansion type couplings, approximately 6 inches long, for each joint.
 3. Provide means for attaching top rail securely to each gate, corner, pull, end post.
 4. 1.66-inch outside diameter pipe, 2.27 pounds per foot, or 1.625 inch by 1.25-inch roll-formed sections, 1.35 pounds per foot.
- H. Wire Ties: 11 gage galvanized steel or 11 gage aluminum wire, to match fabric core material.
- I. Post Brace Assembly:
1. Manufacturer's standard adjustable brace at end, gate posts, both sides of corner and pull posts
 2. Horizontal brace located at mid-height of fabric.
 3. Use same material as top rail for brace, truss to line posts with 0.375-inch diameter rod, adjustable tightener.
- J. Post Tops:
1. Weathertight closure cap with loop to receive tension wire or toprail.
 2. One cap per post.
- K. Tension Bars:
1. Steel
 2. 1-piece lengths equal to full height of fabric, with minimum cross-section of 3/16-inch by 3/4-inch.
 3. 1 bar for each gate and end post, 2 for each corner and pull post, except where fabric integrally woven into post.
- L. Tension Wire:
1. Metallic Coated Steel Wire: 0.177-inch diameter, per ASTM A824.
 - a. Type I: Aluminum coated.
 - b. Type II: Zinc-coated.
 2. Provide at:
 - a. Extended along top and bottom of fence fabric.
- M. Barbed Wire Supporting Arms:
1. Manufacturer's standard barbed wire supporting area.
 2. Metal and finish to match fence framework, with wire to each arm.
 3. Supporting arms may be either attached to posts or integral with post top weather cap.
 4. Capable of withstanding 250 pounds downward pull at outermost end.
 5. Provide single 45 degrees arm for three strands barbed wire, one for each post.
- N. Barbed Wire:
1. Comply with ASTM A121.
 2. 3-strands, 12-1/2-gage wire with 14-gage 4-point barbs spaced not more than 5 inches on center.
 3. Metal and finish to match fabric.
- O. Concrete:
1. Consisting of portland cement - ASTM C150, aggregates - ASTM C33, and clean water.
 2. Mix materials to obtain concrete with minimum 28-day compressive strength of 3,000 psi using minimum 4 sacks of cement per cubic yard.
 3. 1-inch maximum size aggregate.

4. Maximum 3-inch slump.
5. 2 to 4 percent entrained air.

2.3 GATES

A. Industrial Swing Gates:

1. Double and single (pedestrian) swing gates.
2. Comply with ASTM F900.
3. Size and location as shown on Drawings.
4. Fabrication:
 - a. Perimeter frames of gate:
 - 1) Round
 - 2) Galvanized
 - 3) Finish: Match fence framework.
 - 4) Minimum 1.90-inch outside diameter pipe.
 - b. Assemble gate frames by welding or with special fittings and rivets for rigid connections, providing security against removal or breakage connections.
 - c. Provide horizontal and vertical members to ensure proper gate operation and attachment of fabric, hardware, and accessories.
 - d. Space frame members maximum of 8 feet apart unless otherwise indicated.
5. Fabric:
 - a. Same as for fence, unless otherwise indicated.
 - b. Install with tension bars at vertical edges and at top and bottom edges.
 - c. Attach tension bars to gate frame at not more than 15 inches on center
6. Cross Bracing: Install diagonal cross-bracing consisting of 3/8-inch diameter adjustable length truss rods on gates to ensure frame rigidity without sag or twist.
7. Gate Hardware: Provide hardware and accessories for each gate.
 - a. Galvanized per ASTM A153.
 - b. Hinges: Size and material to suit gate size, non-lift-off type, offset to permit 180 degree gate opening; 1-1/2 pair hinges for each leaf over 6 feet nominal height.
 - c. Latch: Forked type or plunger-bar type to permit operation from either side of gate, with padlock eye as integral part of latch.
- 8.

PART 3 EXECUTION

3.0 PREPARATION

- A. Examine areas and conditions, with installer present, for compliance with requirements for a verified survey of property lines and legal boundaries, Site clearing, earthwork, pavement work, and other conditions affecting performance.
 1. Do not begin installation before final grading is completed, unless otherwise permitted by Government.
 2. Proceed with installation only after unsatisfactory conditions have been corrected.

3.1 INSTALLATION

A. General:

1. Install chain-link fencing to comply with ASTM F567 and more stringent requirements specified.
2. Install fencing on established boundary lines inside property line.

B. Excavation:

1. Drill or hand excavate (using post hole digger) holes for posts to diameters and spacings indicated, in firm, undisturbed or compacted soil.
2. If not indicated on Drawings, excavate holes for each post to minimum diameter recommended by fence manufacturer, but at least 4 times largest cross-section of post.

3. Unless otherwise indicated, excavate hole depths approximately 3 inches lower than post bottom, with bottom of posts set at least 36 inches below finish grade surface.
- C. Setting Posts:
1. Center and align posts in holes 3 inches above bottom of excavation.
 2. Place concrete around posts, vibrate or tamp for consolidation.
 3. Check for vertical and top alignment, hold in position during placement and finishing operations.
 4. Unless otherwise indicated, extend concrete footings 2 inches above grade, trowel to crown to shed water.
- D. Top Rails:
1. Run rail continuously through post caps, bending to radius for curved runs.
 2. Provide expansion couplings as recommended by fencing manufacturer.
- E. Brace Assemblies: Install braces so posts are plumb when diagonal rod is under proper tension.
- F. Fabric:
1. Leave approximately 2 inches between finish grade and bottom selvage, unless otherwise indicated.
 2. Pull fabric taut and tie to posts, rails, tension wires.
 3. Install on security side of fence, anchor to framework so that fabric remains in tension after pulling force released.
 4. Cantilevered gate fabric: Install using hook bolts inserted through pre-drilled holes in the frame, 15 inches on center and all 4 sides of the gate. Attach fabric with tension bar laced through last link of the fabric.
- G. Tension Bars: Thread through or clamp to fabric 4 inches on center, secure to posts with metal bands spaced 15 inches on center.
- H. Barbed Wire: Pull wire taut, install securely to extension arms, secure to end post or terminal arms in accordance with manufacturer's instructions.
- I. Tie Wires:
1. Use U-shaped wire, conforming to diameter of pipe to which attached, clasping pipe and fabric firmly with ends twisted at least 2 full turns.
 2. Bend ends of wire to minimize hazard to persons or clothing.
 3. Tie fabric to line posts, with wire ties spaced 12 inches on center.
 4. Tie fabric to rails and braces, with wire ties spaced 24 inches on center.
 5. Tie fabric to tension wires, with hog rings spaced 24 inches on center.
- J. Fasteners:
1. Install nuts for tension bands and hardware bolts on side of fence opposite fabric side.
 2. Peen ends of bolts or score threads to prevent removal of nuts.
- K. Gates:
1. Install plumb, level, secure for full opening without interference.
 2. Install ground-set items in concrete for anchorage.
 3. Adjust hardware for smooth operation, lubricate where necessary.

3.2 ADJUSTING

- A. Adjust gate to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range.
- B. Confirm latches and locks engage accurately and securely without forcing or binding.
- C. Lubricate hardware.

3.3 CLEANING

- A. Site:
 - 1. Do not allow accumulation of scraps, debris arising from Work of this Section.
 - 2. Maintain premises in neat, orderly condition.
- B. System:
 - 1. Immediately after erection, clean field welds, bolted connections, and abraded areas.
 - 2. Refinish exposed or abraded areas with same material used for shop finishing to comply with SSPC-PA 1 for touching up shop-finished surfaces.
 - 3. Comply with ASTM A780 for repair of damaged hot dip galvanized coating.

3.4 DEMONSTRATION

- A. Maintenance Instructions: Manufacturer's representative to schedule and attend meeting with Government's representative to explain:
 - 1. Maintenance and care instructions.
 - 2. Recommended maintenance program.
 - 3. Warranty requirements.

END OF SECTION 32

SECTION 329113
SOIL PREPARATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes planting soils specified by composition of the mixes.
- B. Related Requirements:
 - 1. Section 311000 "Site Clearing" for topsoil stripping and stockpiling.

1.2 DEFINITIONS

- A. Duff Layer: A surface layer of soil, typical of forested areas, that is composed of mostly decayed leaves, twigs, and detritus.
- B. Imported Soil: Soil that is transported to Project site for use.
- C. Manufactured Soil: Soil produced by blending soils, sand, stabilized organic soil amendments, and other materials to produce planting soil.
- D. Planting Soil: Existing, on-site soil; imported soil; or manufactured soil that has been modified as specified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.
- E. Subgrade: Surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.
- F. Subsoil: Soil beneath the level of subgrade; soil beneath the topsoil layers of a naturally occurring soil profile, typified by less than 1 percent organic matter and few soil organisms.
- G. Surface Soil: Soil that is present at the top layer of the existing soil profile. In undisturbed areas, surface soil is typically called "topsoil"; but in disturbed areas such as urban environments, the surface soil can be subsoil.
- H. USCC: U.S. Composting Council.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Samples: For each bulk-supplied material in sealed containers labeled with content, source, and date obtained; providing an accurate representation of composition, color, and texture.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent, state-operated, or university-operated laboratory; experienced in soil science, soil testing, and plant nutrition; with the experience and capability to conduct the testing indicated; and that specializes in types of tests to be performed.

PART 2 - PRODUCTS

2.1 PLANTING SOILS SPECIFIED BY COMPOSITION

- A. Planting-Soil: Existing, on-site surface soil; modified to produce viable planting soil. Blend existing, on-site surface soil with the following soil amendments and fertilizers in the following quantities to produce planting soil:
 - 1. Ratio of Loose Compost to Soil: 1:4 by volume.
 - 2. Weight of Sulfur: tbd
 - 3. Weight of Commercial Fertilizer: tbd
 - 4. Weight of Slow-Release Fertilizer: tbd
 - 5. Ratio of Sand to Soil: 2 parts soil to 1 part sand.

2.2 INORGANIC SOIL AMENDMENTS

- A. Sulfur: Granular, biodegradable, and containing 90 percent elemental sulfur, with a minimum of 99 percent passing through a No. 6 (3.35-mm) sieve and a maximum of 10 percent passing through a No. 40 (0.425-mm) sieve.
- B. Sand: Clean, washed, natural or manufactured, free of toxic materials, and according to ASTM C33/C33M.

