



# FARGO VA HEALTH CARE SYSTEM

FARGO, NORTH DAKOTA

## Volume 2- Specifications EXPAND BUILDING 1 FOR PRIMARY CARE

### Construction Documents

PROJECT NO.: 437-315

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**VA**



**U.S. DEPARTMENT OF  
VETERANS AFFAIRS**

Veterans' Health Administration  
*Fargo VA Health Care System*

**SECTION 09 51 00**  
**ACOUSTICAL CEILINGS**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section Includes:
1. Acoustical units.
  2. Metal ceiling suspension system for acoustical ceilings.
  3. Adhesive application.

**1.2 RELATED REQUIREMENTS**

- A. Color, pattern, and location of each type of acoustical unit: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
1. A641/A641M-09a(2014) - Zinc-coated (Galvanized) Carbon Steel Wire.
  2. A653/A653M-15e1 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process.
  3. C423-09a - Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
  4. C634-13 - Terminology Relating to Environmental Acoustics.
  5. C635/C635M-13a - Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings.
  6. C636/C636M-13 - Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels.
  7. D1779-98(2011) - Adhesive for Acoustical Materials.
  8. E84-15b - Surface Burning Characteristics of Building Materials.
  9. E119-16 - Fire Tests of Building Construction and Materials.
  10. E413-16 - Classification for Rating Sound Insulation.
  11. E580/E580M-14 - Installation of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Subject to Earthquake Ground Motions.
  12. E1264-14 - Classification for Acoustical Ceiling Products.
- C. International Organization for Standardization (ISO):
1. ISO 14644-1 - Classification of Air Cleanliness.

**1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
  - 1. Show size, configuration, and fabrication and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Ceiling suspension system indicating manufacturer recommendation for each application.
  - 3. Installation instructions.
  - 4. Warranty.
- D. Samples:
  - 1. Acoustical units, 150 mm (6 inches) in size, each type.
    - a. Submit quantity required to show full color and texture range.
  - 2. Suspension system, trim and molding, 300 mm (12 inches) long.
  - 3. Colored markers for access service.
  - 4. Approved samples may be incorporated into work.
- E. Sustainable Construction Submittals:
  - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
  - 2. Biobased Content:
    - a. Show type and quantity for each product.
    - b. Show volatile organic compound types and quantities.
- F. Certificates: Certify each product complies with specifications.
  - 1. Acoustical units, each type.
- G. Qualifications: Substantiate qualifications comply with specifications.
- H. Operation and Maintenance Data:
  - 1. Care instructions for each exposed finish product.

**1.5 QUALITY ASSURANCE**

- A. Manufacturer Qualifications:
  - 1. Regularly manufactures specified products.
  - 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.

**1.6 DELIVERY**

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

**1.7 STORAGE AND HANDLING**

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

**1.8 FIELD CONDITIONS**

- A. Environment:
  - 1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
  - 2. Work Area Ambient Conditions: HVAC systems are complete, operational, and maintaining facility design operating conditions continuously, beginning 48 hours before installation until Government occupancy.
  - 3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

**1.9 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

**PART 2 - PRODUCTS**

**2.1 SYSTEM DESCRIPTION**

- A. Ceiling System: Acoustical ceilings units on exposed grid suspension systems.

**2.2 PRODUCTS - GENERAL**

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide acoustical units from one manufacturer.
  - 1. Provide each product exposed to view from one production run.
- C. Provide suspension system from same manufacturer.
- D. ASTM Class A Fire Rating (UL) Fire Resistive

**2.3 ACT1 - Acoustical Ceiling Tile**

- A. Wet Formed Mineral Fiber-Fissured
- B. Color: White
- C. NRC: 0.55
- D. CAC: 35
- E. Edge/Joint Detail: Angled Tegular

- F. Thickness: 5/8-inch.
- G. Modular Size: 24 X 24IN

#### 2.4 METAL SUSPENSION SYSTEM

- A. General: ASTM C635, heavy-duty system, except as otherwise specified.
  - 1. Suspension System: Provide the following:
    - a. Galvanized cold-rolled steel, bonderized.
  - 2. Main and Cross Runner: Use same construction Do not use lighter-duty sections for cross runners.
- B. Exposed Grid Suspension System: Support of lay-in panels.
  - 1. Grid Width: 22 mm (7/8 inch) minimum with 8 mm (5/16 inch) minimum panel bearing surface.
  - 2. Molding: Fabricate from the same material with same exposed width and finish.
  - 3. Finish: Baked-on enamel flat texture finish.
    - a. Color: To match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Suspension System Support of Metal Type V, VI, and VII Tiles: Concealed grid type with runners for snap-in attachment of metal tile (pans).
- D. Carrying Channels Secondary Framing: Cold-rolled or hot-rolled steel, black asphaltic paint finish, rust free.
  - 1. Weight per 300 m (per thousand linear feet), minimum:

Size		Cold-rolled		Hot-rolled	
mm	inches	kg	pound	kg	pound
38	1-1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

- E. Anchors and Inserts: Provide anchors or inserts to support twice the loads imposed by hangers.
  - 1. Hanger Inserts: Steel, zinc-coated (galvanized after fabrication).
    - a. Flush ceiling insert type:
      - 1) Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
      - 2) Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
      - 3) Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.

- F. Clips: Galvanized steel, designed to secure framing member in place.
- G. Tile Splines: ASTM C635.
- H. Wire: ASTM A641.
  - 1. Size:
    - a. Wire Hangers: Minimum diameter 2.68 mm (0.1055 inch).
    - b. Bracing Wires: Minimum diameter 3.43 mm (0.1350 inch).

## 2.5 ACCESSORIES

- A. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.
- B. Perimeter Seal: Vinyl, polyethylene or polyurethane open cell sponge material, density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
  - 1. Thickness: As required to fill voids between back of wall molding and finish wall.
  - 2. Size: Minimum 9 mm (3/8 inch) wide strip.
- C. Access Identification Markers: Colored markers with pressure sensitive adhesive on one side, plastic, 6 to 9 mm (1/4 to 3/8 inch) diameter.
  - 1. Color Code: Provide the following color markers for service identification:

Color	Service
Red	Engraved with white letters - with fire damper number
Green	Engraved with 'TMV' white letters
White	Engraved with black letters with VAV number
Yellow	Chilled Water and Heating Water
Orange	Ductwork: Fire Dampers
Blue	Ductwork: Dampers and Controls
Black	Gas: Laboratory, Medical, Air and Vacuum

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove existing acoustical panels and suspension system to permit new installation.
  - 1. Dispose of removed materials.

### 3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
  - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

### 3.3 ACOUSTICAL UNIT INSTALLATION

- A. Applications:
  - 1. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Layout acoustical unit as shown on drawings.
- C. Installation:
  - 1. Install acoustic tiles after wet finishes have been installed and solvents have cured.
  - 2. Install lay-in acoustic panels in exposed grid with minimum 6 mm (1/4 inch) bearing at edges on supports.
    - a. Install tile to lay level and in full contact with exposed grid.
    - b. Replace cracked, broken, stained, dirty, or tile.
  - 3. Tile in concealed grid upward access suspension system:
    - a. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
    - b. Make corners and arises full, and without worn or broken places.
    - c. Locate acoustical units providing access to service systems.
  - 4. Markers:
    - a. Install color coded markers to identify the various concealed piping, mechanical, and plumbing systems.
    - b. Attach colored markers to exposed grid on opposite sides of the units providing access.
    - c. Attach marker on exposed ceiling surface of upward access acoustical unit.
- D. Touch up damaged factory finishes.
  - 1. Repair painted surfaces with touch up primer.

### 3.4 CEILING SUSPENSION SYSTEM INSTALLATION

- A. General: Install according to ASTM C636.
  - 1. Use direct or indirect hung suspension system or combination of both.

2. Support a maximum area of 1.48 sq. m (16 sq. ft.) of ceiling per hanger.
  3. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
  4. Provide additional hangers located at each corner of support components.
  5. Provide minimum 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams; and steel beam unless furred system is shown.
  6. Provide main runners minimum 1200 mm (48 inches) in length.
  7. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.
- B. Direct Hung Suspension System: ASTM C635.
1. Support main runners by hanger wires attached directly to the structure overhead.
  2. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- C. Anchorage to Structure:
1. Concrete:
    - a. Install hanger inserts and wire loops required for support of hanger and bracing wire. Install hanger wires with looped ends through steel deck when steel deck does not have attachment device.
    - b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams.
  2. Steel:
    - a. Install carrying channels for attachment of hanger wires.
      - 1) Size and space carrying channels to support load within performance limit.
      - 2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.

- b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fireproofing is installed. Weld or use steel clips for beam attachment.
- D. Indirect Hung Suspension System: ASTM C635.
  - 1. Space carrying channels for indirect hung suspension system maximum 1200 mm (4 feet) on center. Space hangers for carrying channels maximum 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
  - 2. Support main runners by specially designed clips attached to carrying channels.

**3.5 CEILING TREATMENT**

- A. Moldings:
  - 1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
  - 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- B. Perimeter Seal:
  - 1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
  - 2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.

**3.6 CLEANING**

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed surfaces. Remove contaminants and stains.

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**SECTION 09 65 13  
RESILIENT BASE AND ACCESSORIES**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section Includes:
  - 1. Resilient base (RB) adhered to interior walls and partitions.
  - 2. Resilient stair treads (RST) adhered to interior stair treads.
  - 3. Sheet rubber flooring (SRF) adhered to interior stair landings.

**1.2 RELATED REQUIREMENTS**

- A. Sheet Flooring Integral Base: Section 09 65 16, RESILIENT SHEET FLOORING.
- B. Rubber Tile Flooring at Landings: Section 09 65 19, RESILIENT TILE FLOORING.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
  - F1344-15.....Rubber Floor Tile.
  - F1859-14e1.....Rubber Sheet Floor Covering without Backing.
  - F1860-14e1.....Rubber Sheet Floor Covering with Backing.
  - F1861-16.....Resilient Wall Base.
  - D4259-18.....Preparation of Concrete by Abrasion Prior to Coating Application.
- C. Federal Specifications (Fed. Spec.):
  - RR-T-650E (1994).....Treads, Metallic and Non-Metallic, Skid-Resistant.
- D. International Concrete Repair Institute (ICRI):
  - 310.2R-2013.....Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair.

**1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Description of each product.
  - 2. Adhesives and primers indicating manufacturer's recommendation for each application.
  - 3. Installation instructions.
- C. Samples:

1. Resilient Base: 150 mm (6 inches) long, each type and color.
2. Resilient Stair Treads: 150 mm (6 inches) long, each type and color.
3. Sheet Rubber Flooring: 300 mm (12 inches) square, each type and color.

D. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
2. Low Pollutant-Emitting Materials:
  - a. Stair Treads and Sheet Rubber Flooring: Submit Floor Score label.
  - b. Show volatile organic compound types and quantities.

E. Operation and Maintenance Data:

1. Care instructions for each exposed finish product.

**1.5 DELIVERY**

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

**1.6 STORAGE AND HANDLING**

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage when handling and during construction operations.

**1.7 FIELD CONDITIONS**

- A. Environment:
  1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
  2. Work Area Ambient Temperature Range: 21 to 27 degrees C (70 to 80 degrees F) continuously, beginning 48 hours before installation.
  3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

**1.8 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

**PART 2 - PRODUCTS**

**2.1 PRODUCTS**

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer and from one production run.

- C. Provide resilient stair treads and sheet rubber flooring from same manufacturer.

## **2.2 RESILIENT BASE**

- A. Resilient Base: 3 mm (1/8 inch) thick, 100 mm (4 inches) high.
  - 1. Type: TP thermoplastic rubber, Group 2 - layered with molded top. Style B-cove.

## **2.3 RESILIENT STAIR TREADS**

- A. Resilient Stair Treads: Rubber, skid-resistant abrasive strip nosing, 5 mm (3/16 inch) thick nosing wear surface tapered to 3 mm (1/8 inch) thick at riser.
  - 1. Fed. Spec. RR-T-650, Composition A, Type 2.
  - 2. Abrasive Strips: Design for access by visually impaired.
  - 3. Nosing: Flexible, accommodating angle between tread and riser; shape suiting sub-tread.
  - 4. Size: Single piece full stair tread width and depth.

## **2.4 PRIMER (FOR CONCRETE FLOORS)**

- A. Primer: Type recommended by adhesive manufacturer.

## **2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)**

- A. Leveling Compound: Provide products mixed with latex or polyvinyl acetate resins.

## **2.6 ADHESIVES**

- A. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.

## **PART 3 - EXECUTION**

### **3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove existing baseto permit new installation.
  - 1. Dispose of removed materials.
- D. Correct substrate deficiencies.
  - 1. Fill cracks, pits, and depressions with leveling compound.
  - 2. Remove protrusions; grind high spots.
  - 3. Apply leveling compound to achieve 3 mm (1/8 inch) in 3 m (10 feet) maximum surface variation.
- E. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
  - 1. Mechanically clean concrete floor substrate according to ASTM D4259.
  - 2. Surface Profile: ICRI Guideline No. 310.2R.

- F. Allow substrate to dry and cure.
- G. Perform flooring manufacturer's recommended bond, substrate moisture content, and pH tests.

### **3.2 INSTALLATION GENERAL**

- A. Install products according to manufacturer's instructions.
  - 1. When instructions deviate from specifications, submit proposed resolution for Contracting Officer consideration.

### **3.3 RESILIENT BASE INSTALLATION**

- A. Applications:
  - 1. Install resilient base in rooms scheduled on Drawings.
  - 2. Install resilient base on casework and locker toe spaces, and other curb supported fixed equipment.
  - 3. Extend resilient base into closets, alcoves, and cabinet knee spaces, and around columns within scheduled room.
- B. Lay out resilient base with minimum number of joints.
  - 1. Length: 600 mm (24 inches) minimum, each piece.
  - 2. Locate joints 150 mm (6 inches) minimum from corners and intersection of adjacent materials.
- C. Installation:
  - 1. Apply adhesive uniformly for full contact between resilient base and substrate.
  - 2. Set resilient base with hairline butted joints aligned along top edge.
- D. Field form corners and end stops.
  - 1. V-groove back of outside corner.
  - 2. V-groove face of inside corner and notch cove for miter joint.
- E. Roll resilient base ensuring complete adhesion.

### **3.4 RESILIENT STAIR TREAD INSTALLATION**

- A. Install resilient stair treads without joints on each stair tread substrate.
  - 1. Install full width resilient stair treads on each intermediate and floor landing.
  - 2. Caulk the joint where the stair treads meet the walls and risers.
- B. Apply adhesive uniformly for full contact between resilient stair tread and substrate.
  - 1. Roll resilient stair treads ensuring complete adhesion.

### **3.5 CLEANING**

- A. Remove excess adhesive before adhesive sets.

- B. Clean exposed resilient base, resilient stair treads, and sheet rubber flooring surfaces. Remove contaminants and stains.
  - 1. Clean with mild detergent. Leave surfaces free of detergent residue.
- C. Polish exposed resilient base to gloss sheen.

**3.6 PROTECTION**

- A. Prohibit traffic on resilient stair treads and sheet rubber flooring 72 hours, minimum, after installation.
- B. Protect products from construction traffic and operations.
  - 1. Cover resilient stair treads and sheet rubber flooring with reinforced kraft paper, and plywood or hardboard.
  - 2. Maintain protection until directed by Contracting Officer's Representative.
- C. Replace damaged products and re-clean.
  - 1. Damaged Products include cut, gouged, scraped, torn, and unbonded products.

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**SECTION 09 65 16  
RESILIENT SHEET FLOORING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

A. Section Includes:

1. Resilient sheet flooring (RSF) with chemically welded seams and integral cove base.
2. Linoleum welded seam sheet flooring (LIN) with heat welded seams and integral cove base.

**1.2 RELATED REQUIREMENTS**

- A. Color, Pattern and Texture: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Resilient Base over Base of Lockers, Equipment and Casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
  1. D4259-88(2012) - Abrading Concrete.
  2. E648-15e1 - Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source.
  3. E662-15a - Standard Test Method for Specific Optical Density of Smoke Generated by Solid Materials.
  4. F1303-04(2014) - Sheet Vinyl Floor Covering with Backing.
  5. F1860-14 - Rubber Sheet Floor Covering With Backing.
  6. F1913-04(2014) - Vinyl Sheet Floor Covering Without Backing.
- C. International Concrete Repair Institute (ICRI):
  1. 310.2R-13 - Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, and Polymer Overlays, and Concrete Repair.
- D. SCS Global Services (SCS):
  1. FloorScore.

**1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
  1. Show size, configuration, and fabrication and installation details.
- B. Manufacturer's Literature and Data:
  1. Description of each product.
  2. Application and Installation instructions.

3. Warranty.

C. Samples:

1. Sheet material, (12 inch by 12 inch), of each color and pattern with welded seam using specified welding rod 300 mm (12 inches) square for each type, pattern and color.
2. Cap strip and fillet strip, 300 mm (12 inches) for integral base.
3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
5. Edge strips: 150 mm (6 inches) long each type.
6. Primer: Pint container, each type.

D. Sustainable Construction Submittals:

1. Low Pollutant-Emitting Materials:
  - a. Sheet Flooring: Submit FloorScore label.

E. Certificates: Certify each product complies with specifications.

1. Heat welded seaming is manufacturer's prescribed method of installation.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Manufacturer with project experience list.
2. Installer with project experience list.

### 1.5 QUALITY ASSURANCE

A. Installer Qualifications: A company specializing in installation with minimum three (3) years' experience and employs experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program.

1. Regularly installs specified products and is approved by the manufacturer.

### 1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

**1.7 STORAGE AND HANDLING**

- A. Store products indoors in dry, weathertight conditioned facility.
- B. Protect products from damage during handling and construction operations.

**1.8 FIELD CONDITIONS**

- A. Environment:
  - 1. Work Area Ambient Temperature Range: Minimum 18 to 38 degrees C (65 to 100 degrees F) continuously, beginning 48 hours before installation. Maintain room temperature above 18 degrees C (65 degrees F) after installation.
  - 2. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

**1.9 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant resilient sheet flooring against material and manufacturing defects.
  - 1. Warranty Period: 2 years.

**PART 2 - PRODUCTS**

**2.1 SYSTEM PERFORMANCE**

- A. Sheet Flooring:
  - 1. Critical Radiant Flux: ASTM E648; 0.45 watts per sq.cm or more, Class I.
  - 2. Smoke Density: ASTM E662; less than 450.

**2.2 PRODUCTS - GENERAL**

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide vinyl sheet color and pattern from one production run.

**2.3 RESILIENT SHEET FLOORING**

- A. Resilient Sheet Flooring (RSF): ASTM F1913; Vinyl, without backing.
  - 1. Wear Surface: Smooth.
  - 2. Thickness: 2 mm (0.080 inches).
- B. Resilient Sheet Flooring (RSF): ASTM F1303; Type II, Grade 1, vinyl, with backing.
  - 1. Wear Surface: Smooth.
  - 2. Wear Layer Thickness: Minimum 0.51 mm (0.020 inches).

