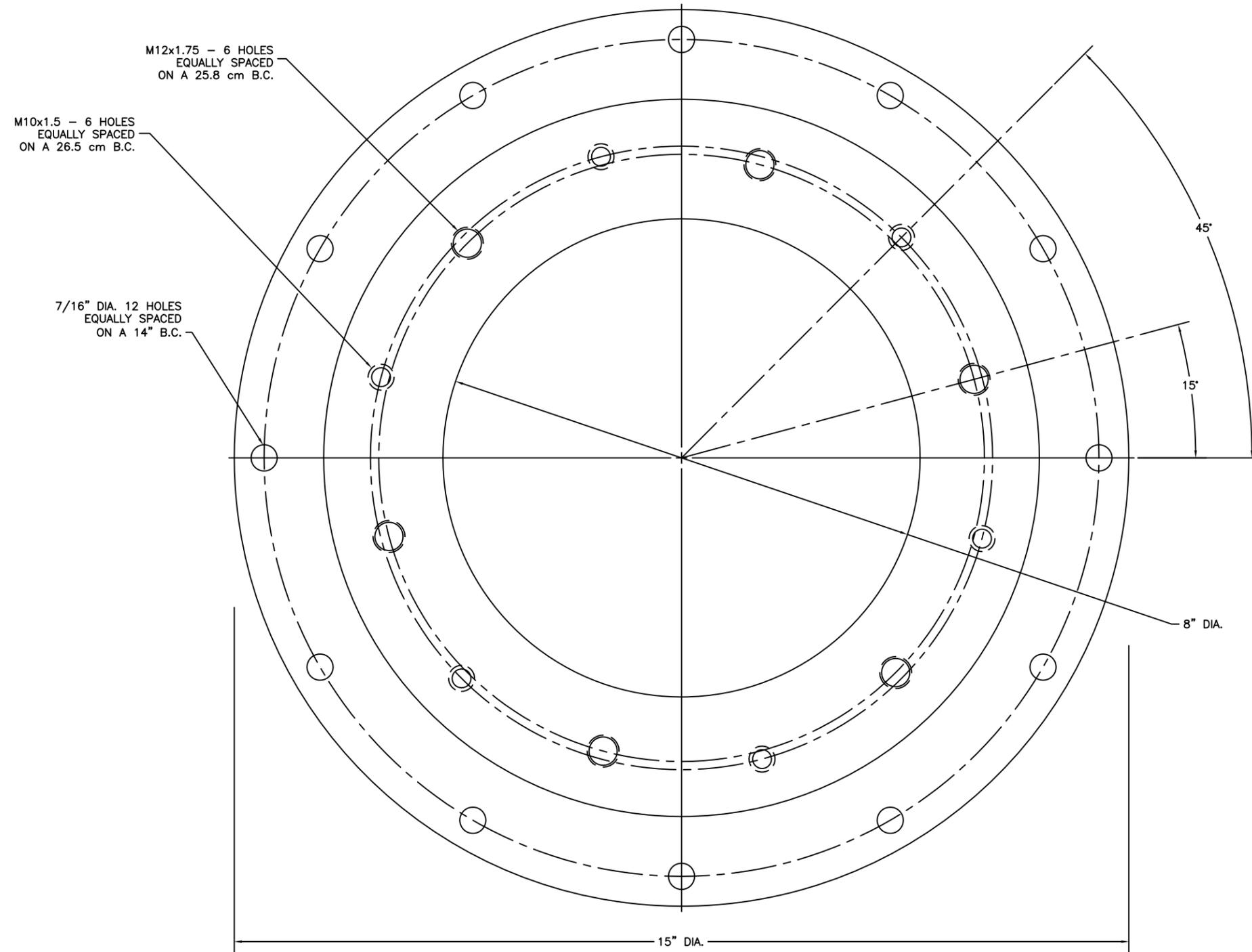


BILL OF MATERIALS				
ITEM NO.	NO. REQ.	DESCRIPTION	MATL.	REMARKS
1	1	ADAPTER PLATE	STAIN. STEEL	15" OD x 3/4 THK.

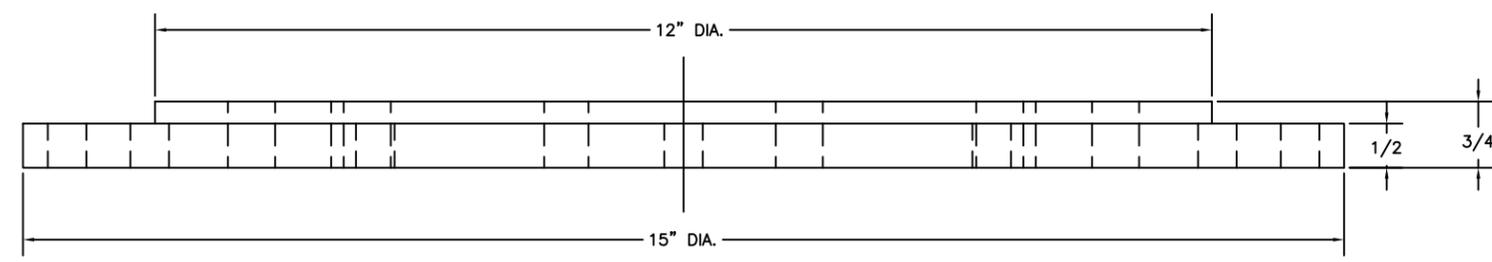
NOTES:

1. STAINLESS STEEL SHALL BE TYPE 316.
2. SURFACE GRIND BOTH SIDES TO PROMOTE GASKET SEALING.
3. CHAMFER EDGES TO REMOVE SHARP EDGES.



REV.	DATE	APPR.	DESCRIPTION	BY
F	10-4-16	WD	CHANGED TAPPED HOLE SIZE FROM M8X1.25 TO M10X1.5.	S.M.
E	6-9-15	WD	ADDED 6 EA M8X1.25 TAPPED HOLES ON TO 26.5 CM B.C. MODIFIED DRAWING TITLE.	S.M.
D	3-28-13	WD	MOD DRAWING TITLE	SM
C	1-20-10	WD	MOD CENTER HOLE DIM AND PLATE THK. ADDED SIDE VIEW	SM
B	10-27-09	WD	MOD DIM TO INNER HOLE	SM
A	8-28-03	WD	MOD DIM TO OUTER HOLES. ADDED NOTES 2 & 3.	SM

DESIGNED: S.M.	U.S. COAST GUARD	HEADQUARTERS
DRAWN: S.M.	CIVIL ENGINEERING	
TRACED:	7X20LIR	
CHECKED:	LANTERN	
REVIEWED BY:	ADAPTER PLATE	
SEAN McEVOY PROJECT ENGINEER	APPROVED: W. P. LAYNE	DATE: 10/03/02
REVIEWED BY:	CHIEF, OFFICE OF CIVIL ENGINEERING	
WAYNE DANZIK G-SEC-2B		
REVIEWED BY:		
HR CLEVELAND G-SEC-2		



① LANTERN ADAPTER PLATE
SCALE: FULL

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES. TOLERANCES: DIM. ±1/16" (±0.5mm) ANG. ±0.5°	DRAWING NUMBER 121182	REV. F
SCALE: FULL	SHEET 1 OF 1	