2.3 ORGANIC SOIL AMENDMENTS

- A. Compost: Well-composted, stable, and weed-free organic matter produced by composting feedstock, and bearing USCC's "Seal of Testing Assurance," and as follows:
 - 1. Feedstock: Limited to leaves and biomass.
 - 2. Reaction: pH of 5.5 to 8.5
 - 3. Cation Exchange Capacity: greater than 55 meq/100g.
 - 4. Moisture Content: 35 to 55 percent by weight.
 - 5. Organic-Matter Content: Greater than 35 percent of dry weight.
 - 6. Particle Size: Minimum of 98 percent passing through a 2-inch (50-mm) sieve.
 - 7. Added Micronutrients: S, Ca, Mg, Na, Fe, Al, Mn, Cu, Zb, B

2.4 FERTILIZERS

- A. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:
 - 1. Composition: 1 lb/1000 sq. ft. (0.5 kg/100 sq. m) of actual nitrogen, 4 percent phosphorous, and 2 percent potassium, by weight.
 - 2. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified testing agency.
- B. Slow-Release Fertilizer: Granular or pelleted fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
 - 1. Composition: 20 percent nitrogen, 10 percent phosphorous, and 10 percent potassium, by weight.
 - 2. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified testing agency.

PART 3 - EXECUTION

3.1 GENERAL

- A. Place planting soil and fertilizers according to requirements in other Specification Sections.
- B. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in planting soil.

3.2 PREPARATION OF UNAMENDED, ON-SITE SOIL BEFORE AMENDING

- A. Excavation: Excavate soil from designated area(s) to a depth of 6 inches (150 mm) and stockpile until amended.
- B. Unacceptable Materials: Clean soil of concrete slurry, concrete layers or chunks, cement, plaster, building debris, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, acid, and other extraneous materials that are harmful to plant growth.
- C. Unsuitable Materials: Clean soil to contain a maximum of [8] <Insert number> percent by dry weight of stones, roots, plants, sod, clay lumps, and pockets of coarse sand.
- D. Screening: Pass unamended soil through a 3-inch (75-mm) sieve to remove large materials.

3.3 BLENDING PLANTING SOIL IN PLACE

- A. General: Mix amendments with in-place, unamended soil to produce required planting soil. Do not apply materials or till if existing soil or subgrade is frozen, muddy, or excessively wet.
- B. Preparation: Till unamended, existing soil in planting areas to a minimum depth of 6 inches (150 mm). Remove stones larger than 2 inches (50 mm) in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.

- C. Mixing: Apply soil amendments and fertilizer, if required, evenly on surface, and thoroughly blend them into full depth of unamended, in-place soil to produce planting soil.
 - 1. Mix sulfur with dry soil before mixing fertilizer.
 - 2. Mix fertilizer with planting soil no more than seven days before planting.
- D. Compaction: Compact blended planting soil to 80 percent of maximum Standard Proctor density according to ASTM D698.
- E. Finish Grading: Grade planting soil to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform the following tests:
 - 1. Microbiological and nutrient condition of compost.
- C. Soil will be considered defective if it does not pass tests.
- D. Prepare test reports.
- E. Label each sample and test report with the date, location keyed to a site plan or other location system, visible conditions when and where sample was taken, and sampling depth.

3.5 PROTECTION AND CLEANING

- A. Protection Zone: Identify protection zones according to Section 015639 "Temporary Tree and Plant Protection."
- B. Protect areas of in-place soil from additional compaction, disturbance, and contamination. Prohibit the following practices within these areas except as required to perform planting operations:
 - 1. Storage of construction materials, debris, or excavated material.
 - 2. Parking vehicles or equipment.
 - 3. Vehicle traffic.
 - 4. Foot traffic.
 - 5. Erection of sheds or structures.
 - 6. Impoundment of water.
 - 7. Excavation or other digging unless otherwise indicated.
- C. Remove surplus soil and waste material including excess subsoil, unsuitable materials, trash, and debris and legally dispose of them off Owner's property unless otherwise indicated.
 - 1. Dispose of excess subsoil and unsuitable materials on-site where directed by Owner.

END OF SECTION 329113

Page left intentionally blank

SECTION 329200

NATIVE SEEDING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Native seeding.
- 2. Hydroseeding.
- 3. Mulching.

- B. Related Requirements:

- 1. South Dakota Department of Transportation (SDDOT) Standard Specifications for Road and Bridges

1.3 DEFINITIONS

- A. Finish Grade: Elevation of finished surface of planting soil.
- B. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. Pesticides include insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. They also include substances or mixtures intended for use as a plant regulator, defoliant, or desiccant.
- C. Pests: Living organisms that occur where they are not desired or that cause damage to plants, animals, or people. Pests include insects, mites, grubs, mollusks (snails and slugs), rodents (gophers, moles, and mice), unwanted plants (weeds), fungi, bacteria, and viruses.
- D. Planting Soil: Existing, on-site soil; imported soil; or manufactured soil that has been modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth. See [Section 329113 "Soil Preparation"] [Section 329115 "Soil Preparation (Performance Specification)"] and drawing designations for planting soils.
- E. Subgrade: The surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.
- F. Weeds: Including but not limited to Black mustard, Russian thistle, Mediterranean grass, Puncturevine, Field bindweed, Witchweed, Puna grass, Sowthistle, Tansy ragwort, Common purslane, Buffelgrass, Quackgrass, knapweeds, Field Sandbur or any weed listed on Arizona Prohibited Noxious Weed List.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For landscape Installer.
- B. Certification of Grass Seed: From seed vendor for each grass-seed monostand or mixture, stating the botanical and common name, percentage by weight of each species and variety, and percentage of purity, germination, and weed seed. Include the year of production and date of packaging.
- C. Product Certificates: For fertilizers, from manufacturer.
- D. Pesticides and Herbicides: Product label and manufacturer's application instructions specific to Project.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: Recommended procedures to be established by Government for maintenance of native seeding during a calendar year. Submit before expiration of required maintenance periods.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified landscape installer whose work has resulted in successful grass establishment.
 - 1. Professional Membership: Installer shall be a member in good standing of either the National Association of Landscape Professionals or AmericanHort.
 - 2. Experience: Three years' experience in turf installation in addition to requirements in Section 014000 "Quality Requirements."
 - 3. Installer's Field Supervision: Require Installer to maintain an experienced full-time supervisor on Project site when work is in progress.
 - 4. Personnel Certifications: Installer's field supervisor shall have certification in one of the following categories from the National Association of Landscape Professionals:
 - a. Landscape Industry Certified Technician - Exterior.
 - b. Landscape Industry Certified Lawn Care Manager.
 - c. Landscape Industry Certified Lawn Care Technician.
 - 5. Pesticide Applicator: State licensed, commercial.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Seed and Other Packaged Materials: Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of compliance with state and Federal laws, as applicable.
- B. Bulk Materials:

1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants.
2. Provide erosion-control measures to prevent erosion or displacement of bulk materials; discharge of soil-bearing water runoff; and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
3. Accompany each delivery of bulk materials with appropriate certificates.

1.9 FIELD CONDITIONS

- A. Planting Restrictions: Coordinate planting periods with initial maintenance periods to provide required maintenance from date of planting completion.
 1. April 15 – November 15.
- B. Weather Limitations: Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions.
- C. Dormant Seeding: Upon approval of the Government, dormant seeding for Non-irrigated areas may be accomplished between November 15 and April 15. No seeding shall be done when the ground is frozen, muddy, covered with snow, or otherwise in a condition unsuitable for seeding. Dormant seeding will not relieve the Contractor from the warranty or the acceptance requirements specified elsewhere in this specification.

1.10 WARRANTY

- A. Special Warranty: Installer agrees to repair or replace plantings and accessories that fail in materials, workmanship, or growth within specified warranty period.
 1. Failures include, but are not limited to, the following:
 - a. Death and unsatisfactory growth, except for defects resulting from abuse, lack of adequate maintenance, or neglect by Government.
 2. Warranty Periods: From date of Substantial Completion.
 - a. Native grass seeding: 12 months.

PART 2 - PRODUCTS

2.1 NATIVE SEED MIX

- A. Grass Seed: Fresh, clean, dry, new-crop seed complying with AOSA's "Rules for Testing Seeds" for purity and germination tolerances.

1. Desert Scrub Upland Mix:

Botanical Name	Common Name	PLS lbs/ ac
<i>Aristida purpurea</i>	Purple Three-awn	2
<i>Baileya multiradiata</i>	Desert Marigold	1.5
<i>Bothriochloa barbinodis</i>	Cane Beardgrass	.25
<i>Bouteloua curtipendula</i> cv. Vaughn	Sideoats Grama	2
<i>Bouteloua gracilis</i> cv. Hachita	Blue Grama	1
<i>Bouteloua rothrockii</i>	Rothrocks' Grama	.5
<i>Castilleja exerta</i> ssp. <i>Exerta</i>	Purple Owl's Clover	.25
<i>Calliandra eriophylla</i>	Fairy Duster	.25
<i>Digitaria californica</i>	Arizona Cottontop	.5
<i>Distichlis stricta</i>	Desert Saltgrass	1
<i>Encelia farinosa</i>	Inciense Brittlebush	1.5
<i>Encelia frutescens</i>	Button Brittlebush	.75
<i>Eschscholtzia Mexicana</i>	Mexican Poppy	1
<i>Gaillardia aristata</i>	Blanket Flower	.5
<i>Hilaria berlanderi</i>	Curly Mesquitegrass	1.5
<i>Kallstroemia grandiflora</i>	Arizona Poppy	.75
<i>Lesquerella gordonii</i>	Gordon's Bladderpod	1
<i>Lupinus sparsiflorus</i>	Desert Lupine	1
<i>Lupinus succulentus</i>	Arroyo Lupine	5.5
<i>Phacelia crenulata</i>	Arizona Desert Bluebell	1
<i>Salvia Columbariae</i>	Desert Chia	1
<i>Senna covesii</i>	Desert Senna	2.5
<i>Sphaeralcea ambigua</i>	Desert Globemallow	1
<i>Sporobolus airoides</i>	Alkali Sacaton	1
<i>Sporobolus cryptandrus</i>	Sand Dropseed	.5
<i>Verbena goodingii</i>	Desert Verbena	.5
Mechanical Broadcast Rate:	29.75 PLS#/Acre	
Hydroseed Rate:	59.50 PLS#/Acre	

- B. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:
 - 1. Composition: 1 lb/1000 sq. ft. (0.45 kg/92.9 sq. m) of actual nitrogen, 4 percent phosphorous, and 2 percent potassium, by weight.
 - 2. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.
- C. Slow-Release Fertilizer: Granular or pelleted fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
 - 1. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.

2.2 MULCHES

- A. Straw Mulch: Provide air-dry, clean, mildew- and seed-free, salt hay or threshed straw of wheat, rye, oats, or barley.
- B. Fiber Mulch: Biodegradable, dyed-wood, cellulose-fiber mulch; nontoxic and free of plant-growth or germination inhibitors; with a maximum moisture content of 15 percent and a pH range of 4.5 to 6.5.
- C. Nonasphaltic Tackifier: Colloidal tackifier recommended by fiber-mulch manufacturer for slurry application; nontoxic and free of plant-growth or germination inhibitors.