3. Total Thickness: 2 mm (0.080 inches).

C. Sheet Size: Provide maximum size sheet produced by manufacturer to minimize joints.

1. Minimum Width: 1200 mm (48 inches).

#### **2.4 WELDED SEAM SHEET FLOORING**

1. Wear Surface: Smooth.

2. Wear Layer Thickness: Minimum 1.0 mm (0.040 inches).

3. Total Thickness: 2 mm (0.080 inches).

B. Sheet Size: Provide maximum size sheet produced by manufacturer to minimize joints.

1. Minimum Width: 1200 mm (48 inches).

#### **2.5 ACCESSORIES**

A. Bonding Chemical: Flooring manufacturer's standard seam bonding chemical.

B. Welding Rod: Flooring manufacturer's standard, in color matching field color of sheet flooring.

C. Adhesives: Water resistant type recommended by flooring manufacturer to suit application.

D. Base Accessories:

1. Cove Fillet Strip: 19 mm (3/4 inch) radius fillet strip compatible with flooring material.

2. Cap Strip: Zero edge extruded flanged reducer strip compatible with flooring material approximately 25 mm (1 inch) exposed height with 13 mm (1/2 inch) flange.

E. Leveling Compound:

1. As recommended by flooring manufacturer.

F. Primer:

1. Type recommended by adhesive or flooring manufacturer.

G. Edge Strips:

1. Extruded aluminum, mill finish, mechanically cleaned.

2. 28 mm (1-1/8 inch) wide, 6 mm (1/4 inch) thick, bevel one edge to 3 mm (1/8 inch) thick.

3. Drill and counter sink edge strips for flat head screws. Space holes near ends and approximately 225 mm (9 inches) on center.

4. Fasteners: Stainless steel, type to suit application.

H. Sealant:

1. As specified in Section 07 92 00, JOINT SEALANTS.

2. Compatible with flooring.
- I. Polish: Type recommended by flooring manufacturer to suit application and anticipated traffic.

### **PART 3 - EXECUTION**

#### **3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove existing flooring to permit new installation.
  1. Do not use solvents for removing adhesives.
  2. Dispose of removed materials.
- D. Ensure interior finish work such as drywall finishing, concrete, ceiling work, and painting work is complete and dry before installation.
  1. Complete mechanical, electrical, and other work above ceiling line.
  2. Ensure heating, ventilating, and air conditioning systems are installed and operating in order to maintain temperature and humidity requirements.
- E. Correct substrate deficiencies.
  1. Fill cracks, pits, and dents with leveling compound.
  2. Grind, sand, or cut away protrusions. Grind high spots.
  3. Level flooring substrate to 3 mm (1/8 inch) maximum variation.
- F. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
  1. Mechanically clean concrete floor substrate according to ASTM D4259.
  2. Surface Profile: ICRI 310.2R CSP 3 to CSP 4.
- G. Perform flooring manufacturer's recommended bond, substrate moisture content, and pH tests.
- H. Broom or vacuum clean substrates immediately before flooring installation.
- I. Primer: Apply primer according to manufacturer's instructions.

#### **3.2 INSTALLATION - GENERAL**

- A. Install products according to manufacturer's instructions.
  1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

### **3.3 INSTALLATION OF FLOORING**

- A. Flooring Layout:
  - 1. Arrange pattern in one direction with pattern matched.
  - 2. Extend flooring wall-to-wall, under cabinets, casework, laboratory and pharmacy furniture, and other equipment for seamless flooring installation.
  - 3. Arrange sheets to minimize seams.
  - 4. Locate seams in inconspicuous and low traffic areas, minimum 150 mm (6 inches) away from parallel joints in flooring substrates.
- B. Match edges of flooring for color shading and pattern at seams.
- C. Install flooring flush with adjacent floor finishes.
- D. Extend flooring into toe spaces, door reveals, closets, and similar openings.
- E. Install flooring fully adhered to substrate.
  - 1. Air pockets or loose edges are not acceptable.
  - 2. Trim sheet materials tight to flooring penetrations; seal joints at pipe with waterproof sealant specified in Section 07 92 00, JOINT SEALANTS.
- F. Butt joints tight, without gaps and bulges.
- G. Installation of Edge Strips:
  - 1. Install edge strips at flooring terminations and transitions to other floor finishes.
  - 2. Locate edge strips under center lines of doors unless otherwise indicated.
  - 3. Set edge strips in adhesive and mechanically fasten to substrate.

### **3.4 INTEGRAL COVE BASE INSTALLATION**

- A. Set preformed fillet strip at floor intersection with walls and other vertical surfaces.
- B. Extend flooring over fillet strip and 150 mm (6 inches) up wall surface.
- C. Form straight or radius internal and external corners to suit Application.
- D. Adhere base to wall surface.
- E. Terminate base exposed top edge with cap strip. Seal cap strip to wall with sealant.
- F. Weld joints as specified for flooring.

**3.5 HEAT WELDING**

- A. Heat weld joints of flooring and base using welding rod.
- B. Rout joint, insert welding rod into routed space, and fuse flooring and welding rods for seamless, watertight installation.
  - 1. Fuse joints for seamless weld.
- C. Finish joints flush, free from voids, and recessed or raised areas.

**3.6 CHEMICAL WELDING**

- A. Chemically weld joints of flooring and base using bonding chemical.
  - 1. Avoid excess bonding chemical and damage to flooring surfaces.
- B. Apply bonding chemical to fuse flooring for seamless, watertight installation.
- C. Finish joints flush, free from voids, and recessed or raised areas.

**3.7 CLEANING**

- A. Remove excess adhesive before adhesive sets.
- B. Clean and polish materials.
- C. Vacuum floor thoroughly.
- D. Perform initial maintenance according to flooring manufacturer's instructions.
  - 1. Delay washing flooring until adhesive is fully set and welded joints can contain wash water.

**3.8 PROTECTION**

- A. Protect flooring from traffic and construction operations.
- B. Keep traffic off sheet flooring for minimum 24 hours after installation.
- C. Cover flooring with reinforced kraft paper, and plywood or hardboard.
- D. Remove protective materials immediately before acceptance.
- E. Repair damage.
- F. Apply polish to vinyl flooring.
- G. Buff flooring to uniform sheen.

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**SECTION 09 65 19**  
**RESILIENT TILE FLOORING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies the installation of luxury vinyl tile, rubber tile, and accessories required for a complete installation.

**1.2 RELATED WORK:**

- A. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.  
B. Color, Pattern and Texture for Resilient Tile Flooring and Accessories: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.  
B. Manufacturer's Literature and Data:  
1. Description of each product.  
2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers, and polish.  
3. Application, installation, and maintenance instructions.  
C. Samples:  
1. Tile: Each type, color, thickness and finish.  
D. Shop Drawings:  
1. Layout of patterns as shown on the construction documents.  
2. Edge strip locations showing types and detail cross sections.

**1.4 DELIVERY:**

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.  
B. Materials from containers which have been distorted, damaged or opened prior to installation are not acceptable.

**1.5 STORAGE:**

- A. Store materials in a clean, dry, enclosed space off the ground, protected from harmful weather conditions and at temperature and humidity conditions recommended by the manufacturer. Protect adhesives from freezing. Store flooring, adhesives, and accessories in the spaces where they will be installed for at least 48 hours before beginning installation.

**1.6 QUALITY ASSURANCE:**

A. Installer Qualifications: A company specializing in installation with minimum three (3) years' experience and employs experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program.

1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:

- a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
- b. Career long training.
- c. Manufacturer endorsed training.
- d. Fundamental journeyman skills certification.

C. Furnish product type materials from the same production run.

**1.7 WARRANTY:**

A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

**1.8 APPLICABLE PUBLICATIONS:**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

D2047-11.....Test Method for Static Coefficient of Friction of Polish-Coated Flooring Surfaces as Measured by the James Machine

D2240-05 (R2010).....Test Method for Rubber Property-Durometer Hardness

D4078-02 (R2008).....Water Emulsion Floor Finish

E648-14c.....Critical Radiant Flux of Floor Covering Systems Using a Radiant Energy Source

E662-14.....Specific Optical Density of Smoke Generated by Solid Materials

E1155/E1155M-14.....Determining Floor Flatness and Floor Levelness Numbers

F510/F510M-14.....Resistance to Abrasion of Resilient Floor Coverings Using an Abrader with a Grit Feed Method

- F710-11.....Preparing Concrete Floors to Receive Resilient  
Flooring
- F925-13.....Test Method for Resistance to Chemicals of  
Resilient Flooring
- F1344-12 (R2013).....Rubber Floor Tile
- F1700-13a.....Solid Vinyl Floor Tile
- F1869-11.....Test Method for Measuring Moisture Vapor  
Emission Rate of Concrete Subfloor Using  
Anhydrous Calcium Chloride
- F2170-11.....Test Method for Determining Relative Humidity  
in Concrete Floor Slabs Using in Situ Probes
- F2195-13.....Linoleum Floor Tile
- C. Code of Federal Regulation (CFR):
- 40 CFR 59.....Determination of Volatile Matter Content, Water  
Content, Density Volume Solids, and Weight  
Solids of Surface Coating
- D. International Standards and Training Alliance (INSTALL):

## **PART 2 - PRODUCTS**

### **2.1 PERFORMANCE REQUIREMENTS:**

- A. Provide adhesives, underlayment, primers, and polish recommended by resilient floor material manufacturer.
- B. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
- C. Smoke Density: Less than 450 per ASTM E662.
- D. Slip Resistance - Not less than 0.5 when tested with ASTM D2047.

### **2.2 RUBBER TILE:**

- A. Tile Standard: ASTM F1344, Class I-A, homogeneous rubber tile.
- B. Hardness: Manufacturer's standard hardness, measured using Shore, Type A durometer per ASTM D2240.
- C. Wearing Surface: Molded pattern.
  1. Molded-Pattern Figure: Raised discs.
- D. Thickness: 3.2 mm (0.125 inch).
- E. Size: 610 x 610 mm (24 x 24 inches).

### **2.5 LUXURY VINYL TILE:**

- A. ASTM F1700, Class III, Printed Film Vinyl Tile, Type B.
- B. Thickness: 12 mil (1/8 inch).
- C. Size: 39.3in x 5.91in.

**2.6 ADHESIVES:**

- A. Provide water resistant type adhesive for flooring as recommended by the manufacturer to suit substrate conditions. VOC content to be less than the 50 grams/L when calculated according to 40 CFR 59 (EPA Method 24). Submit manufacturer's descriptive data, documentation stating physical characteristics, and mildew and germicidal characteristics.

**2.7 PRIMER FOR CONCRETE SUBFLOORS:**

- A. Provide in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

**2.8 LEVELING COMPOUND FOR CONCRETE FLOORS:**

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

**2.9 POLISH AND CLEANERS:**

- A. Cleaners: As recommended in writing by floor tile manufacturer.
- B. Polish: ASTM D4078.

**2.10 MOULDING:**

- A. Provide tapered mouldings of clear anodized aluminum and types as indicated on the construction documents for both edges and transitions of flooring materials specified. Provide vertical lip on moulding of maximum 6 mm (1/4 inch). Provide bevel change in level between 6 and 13 mm (1/4 and 1/2 inch) with a slope no greater than 1:2.

**PART 3 - EXECUTION****3.1 ENVIRONMENTAL REQUIREMENTS:**

- A. Maintain flooring materials and areas to receive resilient flooring at a temperature above 20 degrees C (68 degrees F) for three (3) days before application, during application and two (2) days after application, unless otherwise directly by the flooring manufacturer for the flooring being installed. Maintain a minimum temperature of 13 degrees C (55 degrees F) thereafter. Provide adequate ventilation to remove moisture from area and to comply with regulations limiting concentrations of hazardous vapors.
- B. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

**3.2 SUBFLOOR TESTING AND PREPARATION:**

- A. Prepare and test surfaces to receive resilient tile and adhesive.

1. Remove existing resilient floor and existing adhesive.

- B. Prepare concrete substrates in accordance with ASTM F710.

### **3.3 INSTALLATION:**

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.

- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance is not acceptable.

- C. Tile Layout:

1. If layout is not shown on construction documents, lay tile symmetrically about center of room or space with joints aligned.
2. Vary edge width as necessary to maintain full size tiles in the field, no edge tile to be less than 1/2 the field tile size, except where irregular shaped rooms make it impossible.
3. Place tile pattern in the same direction; do not alternate tiles unless specifically indicated in the construction documents to the contrary.

- D. Application:

1. Adhere floor tile to flooring substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.
2. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.
3. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.
4. Roll tile floor with a minimum 45 kg (100 pound) roller.

- E. Seal joints at pipes with sealants in accordance with Section 07 92 00, JOINT SEALANTS.

- F. Installation of Edge Strips:

1. Locate edge strips under center line of doors unless otherwise shown on construction documents.
2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws.
3. Where tile edge is exposed, butt edge strip to touch along tile edge.

4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.
5. Caulk joint between flooring and door frames.

**3.4 CLEANING AND PROTECTION:**

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean flooring as recommended in accordance with manufacturer's printed maintenance instructions and within the recommended time frame. As required by the manufacturer, apply the recommended number of coats and type of polish and/or finish in accordance with manufacturer's written instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.
- E. When protective materials are removed and immediately prior to acceptance, replace damaged tile and mouldings, re-clean resilient materials.

**3.5 LOCATION:**

- A. Unless otherwise indicated in construction documents, install tile flooring, under areas where casework, and other equipment occur.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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**SECTION 09 68 00**  
**CARPETING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Section specifies carpet, molding, adhesives, and other items required for complete installation.

**1.2 RELATED WORK**

- A. Section 09 06 00, SCHEDULE FOR FINISHES: Manufacturer, Color and Style of Carpet and Edge Strip.
- B. Section 09 65 13, RESILIENT BASE AND ACCESSORIES: Resilient Wall Base.

**1.3 QUALITY ASSURANCE**

- A. Installer Qualifications: A company specializing in carpet installation with a minimum three (3) years' experience and employing experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program, and a valid OSHA 10 certification.
  - 1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:
    - a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
    - b. Career long training.
    - c. Manufacturer endorsed training.
    - d. Fundamental journeyman skills certification.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
  - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
  - 2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
- C. Samples:
  - 1. Carpet: "Production Quality" samples 305 x 305 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in Section 09 06 00, SCHEDULE FOR FINISHES.

- D. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.
- E. Installer's Qualifications.
- F. Manufacturer's warranty.

#### **1.5 DELIVERY AND STORAGE**

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's brand name, size, dye lot number and related information. Transport carpet to job site in a manner that prevents damage and distortion that might render it unusable. When bending or folding is unavoidable for delivery purposes, unfold carpet and lay flat immediately.
- B. Deliver adhesives in containers clearly labeled with manufacturer's brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well-ventilated area, protected from damage and soiling. Before installation, acclimate carpet to the atmospheric conditions of the areas in which it will be installed for 2 days prior to installation

#### **1.6 ENVIRONMENTAL REQUIREMENTS**

- A. Maintain areas in which carpeting is to be installed at a temperature between 18 - 35 degrees C (65 - 95 degrees F) with a maximum relative humidity of 65 percent for two (2) days before installation, during installation and for three (3) days after installation.
- B. Minimum Substrate Surface Temperature: 18 degrees C (65 degrees F) at time of installation.
- C. Three (3) days after installation, maintain minimum temperature of 10 degrees C (50 degrees F) for the duration of the contract.

#### **1.7 WARRANTY**

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their carpet for a minimum of ten (10) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

#### **1.8 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.

- B. American National Standards Institute (ANSI):
  - ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):
  - 16-04.....Colorfastness to Light
  - 134-11.....Electric Static Propensity of Carpets
  - 165-08.....Colorfastness to Crocking: Textile Floor Coverings-AATCC Crockmeter Method
  - 174-11.....Antimicrobial Activity Assessment of New Carpets
- D. ASTM International (ASTM):
  - D1335-17e1.....Tuft Bind of Pile Yarn Floor Coverings
  - D3278-20.....Flash Point of Liquids by Small Scale Closed-Cup Apparatus
  - D5116-17.....Determinations of Organic Emissions from Indoor Materials/Products
  - D5252-20.....Operation of the Hexapod Tumble Drum Tester
  - D5417-16.....Operation of the Vettermann Drum Tester
  - E648-19ae1.....Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source
- E. Code of Federal Regulation (CFR):
  - 40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating
- F. The Carpet and Rug Institute (CRI):
  - CIS.....Carpet Installation Standard
- G. International Standards and Training Alliance (INSTALL)
- H. International Organization for Standardization (ISO):
  - 2551-81.....Machine-Made Textile Floor Coverings
- I. U.S. Consumer Product and Safety Commission (CPSC):
  - 16 CFR 1630.....Surface Flammability of Carpets and Rugs

**PART 2 - PRODUCTS**

**2.1 CARPET**

A. Physical Characteristics:

Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing of pile yarn, spots or stains and other physical and manufacturing defects.

1.CPT-1

a. Construction: Level Patterned Loop

b. Face Fiber: Colorstrand SD Nylon

- c. Dye Method: Solution/Yarn
- d. Gauge: 1/12
- e. Stitches Per Inch: 9.3 (36.61 per 10cm)
- f. Pile Thickness: .100" (2.54mm)
- g. Tufted Yarn Weight: 24 ounces per square yard
- h. Density: 5,040; Weight Density: 70,565
- i. Primary Backing: EcoFlex Matrix
- j. Alternate backing: EcoFlex AIR
- k. Size: 24"x24"
- l. Installation Method: Monolithic
- m. Recycled Content: Contains Pre-Consumer Recycled Content
- n. Manufacture Location: USA
- o. NSF/ANSI-140 Certification: Gold
- p. CRI Green Label Plus ID: GLP1171
- q. Warranties: Lifetime Limited Carpet Tile, Lifetime Limited Colorfastness to Light, 10 Year Limited Colorfastness to Atmospheric Contaminants, 10 Year Limited Stain, Lifetime Static
- r. Radiant Panel (ASTM E-648): Class I Direct Glue
- s. Smoke Chamber (ASTM E-662): Less than 450 (flaming Mode)
- t. Methenamine Pill Test ASTM D-2859: Passes
- u. Dimensional Stability AACHEN Test: Passes
- v. Electrostatic Propensity (AATCC 134): Less than 3.5 KV

## **2.2 ADHESIVE AND CONCRETE PRIMER**

- A. Provide water resistant, mildew resistant, nonflammable, and nonstaining adhesives and concrete primers for carpet installation. Provide release adhesive for modular tile carpet as recommended by the carpet manufacturer. Provide adhesives flashpoint of minimum 60 degrees C (140 degrees F) in accordance with ASTM D3278.

