

BEP FIT															
FIT WK 1		Monday	Tuesday			Wednesday			Thursday			Friday			
Day			Hrs	Day 1		Hrs	Day 2		Hrs	Day 3		Hrs	Brick Wrapper Test Day 4 (If Applicable)		
Morning	BEP Travel Day	Demonstration Day	0.5	Test Procedures Review	Demonstration Day/ Production Run	0.5	Review Daily Test Plan	Production Run Day	0.5	Review Daily Test Plan	Demonstration Day/ Production Run	0.5	Review Daily Test Plan		
			1.0	Visual inspection / walk-thru		3.0	Recovery verification Barcode Reader Cash-Pak Labelers (option to buy)		6.5	Production Run Speed Test Temperature Readings Package verification		0.5	Visual inspection / walk-thru		
			1.0	Fundamental System Set Up								0.5	Fundamental System Set Up		
			0.5	Demo - Element / Thermocouples Adjustment								1.5	components overview. -Seal bar -Oven -Cooling system -Labeler. - Fill Set up Roll change desmostration (ergonomics)		
			2.5	Components Overview. -Barcode reader -Seal bar -Oven -Cooling system -Compression Unit -Labeler. - Fill Set up Roll change desmostration (ergonomics) - Central Control Station		3.5	Speed Test Temperature Readings Package verification					0.5	Safety checks, interlocks		
			1.5	Safety checks, interlocks Jam and Error recovery		0.5	Drop Test		0.5	Drop Test		0.5	E-Stop Test Cool Down time Check		
			0.5	E-Stop Test Cool Down time Check								3.5	Production Run Brick Wrapper		
			0.5	Daily Debrief Meeting		0.5	Daily Debrief Meeting		0.5	Daily Debrief Meeting		0.5	Closing meeting		
Drop Test Paper															
Brick Wrap Unit.				Bank Note Cream Paper			Bank Note Cream Paper			Bank Note Cream Paper			Bank Note Cream Paper		
Materials Required		Bricks/ Cash Paks			80 Dummy Bricks - 20 Cash-Pak			160 Dummy Bricks - 40 Cash-Pak			320 Dummy bricks - 80 Cash-Paks			320 Bricks = 1 skid	
	Plastic Wrap			1 roll - blue plastic warp			1 roll - green plastic wrap			1 roll - green plastic wrap					
				unprinted labels			printed labels serial number			printed labels serial number					
	Labels						printed lables federal bank eagle			printed lables federal bank eagle					

BEP BAT														
BAT WK 1		Monday	Tuesday			Wenesday			Thursday			Friday		
Day		Production Run Day	Hrs	Day 2	Production Run Day	Hrs	Day 3	Production Run Day	Hrs	Day 4	Demonstration Day	Hrs	Day 5	
Morning	0.5		Review Daily Test Plan	0.5		Review Daily Test Plan	0.5		Review Daily Test Plan	0.5		Review Daily Test Plan		
	3.0		Recovery verification Barcode Readers Cash-Pak Labelers (Option to buy)	6.5		Production Run Speed Test Temperature Readings Package verification Cash-Pak Labelers (Option to buy)	6.5		Production Run 1600 SNI bricks 1600 Regular production Durability Package verification Cash-Pak Labelers (Option to buy)	0.5		Visual inspection / walk-thru		
										0.5		Fundamental System Set Up		
										1.5		components overview. -Seal bar -Oven -Cooling system -Labeler. - Fill Set up Roll change desmostration (ergonomics)		
Afternoon	4.0		Speed Test Temperature Readings Package Verification	0.5		Drop Test	0.5		Drop Test	0.5		Safety checks, interlocks		
										0.5		E-Stop Test Cool Down time Check		
										3.5		Production Run Brick Wrapper		
	0.5	Daily Debrief Meeting	0.5	Daily Debrief Meeting	0.5	Daily Debrief Meeting	0.5	Closing Meeting						
Materials Required	Bricks		3200 Bricks regular production \$100, \$20			1600 \$100 regular production- 400 Cash-Paks 1600 \$20 regular production - 400 Cash-Paks			1600 SNI bricks - 400 Cash-Paks 1600 Regular production - 400 Cash-Paks			1600 SNI bricks - 400 Cash-Paks		
	Plastic Wrap	1 roll - blue plastic warp	1 roll - blue plastic warp			1 roll - green plastic wrap			1 roll - green plastic wrap					
		unprinted	unprinted labels			1 roll - blue plastic wrap printed labels serial number			1 roll - blue plastic wrap printed labels serial number					
	Labels					printed lables federal bank eagle			printed labels federal bank eagle					