2.3 PESTICIDES

- A. General: Pesticide, registered and approved by the EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.
- B. Pre-Emergent Herbicide (Selective and Nonselective): Effective for controlling the germination or growth of weeds within planted areas at the soil level directly below the mulch layer.
- C. Post-Emergent Herbicide (Selective and Nonselective): Effective for controlling weed growth that has already germinated.

- 2.4 Water: Contractor to utilize the existing irrigation system and or quick coupler(s) when available. If irrigation or quick coupler(s) are not available then the contractor is responsible for watering.
 - 1. Water shall be free of substances that may be harmful to seed growth.
 - 2. Hoses and other watering equipment necessary to water the seed to be furnished by Contractor

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to be planted for compliance with requirements and other conditions affecting installation and performance of the Work.
 - 1. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.
 - 2. Suspend planting operations during periods of excessive soil moisture until the moisture content reaches acceptable levels to attain the required results.
 - 3. Uniformly moisten excessively dry soil that is not workable or which is dusty.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by Architect and replace with new planting soil.

3.2 PREPARATION

- A. Protect structures; utilities; sidewalks; pavements; and other facilities, trees, shrubs, and plantings from damage caused by planting operations.
 - 1. Protect adjacent and adjoining areas from hydroseeding and hydromulching overspray.
 - 2. Protect grade stakes set by others until directed to remove them.
- B. Install erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

3.3 SEEDING

- A. Drill seeding with straw mulch shall be considered as the preferred method of seed application when practicable. Unless otherwise approved by the Government, drill seeding shall be used for all areas with slopes of 3:1 or less.
 - 1. After the tillage and incorporation of fertilizer, sulfur, and compost is completed and accepted by the Government, seed shall be planted with a drill seeder capable of accurately metering the specific seed mix. Use of a drill seeder shall not damage the prepared seedbed, and shall provide a soil cover over the planted seed.
 - 2. Seed shall be planted approximately 1/4 inch deep, with a maximum depth of 1/2 inch. The distance between the furrows produced using the drill process shall not be more than eight (8) inches. If the furrow openers on the drill exceed eight (8) inches, the area shall be drilled twice.
- B. Straw mulch or hydraulically applied straw mulch shall be applied on all seeded areas within 24 hours of seed application. Seeding application shall be accomplished prior to application of

straw mulch or hydraulically applied straw mulch. Combining the seed application process with the mulching process will not be acceptable.

- C. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of 2½- tons/acre (52.5 kg/92.9 sq. m) to form a continuous blanket at least 1-1/2 inches (38 mm) in loose thickness over seeded areas. Spread by hand, blower, or other suitable equipment.
 - 1. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
 - 2. Bond straw mulch by spraying with asphalt emulsion at a rate of 13 gal./1000 sq. ft. (49 L/92.9 sq. m). Take precautions to prevent damage or staining of structures or other plantings adjacent to mulched areas. Immediately clean damaged or stained areas.
- D. Protect seeded areas from hot, dry weather or drying winds by applying planting soil within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of 3/16 inch (4.8 mm) and roll surface smooth.
- E. Hydroseeding shall be the alternative method for seed distribution for slopes in excess of 3:1, and where drill seeding is not practicable or suitable for soil conditions and seed. Mix specified seed, slow-release fertilizer and fiber mulch in water, using equipment specifically designed for hydroseed application. Continue mixing until uniformly blended into homogeneous slurry suitable for hydraulic application.
 - 1. Mix slurry with nonasphaltic or fiber-mulch manufacturer's recommended tackifier.
 - 2. Spray-apply slurry uniformly to all areas to be seeded in a one-step process. Apply slurry at a rate so that mulch component is deposited at not less than 3000-lb/acre (31.2-kg/92.9 sq. m) dry weight, and seed component is deposited at not less than the specified seed-sowing rate.
 - 3. Spray-apply slurry uniformly to all areas to be seeded in a two-step process. Apply first slurry coat at a rate so that mulch component is deposited at not less than 1000-lb/acre (10.4-kg/92.9 sq. m) dry weight, and seed component is deposited at not less than the specified seed-sowing rate. Apply slurry cover coat of fiber mulch (hydromulching) at a rate of 2000 lb/acre (20.8 kg/92.9 sq. m).

3.4 MAINTENANCE

- A. General: Maintain and establish native seed by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable grasses. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.
 - 1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
 - 2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
 - 3. Apply treatments as required to keep native grasses and soil free of pests and pathogens or disease. Use integrated pest management practices whenever possible to minimize the use of pesticides and reduce hazards.

3.5 ACCEPTANCE

- A. Non-irrigated native seed areas shall meet the following criteria as determined by Government.

1. Total vegetation cover in all zones seeded with cover crop shall exceed eighty percent (80%) by aerial cover with seventy percent (70%) being native species and no more than fifteen percent (15%) being weed species. Native seed shall be free of weeds, foreign grasses, disease and harmful insects.
 2. At any time during the contract period no more than ten percent (10%) by aerial cover of the seeded area should be dominated by aggressive exotic species.
 3. During the original warranty period, reseed at once with comparable blend/mix, those areas that have failed to achieve a stand of grass or which in the Government's opinion are unhealthy.
 4. Reseeding will not be allowed in any season considerable unfavorable for seeding by the Government.
 5. Reseed in a manner to achieve quality as originally specified.
- B. Use specified materials to reestablish turf that does not comply with requirements, and continue maintenance until turf is satisfactory.

3.6 PESTICIDE APPLICATION

- A. Apply pesticides and other chemical products and biological control agents according to requirements of authorities having jurisdiction and manufacturer's written recommendations. Coordinate applications with Government's operations and others in proximity to the Work. Notify Government before each application is performed.
- B. Post-Emergent Herbicides (Selective and Nonselective): Apply only as necessary to treat already-germinated weeds and according to manufacturer's written recommendations.

3.7 CLEANUP AND PROTECTION

- A. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
- B. Remove surplus soil and waste material, including excess subsoil, unsuitable soil, trash, and debris, and legally dispose of them off Government's property.
- C. Erect temporary fencing or barricades and warning signs as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.
- D. Remove nondegradable erosion-control measures after grass establishment period.

END OF SECTION 329220

Page left intentionally blank

SECTION 331100

WATER DISTRIBUTION SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Water main pipe and fittings.
 - 2. Valves and boxes.
 - 3. Services.
 - 4. Insulation.

NOTE: All fittings referenced shall be "full body" fittings. AWWA C110 or C153 respectively.

1.2 REFERENCES

- A. ASTM:
 - 1. A126 - Gray Iron Castings for Valves, Flanges, and Pipe Fittings
 - 2. A307 - Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
 - 3. A563 - Carbon and Alloy Steel Nuts
 - 4. B88 - Seamless Copper Water Tube
 - 5. B152 - Copper Sheet, Strip, Plate, Rolled Bar
 - 6. D429 - Tests for Rubber Adhesion to Rigid Surfaces
 - 7. D2842 - Test for Water Absorption of Rigid Cellular Materials
 - 8. D1248 - Polyethylene Plastics Extrusion Materials for Wire and Cable
 - 9. F593 - Stainless Steel Bolts, Hex Cap Screws, and Studs
 - 10. F594 - Stainless Steel Nuts
- B. AWWA:
 - 1. C504 - Rubber-Seated Butterfly Valves
 - 2. C509 - Resilient-Seated Gate Valves for Water Supply Service
 - 3. C515 - Reduced-Wall, Resilient-Seated Gate Valves, for Water Supply Service
 - 4. C605 - Underground Installation of Polyvinyl Chloride (PVC) Pressure Pipe and Fittings for Water
 - 5. C900 - Polyvinyl Chloride (PVC) Pressure Pipe, 4 inch through 12 inch for Water Distribution
- C. NSF / ANSI
 - 1. Standard 61

1.3 SUBMITTALS

- A. Submit Certificate of Compliance for products listed under Section 1.4.
- B. Submit proposed method of joint conductivity.

1.4 QUALITY ASSURANCE

- A. Provide Certificates of Compliance from the manufacturer certifying that the following products meet the respective requirements listed in Section 1.2:
 - 1. Pipe
 - 2. Hydrants
 - 3. Valves

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Inspection:
 - 1. Inspect all pipe and products during the unloading process.
 - 2. Notify Government of any cracked, flawed or otherwise defective products.
 - 3. Remove all products found to be defective by the Government from the Site.
- B. Handling and Storage: Handling and storage of products shall be in accordance with Section 2.2 of AWWA C600.

PART 2 - PRODUCTS

2.1 WATER MAIN PIPE

- A. Polyvinyl Chloride (PVC)
 - 1. AWWA C900 (4-inch through 12-inch).
- B. Dimensional Ratio (DR): 18.
- C. Joints: Bell, integral wall section with factory-installed, solid cross-section elastomeric ring.
- D. Laying Lengths: 20 feet (plus or minus 1 inch).
- E. Joint Conductivity:
 - 1. Tracer wire shall be provide for entire length of water system. Connections shall be pulled up at valve boxes and connected to top of valve box.

2.2 FITTINGS

- A. Ductile Iron: AWWA C110
- B. Cement-Mortar Lining: AWWA C104.
- C. Finish:
 - 1. Protective coatings:
 - a. Fusion-bonded epoxy coating:
 - 1) AWWA C116.
 - 2) Exterior and interior surfaces.
 - 3) Thickness: 6-8 mils.
- D. Joints: Mechanical with ASTM A307 and A563 Carbon Steel OR ASTM F593 and F594 type 304 Stainless Steel bolts and nuts.

2.3 VALVES AND BOXES

- A. Gate Valves:
 - 1. Resilient Seated: AWWA C509 OR C515.
 - 2. Working Pressure: 200 psi.
 - 3. Ends: Mechanical Joint with ASTM A307 and A563 Carbon Steel OR ASTM F593 and F594 type 304 Stainless Steel bolts and nuts.
 - 4. Operating Stem: Non-Rising with O ring Seals.
 - 5. Operating Nut: 2 inch Square, Open Left.
 - 6. Markings to be cast on the bonnet or body:
 - a. Open indicating arrow.
 - b. Manufacturer's name.
 - c. Pressure rating.
 - d. Year of manufacture.
 - e. Size.
- B. Boxes:
 - 1. Cast Iron, 5-1/4 inch shaft.
 - 2. Vertical, 3 piece, Buffalo type.
 - 3. Box length to provide for 4 feet of pipe cover.
 - 4. Adjustable to 6 inches up or down from standard box length.