## **2.3 SEAMING TAPE**

- A. Provide tape for seams as recommended by the carpet manufacturer for the type of seam used in installation.

## **2.4 EDGE STRIPS (MOLDING)**

- A. Metal:
  1. Utilize metal in corridors and where subject to cart traffic.
  2. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.

3. Floor flange not less than 38 mm (1-1/2 inches) wide, face not less than 16 mm (5/8 inch) wide.
4. Finish: Clear anodic coating unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Vinyl Edge Strip:

1. For use in low traffic areas. Beveled floor flange minimum 50 mm (2 inches) wide.
2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
3. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

EXECUTION

**2.5 SURFACE PREPARATION**

- A. As recommended by manufacturer.

**2.6 GENERAL INSTALLATION**

- A. Isolate area of installation from rest of building.
- B. Perform all work by manufacturer's approved installers. Conduct installation in accordance with the manufacturer's printed instructions and CRI CIS.
- C. Protect edges of carpet meeting hard surface flooring with molding and install in accordance with the molding manufacturer's printed instructions.
- D. Follow ventilation, personal protection, and other safety precautions recommended by the adhesive manufacturer. Continue ventilation during installation and for at least three (3) days following installation.
- E. Do not permit traffic or movement of furniture or equipment in carpeted area for 24 hours after installation.
- F. Complete other work which would damage the carpet prior to installation of carpet.
- G. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- H. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations. Bind or seal cut edge of sheet carpet. Use additional adhesive to secure carpets around pipes and other vertical projections.

**2.7 MODULAR TILE INSTALLATION**

- A. Install per CRI CIS, Adhesive Application.
- B. Lay carpet modules with pile in same direction unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

- C. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
- D. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

**2.8 EDGE STRIPS INSTALLATION**

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.
- C. Anchor vinyl edge strip to floor with adhesive. Apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

**2.9 PROTECTION AND CLEANING**

- A. Once a carpet installation is complete, clean up scrap materials and debris, and vacuum the area, using manufacturer-approved equipment. Inspect seams carefully for evenness and protruding backing yarns, and inspect the perimeter of the installation for an acceptable finished appearance.
- B. Protect installed carpet if furniture is being moved, by laying plywood, fiberboard or porous non-staining sheeting material for minimum time practical. Based on manufacturer guidelines, protect carpet from rolling or foot traffic. Protect against other materials or renovation or construction activities, including dust, debris, paint, contractor traffic, until it is ready for its final use.
- C. Do not move furniture or equipment on unprotected carpeted surfaces.
- D. Just before final acceptance of work, remove protection and vacuum carpet clean.

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**SECTION 09 91 00**  
**PAINTING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:
1. Prime coats which may be applied in shop under other sections.
  2. Prime painting unprimed surfaces to be painted under this Section.
  3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
  4. Painting ferrous metal (except stainless steel) exposed to view.
  5. Painting gypsum drywall exposed to view.
  6. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
  7. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
  8. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
  9. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

**1.2 RELATED WORK**

- A. Section 09 06 00, SCHEDULE FOR FINISHES: Type of Finish, Color, and Gloss Level of Finish Coat.
- B. Division 21 FIRE SUPPRESSION: Shop prime painting of steel and ferrous metals.
1. Paint exposed sprinkler pipes red to match existing.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Painter qualifications.

C. Manufacturer's Literature and Data:

1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.

D. Sample Panels:

1. After painters' materials have been approved and before work is started, submit sample panels showing each type of finish and color specified.
2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).
3. Attach labels to panel stating the following:
  - a. Federal Specification Number or manufacturers name and product number of paints used.
  - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
  - c. Product type and color.
  - d. Name of project.

E. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.

**1.4 DELIVERY AND STORAGE**

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
  1. Name of manufacturer.
  2. Product type.
  3. Batch number.
  4. Instructions for use.
  5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:

1. Federal Specification Number, where applicable, and name of material.
  2. Surface upon which material is to be applied.
  3. Specify Coat Types: Prime; body; finish; etc.
- C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

#### **1.5 QUALITY ASSURANCE**

- A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.
- B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

#### **1.6 SAFETY AND HEALTH**

- A. Apply paint materials using safety methods and equipment in accordance with the following:
1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.
- B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.
- C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:

- 1. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.
- 2. 29 CFR 1910.1000.
- 3. ACHIH-BKLT and ACGHI-DOC, threshold limit values.

**1.7 APPLICABLE PUBLICATIONS**

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

- B. American Conference of Governmental Industrial Hygienists (ACGIH):  
ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)  
ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)

C. ASME International (ASME):  
A13.1-07(R2013).....Scheme for the Identification of Piping Systems

D. Code of Federal Regulation (CFR):  
40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating

E. Commercial Item Description (CID):  
A-A-1272A.....Plaster Gypsum (Spackling Compound)

F. Federal Specifications (Fed Spec):  
TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)

- G. Master Painters Institute (MPI):
  - 1.....Aluminum Paint
  - 3.....Primer, Alkali Resistant, Water Based
  - 4.....Interior/ Exterior Latex Block Filler
  - 5.....Exterior Alkyd Wood Primer
  - 6.....Exterior, Latex for Exterior Wood Primer
  - 7.....Exterior Oil Wood Primer
  - 8.....Exterior Alkyd, Flat MPI Gloss Level 1
  - 9.....Exterior Alkyd Enamel MPI Gloss Level 6
  - 10.....Exterior Latex, Flat
  - 11.....Exterior Latex, Semi-Gloss
  - 15.....Exterior Latex, Low Sheen (MPI Gloss Level 3-4)
  - 17.....Primer, Bonding, Waterbased

- 18.....Organic Zinc Rich Primer
- 22.....Aluminum Paint, High Heat (up to 590% - 1100F)
- 23.....Primer, Metal, Surface Tolerant
- 27.....Exterior / Interior Alkyd Floor Enamel, Gloss
- 31.....Polyurethane, Moisture Cured, Clear Gloss
- 36.....Knot Sealer
- 39.....Primer, Latex, for Interior Wood
- 40.....Exterior, Latex High Build
- 42.....Textured Coating, Latex, Flat
- 43.....Interior Satin Latex, MPI Gloss Level 4
- 44.....Interior Low Sheen Latex, MPI Gloss Level 2
- 45.....Interior Primer Sealer
- 46.....Interior Enamel Undercoat
- 47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
- 48.....Interior Alkyd, Gloss, MPI Gloss Level 6
- 50.....Interior Latex Primer Sealer
- 51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
- 52.....Interior Latex, MPI Gloss Level 3
- 53.....Interior Latex, Flat, MPI Gloss Level 1
- 54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
- 59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low  
Gloss
- 60.....Interior/Exterior Latex Porch & Floor Paint, Low  
Gloss
- 66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC  
Approved)
- 67.....Interior Latex Fire Retardant, Top-Coat (ULC  
Approved)
- 68.....Interior/ Exterior Latex Porch & Floor Paint,  
Gloss
- 71.....Polyurethane, Moisture Cured, Clear, Flat
- 77.....Epoxy Cold Cured, Gloss
- 79.....Marine Alkyd Metal Primer
- 90.....Interior Wood Stain, Semi-Transparent
- 91.....Wood Filler Paste
- 94.....Exterior Alkyd, Semi-Gloss
- 95.....Fast Drying Metal Primer

- 98.....High Build Epoxy Coating
- 99.....Sealer, Water-based, for Concrete Floors
- 101.....Epoxy Anti-Corrosive Metal Primer
- 107.....Primer, Rust-Inhibitive, Water-based
- 108.....High Build Epoxy Coating, Low Gloss
- 113.....Elastomeric, Pigmented, Exterior, Water-based,  
Flat
- 114.....Interior Latex, Gloss
- 115.....Epoxy-Modified Latex, Interior Gloss (MPI gloss  
level 6)
- 118.....Dry Fall, Latex Flat
- 119.....Exterior Latex, High Gloss (acrylic)
- 134.....Galvanized Water Based Primer
- 135.....Non-Cementitious Galvanized Primer
- 138.....Interior High Performance Latex, MPI Gloss Level 2
- 139.....Interior High Performance Latex, MPI Gloss Level 3
- 140.....Interior High Performance Latex, MPI Gloss Level 4
- 141.....Interior High Performance Latex (SG) MPI Gloss  
Level 5
- 144.....Latex, Interior, Institutional Low Odor / VOC,  
(MPI Gloss Level 2)
- 145.....Latex, Interior, Institutional Low Odor / VOC,  
(MPI Gloss Level 3)
- 146.....Latex, Interior, Institutional Low Odor / VOC,  
(MPI Gloss Level 4)
- 151.....Light Industrial Coating, Interior, Water-based,  
(MPI Gloss Level 3)
- 153.....Light Industrial Coating, Interior, Water-based,  
(MPI Gloss Level 4)
- 163.....Exterior Water Based Semi-Gloss Light Industrial  
Coating, MPI Gloss Level 5
- 164.....Exterior, Water Based, Gloss, Light Industrial  
Coating, MPI Gloss Level 6

H. Society for Protective Coatings (SSPC):

- SSPC SP 1-82(R2004).....Solvent Cleaning
- SSPC SP 2-82(R2004).....Hand Tool Cleaning
- SSPC SP 3-28(R2004).....Power Tool Cleaning

SSPC SP 10/NACE No.2....Near-White Blast Cleaning

SSPC PA Guide 10.....Guide to Safety and Health Requirements

I. Maple Flooring Manufacturer's Association (MFMA):

J. U.S. National Archives and Records Administration (NARA):

29 CFR 1910.1000.....Air Contaminants

K. Underwriter's Laboratory (UL)

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS:**

- A. Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents.
- B. Provide products from Sherwin Williams or approved equal.
- C. Identity Markers Options:
  - 1. Pressure sensitive vinyl markers.
  - 2. Snap-on coil plastic markers.
- D. Interior Paint
  - 1. Interior Latex Primer Sealer
  - 2. Fast Drying Metal Primer.
  - 3. High Performance Latex.
  - 4. Interior Alkyd.
  - 5. Epoxy.

### **2.2 PAINT PROPERTIES:**

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.
- C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer and use only to recommended limits.
- D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:
  - 1. Flat Paints and Coatings: 50 gram/liter.
  - 2. Non-flat Paints and Coatings: 150 gram/liter.
  - 3. Dry-Fog Coatings: 400 gram/liter.
  - 4. Primers, Sealers, and Undercoaters: 200 gram/liter.

5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 gram/liter.
6. Zinc-Rich Industrial Maintenance Primers: 340 gram/liter.
7. Pretreatment Wash Primers: 420 gram/liter.
8. Shellacs, Clear: 730 gram/liter.
9. Shellacs, Pigmented: 550 gram/liter.

### **PART 3 - EXECUTION**

#### **3.1 JOB CONDITIONS:**

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
  1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
  2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.
- B. Atmospheric and Surface Conditions:
  1. Do not apply coating when air or substrate conditions are:
    - a. Less than 3 degrees C (5 degrees F) above dew point.
    - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
    - c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
  2. Maintain interior temperatures until paint dries hard.
  3. Do no exterior painting when it is windy and dusty.
  4. Do not paint in direct sunlight or on surfaces that the sun will warm.
  5. Apply only on clean, dry and frost-free surfaces except as follows:
    - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
    - b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.

**3.2 INSPECTION:**

- A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

**3.3 GENERAL WORKMANSHIP REQUIREMENTS:**

- A. Application may be by brush or roller.
- B. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.
- C. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.
- D. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.
- E. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.
- F. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.
- G. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.
- H. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

**3.4 SCHEDULE:**

- A. Interior walls and ceiling surfaces shall be painted in accordance with the following criteria over appropriate prime/sealer coat: No or Low VOC.
  - 1. All areas (except as noted): washable latex with eggshell finish.
  - 2. Public bathrooms, clean, soiled and soiled utility rooms: epoxy semi-gloss finish for wet surfaces.

**3.5 SURFACE PREPARATION:**

## A. General:

1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
  - a. Concrete: 12 percent.
  - b. Fiber-Cement Board: 12 percent.
  - c. Masonry (Clay and CMU's): 12 percent.
  - d. Gypsum Board: 12 percent.

## B. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish

with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.

- a. Fill flat head countersunk screws used for permanent anchors.
  - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
  5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

C. Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

**3.6 PAINT PREPARATION:**

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

**3.7 APPLICATION:**

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.

- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Apply by brush or roller.
- F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

### **3.8 PRIME PAINTING:**

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rabbets for face glazing of steel.
- E. Metals:
  - 1. Primer: As recommended by paint manufacturer for applications.
- F. Gypsum Board and Hardboard:
  - 1. Primer: As recommended by paint manufacturer for applications.
  - 2. Cold Curing Epoxy Primer for surfaces scheduled to receive Epoxy finish.

### **3.9 INTERIOR FINISHES:**

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Metal Work:
  - 1. Apply to exposed surfaces.
  - 2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
  - 3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
    - a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) unless specified otherwise.
    - b. Ferrous Metal over 94 degrees K (290 degrees F): Boilers, Incinerator Stacks, and Engine Exhaust Pipes: One (1) coat MPI 22 (High Heat Resistant Coating).
- C. Gypsum Board:
  - 1. One (1) coat of MPI 45 (Interior Primer Sealer).

2. Two (2) coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2).
3. Sealers:
  - a. MPI 31 (gloss) or MPI 71 (flat) thinned as recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.
  - b. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
  - c. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
  - d. Sand as specified.
4. Paint Finish:
  - a. One (1) coat of MPI 45 (Interior Primer Sealer).

### **3.10 REFINISHING EXISTING PAINTED SURFACES:**

- A. Clean, patch and repair existing surfaces as specified under "Surface Preparation". No "telegraphing" of lines, ridges, flakes, etc., through new surfacing is permitted. Where this occurs, sand smooth and re-finish until surface meets with COR's approval.
- B. Remove and reinstall items as specified under "General Workmanship Requirements".
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- H. Sand or dull glossy surfaces prior to painting.
- I. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

### **3.11 PAINT COLOR:**

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.

- B. For additional requirements regarding color see Articles, "REFINISHING EXISTING PAINTED SURFACE" and "MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE".
- C. Coat Colors:
  - 1. Color of priming coat: Lighter than body coat.
  - 2. Color of body coat: Lighter than finish coat.
  - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
  - 1. Paint to match color of casework where casework has a paint finish.
  - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

### **3.12 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:**

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified below.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in "BUILDING AND STRUCTURAL WORK FIELD PAINTING"; "Building and Structural Work not Painted".
- H. Color:
  - 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
  - 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:

- a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
- b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
- c. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.
- d. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.

### 3.13 IDENTITY PAINTING SCHEDULE:

1. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREVIATIONS
Blow-off		Green	White	Blow-off
Boiler Feedwater		Green	White	Blr Feed
A/C Condenser Water Supply		Green	White	A/C Cond Wtr Sup
A/C Condenser Water Return		Green	White	A/C Cond Wtr Ret
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Blue	White	Shop Air
Air-Instrument Controls		Green	White	Air-Inst Cont
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Green	White	H.P. _____*
High Pressure Condensate Return		Green	White	H.P. Ret _____*
Medium Pressure Steam		Green	White	M. P. Stm _____*
Medium Pressure Condensate Return		Green	White	M.P. Ret _____*
Low Pressure Steam		Green	White	L.P. Stm _____*
Low Pressure Condensate Return		Green	White	L.P. Ret _____*
High Temperature Water Supply		Green	White	H. Temp Wtr Sup
High Temperature Water				

Return		Green	White	H. Temp Wtr Ret
Hot Water Heating Supply		Green	White	H. W. Htg Sup
Hot Water Heating Return		Green	White	H. W. Htg Ret
Gravity Condensate Return		Green	White	Gravity Cond Ret
Pumped Condensate Return		Green	White	Pumped Cond Ret
Vacuum Condensate Return		Green	White	Vac Cond Ret
Fuel Oil - Grade	Brown		White	Fuel Oil-Grade
(Diesel Fuel included under Fuel Oil)				
Boiler Water Sampling		Green	White	Sample
Chemical Feed		Green	White	Chem Feed
Continuous Blow-Down		Green	White	Cont. B D
Pumped Condensate		Green	White	Pump Cond
Pump Recirculating		Green	White	Pump-Recirc.
Vent Line		Green	White	Vent
Alkali		Orange	Black	Alk
Bleach		Orange	Black	Bleach
Detergent		Yellow	Black	Det
Liquid Supply		Yellow	Black	Liq Sup
Reuse Water		Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	White	C.W. Dom
Hot Water (Domestic)				
Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr
Ice Water				
Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret
Reagent Grade Water		Green	White	RG
Reverse Osmosis		Green	White	RO
Sanitary Waste		Green	White	San Waste
Sanitary Vent		Green	White	San Vent
Storm Drainage		Green	White	St Drain
Pump Drainage		Green	White	Pump Disch
Chemical Resistant Pipe				
Waste		Orange	Black	Acid Waste
Vent		Orange	Black	Acid Vent
Atmospheric Vent		Green	White	ATV
Silver Recovery		Green	White	Silver Rec
Oral Evacuation		Green	White	Oral Evac
Fuel Gas		Yellow	Black	Gas
Fire Protection Water				
Sprinkler	Red	Red	White	Auto Spr
Standpipe	Red	Red	White	Stand
Sprinkler	Red	Red	White	Drain

2. See Sections for methods of identification, legends, and abbreviations of the following:

a. Conduits containing high voltage feeders over 600 volts:

Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS /

Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS /

Section 28 05 28.33, CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.

2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.

3. Locate not more than 6096 mm (20 feet) on center on corridor sides of partitions, and with a least one (1) message per room on room side of partition.

4. Use semi-gloss paint of color that contrasts with color of substrate.

**3.14 PROTECTION CLEAN UP, AND TOUCH-UP:**

A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.

B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

- - - E N D - - -

**SECTION 10 14 00**  
**SIGNAGE**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies ADA compliant interior signage for room numbers, directional signs, code required signs and temporary signs.

**1.2 RELATED WORK**

- A. Division 26, ELECTRICAL Lighted EXIT signs for egress purposes are specified under and Electrical Work.

**1.3 QUALITY ASSURANCE**

- A. Manufacturer's Qualifications: Provide signage that is the product of one manufacturer, who has provided signage as specified for a minimum of three (3) years. Submit manufacturer's qualifications.
- B. Installer's Qualifications: Minimum three (3) years' experience in the installation of signage of the type as specified in this Section. Submit installer's qualifications.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 00, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- B. Interior Sign Samples: Sign panels and frames, with letters and symbols, for each sign type.
1. Sign Panel, 203 x 254 mm (8 x 10 inches), with letters.
  2. Color samples of each color, 152 x 152 mm (6 x 6 inches. Show anticipated range of color and texture.
  3. Sample of typeface, arrow and symbols in a typical full-size layout.
- C. Manufacturer's Literature:
1. Showing the methods and procedures proposed for the anchorage of the signage system to each surface type.
  2. Manufacturer's printed specifications and maintenance instructions.
- D. Sign Location Plan, showing location, type and total number of signs required.
- E. Shop Drawings: Scaled for manufacture and fabrication of sign types. Identify materials, show joints, welds, anchorage, accessory items, mounting and finishes.
- F. Full size layout patterns for dimensional letters.
- G. Manufacturer's qualifications.
- H. Installer's qualifications.

