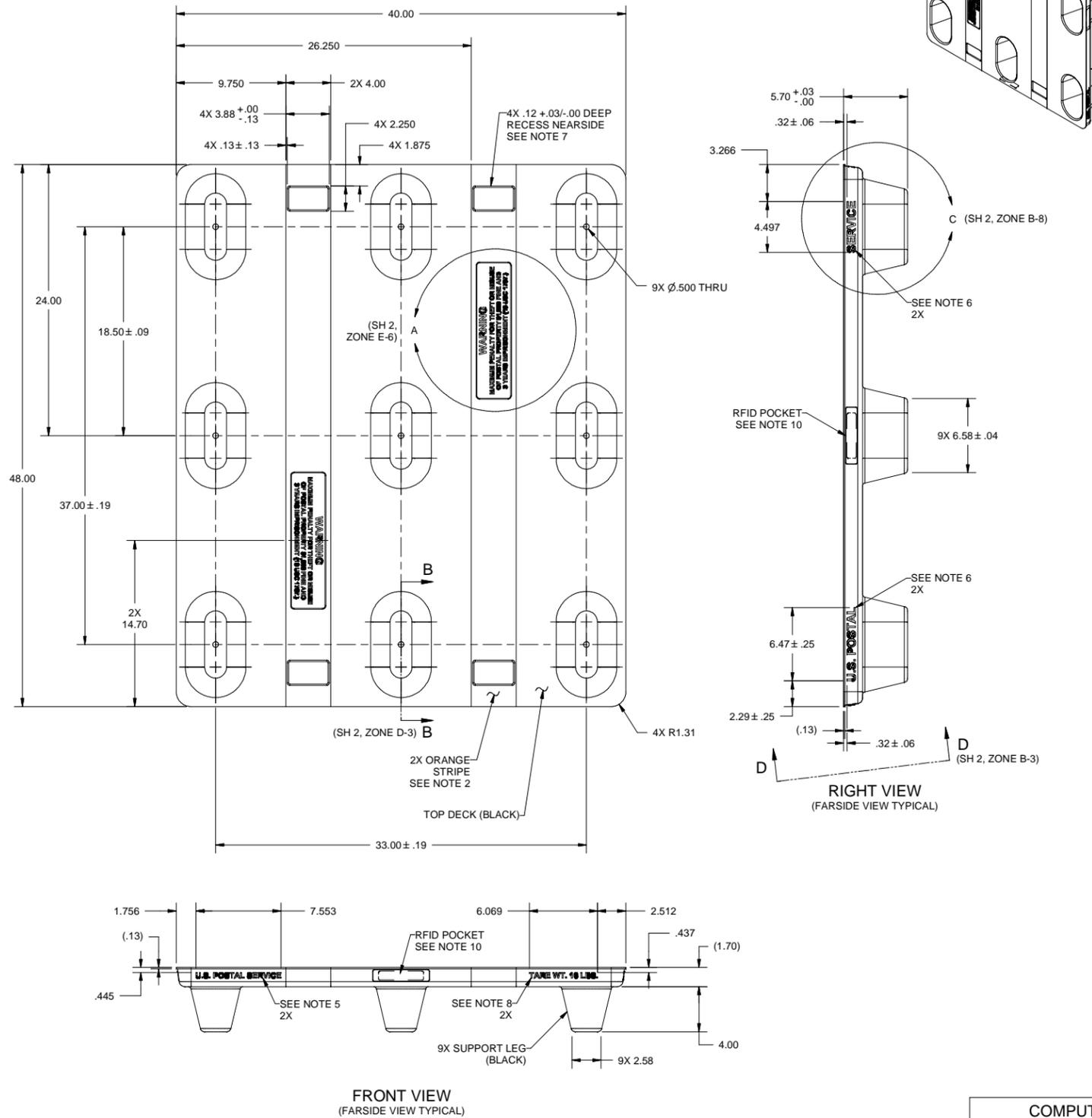
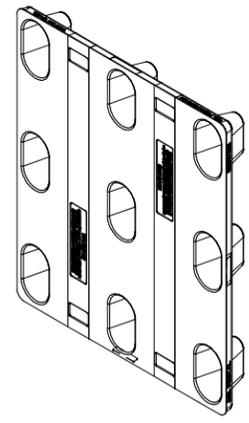


NOTES:

- THIS DRAWING PREPARED IN ACCORDANCE WITH THE STANDARDS LISTED IN ASME Y14.100, SECTION 2.
- MATERIAL AND COLOR: REFER TO USPS-P-4002.
- UNLESS OTHERWISE SPECIFIED ALL DRAFT ANGLES SHALL BE DETERMINED BY PALLET MANUFACTURER.
- THE MOLD FOR THE TOP DECK SURFACE SHALL BE SHOT PEENED TO CREATE AN IRREGULAR SURFACE IN ACCORDANCE WITH AMS 2430.
 - A. SHOT SIZE AND MATERIAL: ϕ .125 STEEL WITH A HARDNESS OF ROCKWELL C-60.
 - B. SHOT NOZZLE: ϕ .625
 - C. SHOT VELOCITY: 80±5 PSI
 - D. INTENSITY: .02-.22 INCHES AS MEASURED ON AN ALMEN TEST STRIP
 - E. LOCATION OF PEENING: 100% COVERAGE ON TOP DECK
- MOLD "US POSTAL SERVICE" AT POSITION SHOWN IN .50 HIGH UPPER CASE GOTHIC STYLE CHARACTERS. CHARACTERS SHALL BE CLEARLY LEGIBLE AND SHARPLY DEFINED.
- MOLD "US POSTAL" AND "SERVICE" AT POSITIONS SHOWN IN .75 HIGH UPPER CASE GOTHIC STYLE CHARACTERS. CHARACTERS SHALL BE CLEARLY LEGIBLE AND SHARPLY DEFINED.
- MOLD IDENTIFICATION DATA IN RECESSED AREAS ON TOP DECK SURFACE AS SHOWN IN .25 HIGH CHARACTERS. MANUFACTURER SHALL INSERT THE REQUIRED MARKINGS WITHIN THE PARENTHESIS.
 - (MANUFACTURER'S NAME)
 - (YEAR, MONTH MANUFACTURED)
 - (USPS CONTRACT NUMBER ())
 - (MATERIAL ())
 - (MOLD CAVITY IDENTIFICATION NUMBER ())
- MOLD TARE WEIGHT AT POSITION SHOWN IN .50 HIGH UPPER CASE GOTHIC STYLE CHARACTERS. CHARACTERS SHALL BE CLEARLY LEGIBLE AND SHARPLY DEFINED. CONTRACTOR SHALL DETERMINE THE TARE WEIGHT BY WEIGHING EACH PALLET AND ROUNDING OFF TO THE NEAREST POUND. THE MINIMUM WEIGHT FOR EACH PALLET PRIOR TO ROUNDING OFF SHALL BE 16 LBS.
- MOLD WARNING NOTICE IN RECESSED AREAS ON TOP DECK AS SHOWN IN UPPER CASE GOTHIC STYLE CHARACTERS (DETAIL A, SH 2, ZONE E-6). CHARACTERS SHALL BE CLEARLY LEGIBLE AND SHARPLY DEFINED.
- MOLD RECESSED POCKET ON ALL FOUR SIDES AT POSITION SHOWN (VIEW D-D, SH 2, ZONE B-3).



REVISIONS			
LTR	DESCRIPTION	DATE	APPROVAL
-	RELEASED/ECN400012		
A	SEE ECN400100	DB/DB 11/30/09	E. MASCALI



ENVELOPE DRAWING

COMPUTER AIDED DESIGN SYSTEM DRAWING
DO NOT REVISE MANUALLY

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES		SIGNATURE		DATE	
DECIMALS--xxx--± .25		DRAWN BY		12/2/2008	
FRACTIONS--1/16--± .125		CHECKED BY		12/31/2008	
ANGLES--1/4°--± 2°		APPROVED BY		12/31/2008	
REMOVE ALL BURRS & SHARP EDGES		PROJECT ENGINEER		12/31/2008	PALLET, NESTABLE, LIGHTWEIGHT
UNLESS OTHERWISE SPECIFIED		P. GRAU			
HOLE SIZE		TOLERANCE			
.750-.125		+.004-.002			
1.00-.250		+.005-.002			CAGE NO. 27085 SIZE E DWG NO. USPS2000235 SCALE: 1/4 DO NOT SCALE DRAWING SHEET 1 OF 2
1.50-.500		+.006-.002			
2.00-.750		+.008-.002			
2.50-1.000		+.010-.002			
3.00-1.500		+.012-.002			
3.50-2.000		+.015-.002			
4.00-2.500		+.020-.002			
4.50-3.000		+.025-.002			
5.00-3.500		+.030-.002			
5.50-4.000		+.035-.002			
6.00-4.500		+.040-.002			
6.50-5.000		+.045-.002			
7.00-5.500		+.050-.002			
7.50-6.000		+.055-.002			
8.00-6.500		+.060-.002			
8.50-7.000		+.065-.002			
9.00-7.500		+.070-.002			
9.50-8.000		+.075-.002			
10.00-8.500		+.080-.002			
10.50-9.000		+.085-.002			
11.00-9.500		+.090-.002			
11.50-10.000		+.095-.002			
12.00-10.500		+.100-.002			
12.50-11.000		+.105-.002			
13.00-11.500		+.110-.002			
13.50-12.000		+.115-.002			
14.00-12.500		+.120-.002			
14.50-13.000		+.125-.002			
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15.50-14.000		+.135-.002			
16.00-14.500		+.140-.002			
16.50-15.000		+.145-.002			
17.00-15.500		+.150-.002			
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18.50-17.000		+.165-.002			
19.00-17.500		+.170-.002			
19.50-18.000		+.175-.002			
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21.50-20.000		+.195-.002			
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22.50-21.000		+.205-.002			
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23.50-22.000		+.215-.002			
24.00-22.500		+.220-.002			
24.50-23.000		+.225-.002			
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25.50-24.000		+.235-.002			
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28.50-27.000		+.265-.002			
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29.50-28.000		+.275-.002			
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30.50-29.000		+.285-.002			
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34.00-32.500		+.320-.002			
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