2.4 HYDRANTS

- A. Dry Barrel: AWWA C502.
- B. Waterous Pacer WB67 or equal.
- C. Hose Connections: 2 each at 2-1/2 inch diameter.
- D. Steamer Connection: 1 each at 4-1/2 inch diameter.
- E. Threads: National Standard. NOTE: Verify with Owner
- F. Operating Stem: Open Left with O-ring Seals.
- G. Traffic flange.
- H. Hub: 6-inch Mechanical Joint with ASTM F593 and F594 type 304 Stainless Steel bolts and nuts.
- I. Main Valve Opening: 5-inch diameter.
- J. Barrel Diameter: 5-inch.
- K. Drain to operate only when hydrant is closed.
- L. Provide "No-Drain Pump After Use" aluminum tag for no-drain applications.
- M. Bury Depth: 5-feet (ground to bottom of hub).
- N. Minimum Nozzle Height (from flange): _24 inches.

- O. Cap Nuts: Pentagon.
- P. Color: Red.
- Q. Provide permanent markings which indicate:
 - 1. Manufacturer's name.
 - 2. Year of manufacture.
 - 3. Bury depth.
- R. Accessories:
 - 1. Hydrant flags:
 - 2. FlexStake, RoDon Hydra-Finder, Nordic Flexi-Flag, or equal.
 - 3. Color: Red.
 - 4. Polyurethane hinge.
 - 5. Length: 5 feet.

2.5 SERVICE PIPE

- A. High Density Poly Ethylene (HDPE):
 - 1. Iron Pipe Size: SDR 11.
 - 2. PPI Designation PE 4710.
 - 3. ASTM D3035.
 - 4. Fittings: Requires butt-fused HDPE x NPT threaded adapter.

2.6 CORPORATION STOPS

- A. Type: Mueller B-25008, or equal.
 - 1. Inlet: AWWA taper thread.
 - 2. Outlet: Conductive compression connection.

2.7 CURB STOPS AND BOXES

- A. Valve:
 - 1. Mueller B-25170 Ball Curb Valve, or equal.
 - a. Inlet: Conductive compression connection.
 - b. Outlet: Conductive compression connection.
- B. Box:
 - 1. East Jordan Iron Works 1527 C-14
 - 2. Length: 30 3/8".
 - 3. Upper Section Diameter: 18 3/4"
 - 4. Adjustable to 6 inches up or down from specified length.

2.8 INSULATION

- A. Rigid, extruded polystyrene board insulation.
- B. Thermal Resistance (R): 5.0.
- C. Thickness: 2 inch.

- D. Board Size: 48 inch by 96 inch.
- E. Compressive Strength: Minimum 25 psi.
- F. Water Absorption in accordance with ASTM D2842: 0.1 percent by volume, maximum.
- G. Edges: Square.

2.9 ENCASEMENT

- A. Polyethylene Sheet: AWWA C105 Low Density
- B. Thickness: 8 mil

PART 3 - EXECUTION

3.1 CONSTRUCTION REQUIREMENT

- A. Pipe Installation:
 1. Install pipe at the alignment and grade shown on the Drawings.
 2. Provide a minimum of 4 feet of cover over the pipe.
 3. Install appurtenances in the locations shown on the Drawings.
 4. Remove all dirt and foreign material from the pipe interior prior to installation.
- B. Valve and Box Installation:
 1. Verify that subgrade material is adequate to support valve assembly.
 2. Install valves with stems vertical and plumb.
 3. Install boxes plumb and centered over the valve nut.
 4. Verify that box remains plumb and centered during backfill.
 5. Adjust box cover to required grade.
- C. Joint Conductivity:
 1. Provide electrical bond across all joints between pipes and appurtenances using tracer wire
- D. Thrust Restraint:
 1. Install thrust restraints at all bends, tees and plugs.
 2. Concrete Blocking:
 - a. Place between the fitting and undisturbed trench wall.
 - b. Minimum thickness: 12 inches.
 - c. Minimum area in square feet shall be in accordance with the following:

Pipe	Tee or Plug	1/4 Bend	1/32 and 1/8 Bend	1/16 Bend
6 inch	2.9	3.1	1.6	0.8
8 inch	3.7	5.3	2.9	1.4
10 inch	5.7	8.1	4.4	2.2
12 inch	8.1	13.4	6.6	3.2
16 inch	15.1	21.4	11.6	5.9
20 inch	23.2	30.2	18.1	9.3
24 inch	33.6	48.5	26.1	13.3

- d. Size blocking based on the larger main.
- e. Verify that bolts are accessible after concrete is poured.

3. Timber Blocking:
 - a. Use for temporary blocking only for maximum 8 inch mains.
 - b. Minimum timber size: 4 inch by 4 inch.
 4. Restrained Joints:
 - a. Submit method and type to Government for approval.
- E. Service Installation:
1. Corporation Stops:
 - a. Provide watertight connection with approved tapping machine.
 - b. Install under main pressure.
 - c. Place a double wrap of Teflon tape around the threads prior to installation.
 2. Curb Stop and Box:
 - a. Install at the location shown on the Drawings.
 - b. Verify that subgrade material is adequate to support the curb box assembly.
 - c. Install boxes plumb and centered over the tee head.
 - d. Verify that box remains plumb and properly aligned during backfill.
 - e. Adjust box cover to required grade.
 - f. Key all curb stops after backfill to ensure proper operation.
- F. Encasement:
1. Comply with AWWA C105.
 2. Wrap all pipe and fittings in the location shown on the Drawings.
 3. Clean all surfaces of pipe and appurtenances prior to wrapping.
 4. Provide sufficient slack to prevent damage during backfill.
 5. Provide minimum 6 inch overlap at joints.
 6. Secure overlap and joints with compatible adhesive tape.
 7. Repair damaged wrap with tape or polyethylene patch.

3.2 FIELD QUALITY CONTROL

- A. Perform the following tests upon completion of the system and prior to being placed into service:
1. Pressure and Leakage Test:
 - a. Perform pressure and leakage test in accordance with AWWA C600.
 - b. Test Pressure: 150 psi.
 - c. Test Duration: 2 hours.
 - d. Gage Requirements:
 - 1) Size: 4-1/2 inch dial.
 - 2) Range: 0 to 200 psi.
 - 3) Gradation: 2 psi.
 - 4) Accuracy: 1/2 percent.
 - e. Do not allow pressure to vary more than 5 psi during the test.
 - f. Do not allow pressure to vary more than 2 psi during the last hour of the test.
 - g. Allowable Leakage: One-half of the volume allowed by AWWA C600 in accordance with the following:

$$L = \frac{SD\sqrt{P}}{296,000}$$

L = Allowable Leakage in Gallons Per Hour
 S = Length of Pipe Tested in Feet
 D = Nominal Diameter of Pipe in Inches
 P = Average Test Pressure During Test in Pounds/Square Inch (Gage)

2. Testing Services:

- a. Perform separate pressure and leakage test on the services with the corporation stops open.
- b. Test Pressure: 100 psi.
- c. Allowable Leakage: None.
- d. At Contractor's option, service testing may be done concurrent with main testing.
- 3. Electrical Conductivity Test:
 - a. Perform electrical conductivity test to verify that electrical thawing of the system may be accomplished by Government.
 - b. Test Parameters:
 - 1) Perform test within 1 week after pressure testing.
 - 2) Perform test after back-filling is completed and while line is at normal operating pressure.
 - 3) Test Current: 350 amperes DC plus or minus 10 percent.
 - 4) Test Duration: 5 minutes.
 - 5) Test between hydrants in segments of convenient length.
 - c. Procedures:
 - 1) Furnish DC current source, cable and all required equipment of adequate capacity to accomplish the test.
 - 2) Clamp cables to hydrant flange bolts.
 - 3) Conduct test with hydrant in the open position and caps on.
 - 4) Measure current continuously throughout the test with a DC ammeter hooked on a cable lead.
 - 5) Start test at minimum current level and increase to test level.
 - 6) Drain hydrant and tighten caps after test.
 - d. Failure and Correction:
 - 1) Failure of a segment shall be determined by current measurements that are insufficient, intermittent or unsteady.
 - 2) Isolate and correct defective contact points as indicated by failed tests.
 - 3) Retest failed segments after correction.

3.3 DISINFECTION

- A. Disinfect all newly installed water mains, appurtenances and services in accordance with AWWA C651.
 - 1. Tablet or Continuous Feed Method:
 - a. Hold chlorine solution in pipe for a minimum period of 24 hours.
 - 1) Initial dosage: 250 ppm minimum.
 - 2) Residual dosage after hold period: 100 ppm minimum.
- B. Flush system within 24 hours after disinfection is completed.
 - 1. Maintain 0.2 ppm chlorine residual
- C. Sampling and Testing:
 - 1. After final flushing, obtain 2 sets of samples taken a minimum of 24 hours apart.
 - 2. Each sample set shall include:
 - a. One sample for every 1,200 feet of main.
 - b. One sample at each dead-end.
 - c. Ensure that 1 sample is obtained from each branch of main.
 - d. Minimum sample required: 2
 - 3. Perform coliform tests on each sample.
 - 4. Rechlorinate if any sample tests positive for coliform.

END OF SECTION 331100

Page Left Intentionally Blank

SECTION 333100
SANITARY SEWER SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Gravity sanitary sewer pipe.
 - 2. Sanitary manholes and appurtenances.
 - 3. Service connections.
 - 4. Service pipe.
 - 5. Riser pipe.
- B. Related Requirements:
 - 1. Section 333400 - Septic Systems

1.2 REFERENCES

- A. ANSI:
 - 1. A21.4 - Standard for Cement - Mortar Lining for Ductile Iron Pipe and Fittings
 - 2. A21.11 - Standard for Rubber - Gasket Joints for Ductile Iron Pressure Pipe and Fittings
- B. ASTM:
 - 1. C76 - Specification for Reinforced Concrete Pipe
 - 2. C361 - Specification for Reinforced Concrete Low Head Pressure Pipe
 - 3. C425 - Specification for Compression Joints for VCP and Fittings
 - 4. C478 - Specification for Precast Reinforced Concrete Manhole
 - 5. D2321 - Recommended Practice for Installation of Flexible Thermo-plastic Sewer Pipe
 - 6. D3034 - Specification for PVC Sewer Pipe and Fittings
 - 7. F477 - Elastomeric Seals for Joining Plastic Pipe
 - 8. F714 - Specification for PE Sewer Pipe and Fittings
- C. AWWA:
 - 1. C900 - Polyvinyl Chloride (PVC) Pressure Pipe, 4 inch through 12 inch for Water Distribution

1.3 SUBMITTALS

- A. Submit Shop Drawings for each manhole.
- B. Quality Assurance/Control Submittals:
 - 1. Submit Certificates of Compliance from manufacturers certifying that materials meet reference specifications listed in Article 1.02.
 - 2. Submit record of service connections weekly to Government.

1.4 HANDLING AND DELIVERY OF MATERIALS

- A. Inspect pipe and materials during unloading process and notify Government of cracked, flawed or otherwise defective material.

1.5 STAKING

Contractor shall provide necessary staking for all Work under this Section.