**1.5 DELIVERY AND STORAGE**

- A. Deliver materials to job in manufacturer's original sealed containers with brand name marked thereon. Protect materials from damage.
- B. Package to prevent damage or deterioration during shipment, handling, storage and installation. Maintain protective covering in place and in good repair until removal is necessary.
- C. Deliver signs only when the site and mounting services are ready for installation work to proceed.
- D. Store products in dry condition inside enclosed facilities.

**1.6 WARRANTY**

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

**1.7 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
  - 611-14.....Anodized Architectural Aluminum
  - 2603-13.....Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels
- C. American National Standards Institute (ANSI):
  - A117.1-09.....Accessible and Usable Buildings and Facilities
- D. ASTM International (ASTM):
  - A36/A36M-19.....Carbon Structural Steel
  - A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
  - A666-15.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
  - A1011/A1011M-18a.....Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
  - B36/B36M-18.....Brass Plate, Sheet, Strip, and Rolled Bar
  - B152/B152M-19.....Copper Sheet, Strip, Plate, and Rolled Bar
  - B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate

- B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate  
(Metric)
- B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Shapes, and Tubes
- B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Shapes, and Tubes (Metric)
- C1036-16.....Flat Glass
- C1048-18.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated  
and Uncoated Glass
- C1349-17.....Architectural Flat Glass Clad Polycarbonate
- D1003-13.....Test Method for Haze and Luminous Transmittance  
of Transparent Plastics
- D4802-16.....Poly(Methyl Methacrylate) Acrylic Plastic Sheet
- E. Code of Federal Regulation (CFR):
- 40 CFR 59.....Determination of Volatile Matter Content, Water  
Content, Density Volume Solids, and Weight  
Solids of Surface Coating
- F. Federal Specifications (Fed Spec):
- MIL-PRF-8184F.....Plastic Sheet, Acrylic, Modified.
- MIL-P-46144C.....Plastic Sheet, Polycarbonate
- G. National Fire Protection Association (NFPA):
- 70-14.....National Electrical Code

## **PART 2 - PRODUCTS**

### **2.1 SIGNAGE GENERAL**

- A. Provide signs of type, size and design shown on the construction documents.
- B. Provide signs complete with lettering, framing and related components for a complete installation.
- C. Provide graphics items as completed units produced by a single manufacturer, including necessary mounting accessories, fittings and fastenings.
- D. Do not scale construction documents for dimensions. Verify dimensions and coordinate with field conditions. Notify Contracting Officer Representative (COR) of discrepancies or changes needed to satisfy the requirements of the construction documents.
- E. Refer to Drawing Sheets for room sign locations and numbers (Types 'D' and 'D1'), indicated with room number tag and leader pointing to sign

locations at entrances to rooms requiring signs. Refer to Drawing Sheets for fire extinguisher locations, indicated with 'F.E.C.' or 'F.E.' requiring Type 'F' signs."

- F. Signs complete with lettering, framing and related components for a complete installation.
- G. Sign panels and frames of dark bronze Cocoa Gloss-24B plastic equal to color manufactured by Scott Plastics Co., except where special colors are specified. Color of frames shall match existing.
- H. Signs shall be ADA compliant, and shall be provided with Plastic frames with square corners.

## **2.2 INTERIOR SIGN MATERIALS**

- A. Match existing signage types and materials.
- B. Aluminum:
  - 1. Sheet and Plate: ASTM B209M (B209).
  - 2. Extrusions and Tubing: ASTM B221M (B221).
- C. Cast Acrylic Sheet: MIL-PRF-8184F; Type II, class 1, Water white non-glare optically clear. Matt finish water white clear acrylic shall not be acceptable.
- D. Polycarbonate: MIL-P-46144C; Type I, class 1.
- E. Vinyl: Premium grade 0.1 mm (0.004 inch) thick machine cut, having a pressure sensitive adhesive and integral colors.
- F. Adhesives:
  - 1. Adhesives for Field Application: Mildew-resistant, non-staining adhesive for use with specific type of panels, sheets, or assemblies; and for substrate application as recommended in writing by signage manufacturer.
  - 2. Adhesives to have VOC content of 50g/L or less when calculated according to 40 CFR 59, (EPA Method 24).
- G. Typography: Comply with VA Signage Design Manual and Tier 1 Graphic Standards.
  - 1. Type Style: Helvetica Medium and Helvetica Medium Condensed. Initial caps or all caps, as indicated in Sign Message Schedule.
  - 2. Arrow: Comply with graphic standards in construction documents.
  - 3. Letter spacing: Comply with graphic standards in construction documents.
  - 4. Letter spacing: Comply with graphic standards in construction documents.

5. Provide text, arrows, and symbols in size, colors, typefaces and letter spacing shown in construction documents. Text shall be a true, clean, accurate reproduction of typeface(s). Text shown in construction documents is for layout purposes only; final text for signs is listed in Sign Message Schedule.

### **2.3 INTERIOR SIGN TYPES**

- A. Conform to the VA Signage Design Manual, Tier 1 Graphic Standards and VA station standards.
- B. Provide sliding rail, frame, insert and frame, and/or curved frame components to match existing system.
- C. Component System Signs:
  1. Provide interior sign system as follows:
    - a. Match existing station signage system.
    - b. Interchangeable system that allows for changes of graphic components of the installed sign, without changing sign in its entirety.
    - c. Provide sign system comprised of following primary components:
 

Rail Back: Horizontal rails, spaced to allow for uniform, modular sizing of sign types.

      - 1) Rail Insert: Mount to back of Copy Panels to allow for attachment to Rail Back.
      - 2) Copy Panels: Fabricate of ABS, phopolymer, acrylic, aluminum, or stainless steel materials to allow for different graphic needs.
      - 3) End Caps: Interlock to Rail Back to enclose and secure changeable Copy Panels.
      - 4) Joiners and Accent Joiners: To connect separate Rail Backs together.
      - 5) Top Accent Bars: To provide decorative trim cap that encloses the top of sign.
    - d. Provide rail back, rail insert and end caps in anodized extruded aluminum.
    - e. Provide signs in system that are convertible in the field to allow for enlargement from one (1) size to another in height and width through use of joiners or accent joiners, which connect rail back panels together blindly, providing a butt joint between copy panels. Connect accent joiners to rail backs with a visible

- 3 mm (1/8") horizontal rib, flush to the adjacent copy insert surfaces.
- f. Provide sign configurations as indicated on construction documents that vary in width from 228 mm (9 inches) to 2032 mm (80 inches), and have height dimensions of 50 mm (2 inches), 76 mm (3 inches), 152 mm (6 inches), 228 mm (9 inches) and 305 mm (12 inches). Height that can be increased beyond 305 mm (12 inches), by repeating height module in full or in part.
2. Provide rail back functions as internal structural member of sign. Fabricate of 6063T5-extruded aluminum, anodized black.
    - a. Fabricate to accept an extruded aluminum or plastic insert on either side, depending upon sign type.
    - b. Provide components that are convertible in field to allow for connection to other rail back panels.
    - c. Provide mounting devices including wall mounting for screw-on applications, wall mounting with pressure sensitive tape, freestanding mount, ceiling mount and other mounting devices as needed.
  3. Provide rail insert functions as mounting device for copy panels on to the rail back. The rail insert mounts to the back of the copy panel with adhesive suitable for attaching particular copy insert material.
    - a. Provide copy panels that slide or snap into the horizontal rail back.
  4. Provide copy panels that accept various forms of copy and graphics, and attach to the rail back with the rail insert. Provide copy panels fabricated of ABS plastic with integral color or an acrylic lacquer finish acrylic.
    - a. Provide copy panels that are interchangeable by sliding horizontally from either side of sign, and to other signs in system of equal or greater width or height.
    - b. Provide materials that are cleanable without use of special chemicals or cleaning solutions.
    - c. Copy Panel Materials.
      - 1) ABS Inserts: 2.3 mm (.090 inches) extruded ABS plastic core with .07 mm (.003 inches) acrylic cap bonded during extrusion/texturing process.
        - a) Pressure bonded to extruded rail insert with adhesive.

- b) Background Color: Integral or painted in acrylic lacquer.
  - c) Finished: Texture pattern.
- 2) Photopolymer Inserts: 3.2 mm (.125 inches) phenolic photo polymer with raised copy etched to 2.3 mm (.0937 inches), bonded to an ABS plastic or extruded aluminum insert with adhesive.
  - a) Background Color: Painted, acrylic enamel.
- 3) Changeable Paper/ Insert Holder: Extruded insert holder with integral rail insert for connection with structural back panel in 6063T5 aluminum with a black anodized finish.
  - a) Inserts into holder are paper with a clear 0.76 mm (.030 inches) textured cover.
  - b) Background Color: Painted, acrylic lacquer.
- 4) Acrylic - 2 mm (.080 inches) non-glare acrylic.
  - a) Pressure bonded to extruded rail insert using adhesive.
  - b) Background Color: Painted in acrylic lacquer or acrylic enamel.
- 5) Extruded 6063T5 aluminum with a black anodized finish insert holder with integral rail insert for connection with structural back panel to hold 0.76 mm (.030 inches) textured polycarbonate insert and a sliding tile which mounts in the inset holder and slides horizontally.
- 5. End Caps: Extruded using 6063T5 aluminum with a black anodized finish. End caps interlock with rail back with clips to form an integral unit, enclosing and securing the changeable copy panels, without requiring tools for assembly.
  - a. Interchangeable to each end of sign and to other signs in signage system of equal height.
  - b. Provide mechanical fasteners that can be added to the end caps that will secure it to rail back to make sign tamper resistant.
- 6. Joiners: Extruded using 6063T5 aluminum with a black anodized finish. Rail joiners connect rail backs together blindly, providing a butt joint between copy inserts.
- 7. Accent Joiners: Extruded using 6063T5 aluminum with a mirror polished finish. Connect joiner and rail backs together with a visible 3 mm (.125 inches) horizontal rib, flush to the adjacent copy panel surfaces.

8. Top Accent Rail: Extruded rail using 6063T5 aluminum with a mirror polished finish that provides a 3.2 mm (.125 inches) high decorative trim cap. Cap butts flush to adjacent copy panel and encloses top of rail back and copy panel.
9. Typography:
  - a. Vinyl First Surface Copy (non-tactile): Applied vinyl copy.
  - b. Subsurface Copy Inserts: Textured 1 mm (.030 inches) clear polycarbonate face with subsurface applied vinyl copy.
    - 1) Spray face back with paint and laminated to extruded aluminum carrier insert.
  - c. Integral Tactile Copy Inserts: Phenolic photopolymer etched with 2.3 mm (.0937 inches) raised copy.
  - d. Silk-screened First Surface Copy (non-tactile): Injection molded or extruded ABS plastic insert with first surface applied enamel silk-screened copy.
- D. Tactile Sign:
  - a. Match existing station signage system.
  2. Tactile sign made from a material that provides for letters, numbers and Braille to be integral with sign. Photopolymer etched metal, sandblasted phenolic or embossed material. Do not apply letters, numbers and Braille with adhesive.
  3. Numbers, letters and Braille to be raised 0.8 mm (1/32 inches) from the background surface. The draft of the letters, numbers and Braille to be tapered, vertical and clean.
  4. Braille Dots: Conform with ANSI A117.1 for Braille position and layout; (a) Dot base diameter: 1.5 mm (.059 inches) (b) Inter-dot spacing: 2.3 mm (.090 inches) (c) Horizontal separation between cells: 6.0 mm (.241 inches) (d) Vertical separation between cells: 10.0 mm (.395 inches)
  5. Paint assembly specified color. After painting, apply white or other specified color to surface of the numbers and letters. Apply protective clear coat sealant to entire sign.
  6. Finish: Eggshell, 11 to 19 degree on a 60 degree glossmeter.
- E. Provide cork or felt on bottom or mounting bracket when sign is mounted on counter or desk.
- F. For ceiling mounted signs, provide mounting hardware on the sign that allows for sign disconnection, removal, reinstallation, and reconnection.

1. Glass Door and Side Light Graphics: Graphics to be in accordance with VA Design Guide, Station standards and Tier 1 Graphic Standards
2. Provide text and graphics as first surface applied stylus cut vinyl.
3. Provide typeface, color, and spacing, with each message or message group on a single quick release backing sheet.

G. Specialty Signs:

1. Match existing station signage.

## 2.4 FABRICATION

A. Signage to match existing station signage standards.

B. A. Frames:

1. Construct, one piece molded plastic.
2. Frame wall thickness: 1/8-inch.
3. Frames approximately ½-inch deep providing approximately a 1/8-inch border around sign panels.
4. Corners of frames to be square.
5. Size of frames: Sign size as indicated.

C. B. Letters or Numbers and Symbols:

1. Helvetica Medium type face; non-beveled edges 1/32-inch thick unless specified otherwise.
2. Standard White, equal to color manufactured by Scott Plastics.
3. Photographically reproduced graphic symbols.
4. Acid welded to the sign panel.

D. C. Sign Panels:

1. One piece within frame size unless specified otherwise.
2. Sign panels: Minimum 1/8-inch thick solid or laminated acrylic plastic.
3. Mount sign panels into frames with concealed pressure sensitive tape or concealed fasteners to provide approximately a ¼-inch border around sign panels.

1. 4. Type 'D' Door Signs:

- a. Numbers and letters mounted on top of 9-1/4 inch high by 9-1/4 inch wide framed panel with dual slot changeable message space. Height of each slot to match existing signage.
- b. Raised numbers and letters: 1-1/4 inch high; 1/32 inch thick.
- c. Project panel minimum of 1/4 inch in front of face of frame.
- d. Message Change: Horizontal access at sides of panel for card insert, verify and match existing quantity and size of slots.

- e. Braille: Grade 2, rounded or domed .019" to .025" to allow smooth tactile sweep of fingers from left to right. Locate 3/8" below corresponding text.
- 2. 5. Type 'D1' Rest Room Door Signs:
  - a. Numbers and letters mounted on top of 3-1/4 inch high by 9-1/4 inch wide framed panel.
  - b. Raised numbers and letters: Minimum 5/8" - maximum 2" high; 1/32 inch thick. "Rest Room"; include room designation number.
  - c. Project panel minimum of 1/4 inch in front of face of frame.
  - d. Braille: Grade 2, rounded or domed .019" to .025" to allow smooth tactile sweep of fingers from left to right. Locate 3/8" below corresponding text.
- 3. 6. Type 'C1', 'C2' and 'C3' Ceiling Signs:
  - a. a. Numbers, letters and directional arrows mounted on framed panel; message, message size and panel size as indicated on Drawings.
  - b. b. Raised numbers and letters: 1-1/2"high, 1/32" thick.
  - c. c. Framed Panel: Size as indicated on Drawings.
- 4. 7. Type 'F' Fire Extinguisher Sign:
  - a. a. Provide new sign at fire extinguisher cabinets to match existing.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Locate signs as shown on the construction documents.
- B. Where not otherwise indicated conform to the VA Signage Design Manual for installation requirements.
- C. At each sign location there are no utility lines behind each sign location that will be affected by installation of signs.
  - 1. Correct and repair damage done to utilities during installation of signs at no additional cost to Government.
- D. Provide inserts and anchoring devices which must be set in concrete or other material for installation of signs. Submit setting drawings, templates, instructions and directions for installation of anchorage devices, which may involve other trades.
- E. Refer to Sign Message Schedule for mounting method. Mount signs in proper alignment, level and plumb according to the Sign Location Plan and the dimensions given on elevations. When exact position, angle, height or location is not clear, contact COR for resolution.

- F. When signs are installed on glass, provide blank glass back up to be placed on opposite side of glass exactly behind sign being installed. Provide blank glass back that is the same size as sign being installed.
- G. Touch up exposed fasteners and connecting hardware to match color and finish of surrounding surface.
- H. At completion of sign installation, clean exposed sign surfaces. Clean and repair adjoining or adjacent surfaces that became soiled or damaged as a result of installation of signs.

- - - END - - -

**SECTION 10 21 23  
CUBICLE CURTAIN TRACKS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. This section specifies cubicle curtain track (C.C.T.).

**1.2 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples:

- 1. 305 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
- 2. Clip anchor for fastening track to grid system of acoustical ceilings.

C. Shop Drawings: Showing layout of tracks and method of anchorage.

D. Manufacturer's Literature and Data:

- 1. Cubicle curtain track.

**1.3 DELIVERY, STORAGE AND HANDLING**

A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.

B. Store in dry and protected location. Store so as to not bend or warp the tracks.

C. Do not open packages until contents are needed for installation, unless verification inspection is required.

**1.4 WARRANTY**

A. Construction Warranty: Cubicle curtain tracks are subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21.

**1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Profiles, and Tubes

B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Profiles, and Tubes (Metric)

B456-17.....Electrodeposited Coatings for Copper Plus  
Nickel Plus Chromium and Nickel Plus Chromium

- C. Aluminum Association (AA):  
DAF 45-09.....Designation System for Aluminum Finishes
- D. American Architectural Manufacturers Association (AAMA):  
2603-20.....Voluntary Specification, Performance  
Requirements and Test Procedures for Pigmented  
Organic Coatings on Aluminum Extrusions and  
Panels (with Coil Coating Appendix)
- E. The National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-06 Series.....Metal Finishes Manual

**PART 2 - PRODUCTS**

**2.1 CUBICLE CURTAIN TRACKS**

- A. System equal to InPro Whisper Care.
- B. Channel Tracks (Surface Mounted Type): White PVC, ASTM B221M (B221), alloy 6063, temper T5 or T6, channel shaped, with smooth inside raceway for curtain carriers.
- C. Curtain Carriers: Nylon carriers, with nylon wheels on metal or nylon axles.
  - 1. Equip each carrier with either stainless steel, chromium plated brass or steel hooks with swivel, or nickel chromium plated brass or stainless steel bead chain
  - 2. Hook for bead chain may be the same material and finish as the bead chain or may be chromium plated steel.
  - 3. Provide 2.2 carriers for every 305 mm (1 foot) of each section of each track length, plus one (1) additional carrier.
- D. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate from the same material with the same finish as the tracks or from nylon.
- E. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.
- F. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Provide operating mechanism shall be removable with common tools.

**2.2 FASTENERS**

- A. Exposed Fasteners, Screws and Bolts.