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS

- A. Provide the following:

Material	Class	Joint
PVC	SDR 35 ASTM D 1785 ASTM F477	Cemented

- B. Provide pipe and fittings of each material type from same manufacturer.
- C. Service Pipe Couplings:
 - 1. Dissimilar Pipe Material Connection:
 - a. Fernco, Inc., 1-piece eccentric series, or approved equal.
 - 2. PVC to PVC Connection:
 - a. PVC Stop or Repair Coupling, Gasket by gasket joint.

2.2 MANHOLES

- A. Precast Sections:
 - 1. ASTM C478.
 - 2. Cone: Eccentric.
 - 3. Pipe Joints: Gasketed, water-tight, ASTM C443.
- B. Covers and Frames:
 - 1. General:
 - a. Neenah R-1642 with solid lid or equal.
 - b. Lid shall have concealed pick holes and be labeled "SANITARY SEWER".
- C. Steps:
 - 1. Cast aluminum by Modern Metals Foundry (A-12).
 - 2. Polypropylene coated steel by MA Industries.
 - 3. Or approved equal.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Line and Grade: Provide means for accurately transferring line and grade from ground surface stakes to working point in trench.
- B. Water Stops: Provide in manholes as required to prevent infiltration into system.

3.2 CONSTRUCTION REQUIREMENTS

- A. Pipe Installation:
 - 1. Comply with ASTM D2321 for PVC installation.
 - 2. Inspect pipe for defects and cracks while suspended before lowering into trench.
 - 3. Place pipe bell at upstream end of pipe length.
 - 4. Install pipe from lower to higher invert elevation at a uniform slope between manholes.
 - 5. Place plug in end of incomplete piping at end of day and when Work stops.
 - 6. Provide watertight plugs at future connection plugs.
 - 7. When water is present in trench, seals are to remain in-place while trench is pumped completely dry.
 - 8. See Section 31 23 33 for pipe foundation and backfill.
 - 9. Maximum Allowable Deviation From Staked Grade:
 - a. Alignment: 0.30 feet.
 - b. Elevation: 0.02 percent.
 - 10. Provide tracer wire for sewer main installation, connect tracer wire at each cleanout for access.
- B. Manhole Installation:
 - 1. Place precast manhole base on compacted granular subgrade.
 - 2. Locate steps within 1 inch of vertical alignment and within 1 inch of required vertical spacing.
 - 3. Provide monolithic base for drop manholes.
 - 4. Maximum Allowable Deviation From Staked Grade:
 - a. Alignment: 0.30 feet.
 - b. Elevation: 0.03 feet.
- C. Service Pipe:
 - 1. Extend pipe to right-of-way OR easement line.
 - 2. Install pipe at minimum 1 percent to maximum 2 percent grade.
 - 3. Place gasketed plug at end of pipe.
 - 4. Mark end of service with a 4 inch by 4 inch by 8 foot timber set 4 feet below grade.
 - 5. Maintain a record of each service connection as follows to be submitted to Government at the end of each week:
 - a. Type of service connection.
 - b. Distance from downstream manhole.
 - c. Length of riser.
- D. Riser Pipe:
 - 1. Extend riser from service connection at 45 degree angle above horizontal to a point 11 feet below street grade.
 - 2. Install riser pipe against undisturbed trench wall.
 - 3. Place concrete collar around service connection as shown on Drawings.

3.3 FIELD QUALITY CONTROL

- A. Remove all dirt and foreign material from pipe interior prior to testing.
- B. Gravity Sewer Pipe:
 - 1. Pipe Diameter 27 Inches and Smaller: Air test.
 - 2. Pipe Diameter Larger Than 27 Inches: Infiltration test.
- C. Perform the following tests upon completion of sewer construction and prior to any external plumbing connections:
 - 1. Infiltration Test:
 - a. Manholes shall be watertight, with no leakage permitted.
 - b. Place 90 degree V-notch weirs in locations directed by Government to measure leakage in sewer lines.
 - c. Allowable leakage rate shall be 100 gallons/day/inch diameter/mile of sewer between any adjacent manholes.
 - d. Provide corrective measures for lines exceeding the allowable leakage rate.
 - 2. Air Test:
 - a. Place inflatable sewer stoppers in manhole at each end of reach to be tested.
 - b. Connect 1 end of an air hose to plug used for air inlet.
 - c. Connect other end of hose to portable air control equipment.
 - d. This equipment consists of valves and pressure gages used to control the rate air flows to the test section and to monitor air pressure inside the pipe.
 - e. Connect an air hose between compressor (or other source of compressed air) and control equipment.
 - f. Add air to pipe section. Monitor air pressure so pressure inside pipe does not exceed 5.0 psig.
 - g. When pressure reaches 4.0 psig, stop air supply so internal pressure is maintained for 2 minutes.
 - h. These 2 minutes allow time for air temperature to come to equilibrium with the pipe walls.
 - i. During this time check plugs with soap solution to detect any plug leakage. If plugs are found to leak, bleed off air, tighten plugs, and begin again by supplying air.
 - j. After temperature has been allowed to stabilize for 2 minutes, disconnect air supply and allow pressure to decrease to 3.5 psig.
 - k. At 3.5 psig, start stopwatch to determine time required for pressure to drop to 2.5 psig.
 - l. Provide corrective measures for any line not meeting requirements.
 - m. Test results are usually better if sewer pipe walls are damp at time of testing.
 - n. Time shall be equal to or greater than the allowable time shown in table at end of this Section.
 - 3. Deflection Test:
 - a. Perform on PVC pipe at least 30 days after trench backfill has been placed.
 - b. Perform test by pulling a mandrel through each line between manholes without aid of mechanical pulling devices.
 - c. Mandrel diameter: Minimum 95 percent of the base inside diameter of the pipe as follows:

Nominal Size (in.)	Base I.D.	5% Deflection Mandrel
4	3.874	3.68
6	5.742	5.46
8	7.665	7.28
10	9.563	9.08
12	11.360	10.79
15	13.897	13.20
18	16.975	16.13
21	20.004	19.01
24	22.481	21.36
27	25.326	24.06
30	28.639	27.21
33	32.224	30.61
36	35.808	34.02
42	40.401	38.38
48	46.094	43.79

- d. The line will be considered acceptable if mandrel can progress through line without binding.
- e. Provide corrective measures for lines not meeting these requirements.

Time Required for a 0.5 PSIG Pressure Drop for Size and Length of Pipe Indicated

1 Pipe Diameter (inches)	2 Minimum Time (minutes:seconds)	3 Length for Minimum Time (feet)	4 Time for Longer Length (seconds)	Specified Minimum for Length (L) Shown (minutes:seconds)							
				100 feet	150 feet	200 feet	250 feet	300 feet	350 feet	400 feet	450 feet
4	1:53	597	.190 L	1:53	1:53	1:53	1:53	1:53	1:53	1:53	1:53
6	2:50	398	.427 L	2:50	2:50	2:50	2:50	2:50	2:50	2:51	3:12
8	3:47	298	.760 L	3:47	3:47	3:47	3:47	3:48	4:26	5:04	5:42
10	4:43	239	1.187 L	4:43	4:43	4:43	4:57	5:56	6:55	7:54	8:54
12	5:40	199	1.709 L	5:40	5:40	5:42	7:08	8:33	9:58	11:24	12:50
15	7:05	159	2.671 L	7:05	7:05	8:54	11:08	13:21	15:35	17:48	20:02
18	8:30	133	3.846 L	8:30	9:37	12:49	16:01	19:14	22:26	25:38	28:51
21	9:55	114	5.235 L	9:55	13:05	17:27	21:49	26:11	30:32	34:54	39:16
24	11:20	99	6.837 L	11:24	17:57	22:48	28:30	34:11	39:53	45:35	51:17
27	12:45	88	8.653 L	14:25	21:38	28:51	36:04	43:16	50:30	57:42	64:54
30	14:10	80	10.683 L	17:48	26:43	35:37	44:31	53:25	62:19	71:13	80:07
33	15:35	72	12.926 L	21:33	32:19	43:56	53:52	64:38	75:24	86:10	96:57
36	17:00	66	15.384 L	25:39	38:28	51:17	64:06	76:55	89:44	102:34	115:23
42	19:74	57	20.942 L	34:54	52:21	69:49	87:15	104:42	122:10	139:37	157:04
48	22:67	50	27.352 L	45:35	68:23	91:11	113:58	136:46	159:33	182:21	205:09

4. For pressure-rated C-900 PVC Sewer pipes, perform the following tests upon completion of the system and prior to being placed into service:
 - a. Pressure and Leakage Test:
 - 1) Perform pressure and leakage test in accordance with AWWA C600.
 - 2) Test Pressure: 50 psi.
 - 3) Test Duration: 2 hours.
 - 4) Gage Requirements:

- a) Size: 4-1/2 inch dial.
- b) Range: 0 to 200 psi.
- c) Gradation: 2 psi.
- d) Accuracy: 1/2 percent.
- 5) Do not allow pressure to vary more than 5 psi during the test.
- 6) Do not allow pressure to vary more than 2 psi during the last hour of the test.
- 7) Allowable Leakage: One-half of the volume allowed by AWWA C600 in accordance with the following:

$$L = \frac{SD\sqrt{P}}{296,000}$$

L = Allowable Leakage in Gallons Per Hour

S = Length of Pipe Tested in Feet

D = Nominal Diameter of Pipe in Inches

P = Average Test Pressure During Test in Pounds/Square Inch (Gage)

END OF SECTION 333100

SECTION 333220
SANITARY LIFT STATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fiberglass tanks.
 - 2. Pumps.
 - 3. Controls.
 - 4. Cable.
 - 5. Sump level controls.
 - 6. Piping and valves.
 - 7. Power source.
- B. Related Sections:
 - 1. Section 312333 – Trench Excavation and Backfill
 - 2. Section 333400 – Sewage Force Mains

1.2 SUBMITTALS

- A. Submit Shop Drawings for grinder station and panel.
- B. Submit Certificates of Compliance as required under Article 1.3.

1.3 QUALITY ASSURANCE

- A. Provide certificates from manufacturers certifying that the following materials meet the respective requirements listed in Article 1.2:
 - 1. Pumps
 - 2. Controls and control panel
 - 3. Valves
 - 4. Sump level controls
 - 5. Access frame and cover
 - 6. Insulation pillow

1.4 REFERENCES

- A. ASTM D2583: Standard Test Method for Indentation Hardness of Rigid Plastics by Means of a Barcol Impressor
- B. ASTM D3753: Standard Specification for Glass-Fiber Reinforced Polyester Manholes and Wet wells
- C. AWWA C 950: Fiberglass Pressure Pipe

1.5 DELIVERY OF MATERIALS

- A. Inspect all pipe and materials during unloading process.
- B. Notify Engineer of any cracked, flawed or otherwise defective material.

- C. Remove all materials found to be unsatisfactory by Government from the Site.
- D. Store products subject to damage by elements in a suitable weathertight enclosure.

PART 2 - PRODUCTS

2.1 PUMP STATION

- A. Grinder pumping station system shall consist of:
 - 1. Grinder pumps – 5 inch diameter impeller
 - 2. Fiberglass NEMA4x control panel
 - 3. Float level control switches
 - 4. 48-inch diameter fiberglass basin – duplex
 - 5. 1-1/4" Schedule 40 stainless steel discharge piping
 - 6. Cast iron ball check valve(s)
 - 7. Bronze sealing flange with resilient o-ring
 - 8. Bronze gate valve with stainless steel operators
 - 9. 2" x 1.5" dia. Stainless steel bushing
 - 10. 2" stainless steel discharge hub
 - 11. Stainless steel guide rails
 - 12. Float rack and lifting cable

2.2 PUMP STATION TANK

- A. This specification is for the hand lay-up; chopped spray technique and filament wound methods for manufacturing of vertical underground fiberglass basins. Other methods of manufacturing shall not be acceptable.
- B. The resin used shall be of a commercial grade and shall be evaluated as a laminate by test or determined by previous service to be acceptable for the environment. The resins used may contain the minimum amount of fillers or additives required to improve handling properties. Up to 5 percent by weight of thixotropic agent, which will not interfere with visual inspection, may be added to the resin for viscosity control. Resins may contain pigments and dyes by agreement between fabricator and engineer, recognizing that such additions may interfere with visual inspection of laminate quality.
- C. The reinforcing material shall be a commercial grade of "E" type glass fiber having a coupling agent, which will provide a suitable bond between the glass reinforcement and the resin.
- D. The laminate shall consist of an inner surface, an interior layer, and a filament-wound structural exterior layer of laminate body.
- E. The inner surface shall be free of cracks and crazing with a smooth finish and with an average of not over two pits per square foot. Any pits found shall be less than 1/8 inch in diameter with not over 1/32 inch deep. Pits are to be covered with sufficient resin to avoid exposure of inner surface fabric. Some waviness shall be permissible as long as the surface is smooth and free of pits. Between 0.100 and 0.020 inches of resin-rich surface shall be provided.
- F. Minimum of 0.100 inch of the laminate next to the inner surface shall be reinforced with 30 percent by weight of chopped-strand fiber having fiber lengths from 0.5 to 2.0 inches.
- G. Subsequent reinforcement shall be continuous-strand roving fiberglass. The thickness of the filament-wound portion of the tank shell shall vary with the tank height to provide the aggregate strength necessary to meet the tensile and flexural requirements. If additional longitudinal strength is required, the use of other reinforcement, such a woven fabric, chopped-strand mat, or chopped strands shall be interspersed in the winding to provide additional strength. Glass content of this filament-wound structural layer shall be 50 to 80 percent by weight. The exterior surface shall be relatively smooth with no exposed fibers or sharp projections. Handwork finish shall be present to prevent fiber exposure.

- H. The tank wall must be designed to withstand wall collapse based on the assumption of hydrostatic type loading by backfill with a density of 120 lb./ft.³. For the tank bottom, subsequent reinforcement shall be of 1.5 oz./ft. 2 chopped strand fiber or woven roving to a thickness to withstand applicable hydrostatic uplift pressure, with a Luscher's safety factor of 2. In saturated conditions, the center deflection of any empty tank bottom shall be less than 3/8 inch (elastic deflection) and will not interfere with bottom pump mounting requirements nor rail system.
- I. The width of the first layer of joint overlay shall be 3 inches minimum. Successive layers shall uniformly increase in width to form a smooth contour laminate that is centered on the joint plus 1/2 inch. A highly filled resin paste may be placed in the crevices between joined pieces leaving a smooth surface for lay-up. The cured resin surface of the parts to be joined shall be roughened to expose glass fiber. This roughened area shall extend beyond the lay-up areas so that no reinforcement is applied to an unprepared surface. Surfaces shall be clean and dry before lay-up. The entire roughened area shall be coated with resin after joint overlay is made.
- J. The finished laminate shall be as free as commercially practicable from visual defect such as foreign inclusions, dry spots, air bubbles, pinhole, pimples, and delamination.
- K. The surfaces shall be relatively smooth; hand finish is acceptable, with no exposed fibers or sharp projections.
- L. The tank bottom shall extend past the tank walls so that the O.D. is approximately 4 inches larger in diameter than the O.D. of the sidewalls. This larger diameter shall serve as an anti-floatation flange.
- M. Stainless steel heli-coils shall be inserted in all bolt-holes of the top flange and shall be positively locked with threads and resin to prevent stripping.
- N. Installation instructions shall be laminated into the wall of each basin. No exceptions will be allowed.
- O. Tank shall be furnished with two EPDM grommet fittings to accept 6-inch PVC Schedule 40. The tank capacities shall be as shown on the Drawings.
- P. The tank wall and bottom must withstand the pressure exerted by saturated soil loading at maximum burial depth.
- Q. Duplex Station Cover:
 - 1. Cover shall be a one-piece skid plate aluminum cover with hinged hatch opening
 - 2. Sized to allow removal of pumps without entering the basin
 - 3. 2" mushroom vent
 - 4. Lockable
 - 5. Bolted to basin by stainless steel fasteners

2.3 PUMP

- A. General:
 - 1. Submersible centrifugal sewage grinder pumps.
 - 2. Pump shall be equipped with stainless steel nameplate.
- B. Operating Conditions
 - 1. Each pump shall be rated
 - a. 2 H.P.
 - b. 230 volts
 - c. 1 phase
 - d. 60 hertz
 - e. 3500 R.P.M.
 - 2. 20GPM @ 35FT TDH
- C. Construction:
 - 1. The pump shall be a centrifugal, submersible, grinder, wastewater type.

2. The pump volute, motor and seal housing shall be high quality gray cast iron, ASTM A-48, Class 30.
3. The pump discharge shall be fitted with a 1 1/4 inch NPT flange.
4. All external-mating parts shall be machined and Buna N Rubber O-ring sealed on a beveled edge.
5. Gaskets shall not be acceptable.
6. All fasteners exposed to the pumped liquids shall be 316 series stainless steel.

D. Electrical Power Cord:

1. Electrical power cord shall be SOW-A, water resistant 600 V, 60°C., UL and CSA listed and applied dependent on amp draw for size.
2. The single cord shall incorporate both power and sensor leads and shall have a minimum of seven (7) 12 gauge conductors.
3. 50 feet in length
4. The pump shall be protected with compression fitting and epoxy coated area at the power cord entry to the pump.
5. A separation between the junction box areas of the pump and the motor by a stator lead sealing gland or terminal board shall not be acceptable.
6. The power cable entry into the cord cap assembly shall first be made with a compression fitting.
7. Each individual lead shall be stripped down to bare wire, at staggered intervals, and each strand shall be individually separated.
8. This area of the cord cap shall then be filled with an epoxy compound potting which will prevent water contamination to gain entry even in the event of wicking or capillary attraction.
9. The power cord leads shall then be connected to the motor leads with extra heavy connectors having copper inserts with a crimped wire to wire connection, rather than a terminal board that allows for possible leaks.
10. The cord cap assembly shall be sealed with a Buna N Rubber O-ring on a beveled edge to assure proper sealing.

E. Motor:

1. The stator, rotor and bearings shall be mounted in a sealed submersible type housing. The stator windings shall have Class F insulation, (155°C or 311°F), and a dielectric oil filled motor, NEMA L design (1 Ø). Further protection shall be provided by on winding thermal sensors. Because air-filled motors do not dissipate heat as efficiently as oil-filled motors, they shall not be acceptable.
2. The pump and motor shall be specifically designed so that they may be operated completely submerged in the liquid being pumped. The pump shall not require cooling water jackets. Dependence upon, or use of, water jackets for supplemental cooling shall not be acceptable.
3. Stators shall be securely held in place with a removable end ring and threaded fasteners so they may be easily removed in the field without the use of heat or a press. Stators held by a heat shrink fit shall not be acceptable. Stators must be capable of being repaired or rewound by local motor service station. Units that require service only by the factory shall not be acceptable. No special tools shall be required for pump and motor disassembly.
4. Pump shall be equipped with heat sensors. The heat sensors shall be a low resistance, bi-metal disc that is temperature sensitive. It shall be mounted directly in the stator and sized to open at 120°C to 130°C and automatically reset at 30–35°C differential. The sensor shall be connected in series with the motor starter coil so that the starter is tripped if a heat sensor opens. The motor starter shall be equipped with overload heaters so all normal overloads are protected by external heater block.

F. Bearings and Shaft:

1. An upper single row ball radial bearing and a lower single row ball thrust bearing shall be provided. Bearings shall be permanently lubricated by the dielectric oil that fills the motor housing.
2. The shaft shall be machined from solid 400 series stainless steel and be designed with large diameters and minimum overhang to reduce shaft deflection and prolong bearing and seal life.

G. Seals and sensor:

1. The rotor and stator in the motor housing shall be separated and protected from the pumped liquid by an oil filled seal housing incorporating two type 21 carbon ceramic mechanical seals mounted in tandem.

2. The seal housing shall be equipped with a moisture sensing probe installed between the seals, and the sensing of moisture in the seal chamber shall be automatic, continuous, and not require the pump be stopped or removed from the wet well.
- H. Impeller:
1. The bronze impeller shall be designed for rough duty service.
 2. Five vane, semi-open design with hydrodynamic sealing vanes on the rear shroud.
 3. The impeller shall be of a non-overloading design and be factory or field trimmed to meet specific performance conditions.
 4. Wear or field trimming shall not deter the factory balance.
- I. Grinder Cutters:
1. The combination centrifugal pump impeller and grinder unit shall be attached to the common motor and pump shaft made of 416 stainless steel.
 2. The grinder unit shall be on the suction side of the pump impeller and discharge directly into the impeller inlet leaving no exposed shaft to permit packing of ground solids.
 3. The grinder shall consist of two stages.
 4. The cutting action of the second stage shall be perpendicular to the plane of the first cut for better control of the particle size.
 5. The grinder shall be capable of grinding all materials found in normal domestic sewage, including plastics, rubber, sanitary napkins, disposable diapers, and wooden articles into a finely ground slurry with particle dimensions no greater than 1/4 inch.
 6. Both stationary and rotating cutters shall be made of 440C stainless steel hardened to Rockwell 60C and ground to close tolerance.
 7. The upper (axial) cutter and stationary cutter ring shall be reversible to provide new cutting edges to double life.
 8. The stationary cutter ring shall be pressed into the suction opening of the volute and held in place by three (3) 300 series stainless steel screws.
 9. The lower (radial) cutter shall macerate the solids against the I.D. of the cutter ring and extrude them through the slots of the cutter ring.
 10. The upper (axial) cutter shall cut off the extrusions, as they emerge from the slots of the cutter ring to eliminate any roping effect which may occur in single stage cutting action.
 11. The upper (axial) cutter shall fit over the hub of the impeller and the lower (radial) cutter shall be slip fit and secured by means of peg and hole and rotate simultaneously with the rotation of the shaft and impeller.
 12. The grinding mechanism shall be locked to the shaft by a 300 series stainless steel countersunk washer in conjunction with a 300 series stainless steel flat head cap screw threaded into the end of the shaft.
- J. Painting:
1. The pump shall be painted after assembly, and testing, with a dark green water reducible air dry enamel.
 2. The paint shall be applied in one coat covering all exterior surfaces.
- K. Serviceability:
1. The complete rotating assembly shall be capable of being removed from the volute without disturbing discharge piping or volute. The motor housing, seal housing with seal plate and impeller still attached to the shaft shall be capable of being lifted out of the volute case from the top as one assembly.
- L. Testing:
1. Commercial testing shall be required and include the following:
 - a. The pump shall be visually inspected to confirm that it is built in accordance with the specification as to HP, voltage, phase and hertz.
 - b. The stator motor leads shall be tested for integrity using a megohmmeter at the highest setting.
 - c. Pump shall be allowed to run dry to check for proper rotation.
 - d. Discharge piping shall be attached; the pump submerged in water and amp readings shall be taken in each leg to check for an imbalanced stator winding. If there is a significant

difference in readings, the stator windings shall be checked with a bridge to determine if an unbalanced resistance exists. If so, the stator shall be replaced.