**2.3 FINISHES**

- A. Finishes in accordance with InPro Whisper Care or approved equal.

- B. White PVC.

#### **2.4 FABRICATION**

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4877 mm (16 feet) without joints. Form corner bend on a 305 mm (12 inch) radius.
- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

#### **PART 3 - EXECUTION**

##### **3.1 INSTALLATION**

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 610 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 914 mm (3 feet) on center.
- E. Install suspended track 2210 mm (87 inches) above the finished floor, with hangers spaced no more than 1219 mm (4 feet) on center. At ceiling line, provide flange fittings secured to hangers with set screws. Secure track to walls with flanged fittings and to hangers with special fittings.
- F. Fasten end stop caps to prevent them from being forced out by the striking weight of carriers.
- G. Anchor surface mounted intravenous track directly to support system above ceiling.
- H. Remove damaged or defective components and replace with new components or repair to the original condition.
- I. Install track rigid, plumb, level and true, and securely anchored to the overhead construction.

J. Verify that carrier units operate smoothly and easily over the full range of travel.

**3.2 ACCEPTANCE**

- A. Track shall be installed neat, rigid, plumb, level and true, and securely anchored to the overhead construction.
- B. Carrier units shall operate smoothly and easily over the full range of travel.

- - - E N D - - -

**SECTION 10 26 00  
WALL AND DOOR PROTECTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies wall guards, handrails, corner guards and high impact wall covering.

**1.2 RELATED WORK**

- A. Section 08 71 00, DOOR HARDWARE: Kick plates not specified in this section.
- B. Section 09 06 00, SCHEDULE FOR FINISHES: Color and texture of aluminum and resilient material.

**1.3 QUALITY ASSURANCE**

- A. Manufacturer's Qualifications: Manufacturer with a minimum of three (3) years' experience in providing items of type specified.
  - 1. Obtain wall and door protection from single manufacturer.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: show design and installation details.
- C. Manufacturer's Literature and Data:
  - 1. Handrail.
  - 2. Wall Guards.
  - 3. Corner Guards.
  - 4. High Impact Wall covering.
- D. Test Report: Showing that resilient material complies with specified fire and safety code requirements.
- E. Manufacturer's qualifications.
- F. Installer's qualifications.
- G. Manufacturer's warranty.

**1.5 DELIVERY AND STORAGE**

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21 degrees C (70 degrees F) for at least 48 hours prior to installation.

**1.6 WARRANTY**

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their wall and door protection for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

**1.7 APPLICABLE PUBLICATIONS**

- A. publications listed below form a part of this specification to extent referenced. publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
  - A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and For General Applications
  - B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
  - B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
  - D256-10 (2018).....Determining the Izod Pendulum Impact Resistance of Plastics
  - D635-18.....Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position
  - E84-20.....Surface Burning Characteristics of Building Materials
- C. Aluminum Association (AA):
  - DAF 45-09.....Designation System for Aluminum Finishes
- D. American Architectural Manufacturers Association (AAMA):
  - 611-14.....Voluntary Specification for Anodized Architectural Aluminum
- E. Code of Federal Regulation (CFR):
  - 40 CFR 59 (2020) Subpart D National Volatile Organic Compound Emission Standards for Architectural Coatings
- F. The National Association of Architectural Metal Manufacturers (NAAMM):
  - AMP 500-06.....Metal Finishes Manual
- G. National Fire Protection Association (NFPA):
  - 80-2019.....Standard for Fire Doors and Other Opening Protectives
- H. SAE International (SAE):

J 1545-2014-10.....Instrumental Color Difference Measurement for  
Exterior Finishes, Textiles and Colored Trim.

I. Underwriters Laboratories Inc. (UL):

Annual Issue.....Building Materials Directory

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

A. Aluminum Extruded: ASTM B221M (B221), Alloy 6063, Temper T5 or T6.

B. Resilient Material:

1. Provide resilient material consisting of high impact resistant extruded acrylic vinyl, polyvinyl chloride, or injection molded thermal plastic conforming to the following:

a. Minimum impact resistance of 960.8 N-m/m (18 feet-pounds/square inch) when tested in accordance with ASTM D256 (Izod impact, feet-pounds per inch notched).

b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.

c. Rated self-extinguishing when tested in accordance with ASTM D635.

d. Provide material labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.

e. Provide resilient material for protection on fire rated doors and frames assemblies that is listed by the testing laboratory performing the tests.

f. Provide resilient material installed on fire rated wood/steel door and frame assemblies that have been tested on similar type assemblies. Test results of material tested on any other combination of door and frame assembly are not acceptable.

g. Provide integral color with colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.

**2.2 CORNER GUARDS**

A. Corner Guards:

1. High Impact Corner Guard Profile:

a. 2" (51mm) x 2" (51mm) wing, 90 degree; 8'-0" height

b. Provide vinyl covers and retainers with custom angles as needed. Custom angles shall be between 112.5° and 157.5°. Provide flexible top caps to bend to retainer angle.

## B. Materials:

1. Vinyl: Snap on cover of .080" (2mm) thickness shall be extruded from chemical and stain resistant polyvinyl chloride with the addition of impact modifiers. No plasticizers shall be added (plasticizers may aid in bacterial growth).
2. Aluminum: Continuous aluminum retainer of .070" (1.8mm) thickness shall be fabricated from 6063-T5 aluminum, with a mill finish.

## C. Components:

1. Top caps and bottom caps shall be made of injection molded thermoplastics.
  - a. Fasteners: All mounting system accessories appropriate for substrates indicated on the drawings shall be provided.
  - b. Optional flexible top caps shall be made of injection molded PVC.

## D. Finishes:

1. Vinyl Covers: Refer to specification 09 06 00. Surface shall have a pebblette texture.
2. Molded Components: Top caps and bottom caps shall be of a color matching the corner guards. Surface shall have a pebblette texture.

**2.3 WALL GUARDS AND HANDRAILS**

## A. Resilient Wall Guards and Handrails:

1. Handrail:
  - a. Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick.
  - b. Free-floating on a continuous, extruded aluminum retainer, minimum 1.82 mm (0.072-inch) thick.
  - c. Anchor to wall at maximum 762 mm (30 inches) on center.
2. Wall Guards:
  - a. Snap-on covers of resilient material, minimum 2.54 mm (0.100-inch) thick. Free-floating over 51 mm (2 inch) wide aluminum retainer clips, minimum 2.28 mm (0.090-inch) thick, anchored to wall at maximum 610 mm (24 inches) on center, supporting a continuous aluminum retainer, minimum 1.57 mm (0.062-inch) thick free-floated over a continuous extruded aluminum retainer, minimum 2.03 mm (0.080-inch) thick anchored to wall at maximum 610 mm (24 inches) on center.

3. Provide handrails and wall guards with prefabricated end closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners to be field adjustable to assure close alignment with handrails and wall guards. Screw or bolt closure caps to aluminum retainer in a concealed manner.

#### **2.4 HIGH IMPACT WALL COVERING**

- A. Provide wall covering/panels consisting of high impact rigid acrylic vinyl or polyvinyl chloride resilient material.
- B. Panel sizes to be 4ft x 8ft (1.22mm x 2.44mm) .030" = 1/32" (.8mm).
- C. Submit fire rating and extinguishing test results for resilient material.
- D. Submit statements attesting that the items comply with specified fire and safety code requirements.
- E. Rigid Vinyl Acrylic Wall Covering: Wall covering thickness to be 0.71 mm (0.028 inch).
- F. High Impact Wall Panels: Wall panel face and edge thickness to be 0.71 mm (0.028 inch). Panel face to be factory banded to a 9.53 mm (0.375 inch) thick fiberboard core. The backside of the panel is to be laminated with a moisture resistant vapor barrier.
- G. Provide adhesive as recommended by the wall covering manufacturer.

#### **2.5 FASTENERS AND ANCHORS**

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified in construction documents, submit shop drawings showing proposed installation details.

### **PART 3 - INSTALLATION**

#### **3.1 RESILIENT CORNER GUARDS**

- A. Install corner guards on walls in accordance with manufacturer's instructions.

#### **WALL GUARDS**

- B. Secure guards to walls with mounting cushions brackets and fasteners in accordance with manufacturer's details and instructions.

#### **3.2 HANDRAILS**

- A. Secure brackets to walls with fasteners, spaced in accordance with manufacturer's installation instructions.

**3.3 HIGH IMPACT WALL COVERING**

- A. Surfaces to receive protection to be clean, smooth and free of obstructions.
- B. Install protectors after frames are in place but preceding installation of doors in accordance with approved shop drawings and manufacturer's specific instructions.
- C. Apply with adhesive in controlled environment according to manufacturer's recommendations.
- D. Protection installed on fire rated doors and frames to be installed according to NFPA 80 and installation procedures listed in UL Building Materials Directory; or, equal listing by other approved independent testing laboratory establishing the procedures.

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**SECTION 10 28 00  
TOILET, BATH, AND LAUNDRY ACCESSORIES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. SUMMARY:

- 1. Section Includes: Toilet and bath accessories at toilets, baths, locker rooms and other areas indicated on drawings.
- 2. Items Specified: VA provided, contractor installed.
  - a. Toilet tissue dispenser.
  - b. Grab bars - contractor provided, contractor installed.
  - c. Shower curtain rods.
  - d. Clothes hooks.
  - e. Metal framed mirror.

**1.2 RELATED WORK**

- A. Section 09 06 00, SCHEDULE FOR FINISHES: Color of finishes.

**1.3 APPLICABLE PUBLICATIONS**

- A. Comply with references to extent specified in this section.
- B. American Society of Mechanical Engineers (ASME):
  - 1. B18.6.4-98(R2005) Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws inch.
- C. American Welding Society (AWS):
  - D10.4-86(2000).....Welding Austenitic Chromium-Nickle Stainless Steel Piping and Tubing.
- D. ASTM International (ASTM):
  - A269/A269M-15a(2019)....Seamless and Welded Austenitic Stainless Steel Tubing for General Service.
  - A312/A312M-19.....Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes.
  - A653/A653M-20.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
  - A666-15.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
  - A1011/A1011M-18a.....Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.
  - B30-20.....Copper Alloys in Ingot Form.

- B75/B75M-20.....Seamless Copper Tube.
- B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Profiles, and Tubes.
- B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,  
Rods, Wire, Profiles, and Tubes (Metric).
- B456-17.....Electrodeposited Coatings of Copper Plus Nickel  
Plus Chromium and Nickel Plus Chromium.
- B824-17.....General Requirements for Copper Alloy Castings.
- C1036-16.....Flat Glass.
- C1048-18.....Heat-Strengthened and Fully Tempered Flat  
Glass.
- D635-18.....Rate of Burning and/or Extent and Time of  
Burning of Plastics in a Horizontal Position.
- F446-19.....Grab Bars and Accessories Installed in the  
Bathing Area.
- E. Federal Specifications (Fed. Spec.):
- A-A-3002.....Mirror, Glass.
- FF-S-107C(2).....Screws, Tapping and Drive.
- WW-P-541/8B(1).....Plumbing Fixtures (Accessories, Land Use).
- F. National Architectural Metal Manufacturers (NAAMM):
- AMP 500-06.....Metal Finishes Manual.

#### **1.4 SUBMITTALS**

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA,  
AND SAMPLES.
- B. Submittal Drawings: Of each product specified.
1. Show size, configuration, and fabrication, anchorage and  
installation details.
  2. Show mounting locations and heights.
- C. Manufacturer's Literature and Data:
1. Description of each product.
  2. Installation instructions.
- D. Qualifications: Substantiate qualifications comply with specifications.
1. Manufacturer
- E. Operation and Maintenance Data:
1. Care instructions for each exposed finish product.

#### **1.5 QUALITY ASSURANCE**

- A. Manufacturer Qualifications:
1. Regularly manufactures specified products.

**1.6 DELIVERY**

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

**1.7 STORAGE AND HANDLING**

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

**1.8 WARRANTY**

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

- A. Stainless Steel.
- B. Steel Sheet: ASTM A653/A653M, zinc-coated (galvanized) coating designation G90.

**2.2 PRODUCTS - GENERAL**

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer.

**2.3 PAPER TOWEL DISPENSERS**

- A. Items to be Contractor provided, Contractor installed.
  - 1. Match existing station standard fixtures, or submitted approved equal.

**2.4 TOILET TISSUE DISPENSERS**

- A. Items to be Contractor provided, Contractor installed.
  - 1. Match existing station standard fixtures, or submitted approved equal.

**2.5 GRAB BARS - STANDARD**

- A. Fed. Spec. WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and complying with ASTM F446.
- B. Fabricate from stainless steel or nylon coated steel, use one type throughout project:
  - 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Mounting:
  - 1. Swing Up Grab Bars at Bariatric Toilets: Exposed type.

2. Other Types and Locations: Concealed type.

D. Bars:

1. Fabricate to 38 mm (1-1/2 inch) outside diameter.
  - a. Stainless steel, minimum 1.2 mm (0.05 inch) thick.
2. Fabricate in one continuous piece with ends turned toward walls.
  - a. Swing up grab bars and grab bars continuous around three sides of showers may be fabricated in two sections, with concealed slip joint between.
3. Continuously weld intermediate support to grab bar.
4. Swing Up Bars: Manually operated; designed to prevent bar from falling when in raised position.

E. Flange for Concealed Mounting:

1. Minimum 2.65 mm (0.1 inch) thick, maximum 79 mm (3-1/8 inch) diameter by 13 mm (1/2 inch) deep, with minimum three set screws for securing flange to back plate.
2. Insert grab bar through center of flange and continuously weld perimeter of grab bar flush to back side of flange.
3. In lieu of providing flange for concealed mounting, and back plate as specified, grab bar may be welded to back plate covered with flange.

F. Back Plates:

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, maximum 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
3. Provide spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on partitions.

**2.6 SHOWER CURTAIN RODS**

- A. Items to be Contractor provided, Contractor installed.
- B. Stainless steel tubing, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1-1/4 inch) outside diameter.
- C. Flanges, stainless steel rings, 66 mm (2.6 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide set screw within curvature of each flange for securing rod.

**2.7 CLOTHES HOOKS, ROBE OR COAT**

- A. Items to be Contractor provided, Contractor installed.

- B. Satin stainless steel. Contoured 4" (100mm) wide bar forms hook at each end. Flange is 2" x 2" (50 x 50mm). Projects 2 5/16" (60mm) from wall.
- C. Surface-mounted double robe hook shall be type-304 stainless steel. Flange and support arm shall be 22 gauge and equipped with a concealed, 16-gauge mounting bracket that is secured to a concealed, 16-gauge wall plate with a stainless steel setscrew. Cap shall be 10 gauge, welded to the support arm.

## **2.8 METAL FRAMED MIRRORS**

- A. Items to be Contractor provided, Contractor installed.
- B. Fed. Spec. A-A-3002 metal frame; stainless steel.
- C. Mirror Glass:
  - 1. Heat tempered glass.
  - 2. Minimum 6 mm (1/4 inch) thick.
  - 3. Set mirror in a protective vinyl glazing tape.
- D. Frames:
  - 1. Channel or angle shaped section with face of frame minimum 9 mm (3/8 inch) wide. Fabricate with square corners.
  - 2. Metal Thickness 0.9 mm (0.035 inch).
  - 3. Filler:
    - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers contoured to conceal void between back of mirror and wall surface.
    - b. Fabricate fillers from same material and finish as mirror frame.
- E. Back Plate:
  - 1. Fabricate backplate for concealed wall hanging from zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame.
  - 2. Provide set screw type theft resistant concealed fastening system for mounting mirrors.
- F. Mounting Bracket:
  - 1. Designed to support mirror tight to wall.
  - 2. Designed to retain mirror with concealed set screw fastenings.

## **2.9 SOAP DISPENSERS**

- A. Items to be Contractor provided, Contractor installed.
  - 1. Match existing station standards, or submitted approved equal.
  - 2.

## **2.10 PAPER CUP DISPENSER**

- A. Item to be Contractor provided, Contractor installed.

1. Match existing station standards, or submitted approved equal.

#### **2.11 MOP RACKS**

- A. Items to be Contractor provided, Contractor installed.
- B. Minimum 1016 mm (40 inches) long with five holders.
- C. Clamps:
  1. Minimum of 1.3 mm (0.05 inch) thick stainless steel bracket retaining channel with hard rubber serrated cam; pivot mounted to channel.
  2. Clamps to hold handles from 13 mm (1/2 inch) minimum to 32 mm (1-1/4 inch) maximum diameter.
- D. Support:
  1. Minimum 1 mm (0.04 inch) thick stainless steel hat shape channel to hold clamps away from wall as indicated.
  2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.
- E. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

#### **2.12 FABRICATION - GENERAL**

- A. Welding, AWS D10.4.
- B. Grind, dress, and finish welded joints to match finish of adjacent surface.
- C. Form exposed surfaces from one sheet of stock, free of joints.
- D. Provide steel anchors and components required for secure installation.
- E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
- F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
- G. Hot-dip galvanized steel or stainless steel, anchors and fastening devices.
- H. Shop assemble accessories and package with components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements.
- K. Round and deburr edges of sheets to remove sharp edges.

#### **2.13 FINISH**

- A. Steel Paint Finish:
  1. Powder-Coat Finish: Manufacturer's standard two-coat finish system consisting of the following:

- a. One coat primer.
  - b. One coat thermosetting topcoat.
  - c. Dry-film Thickness: 0.05 mm (2 mils) minimum.
  - d. Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Stainless Steel: NAAMM AMP 500; No. 4 polished finish.
- C. Aluminum Anodized Finish: NAAMM AMP 500.
- 1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.
  - 2. Color Anodized Finish: AA-C22A42 or AA-C22A44; Class I Architectural, 0.018 mm (0.7 mil) thick.
- D. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

## **2.14 ACCESSORIES**

- A. Fasteners:
- 1. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
  - 2. Concealed Fasteners:
    - a. Shower, Bath Tubs, and High Moisture Areas: Stainless steel.
    - b. Other Locations: Steel, hot-dipped galvanized.
  - 3. Toggle Bolts: For use in hollow masonry or frame construction.
  - 4. Sex bolts: For through bolting on thin panels.
  - 5. Expansion Shields: Lead or plastic for solid masonry and concrete substrate as recommended by accessory manufacturer to suit application.
  - 6. Screws:
    - a. ASME B18.6.4.
    - b. Fed. Spec. FF-S-107, Stainless steel Type A.
- B. Adhesive: As recommended by manufacturer to suit application.

## **PART 3 - EXECUTION**

### **3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
- 1. Verify blocking to support accessories is installed and located correctly.
- B. Verify location of accessories with Contracting Officer's Representative.
- C. Provide labor or prep as required for VA-furnished and contractor installed or VA-furnished and installed components.