- e. The pump shall be removed from the water, megohmmeter tested again, dried and the motor housing filled with dielectric oil.

2.4 ACCESSORIES

A. Pump Guide Bars and Brackets:

1. Material: Schedule 40 stainless steel.
2. Diameter: As recommended by manufacturer.
3. Length: As required to extend from lower guide holder or discharge connection to upper guide holder mounted on the access frame.
4. Provide 2 guide bars for each pumping unit.
5. Attach intermediate support brackets to discharge piping at minimum 10-foot intervals.

B. Lifting device shall be stainless steel cable.

2.4 CONTROLS

A. General

1. Contractor shall furnish all labor, materials, equipment and incidentals required to provide duplex motor control panel as specified herein as shown on the project drawings.
2. The motor control panel shall be assembled and tested by a shop meeting U.L. Standard 508 for industrial controls.
3. The control panel shall comply with the NEC regulations and have a UL label AND BE MANUFACTURED BY THE PUMP MANUFACTURER OR THEIR AGENT TO INSURE PROPER OPERATION, suitability and assurance of experience in matching controls to motor and to insure single source responsibility for the equipment.
4. The panel shall contain all components required by the pump manufacture for starting and protection of the motor. Any features required by the pump manufacturer for warranty of the pump shall be included in the control panel.
5. The panel shall be equipped with alarm monitoring system that with notify service personnel in the event of failure via email or text messaging.
6. Basis of Design:
 - a. Control panels Model WWG-CL2 (duplex) as manufactured by SJE-Rhombus, Inc. for W.W. Goetsch Associates, Inc.

B. Construction

1. Controls for the pump shall be contained in a non-metallic enclosure meeting NEMA 4X requirements with a hinged outer door and neoprene gasket suitable for wall or post mounting.
2. Enclosure shall have provisions for padlocking.
3. A nameplate shall be permanently affixed to the panel and include the model number, voltage, phase, hertz, ampere rating and horsepower rating.
4. A warning label against electric shock shall be permanently affixed to the outer door
5. Green Pump run LED lights, and Red LED alarm indications, hand-off-auto buttons and transducer set points shall be provided on a touch pad screen located in an inner door.
6. The run lights and hand-off-auto switch shall be properly labeled as to function with icons.
7. Provide external red alarm light viewable from 360 degrees and a 85db alarm horn with external silence switch.
8. Incoming power shall be 230 volts, single phase, 60 hertz power.
9. Terminal blocks with box type lugs shall be supplied to terminate all wiring for floats and heat and seal sensors for the pump, if required.
10. The pump leads shall be terminated at the overload relay or at box type terminal blocks.
11. The terminal blocks for the transducer and back up float connections shall be on the pump controller.
12. Circuit breaker(s) shall be used to protect from line faults and to disconnect the pump(s) from the incoming power.
13. Circuit breakers shall be thermal magnetic and sized to meet NEC requirements for motor load.

14. IEC magnetic motor starters shall include a contactor with a minimum mechanical life of 3,000,000 operations and a minimum contact life of 1,000,000 operations.
 15. A definite purpose contactor shall not be acceptable.
 16. The magnetic starter shall include an adjustable solid state overload relay which is ambient temperature compensated.
 17. The overload relay shall have test and reset buttons.
 18. Control voltage shall be 120 VAC and may be accomplished by the means of a transformer or available line voltage.
 19. A control fuse and on/off switch shall protect and isolate the control voltage from the line.
 20. Wire ties shall be used to maintain panel wiring in neat bundles for maintenance and to prevent interference with operating devices.
 21. All wiring shall be color-coded to facilitate maintenance and repair of the control panel.
 22. Where a color is repeated, number coding shall be added. A schematic shall be permanently attached to the inside surface of the front door.
 23. All ground connections shall be made with ring tongue terminals and star washers to assure proper ground.
- C. Sump level controls
1. A touch pad pump controller shall be incorporated into the inner door of the control panel.
 2. An LED shall display transducer set points, run times, cycle times and alarms.
 3. A pressure transducer shall be supplied to control sump level and alarm signals.
 4. A single externally weighted non-mercury float switch shall be sealed in a solid polypropylene float for corrosion and shock resistance.
 5. The support wire shall have a heavy Neoprene jacket. This float switch shall provide for high water alarm and redundant pump run in the case of a transducer failure.
 6. Level switches and pressure transducer shall be fully adjustable from the surface.
- D. Duplex-Control Panel Features
1. Pressure transducer with 40' of cable.
 2. Float operated redundant high water alarm / pump run.
 3. 120V control alarm panel
 4. 240V pump power
 5. 12 – 18 amp adjustable solid state overload
 6. Pump fail alarm (alarm sounds when overload trips).
 7. Thermal cut out alarm manual reset
 8. Pump Seal Fail alarm and monitor.
 9. Transducer Fail Alarm.
 10. Pump Run Event Counter per pump.
 11. Pump Run Elapsed Time Meter per pump.
 12. 18" x 14" Thermoplastic Type 4X enclosure
 13. Duplex panel will operate two pumps individually or together.
 14. Provide pump alternation after every pump down cycle.
 15. Terminal blocks for pump, seal fail and thermal cut out sized for 12 AWG wire
 16. Lightning Arrestor
 17. Anti-Condensation Heater
 18. Battery backup of digital inputs
- E. Installation
1. Of control panel, pump cords, float switch, transducer and power will be by a licensed electrician per manufacture details, all local and NEC codes. Enclosures are suitable for wall or post mounting as required in the field.
- F. Warranty
1. Each duplex control panel shall incorporate a 2 year standard manufacturer warranty

2.5 CORROSION PROTECTION

- A. All materials exposed to wastewater shall have inherent corrosion protection; i.e., cast iron, fiberglass, stainless steel, PVC, or HDPE. Any exterior steel surfaces are to be suitably protected against corrosion.

2.6 SAFETY

- A. Grinder Pump shall be free from electrical and fire hazards as required in an industrial environment. As evidence of compliance with this requirement, the completely assembled and wired Grinder Pump in its tank shall be listed by Underwriters' Laboratories, Inc.
- B. Grinder Pump shall meet accepted standards for plumbing equipment for use in or near residences, shall be free from noise, odor or health hazards, and shall have been tested by an independent laboratory to certify its capability to perform as specified in either individual or low pressure sewer systems applications. As evidence of compliance with this requirement, the Grinder Pump shall bear the National Sanitation Foundation seal of approval.
- C. Complete grinder pump station, assembled-wired in tank shall be "UL" listed as unit for both residential and sewer system applications.

2.7 MANUFACTURER

- A. Equipment specified shall be the product of a company experienced in the design and manufacture of grinder pumps for specific use in low pressure sewage systems. The company shall submit detailed installation and user instructions for its products; submit evidence of an established service support program including complete parts and service manuals; and be responsible for maintaining a continuing inventory of grinder pump replacement parts.
- B. Factory certification shall be required for each pump with all pumps being factory tested using the basins and controls to be delivered and installed with each pump.

2.8 LIMITED WARRANTY BY MANUFACTURER

- A. The manufacturer shall offer a limited warranty guarantying its product to be free from defects in material and factory workmanship for a period of 2 years from date of installation, provided the product is properly installed, serviced and operated under normal conditions and according to the manufacturer's instructions. Repair or parts replacement required as a result of such defect will be made free of charge during this period upon return of the defective parts or equipment to the manufacturer of its nearest authorized service center. Warranty is to be submitted directly to the Owner. This is in addition to the installing Contractor's 2 year performance bond.

2.9 OPERATION AND MAINTENANCE MANUAL

- A. Contractor shall submit 3 copies of a complete operating, maintenance and emergency manual, prepared specifically for the pump motor and controls furnished for review and approval. Approved copies will be furnished to Owner, by Engineer, upon completion and acceptance of the work.

2.10 SPARE GRINDER PUMPS AND MISCELLANEOUS PARTS/TOOLS

- A. 1 spare grinder pump assembly which include the motor, pump, and grinding mechanism are to be furnished and delivered to Owner. Units are to be interchangeable with pump units supplied.
- B. 1 spare set of floats and transducers.
- C. Contractor shall supply 1 sets of specialized tools necessary to perform routine maintenance on the grinder pump units.

2.11 CONCRETE BALLAST

- A. Concrete:
 - 1. 4,000 psi concrete.
 - 2. Maximum Water/Cement Ratio: 0.45.
 - 3. Cement: ASTM C150, Type I.
 - 4. Aggregate:
 - a. Course: ASTM C33-5S.
 - b. Fine: ASTM C33.
 - c. Maximum Size:
 - 1) 1/5 the narrowest dimension of concrete member; nor.
 - 2) 1/3 the depth of slab; nor.
 - 3) 3/4 the clear spacing between reinforcement bars; nor.
 - 4) 1-1/2 inches (38mm).

PART 3 - EXECUTION

3.1 START UP

- A. The manufacturer shall provide the services of qualified factory trained technician(s) who shall inspect the placement and wiring of each station, perform field tests as specified herein, and instruct the Owner's personnel in the operation and maintenance of the equipment before the stations are accepted by the Owner.
- B. All equipment and materials necessary to perform testing shall be the responsibility of the Contractor. This includes, as a minimum, water in each basin (filled to a depth sufficient to verify the high level alarm is operating), and opening of all valves in the system. These steps shall be completed prior to the qualified factory trained technician(s) arrival on site.
- C. Upon completion of the installation, the authorized factory technician(s) will perform the following test on each station:
 - 1. Make certain the discharge shut off valve in the station is fully open.
 - 2. Turn On the alarm power circuit and verify the alarm is functioning properly.
 - 3. Turn On the pump power circuit, initiate the pump operation to verify automatic "on/off" controls are operative. The pump should immediately turn On.
 - 4. Consult the Manufacturer's Service Manual for detailed start-up procedures.
 - 5. Upon completion of the start-up and testing, the manufacturer shall submit to the Engineer the start up authorization form describing the results of the tests performed for each grinder pump station. Final acceptance of the system will not occur until authorization forms have been received for each pump station installed and any installation deficiencies corrected.

END OF SECTION 333220

Page Left Intentionally Blank

SECTION 333400
SEWAGE FORCE MAINS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes installation of sewage force main.
- B. Related Sections
 - 1. Section 312333 - Trench Excavation and Backfill
 - 2. Section 333100 - Sanitary Sewer Systems
 - 3. Section 333213 - Packaged Wastewater Pumping Station
- C. Method of Measurement:
 - 1. Measure by length in feet of each diameter along pipe centerline.
 - 2. Measure from point of connection at lift station to center of discharge manhole.
 - 3. No deduction for fittings.

1.2 REFERENCES

- A. ANSI:
 - 1. A21.4 - Standard for Cement - Mortar Lining for Ductile Iron Pipe and Fittings
 - 2. A21.11 - Standard for Rubber - Gasket Joints for Ductile Iron Pressure Pipe and Fittings
 - 3. A21.51 - Standard for Ductile Iron Pipe, Centrifugally Cast
 - 4. A21.53 - Standard for Ductile Iron Compact Fittings
- B. ASTM:
 - 1. D2241 - Specification for PVC Pressure-Rated Pipe

1.3 QUALITY ASSURANCE

- A. Provide certificates from manufacturers certifying that the following materials meet the referenced requirements:
 - 1. Pipe
 - 2. Fittings

1.4 DELIVERY OF MATERIALS

- A. Inspect all pipe and materials during the unloading process.
- B. Notify Government of any cracked, flawed, or otherwise defective material.
- C. Remove all materials found to be unsatisfactory by Government from the Site.

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS

- A. Provide:

Material	Class	Joint
Polyvinyl Chloride Pipe		Gasket
High Density Polyethylene		Welded

- B. Provide all pipe and fittings of each material type from the same manufacturer.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. Inspect pipe for defects and cracks while suspended.
- B. Remove all dirt and foreign material from pipe interior prior to lowering into trench.
- C. Install pipe at a depth to maintain 5 feet of cover from final surface elevation.
- D. Install pipe at the elevations and grades indicated by Drawings and field stakes.
- E. Pipe Foundation and Backfill Procedures: See Section 312333.
- F. Remove all dirt and foreign material from the pipe interior prior to testing.

3.2 FITTING INSTALLATION

- A. Anchor fittings by means of restrained joint devices installed according to manufacturer's recommendations.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests upon completion of force main construction and prior to connection to lift station.
1. Pressure Test:
 - a. Subject the entire length of force main to hydrostatic pressure test of 100 psi for a period of 1 hour.
 - b. Measure pressure at lowest pipe elevation.
 - c. Maintain constant pressure throughout test period.
 - d. Provide pumps, gages, connections and other necessary apparatus.
 2. Leakage Test:
 - a. Measure water volume required to maintain test pressure.

- b. Allowable leakage shall be determined by the formula:

$$L = \frac{SD\sqrt{P}}{133,200}$$

L = Allowable Leakage in Gallons

S = Length of Pipe Tested in Feet

D = Nominal Diameter of Pipe in Inches

P = Test Pressure in Pounds/Square Inch

- B. Provide corrective measures for any line exceeding allowable leakage.

END OF SECTION 333400

Page left intentionally blank

SECTION 334200
STORMWATER CONVEYANCE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Storm sewer systems
 - 2. Corrugated pipe and fittings.
 - 3. PVC pipe and fittings.
 - 4. Encasement for piping.
 - 5. Manholes.
 - 6. Catch basins.
 - 7. Stormwater inlets.
 - 8. Stormwater detention structures.
 - 9. Pipe culverts and culvert end sections

1.2 REFERENCES

- A. ASTM:
 - 1. A760 – Specification for Corrugated Metal Pipe
 - 2. A48 - Specification for Gray Iron Castings
 - 3. C76 - Specification for Reinforced Concrete Pipe
 - 4. C361 - Specification for Reinforced Concrete Low Head Pressure Pipe
 - 5. C443 - Specification for Joints for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets
 - 6. C478 - Specification for Precast Reinforced Concrete Manhole
 - 7. F477 - Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
 - 8. F667 - Standard Specifications for Large Diameter Corrugated Polyethylene Pipe and Fittings
- B. AASHTO
 - 1. M 36 - Galvanize steep and Aluminized steel CMP
 - 2. M 245 – Pre-coated galvanized steel CMP

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings:
 - 1. Catch basins and stormwater inlets. Include plans, elevations, sections, details, frames, covers, and grates.
 - 2. Stormwater Detention Structures: Include plans, elevations, sections, details, frames, covers, design calculations, and concrete design-mix reports.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show pipe sizes, locations, and elevations. Show other piping in same trench and clearances from storm drainage system piping. Indicate interface and spatial relationship between manholes, piping, and proximate structures.
- B. Profile Drawings: Show system piping in elevation. Draw profiles at horizontal scale of not less than 1 inch equals 50 feet (1:500) and vertical scale of not less than 1 inch equals 5 feet (1:50). Indicate manholes and piping. Show types, sizes, materials, and elevations of other utilities crossing system piping.
- C. Product Certificates: For each type of cast-iron soil pipe and fitting, from manufacturer.
- D. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic pipe in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.
- C. Inspect all pipe and materials during the unloading process.
- D. Notify Government of any cracked, flawed or otherwise defective material.
- E. Remove all materials found to be unsatisfactory by Government from the Site.

PART 2 - PRODUCTS

2.1 CORRUGATED PIPE AND FITTINGS

- A. Corrugated Drainage Pipe and Fittings AASHTO M 36 Type I:
- B. Piping in "Corrugated Pipe and Fittings" Paragraph below is available in 12 to 60. Joints are coupling type.
- C. Corrugated Soiltight Couplings: AASHTO M 36 and AASHTO M 245, corrugated, matching pipe and fittings.

2.2 CONCRETE

- A. General: Cast-in-place concrete in accordance with ACI 318, ACI 350, and the following:
 - 1. Cement: ASTM C150, Type II.
 - 2. Fine Aggregate: ASTM C33, sand.
 - 3. Coarse Aggregate: ASTM C33, crushed gravel.

4. Water: Potable.

B. Portland Cement Design Mix: 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A1064, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A615, Grade 60 (420 MPa) deformed steel.

2.3 CATCH BASINS

A. Standard Precast Concrete Catch Basins:

1. Description: ASTM C478, precast, reinforced concrete, of depth indicated, with provision for sealant joints.
2. Base Section: 6-inch minimum thickness for floor slab and 4-inch minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
3. Riser Sections: 4-inch minimum thickness, 48-inch diameter, and lengths to provide depth indicated.
4. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated. Top of cone of size that matches grade rings.
5. Joint Sealant: ASTM C990, bitumen or butyl rubber.
6. Adjusting Rings: Interlocking rings with level or sloped edge in thickness and shape matching catch basin frame and grate. Include sealant recommended by ring manufacturer.
7. Grade Rings: Include two or three reinforced-concrete rings, of 6- to 9-inch total thickness, that match 24-inch-diameter frame and grate.
8. Steps: Individual FRP steps; wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12- to 16-inch intervals. Omit steps if total depth from floor of catch basin to finished grade is less than 60 inches.
9. Pipe Connectors: ASTM C923, resilient, of size required, for each pipe connecting to base section.

B. Frames and Grates: ASTM A536, Grade 60-40-18, ductile iron designed for A-16 (AASHTO HS20-44), structural loading. Include flat grate with small-square or short-slotted drainage openings.

1. Size: 24 by 24 inches minimum unless otherwise indicated.
2. Grate Free Area: Approximately 50 percent unless otherwise indicated.

C. Frames and Grates: ASTM A536, Grade 60-40-18, ductile iron designed for A-16 (AASHTO HS20-44), structural loading. Include 24-inch ID by 7- to 9-inch riser with 4-inch-minimum width flange, and 26-inch-diameter flat grate with small square or short-slotted drainage openings.

1. Grate Free Area: Approximately 50 percent unless otherwise indicated.

PART 3 - EXECUTION

3.1 PREPARATION

A. Line and Grade:

1. Conform to lines, elevations, and grades shown on the Drawings.
2. Provide means for accurately transferring line and grade from ground surface stakes to the working point in the trench.

3.2 EARTHWORK

- A. Excavation, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.3 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings in accordance with manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of micro-tunneling.
- F. Install gravity-flow, non-pressure drainage piping in accordance with the following:
 1. Install piping pitched down in direction of flow.
 2. Install piping NPS 6 and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place concrete supports or anchors.
 3. Install piping with 24 inch- minimum cover.
 4. Install corrugated sewer piping in accordance with AASTHO M 36.
 5. Install PVC sewer piping in accordance with ASTM D2321 and ASTM F1668.

3.4 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, non-pressure drainage piping in accordance with the following:
 1. Join corrugated piping in accordance with AASHTO M 36 for coupled joints
 2. Join PVC corrugated sewer piping in accordance with ASTM D2321 for elastomeric-seal joints.
 3. Join dissimilar pipe materials with non-pressure-type flexible couplings.
- B. Join force-main pressure piping in accordance with the following:
 1. Join PVC pressure piping in accordance with AWWA M23 for gasketed joints.
 2. Join dissimilar pipe materials with pressure-type couplings.

- C. Culvert end section installation: Tie aprons to next three pipe sections using galvanized "U" bolt fasteners.

3.5 CATCH BASIN INSTALLATION

- A. Construct catch basins to sizes and shapes indicated.
- B. Set frames and grates to elevations indicated.

3.6 CONCRETE PLACEMENT

- A. Place cast-in-place concrete in accordance with ACI 318/ACI 318M.

3.7 IDENTIFICATION

- A. Materials and their installation are specified in Section 312000 "Earth Moving." Arrange for installation of green warning tape directly over piping and at outside edge of underground structures.
 - 1. Use warning tape or detectable warning tape over ferrous piping.
 - 2. Use detectable warning tape over nonferrous piping and over edges of underground structures.

3.8 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
 - 1. Submit separate reports for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 - 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 - 4. Reinspect and repeat procedure until results are satisfactory.

3.9 CLEANING

- A. Clean interior of piping of dirt and superfluous materials. Flush with potable water.

END OF SECTION 334200

Page left intentionally blank