**3.2 INSTALLATION**

- A. Install products according to manufacturer's instructions.
  - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install grab bars according to ASTM F446.
- C. Set work accurately, in alignment and where indicated, parallel or perpendicular as required to line and plane of surface. Install accessories plumb, level, free of rack and twist.
- D. Toggle bolt to steel anchorage plates in frame partitions and hollow masonry. Expansion bolt to concrete or solid masonry.
- E. Install accessories to function as designed. Perform maintenance service without interference with performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

**3.3 CLEANING**

- A. After installation, clean toilet accessories according to manufacturer's instructions.

**3.4 PROTECTION**

- A. Protect accessories from damage until project completion.

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**SECTION 12 24 00**  
**WINDOW SHADES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section includes vinyl cloth shades. Provide window shades complete, including brackets, fittings and hardware.

**1.2 RELATED WORK:**

- A. Color of shade cloth and color of exposed parts: Section 09 06 00, SCHEDULE FOR FINISHES.

**1.3 QUALITY ASSURANCE:**

- A. Manufacturer's Qualification: Submit evidence that the manufacture has a minimum of three (3) years' experience in providing item of type specified, and that the blinds have performed satisfactorily on similar installations. Submit qualifications.
- B. Submit qualifications for installers who are trained and approved by manufacturer for installation of units provided.
- C. Electrical Requirements:
1. NFPA 70 Article 100.
  2. Listed and labeled in accordance with UL 325.
  3. Marked for intended use, and tested as a system.
  4. Individual testing of components is not acceptable in lieu of system testing.

**1.4 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
1. Shade cloth, each type, 610 mm (24 inch) square, including cord and ring, showing color, finish and texture.
- C. Manufacturer's literature and data; showing details of construction and hardware for:  
Vinyl Cloth window shades
- D. Shop Drawings: Provide fabrication and installation details for cloth shades, including shade cloth materials, their orientation to rollers, and their seam and batten locations.
- E. Fire Testing: Submit report of flame spread and smoke developed during product material tests by independent testing laboratory.

F. Manufacturer's warranty.

**1.5 WARRANTY:**

A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

B. Manufacturer Warranty: Manufacturer shall warranty their window shades for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer's warranty.

**1.6 APPLICABLE PUBLICATIONS:**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced to in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

AA-V-00200B.....Venetian Blinds, Shade, Roller, Window, Roller, Slat, Cord, and Accessories

C. ASTM International (ASTM):

A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

G21-13.....Determining Resistance of Synthetic Polymeric Materials to Fungi

D. National Electric Manufacturer's Association (NEMA):

ICS 6-93(R2006).....Industrial Control and Systems Closures

E. National Fire Protection Association (NFPA):

70-14.....National Electrical Code (NEC)

701-15.....Fire Tests for Flame Propagation of Textiles and Films

F. Underwriters Laboratories Inc. (UL):

325-06(R2013).....Door, Drapery, Gate, Louver, and Window Operators and Systems

**PART 2 - PRODUCTS**

**2.1 VINYL ROLLER SHADES:**

A. Light-Filtering Shade Material: Vinyl, stain and fade resistant.

1. Type: Vinyl.

2. Weave: SheerWeave.

3. Thickness: 0.034 in (0.86mm).
4. Weight: 19.9 ounces per square yard.
6. Openness Factor: 3 percent.
7. Fire-Test-Response Characteristics: Passes NFPA 701 small and large-scale vertical burn. Submit report for testing of shade cloth materials identical to products provided.
8. Drive-End Location: Right side of inside face of shade.
9. Shade Cloth Anti-Microbial Characteristics: 'No Growth' per ASTM G21 results for fungi ATCC9642, ATCC9677, and ATCC9645.
  - a. Pole: Manufacturer's standard type in length required to make operation convenient from floor level and with hook for engaging pull.
  - b. Clutch operated shades with ball chain operating mechanism.

#### **2.5 MATERIALS:**

- A. Stainless Steel: ASTM A240/A240M.
- B. Extruded Aluminum: ASTM B221M (B221).
- C. Cords for roller shades: No. 4 braided nylon or No. 4-1/2 braided cotton or #10 stainless steel chain having not less than 80 kg (175 pounds) breaking strength.

#### **2.6 FASTENINGS:**

- A. Zinc-coated or cadmium plated steel or stainless steel fastenings of length and type recommended by manufacturer. Except as otherwise specified, provide fastenings for installation with various structural materials as follows:

<b>Type of Fastening</b>	<b>Structural Material</b>
Wood screw	Wood
Tap screw	Metal
Case-hardened, self-tapping screw in pre-drilled hole	Solid masonry, concrete
Screw or bolt in expansion shields	Solid masonry, concrete
Toggle bolts	Hollow blocks, gypsum wallboard, plaster

#### **2.7 FABRICATION:**

- A. Fabricate cloth shades with fit measurements of finished openings obtained at site.

- B. Vinyl Shades: Rolling type, constructed of shade cloth mounted on rollers. Provide shade cloth with plain sides, and with hem at bottom to accommodate weight bar.
1. Provide separate shades for each individual sash within opening. Provide shade length that exceeds height of window by 305 mm (12 inches) measured from head to sill, in addition to material required to make-up hem:
    - a. Provide rollers with spindles, nylon bearings, tempered steel springs, and other related accessories required for positive action.
    - b. Provide rollers of diameter and wall thicknesses required to accommodate operating mechanisms, weights, and widths of shadebands indicated without deflection.
    - c. Provide rollers with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
    - d. Secure shade cloth to rollers to prevent wrinkling or folding, and on line parallel to axis of rollers so that shade hangs plumb.
    - e. Secure shade cloth with zinc-coated steel or stainless steel machine screws spaced not over 228 mm (9 inches) on centers.
    - f. Do not attach shade cloth to rollers with tacks.
    - g. Provide hem bar of extruded aluminum for entire width of shade band. Heat seal hem bar on all sides to prevent removal.
    - h. Provide eyelets with clear openings large enough to accommodate cords, without cutting into cloth when set.
    - i. Provide cords of sufficient length to permit shades to be drawn to bottom of opening with ends looped and held with cord rings. Attach cords to hems through metal eyelets in center of slats in bottom hems.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION:**

- A. Measure openings before fabrication. Do not scale construction documents.
- B. Vinyl Cloth Shades: Mount window shades on end of face brackets, set on metal gussets, or casing of windows as required. Provide extension face brackets where necessary at mullions. In existing buildings, provide brackets similar to those on existing windows.

1. Locate rollers in level position as high as practicable at heads of windows.
2. Install shades to prevent infiltration of light over rollers.
3. Where extension brackets are necessary for alignment of shades, provide metal lugs, and rigidly anchor lugs and brackets.
4. Place brackets and rollers so that shades do not interfere with window and screen hardware.
5. Mount shade to allow clearances for window operation hardware.
6. Shade installation methods not specifically described, are subject to approval of Contracting Officer Representative (COR).

**3.2 ADJUSTING:**

- A. Adjust and shades to operate smoothly, free from binding or malfunction throughout entire operational range.

**3.3 CLEANING AND PROTECTION:**

- A. Clean shade surfaces after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions that ensure that shades are without damage or deterioration at time of Substantial Completion.
- C. Replace damaged shades that cannot be repaired, in a manner approved by COR before time of Substantial Completion.

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**SECTION 12 32 00**  
**MANUFACTURED WOOD CASEWORK**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies plastic laminate casework as detailed on the construction documents, including related components and accessories required to form integral units. Wood casework items shown on the construction documents, but not specified below are to be included as part of the work under this section, and applicable portions of the specification are to apply to these items.

**1.2 RELATED WORK**

- A.
- B. Section 07 92 00, JOINT SEALANTS: Sealants.
- C. Section 09 06 00, SCHEDULE OF FINISHES: Color of Casework Finish.
- D. Section 09 22 16, NON-STRUCTURAL METAL FRAMING: Backing Plates for Wall Mounted Casework.
- E. Section 09 65 13, RESILIENT BASE AND ACCESSORIES: Resilient Base.
- F. Section 12 36 00, COUNTERTOPS: Countertop Construction and Materials and Items Installed in Countertops.
- G. Division 22, PLUMBING: Plumbing Requirements Related to Casework.
- H. Division 26, ELECTRICAL: Electrical Lighting and Power Requirements Related to Casework.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Use Best Corp. 7-pin core locks to work with existing hardware at Fargo key system.
  2. Locks for doors and drawers.
  3. Adhesive cements.
  4. Casework hardware.
- C. Samples:
1. Wood Face Veneer or Hardwood Plywood.
  2. Plastic laminate.
- D. Shop Drawings (1/2 full size):
1. Each casework type, showing details of construction, including materials, hardware and accessories.

2. Fastenings and method of installation.

E. Certification:

1. Manufacturer's qualifications specified.

2. Installer's qualifications specified.

**1.4 QUALITY ASSURANCE**

A. Approval by COR is required of manufacturer and installer based upon certification of qualifications specified.

B. Manufacturer's qualifications:

1. Manufacturer is regularly engaged in design and manufacture of modular plastic laminate casework, casework components and accessories of scope and type similar to indicated requirements for a period of not less than five (5) years.

2. Manufacturer has successfully completed at least three (3) projects of scope and type similar to indicated requirements.

3. Submit manufacturer's qualifications and list of projects, including owner contact information.

C. Installer Qualifications:

1. Installer has completed at least three (3) projects in last five (5) years in which these products were installed.

2. Submit installer qualifications.

**1.5 WARRANTY**

A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".

B. Manufacturer Warranty: Manufacturer shall warranty their wood casework for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

**1.6 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. ASTM International (ASTM):

A240/A240M-20.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

A1008/A1008M-18.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy

C1036-16.....Flat Glass

C. Builders Hardware Manufacturers Association (BHMA):

- A156.1-16.....Butts and Hinges
- A156.5-20.....Auxiliary Locks and Associated Products
- A156.9-15.....Cabinet Hardware
- A156.11-19.....Cabinet Locks
- A156.16-18.....Auxiliary Hardware
- D. Composite Panel Association (CPA):
  - A208.1-09.....Particleboard
  - A208.2-09.....Medium Density Fiberboard (MDF) for Interior Applications
- E. U.S. Department of Commerce Product Standards (Prod. Std):
  - PS 1-09.....Construction and Industrial Plywood
- F. Hardwood, Plywood and Veneer Association (HPVA):
  - HP-1-16.....Hardwood and Decorative Plywood
- G. Architectural Woodwork Institute (AWI):
  - Architectural Woodwork Standards, Edition 2 Certification Program - 2014
- H. American Society of Mechanical Engineers (ASME):
  - A112.18.1-18.....Plumbing Fixture Fittings
- I. National Electrical Manufacturers Association (NEMA):
  - LD 3-05.....High Pressure Decorative Laminates
- J. Scientific Equipment and Furniture Association (SEFA):
  - 2.3-10.....Installation of Scientific Laboratory Furniture and Equipment
- K. Underwriters Laboratories Inc. (UL):
  - 437-13.....Key Locks

## **PART 2 - PRODUCTS**

### **2.1 PLYWOOD, HARDWOOD FACE VENEER**

- A. HPVA HP-1, Premium Grade Rotary cut Select White Birch .

### **2.2 PLASTIC LAMINATE**

- A. NEMA LD 3.
- B. Exposed decorative surfaces, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA LD 3 as a minimum.
  - 1. Plastic laminate clad plywood or particleboard, MDF (excluding shelves).

D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.

E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

### **2.3 PLYWOOD, SOFTWOOD**

A. Prod. Std. PS1, five (5) ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven (7) ply for 31 mm (1 1/4 inch) thickness.

### **2.4 PARTICLEBOARD**

A. CPA A208.1, Type 1, Grade M or medium density.

### **2.5 MEDIUM DENSITY FIBERBOARD (MDF)**

A. Fully waterproof bond conforming to CPA A208.1 and CPA A208.2.

### **2.6 HARDWARE**

A. Cabinet Locks:

1. Provide where locks are indicated on construction documents.
2. Provide VA Best Corporation 7-pin core for locked cabinet doors or drawers, as indicated on construction documents.
3. Locked pair of hinged doors over 915 mm (36 inches) high:
  - a. ANSI/BHMA A156.5, key one side.
  - b. On active leaf use three (3) point locking device, consisting of two (2) steel rods and lever controlled cam at lock, to operate by lever having lock cylinder housed therein.
  - c. On inactive leaf provide dummy lever of same design.
  - d. Provide keeper holes for locking device rods and cam.
4. Door and Drawer: ANSI/BHMA A156.11 cam locks. Provide one (1) type for each condition as follows:
  - a. Drawer and Hinged Door up to 915 mm (36 inches) high: E07261.
  - b. Drawer and Hinged Door: Pin-tumbler, cylinder type lock with not less than four (4) pins or a UL 437 rated wafer lock with brass working parts and case.
  - c. Sliding Door: E07161.
5. Key locks differently for each type casework and master key for each service, such as Nursing Units, Administrative, Pharmacy.
  - a. Key drug locker inner door different from outer door.
  - b. Furnish two (2) keys per lock.
  - c. Furnish six (6) master keys per service or Nursing Unit.
  - d. Use Best Corp. 7-pin core locks to work with existing at Fargo key system.

6. Marking of Locks and Keys:

- a. Name of manufacturer, or trademark which can readily be identified legibly marked on each lock and key change number marked on exposed face of lock.
  - b. Key change numbers stamped on keys.
  - c. Key change numbers to provide sufficient information for manufacturer to replace key.
  - d. Use Best Corp. 7-pin core locks to work with existing at Fargo key system.
- B. Hinged Doors:
1. Provide doors 915 mm (36 inches) and more in height with three (3) hinges and doors less than 915 mm (36 inches) in height is to have two (2) hinges. Each door is to close against two (2) rubber bumpers.
  2. Hinges: Fabricate hinges with minimum 1.8 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges to be five (5) knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
- C. Door Catches:
1. Friction or Magnetic type fabricated with metal housing.
  2. Provide one (1) catch for cabinet doors 1220 mm (48 inches) high and under, and two (2) for doors over 1220 mm (48 inches) high.
- D. Drawer and Door Pulls:
1. Doors and drawers to have flush pulls, fabricated of either chromium-plated brass, chromium plated steel, stainless steel, or anodized aluminum. Drawer and door pulls to be of a design that can be operated with a force of 22.2 N (5 pounds) or less, with one (1) hand and not require tight grasping, pinching or twisting of the wrist.
- E. Drawer Slides:
1. Full extension steel slides with nylon ball-bearing rollers.
  2. Slides to have positive stop.
  3. Equip drawers with rubber bumpers.
- F. Shelf Standards (Except For Fixed Shelves):
1. Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

**2.7 MANUFACTURED PRODUCTS**

- A. When two (2) or more units are required, use products of one (1) manufacturer.
- B. Manufacturer of casework assemblies is to assume complete responsibility for the final assembled unit.
- C. Provide products of a single manufacturer for parts which are alike.

**2.8 FABRICATION**

- A. Casework to be of the reveal overlay design and, except as otherwise specified, be of Premium Grade construction and of component thickness in conformance with AWI Quality Standards.
- B. Fabricate casework of plastic laminated covered plywood or particleboard as follows:
  - 1. Where shown, doors, drawers, shelves and all semi-concealed surfaces to be plastic laminated.
  - 2. Horizontal and vertical reveals between doors and drawer for reveal overlay design to be 19 mm (3/4 inch) unless otherwise shown.
- C. Support Members for Tops of Tables and Countertops:
  - 1. Construct as detailed on construction documents.
  - 2. Provide miscellaneous steel members and anchor as shown on construction drawings.

**2.9 PRODUCTS OF OTHER COMPONENTS DIRECTLY RELATED TO CASEWORK**

- A. Refer to Section 07 92 00, JOINT SEALANTS for work related to sealants used in conjunction with joints of countertops, casework systems, and adjacent materials.
- B. Refer to Section 09 65 13, RESILIENT BASE AND ACCESSORIES for work related to rubber base adhered to casework systems.
- C. Refer to Section 09 22 16, NON-STRUCTURAL METAL FRAMING for backing plates used in conjunction with wall assemblies for the attachment of casework systems.
- D. Refer to Section 12 36 11, COUNTERTOPS for work related to plastic laminate used in conjunction with casework systems. When countertop materials are provided by the casework manufacturer, they are to include the following features:
  - 1. Capable of being suspended from vertical support rails or horizontal wall strips or service modules.
  - 2. Provided with rounded corners and impact resistant material on exposed edges.
  - 3. Capable of being easily relocated and installed without tools.

4. Capable of being suspended and easily changed under counter mounted storage units.
5. Provide leveling adjustment capability so units can be brought into a level position.
6. Secured using fasteners. Show detail on shop drawings.
- E. Refer to Section 12 36 11, COUNTERTOPS for work related to and integral with countertop systems such as pegboards, funnel and graduate racks.
- F. Refer to Division 22, PLUMBING for the following work related to casework systems:
  1. Sinks, faucets and other plumbing service fixtures, venting, and piping systems.
- G. Refer to Division 26, ELECTRICAL for the following work related to casework systems:
  1. Connections and wiring devices.
  2. Connections and lighting fixtures except when factory installed by the manufacturer.

### **PART 3 - EXECUTION**

#### **3.1 COORDINATION**

- A. Begin only after work of other trades is complete, including wall and floor finish completed, ceilings installed, light fixtures and diffusers installed and connected and area free of trash and debris.
- B. Verify location and size of mechanical and electrical services as required and perform cutting of components of work installed by other trades.
- C. Verify reinforcement of walls and partitions for support and anchorage of casework.
- D. Coordinate with other Divisions and Sections of the specification for work related to installation of casework systems to avoid interference and completion of service connections.

#### **3.2 INSTALLATION**

- A. Install casework in accordance with manufacturer's written instructions and per SEFA 2.3 recommendations.
  1. Install in available space; arranged for safe and convenient operation and maintenance.
  2. Align cabinets for flush joints except where shown otherwise.
  3. Install with bottom of wall cabinets in alignment and tops of base cabinets aligned level, plumb, true, and straight to a tolerance of 3.2 mm in 2438 mm (1/8 inch in 96 inches).

4. Install corner cabinets with hinges on corner side with filler or spacers sufficient to allow opening of drawers.

B. Support Rails:

1. Install true to horizontal at heights shown on construction documents; maximum tolerance for uneven floors is plus or minus 13 mm (1/2 inch).
2. Shim as necessary to accommodate variations in wall surface not exceeding 5 mm (3/16 inch) at fastener.

C. Wall Strips:

1. Install true to vertical and spaced as shown on construction documents.
2. Align slots to assure that hanging units will be level.

D. Plug Buttons:

1. Install plug buttons in predrilled or prepunched perforations not used.
2. Use chromium plate plug buttons or buttons finish to match adjacent surfaces.

- E. Seal junctures of casework systems with mildew-resistant silicone sealants as specified in Section 07 92 00, JOINT SEALANTS.

### 3.3 . CLOSURES AND FILLER PLATES

- A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with flat, steel closure strips, scribed to required contours, or machined formed steel fillers with returns, and secured with sheet metal screws to tubular or channel members of units, or bolts where exposed on inside.
- B. Where ceilings interfere with installation of sloping tops, omit sloping tops and provide flat steel filler plates.
- C. Secure filler plates to casework top members, unless shown otherwise on construction documents.
- D. Secure filler plates more than 152 mm (6 inches) in width top edge to a continuous 25 x 25 mm (1 x 1 inch) 0.889 mm (1/16 inch) thick steel formed steel angle with screws.
- E. Anchor angle to ceiling with toggle bolts.
- F. Install closure strips at exposed ends of pipe space and offset opening into concealed space.
- G. Finish closure strips and fillers with same finishes as cabinets.

### 3.4 FASTENINGS AND ANCHORAGE

- A. Do not anchor to wood ground strips.

- B. Provide hat shape metal spacers where fasteners span gaps or spaces.
- C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
- D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
- E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to metal blocking for concealed fasteners.
- F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1-1/2 inch) penetration into metal blocking.
- G. Space fastening devices 305 mm (12 inches) on center with minimum of three (3) fasteners in 915 or 1220 mm (3 or 4 foot) unit width.
- H. Anchor floor mounted cabinets with a minimum of four (4) bolts through corner gussets. Anchor bolts may be combined with or separate from leveling device.
- I. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.
- J. Where units abut end to end, anchor together at top and bottom of sides at front and back. Where units are back to back, anchor backs together at corners with hex bolts placed inconspicuously inside casework.
- K. Where type, size, or spacing of fastenings is not shown on construction documents or specified, show on shop drawings proposed fastenings and method of installation.

### **3.5 ADJUSTMENTS**

- A. Adjust equipment to insure proper alignment and operation.
- B. Replace or repair damaged or improperly operating materials, components or equipment.

### **3.6 CLEANING**

- A. Immediately following installation, clean each item, removing finger marks, soil and foreign matter.
- B. Remove from job site trash, debris and packing materials.
- C. Leave installed areas clean of dust and debris.

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**SECTION 12 36 00  
COUNTERTOPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
  - 1. Sinks with traps and drains.
  - 2. Eye and Face Wash Units.
  - 3. Mechanical Service fixtures.
  - 4. Electrical Receptacles.

**1.2 RELATED WORK**

- A. Color and patterns of plastic laminate: SECTION 09 06 00, SCHEDULE FOR FINISHES.
- B. DIVISION 22, PLUMBING.
- C. DIVISION 26, ELECTRICAL.

**1.3 SUBMITTALS**

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
  - 1. Show dimensions of section and method of assembly.
  - 2. Show details of construction at a scale of 1/2 inch to a foot.
- C. Samples:
  - 1. 150 mm (6 inch) square samples each top.
  - 2. Front edge, back splash, end splash and core with surface material and booking.

**1.4 APPLICABLE PUBLICATIONS**

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Hardboard Association (AHA):  
A135.4-95.....Basic Hardboard
- C. Composite Panel Association (CPA):  
A208.1-09.....Particleboard
- D. American Society of Mechanical Engineers (ASME):  
A112.18.1-12.....Plumbing Supply Fittings  
A112.1.2-12.....Air Gaps in Plumbing System

A112.19.3-08 (R2004).....Stainless Steel Plumbing Fixtures (Designed for Residential Use)

E. American Society for Testing and Materials (ASTM):

A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength, Low Alloy

D256-10.....Pendulum Impact Resistance of Plastic

D570-98 (R2005).....Water Absorption of Plastics

D638-10.....Tensile Properties of Plastics

D785-08.....Rockwell Hardness of Plastics and Electrical Insulating Materials

D790-10.....Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials

D4690-99 (2005).....Urea-Formaldehyde Resin Adhesives

F. Federal Specifications (FS):

A-A-1936.....Adhesive, Contact, Neoprene Rubber

G. U.S. Department of Commerce, Product Standards (PS):

PS 1-95.....Construction and Industrial Plywood

H. National Electrical Manufacturers Association (NEMA):

LD 3-05.....High Pressure Decorative Laminates

**PART 2 - PRODUCTS**

**2.1 MATERIALS**

A. Plastic Laminate: NEMA LD 3.

1. Concealed backing sheet Type BKL.

2. Decorative surfaces:

a. Flat components: Type GP-HGL.

b. Post forming: Type PF-HGP.

B. Particleboard: CPA A208.1, Grade 2-M-2.

C. Plywood: PS 1, Exterior type, veneer grade AC not less than five ply construction.

D. Adhesive

1. For plastic laminate FS A-A-1936.

2. For wood products: ASTM D4690, unextended urea resin or unextended melamine resin, phenol resin, or resorcinol resin.

E. For Field Joints:

1. Epoxy type, resistant to chemicals as specified for plastic laminate laboratory surfaces.
2. Fungi resistant: ASTM G-21, rating of 0.

E. Fasteners:

1. Metals used for welding same metal as materials joined.
2. Use studs, bolts, spaces, threaded rods with nuts or screws suitable for materials being joined with metal splice plates, channels or other supporting shape.

## 2.2 SINKS

A. Stainless Steel:

1. ANSI/ASME A112.19.3, Type 304.
2. Self rim for plastic laminate or similar tops with concealed fasteners.
3. Flat rim for welded into stainless steel tops.
4. Ledge back or ledge sides with holes to receive required fixtures when mounted on countertop.
5. Apply fire resistant sound deadening material to underside.

B. Stainless steel circular or oval shaped bowl.

## 2.3 TRAPS AND FITTINGS

A. Material as specified in DIVISION 22, PLUMBING.

B. For Stainless Steel Sinks:

1. Either cast or wrought brass or stainless steel P-traps and drain fittings; ASME A112.18.1
2. Flat strainer, except where cup strainer or overflow standpipe specified.
  - a. Provide cup strainer in cabinet type 1B.
  - b. Provide stainless steel overflow stand pipe to within 38 mm (1-1/2 inches) of sink rim.
3. Exposed surface chromium plated finish.

## 2.4 WATER FAUCETS

A. ASME A112.18.1.

1. Cast or forged brass, compression type with replaceable seat and stem assembly or replaceable cartridge.
2. Indexed lever handles either with or without head.
3. Gooseneck minimum clearance above countertop of 190 mm (7-1/2 inches), bent 180 degrees for vertical discharge.
4. Swing spouts elevated to clear handles.
5. Exposed brass surfaces chromium plated.

6. Cast combination hot and cold fixture with one piece body for multiple outlets.
  7. Adapter type connection which will permit field conversion of swing spouts to fixed or gooseneck grouts or vice versa.
- B. Laminar flow control device on spouts.
- C. Require a Thermostatic Mixing Valve (TMV).
- D. Eye and Face Bath, Counter Mounted:
1. Stainless Steel circular or oval shaped self rimmed sink, as shown on drawings.
  2. Two fully enclosed rubber bound spray heads to provide an aerated flow of water simultaneously into both eyes and across face.
  3. Push-pull hand operated valve.
  4. Volume regulator for each spray.
  5. Install thermostatic mixing valve with each eye wash station.
    - a. Coordinate location for the valve temperature adjustment knob/handle and thermometer readout with VA COR.

## 2.5 COUNTERTOPS

- A. Fabricate in largest sections practicable.
- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies 25 mm (one inch) except where against walls or cabinets.
- D. Provide 1 mm (0.039 inch) thick metal plate connectors or fastening devices (except epoxy resin tops).
- E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
  1. Not less than 19 mm (3/4 inch) thick.
  2. Height 100 mm (4 inches) unless noted otherwise.
- H. Drill or cutout for sinks, and penetrations.
  1. Accurately cut for size of penetration.
  2. Provide braces under enlarger space to support not less than 45 kg (100 pounds) centered on opening side along backsplash.
- I. Plastic Laminate Countertops:
  1. Fabricate plastic laminate on five-ply plywood or particleboard core 19 mm (3/4 inch) thick with plastic laminate backing sheet.

2. Front edge over cabinets not less than 38 mm (1-1/2 inches) thick except where plastic "T" insert is used, not less than 19 mm (3/4 inch) thick.

J. Countertop products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Composite Panel	89 percent biobased material
Hardwood	89 percent biobased material
Particleboard	89 percent biobased material
Plywood	89 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
  2. Use round head bolts or screws.
  3. Use epoxy or silicone to fasten the epoxy resin countertops to the cabinets.
  4. Use wood or sheet metal screws for wood or plastic laminate tops; minimum penetration into top 16 mm (5/8 inch), screw size No 8, or 10.
- C. Rubber Moldings:
1. Where shown install molding with butt joints in horizontal runs and mitered joints at corners where ceramic tile occurs omit molding.
  2. Fasten molding to wall and to splashbacks and splashends with adhesive.
- D. Sinks
1. Install stainless steel sink in plastic laminate tops with epoxy compound to form watertight seal under shelf rim.

- b. Install faucets and fittings on sink ledges with watertight seals where shown.
  - c. Install sink with not less than two channel supports with threaded rods and nuts at each end, expansion bolted to molded resin top.
  - d. Design support for a twice the full sink weight.
  - e. Install with overflow standpipes.
- E. Faucets, Fixtures, and Outlets:
- 1. Seal opening between fixture and top.
  - 2. Secure to top with manufacturers standard fittings.
- F. Electrical Outlets:
- 1. Set in cutouts with manufacturers gasket sealing joint with top to prevent water leakage.

**3.2 PROTECTION AND CLEANING**

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

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**SECTION 21 08 00**  
**COMMISSIONING OF FIRE SUPPRESSION SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 21.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) hired by the General Contractor, and approved by the VA prior to hiring, will manage the commissioning process.

**1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

**1.3 SUMMARY**

- A. This Section includes requirements for commissioning the Fire Suppression systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

**1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

**1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in Division 21 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 21, is required in cooperation with the VA and the Commissioning Agent.

- B. The Fire Suppression systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements.

#### **1.6 SUBMITTALS**

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

#### **PART 2 - PRODUCTS (NOT USED)**

#### **PART 3 - EXECUTION**

##### **3.1 CONSTRUCTION INSPECTIONS**

- A. Commissioning of the building fire suppression systems will require inspection of individual elements of the fire suppression construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule inspections as required to support the Commissioning Process.

##### **3.2 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the A/E for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent

determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

### **3.3 CONTRACTORS TESTS**

- A. Contractor tests as required by other sections of Division 21 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 21 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### **3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING**

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### **3.5 TRAINING OF VA PERSONNEL**

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled

in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

----- END -----

**SECTION 21 13 13**  
**WET-PIPE SPRINKLER SYSTEMS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Design, installation, and testing shall be in accordance with NFPA 13.
- B. The design and installation of a hydraulically calculated automatic wet-pipe system complete and ready for operation, for all portions of the expansion to Building 1, including the mechanical equipment rooms, electrical equipment rooms, and storage rooms.
- C. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 33 10 00, WATER UTILITIES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 09 91 00, PAINTING.
- E. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.
- F. Section 28 31 00, FIRE DETECTION AND ALARM.

**1.3 DESIGN CRITERIA**

- A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.
  - 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
  - 2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To

determining spacing and sizing, apply the following coverage classifications:

- a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
  - b. Ordinary Hazard Group 1 Occupancies: Mechanical Equipment Rooms, Electric Closets, and Repair Shops.
  - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, clean and soiled linen rooms, storage areas, building management storage.
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Water Supply: Base water supply on a flow test of:
- a. Gauge Hydrant Location: West of Riser Room (4 ft. above basement floor elevation)
  - b. Flow Hydrant Location: Southeast of existing CLC addition
  - c. Static pressure: 48 psi
  - d. Residual pressure: 39 psi
  - e. Flow: 809 gpm
  - f. Date: 9/1/2021
5. Zoning:
- a. For each sprinkler zone provide a control valve, flow switch, tamper switch and a test and drain assembly with pressure gauge. Provide a check valve at each control valve.
  - b. Sprinkler zones shall conform to the smoke barrier zones shown on the drawings.

#### **1.4 SUBMITTALS**

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or

binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in Paragraphs 1.4(A)1 through 1.4(A)5 electronically in AutoCAD drawing and adobe pdf format on a compact disc or as directed by the COR.

Submittals shall include, but not be limited to, the following:

1. Qualifications:
  - a. Provide a copy of the installing contractors fire sprinkler and state contractor's license.
  - b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
  - c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.
3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.
4. Calculation Sheets:
  - a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 13.
5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with COR. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID No., Valve Size, Service (control valve, main drain, aux. drain, inspectors test valve, etc.), and Location.

6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In addition, submittals shall include, but not be limited to, the following:
- a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
    - 1) One full size (or size as directed by the COR) printed copy.
    - 2) One complete set in electronic pdf format.
    - 3) One complete set in AutoCAD format or a format as directed by the COR.
  - b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
  - c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.
  - d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.
  - e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the COR.

**1.5 QUALITY ASSURANCE**

- A. Installer Reliability: The installer shall possess a valid State of North Dakota fire sprinkler contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
  - 13-19.....Installation of Sprinkler Systems
  - 25-17.....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
  - 101-18.....Life Safety Code
  - 170-18.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment Directory (2011)
- D. Factory Mutual Engineering Corporation (FM): Approval Guide

**PART 2 - PRODUCTS**

**2.1 PIPING & FITTINGS**

- A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.
  - 1. Pipe and fittings from inside face of building 300 mm (12 in.) above finished floor to a distance of approximately 1500 mm (5 ft.) outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.
- B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.

1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
2. Piping sizes 50 mm (2 inches) and smaller shall be black steel Schedule 40 with threaded end connections.
3. Piping sizes 65 mm (2 ½ inches) and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
4. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter or 1-inch and a maximum length of 6-feet.

## **2.2 VALVES**

- A. General:
  1. Valves shall be in accordance with NFPA 13.
  2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.
- C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.
- D. Backflow Preventer: Provide backflow preventer in accordance with Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING. Provide means to forward flow test the backflow preventer in accordance with NFPA 13.

## **2.4 SPRINKLERS**

- A. All sprinklers shall be FM approved quick response except "institutional" type sprinklers shall be permitted to be UL Listed quick response. Provide FM approved quick response sprinklers in all areas.
- B. Temperature Ratings: In accordance with NFPA 13.
- C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

**2.5 SPRINKLER SYSTEM SIGNAGE**

- A. Rigid plastic, steel, or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

**2.6 SWITCHES:**

- A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 13 mm (1/2 inch) conduit entrance and necessary facilities for attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.
- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

**2.8 GAUGES**

- A. Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

**2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING**

- A. Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

**2.10 WALL, FLOOR AND CEILING PLATES**

- A. Provide chrome plated steel escutcheon plates.

**2.11 VALVE TAGS**

- A. Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard

pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms or rooms with patient lifts, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping shall be installed accordance with NFPA 13.

- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.
- G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in an exit stairwell, and discharge to the exterior of the building.
- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.
- J. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is

used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.

- K. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.
- L. For each fire department connection, provide the symbolic sign given in NFPA 170 and locate 2400 to 3000 mm (8 to 10 feet) above each connection location. Size the sign to 450 by 450 mm (18 by 18 inches) with the symbol being at least 350 by 350 mm (14 by 14 inches).
- M. Firestopping shall be provided for all penetrations. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- N. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of red paint, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.
- O. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:
  - 1. Identification Signs:
    - a. Provide signage for each control valve, drain valve, and inspector's test.
    - b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with COR.
  - 2. Instruction/Information Signs:
    - a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
    - b. Provide signage indicating the number and location of low point drains.
  - 3. Hydraulic Placards:
    - a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test

information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.

- P. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.
- Q. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least three week prior to the planned interruption.

**3.2 INSPECTION AND TEST**

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.
- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, coordinate with COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test

**3.3 INSTRUCTIONS**

- A. Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

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**SECTION 22 05 11  
COMMON WORK RESULTS FOR PLUMBING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
  - 1. Exposed: Piping and equipment exposed to view in finished rooms.
  - 2. Exterior: Piping and equipment exposed to weather be it temperature, humidity, precipitation, wind or solar radiation.
- C. Abbreviations/Acronyms:
  - 1. A/E: Architect/Engineer
  - 2. A/G: Above Grade
  - 3. ASME: American Society of Mechanical Engineers
  - 4. ASPE: American Society of Plumbing Engineers
  - 5. Btu: British Thermal Unit
  - 6. CI: Cast Iron
  - 7. CO: Contracting Officer
  - 8. COR: Contracting Officer's Representative
  - 9. CxA: Commissioning Agent
  - 10. DCW: Domestic Cold Water
  - 11. DDC: Direct Digital Control
  - 12. DFU: Drainage Fixture Units
  - 13. DHW: Domestic Hot Water
  - 14. DHWR: Domestic Hot Water Return
  - 15. DHWS: Domestic How Water Supply
  - 16. DOE: Department of Energy
  - 17. DWG: Drawing
  - 18. DWV: Drainage, Waste and Vent
  - 19. EPA: Environmental Protection Agency
  - 20. EPACT: Energy Policy Act
  - 21. F: Fahrenheit
  - 22. FD: Floor Drain
  - 23. FU: Fixture Units
  - 24. GAL: Gallon
  - 25. GPH: Gallons per Hour
  - 26. GPM: Gallons per Minute
  - 27. HX: Heat Exchanger

- 28. HP: Horsepower
- 29. IPC: International Plumbing Code
- 30. PSI: Pounds per Square Inch
- 31. SS: Sanitary Sewer
- 32. SPEC: Specification
- 33. WC: Water Closet
- 34. WSFU: Water Supply Fixture Units

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 05 36 00, COMPOSITE METAL DECKING: Building Components for Attachment of Hangers.
- F. Section 05 50 00, METAL FABRICATIONS.
- G. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- H. Section 07 84 00, FIRESTOPPING.
- I. Section 07 92 00, JOINT SEALANTS.
- J. Section 09 91 00, PAINTING.
- K. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- L. Section 22 07 11, PLUMBING INSULATION.
- M. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- N. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- O. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- P. Section 26 29 11, MOTOR CONTROLLERS.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
  - B31.1-2013.....Power Piping
  - ASME Boiler and Pressure Vessel Code -
  - BPVC Section IX-2019.... Welding, Brazing, and Fusing Qualifications
- C. American Society for Testing and Materials (ASTM):
  - A36/A36M-2019.....Standard Specification for Carbon Structural Steel

- A575-96(2013)e1.....Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
- E84-2013a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-2012a.....Standard Test Methods for Fire Tests of Building Construction and Materials
- D. International Code Council, (ICC):
  - IBC-2018.....International Building Code
  - IPC-2018.....International Plumbing Code
- E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
  - SP-58-2018.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation
- F. Military Specifications (MIL):
  - P-21035B.....Paint High Zinc Dust Content, Galvanizing Repair (Metric)
- G. National Electrical Manufacturers Association (NEMA):
  - MG 1-2016.....Motors and Generators
- H. National Fire Protection Association (NFPA):
  - 51B-2019.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work
  - 54-2018.....National Fuel Gas Code
  - 70-2020.....National Electrical Code (NEC)
  - 99-2018.....Healthcare Facilities Code
- I. NSF International (NSF):
  - 5-2019.....Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment
  - 14-2019.....Plastic Piping System Components and Related Materials
  - 61-2019.....Drinking Water System Components - Health Effects
  - 372-2016.....Drinking Water System Components - Lead Content
- J. Department of Veterans Affairs (VA):
  - PG-18-102014 (R18).....Plumbing Design Manual
  - PG-18-13-2017 (R18).....Barrier Free Design Guide

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. If the project is phased, contractors shall submit complete phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.
- D. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessible from the floor or permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.
- E. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- F. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.

- G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- H. Manufacturer's Literature and Data including: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
1. Electric motor data shall be submitted with the driven equipment.
  2. Equipment and materials identification.
  3. Firestopping materials.
  4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
  5. Wall, floor, and ceiling plates.
- I. Coordination/Shop Drawings:
1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
  2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to 1 foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
  3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
  4. In addition, for plumbing systems, provide details of the following:
    - a. Mechanical equipment rooms.
    - b. Hangers, inserts, supports, and bracing.
    - c. Pipe sleeves.
    - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.

- J. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.
- K. Plumbing Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
    - a. Include complete list indicating all components of the systems.
    - b. Include complete diagrams of the internal wiring for each item of equipment.
    - c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
  3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- L. Provide copies of approved plumbing equipment submittals to the TAB and Commissioning Subcontractor.
- M. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.
- N. Submit training plans, trainer qualifications and instructor qualifications in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

### **1.5 QUALITY ASSURANCE**

- A. Mechanical, electrical, and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional plumbing.

B. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, water heat exchangers, water monitoring system and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).

6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
  7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
  8. Asbestos products or equipment or materials containing asbestos is prohibited.
  9. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- C. Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME BPVC, Section IX, "Welding and Brazing Qualifications". Provide proof of current certification to CO.
  2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
  3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
  4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the association code.
- D. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- E. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the

- manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 21 working days prior to commencing installation of any item.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution. Failure of the Contractor to resolve or call attention to any discrepancies or deficiencies to the COR will result in the Contractor correcting at no additional cost or time to the Government.
  3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
  4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
  5. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.
- F. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.
- G. Warranty of Construction, FAR clause 52.246-21.
- H. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall". Reference to the "code official" or "owner" shall be interpreted to mean the COR.

I. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

**1.6 DELIVERY, STORAGE AND HANDLING**

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

**1.7 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be hardcopy and in electronic version on CD or DVD. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation

shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
  2. As-built drawings are to be provided, with a copy of them on AutoCAD version provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
  3. As-built drawings are to be provided, with a copy of them in three-dimensional Building Information Modeling (BIM) software version provided on CD or DVD.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data

on device (make, model and performance characteristics\_), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS FOR VARIOUS SERVICES**

- A. Solder or flux containing lead shall not be used.
- B. Material or equipment containing lead shall not be used.
- C. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.
- D. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

### **2.2 FACTORY-ASSEMBLED PRODUCTS**

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
  - 1. All components of an assembled unit need not be products of same manufacturer.
  - 2. Constituent parts that are alike shall be products of a single manufacturer.
  - 3. Components shall be compatible with each other and with the total assembly for intended service.
  - 4. Contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

**2.3 COMPATIBILITY OF RELATED EQUIPMENT**

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

**2.4 SAFETY GUARDS**

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 8 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

**2.5 LIFTING ATTACHMENTS**

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

**2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING**

- A. All material and equipment furnished and installation methods used shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 at no additional cost or time to the Government.
  2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.

3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
  - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
  - b. Other wiring to control panels, shall be NFPA 70 designation THWN.
  - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act (EPACT), revised 2005. Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).
- E. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- F. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

## **2.7 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.

- B. The combination of controller and motor shall be provided by the respective pump manufacturer and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "invertor duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

## **2.8 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown in the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with local VAMC shops. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 7 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 7 mm (3/16 inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
  - 1. Plumbing: Provide for all valves (Fixture stops not included).
  - 2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches)

round brass disc, attached with brass "S" hook or brass chain. Coordinate the valve tags with the Shops Foreman prior to installation for compliance.

a. Valve number shall be labeled as follows: M-V-XXX-XXXXX-XXX.

- 1) The first letter of the valve tag refers to the building number. M refers to Main Hospital.
  - 2) V stands for "Valve."
  - 3) The first grouping of XXX indicates the type of piping. Refer to 09 91 00 Painting specification for labels for different types of piping (i.e. HWH is Hot Water Heating, DC is Domestic Cold Water, DH is Domestic Hot Water, and DR is Domestic Re-circulating Hot Water).
  - 4) The second grouping of XXXXX indicates the room number.
  - 5) The final grouping of XXX refers to the valve number in the room.
3. Valve lists: Typed (using a word processing program) plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets of the valve list for a 3-ring notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling. Additionally provide a hardcopy drawing and AutoCADD copy (compatible with current Fargo VA version of CADD) of valve locations.

## **2.9 FIRESTOPPING**

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

## **2.10 GALVANIZED REPAIR COMPOUND**

- A. Mil. Spec. DOD-P-21035B, paint.

## **2.11 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC). Submittals based on the International Building Code (IBC), or the following paragraphs of this

Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.

- B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
  - 1. Concrete insert: Type 18, MSS SP-58.
  - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
  - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
  - 1. Welded attachment: Type 22.
  - 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified in
- F. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- G. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gauge), designed to accept special spring held, hardened steel nuts.
  - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
  - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

- H. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
    - a. Standard clevis hanger: Type 1; provide locknut.
    - b. Riser clamps: Type 8.
    - c. Wall brackets: Types 31, 32 or 33.
    - d. Roller supports: Type 41, 43, 44 and 46.
    - e. Saddle support: Type 36, 37 or 38.
    - f. Turnbuckle: Types 13 or 15.
    - g. U-bolt clamp: Type 24.
    - h. Copper Tube:
      - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
      - 2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
      - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
      - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
    - i. Spring hangers are required on all plumbing system pumps one horsepower and greater.
  2. Plumbing Piping (Other Than General Types):
    - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
    - b. Chrome plated piping: Chrome plated supports.
    - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
    - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gauge) minimum.

I. Pre-insulated Calcium Silicate Shields:

1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
  - a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
  - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

**2.12 PIPE PENETRATIONS**

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are prohibited through beams or ribs.
- E. Sheet metal shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

### **2.13 TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

### **2.14 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

## **2.15 ASBESTOS**

- A. Materials containing asbestos are prohibited.

## **PART 3 - EXECUTION**

### **3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters, thermostatic mixing valves and control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown in the drawings shall not be changed nor reduced.
- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

## F. Cutting Holes:

1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR.
2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.

G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided at no additional cost to the government.

## H. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment.

J. Gauges, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gauges shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

- K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.
- L. Domestic cold and hot water systems interface with the HVAC control system for the temperature, pressure and flow monitoring requirements to mitigate legionella. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.
- M. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
  2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers' putty. Use fire caulking to seal at fire or smoke rated walls and corridor.
- O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.
- P. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
  2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

### **3.2 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are prohibited in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

### **3.3 RIGGING**

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

### **3.4 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure

that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall not be drilled or burned in structural steel.

- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.
- E. Overhead Supports:
  - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
  - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating conditions without excessive displacement or structural failure.
  - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

**3.5 LUBRICATION**

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings
- C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- D. All lubrication points shall be extended to one side of the equipment.

**3.6 PLUMBING SYSTEMS DEMOLITION**

- A. Rigging access, other than indicated in the drawings, shall be provided after approval for structural integrity by the Structural Engineer. Such access shall be provided at no additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of building personnel and maintenance of building operation and environment of the building.
- B. In an operating building, cleanliness and safety shall be maintained. The building shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards including NFPA 51B. Inspections will be made by personnel of the VAMC, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and

other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- D. The Contractor shall remove all material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate. Coordinate with the COR and Infection Control.

### **3.7 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
  - 2. The following Material and Equipment shall NOT be painted:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gauges and thermometers.
    - j. Glass.
    - k. Name plates.
  - 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.

4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

### **3.8 IDENTIFICATION SIGNS**

- A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory-built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

### **3.9 STARTUP AND TEMPORARY OPERATION**

- A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.
- B. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer's Representative and CxA. Provide a minimum of weeks prior notice.

### **3.10 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of

tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.

- C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.
- D. Perform tests as required for commissioning provisions in accordance with Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

### **3.11 OPERATION AND MAINTENANCE MANUALS**

- A. All new and temporary equipment and all elements of each assembly shall be included.
- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.
- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

### **3.12 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

**3.13 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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**SECTION 22 05 12  
GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the general motor requirements for plumbing equipment and applies to all sections of Division 22.
- B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- G. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- H. Section 26 29 11, MOTOR CONTROLLERS: Starters, control and protection of motors.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and VHA standard will govern.
- B. American Bearing Manufacturers Association (ABMA):  
 ABMA 9-2015.....Load Ratings and Fatigue Life for Ball Bearings
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):  
 112-2017.....IEEE Standard Test Procedure for Polyphase Induction Motors and Generators  
 841-2018.....IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motors--Up to and Including 370 kW (500 HP)
- D. International Code Council (ICC):  
 IPC-2018.....International Plumbing Code

E. National Electrical Manufacturers Association (NEMA):

- MG 1-2016.....Motors and Generators
- MG 2-2014.....Safety Standard for Construction and Guide for  
Selection, Installation and Use of Electric  
Motors and Generators
- 250-2018.....Enclosures for Electrical Equipment (1000 Volts  
Maximum)

F. National Fire Protection Association (NFPA):

- 70-2020.....National Electrical Code (NEC)

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT", with applicable paragraph identification.
- C. Submit motor submittals with drive equipment.
- D. Shop Drawings:
  - 1. Provide documentation to demonstrate compliance with contract documents.
  - 2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
  - 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts and troubleshooting guide:

1. Include complete list indicating all components of the systems.
  2. Include complete diagrams of the internal wiring for each item of equipment.
  3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- G. Certification: Two weeks prior to final inspection, unless otherwise noted, the following certification shall be submitted to the Contracting Officer's Representative (COR).
1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

#### **1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopREFERRED.gov>.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

### **PART 2 - PRODUCTS**

#### **2.1 MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- B. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.
- C. For severe duty totally enclosed motors, IEEE 841 shall apply.
- D. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

1. seconds minimum) relay for switching from high to low speed.
- E. Voltage ratings shall be as follows:
1. Single phase:
    - a. Motors connected to 120-volt systems: 115 volts.
- F. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 HP): Single phase.
  2. Motors, 373 W (1/2 HP) and greater: 3 phase.
- G. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration and running torque without exceeding nameplate ratings or considering service factor.
- I. Motor Enclosures:
1. Shall be the NEMA types as specified and/or shown in the Contract Documents.
  2. Where the types of motor enclosures are not shown in the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
    - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
    - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
    - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
  3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
- J. Electrical Design Requirements:
1. Motors shall be continuous duty.
  2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
  3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (144 degrees F).

4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable Voltage or Adjustable Frequency Controls, or both, or NEMA MG 1, Part 31, Definite Purpose Inverter Fed Polyphase Motors.

K. Mechanical Design Requirements:

1. Bearings shall be rated for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hour rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.

12. Grounding provisions shall be in the main terminal box.

L. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
  - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the heat exchangers.
  - b. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.9 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

N. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown in the drawings and/or as required by other sections of these specifications.
- B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

**3.2 FIELD TESTS**

- A. All tests shall be witnessed by the CxA or by the COR.
- B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.
- C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- D. Insulation Resistance: Not less than 1/2 meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
- E. All test data shall be compiled into a report form for each motor and provided to the contracting officer or their representative.

**3.3 STARTUP AND TESTING**

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The CxA will observe startup and contractor testing of equipment. Coordinate the startup and contractor testing schedules with COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

**3.4 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- B. Components provided under this section of the specification shall be tested as part of a larger system.

**3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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**SECTION 22 05 19  
METERS AND GAUGES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for water meters and gauges primarily used for troubleshooting the system and to indicate system performance.
- B. Components intended to be connected to BAS shall be furnished under Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC for installation under this section.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklist, and training.
- F. Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
  - B40.100-2013.....Pressure Gauges and Gauge Attachments
  - B40.200-2008.....Thermometers, Direct Reading and Remote Reading
- C. American Water Works Association (AWWA):
  - C700-2015.....Cold Water Meters, Displacement Type, Bronze Main Case
  - C701-2015.....Cold Water Meters-Turbine Type, for Customer Service
  - C702-20115.....Cold Water Meters - Compound Type
  - C707-2010 (R2016).....Encoder-Type Remote-Registration Systems for Cold-Water Meters
- D. Institute of Electrical and Electronics Engineers (IEEE):
  - C2-2017.....National Electrical Safety Code (NEC)

- E. International Code Council (ICC):  
IPC-2018.....International Plumbing Code
- F. National Fire Protection Association (NFPA):  
70-2020.....National Electrical Code (NEC)
- G. NSF International (NSF):  
61-2019.....Drinking Water System Components - Health  
Effects  
372-2016.....Drinking Water System Components - Lead Content

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 19, METERS AND GAUGES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Pressure Gauges.
  - 2. Thermometers.
  - 3. Product certificates for each type of meter and gauge.
  - 4. BACnet communication protocol.
- D. Complete operating and maintenance manual shall including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
  - 1. Include complete list indicating all components of the system.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

**1.5 AS-BUILT DOCUMENTATION**

- A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**PART 2 - PRODUCTS**

**2.1 PRESSURE GAUGES FOR WATER**

- A. ASME B40.100 all metal case 115 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1380 kPa (0 to 200 psig) gauge.
- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psig.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.
- H. The pressure gauge for water domestic use shall conform to NSF 61 and NSF 372.

**2.2 THERMOMETERS**

- A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 175 mm (7 inches) high, 4 degrees C to 100 degrees C (40 degrees F to 212 degrees F). Thermometers shall comply with ASME B40.200.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Direct mounted pressure gauges shall be installed in piping tees with pressure gauge located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gauge.
- C. Test plugs shall be installed on the inlet and outlet pipes of all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gauges shall be installed where indicated in the drawings and at the following locations:
  - 1. Building water service entrance into building.
  - 2. Inlet and outlet of each pressure reducing valve.

3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.

E. Thermometers shall be installed on the water heat exchanger inlet and outlet piping, thermostatic mixing valve outlet piping, and the hot water circulation pump inlet piping.

F. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

G. Install portable water temperature, pressure and flow meters provided under Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC.

### **3.2 FIELD QUALITY CONTROL**

A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

### **3.3 STARTUP AND TESTING**

A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 21 working days prior to startup and testing.

### **3.4 COMMISSIONING**

A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

### **3.5 DEMONSTRATION AND TRAINING**

A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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**SECTION 22 05 23**  
**GENERAL-DUTY VALVES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):  
A112.14.1-2003.....Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):  
1001-2017.....Performance Requirements for Atmospheric Type  
Vacuum Breakers  
1003-2009.....Performance Requirements for Water Pressure  
Reducing Valves for Domestic Water Distribution  
Systems  
1011-2017.....Performance Requirements for Hose Connection  
Vacuum Breakers  
1013-2011.....Performance Requirements for Reduced Pressure  
Principle Backflow Preventers and Reduced  
Pressure Principle Fire Protection Backflow  
Preventers  
1015-2011.....Performance Requirements for Double Check  
Backflow Prevention Assemblies and Double Check  
Fire Protection Backflow Prevention Assemblies

- 1017-2009.....Performance Requirements for Temperature  
Actuated Mixing Valves for Hot Water  
Distribution Systems
- 1020-2004.....Performance Requirements for Pressure Vacuum  
Breaker Assembly
- 1035-2008.....Performance Requirements for Laboratory Faucet  
Backflow Preventers
- 1069-2005.....Performance Requirements for Automatic  
Temperature Control Mixing Valves
- 1070-2015.....Performance Requirements for Water Temperature  
Limiting Devices
- 1071-2012.....Performance Requirements for Temperature  
Actuated Mixing Valves for Plumbed Emergency  
Equipment
- D. American Society for Testing and Materials (ASTM):
- A126-2004 (R2019).....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings
- A276/A276M-2017.....Standard Specification for Stainless Steel Bars  
and Shapes
- A536-1984 (R2019e).....Standard Specification for Ductile Iron  
Castings
- B62-2017.....Standard Specification for Composition Bronze  
or Ounce Metal Castings
- B584-2014.....Standard Specification for Copper Alloy Sand  
Castings for General Applications
- E. International Code Council (ICC):
- IPC-2018.....International Plumbing Code
- F. Manufacturers Standardization Society of the Valve and Fittings  
Industry, Inc. (MSS):
- SP-25-2018.....Standard Marking Systems for Valves, Fittings,  
Flanges and Unions
- SP-67-2017.....Butterfly Valves
- SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded  
Ends
- SP-71-2018.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends
- SP-80-2019.....Bronze Gate, Globe, Angle, and Check Valves



- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts and troubleshooting guide:
1. Include complete list indicating all components of the systems.
  2. Include complete diagrams of the internal wiring for each item of equipment.
  3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
  4. Piping diagrams of thermostatic mixing valves to be installed.

#### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Valves shall be prepared for shipping as follows:
1. Protect internal parts against rust and corrosion.
  2. Protect threads, flange faces, grooves, and weld ends.
  3. Set angle, gate, and globe valves closed to prevent rattling.
  4. Set ball and plug valves open to minimize exposure of functional surfaces.
  5. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
  2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

#### **1.6 AS BUILT DOCUMENTATION**

- A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

### **PART 2 - PRODUCTS**

#### **2.1 VALVES, GENERAL**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing greater than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.
- F. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

## 2.2 SHUT-OFF VALVES

- A. Cold, Hot and Re-circulating Hot Water:
  - 1. 75 mm or DN50 (3 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
  - 2. 100 mm DN100 (4 inches) and greater:
    - a. Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A126, grey iron with bolted bonnet, flanged ends, bronze trim, and positive-seal resilient solid wedge disc. The gate valve shall be gear operated for sizes under 200 mm or DN200 (8 inches) and crank operated for sizes 200 mm or DN200 (8 inches) and greater.

## 2.3 CHECK VALVES

- A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.
- B. 100 mm or DN100 (4 inches) and greater:
  - 1. Check valves shall be Class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa

(200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A126, bolted bonnet, flanged ends, bronze trim.

2. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

#### **2.4 GLOBE VALVES**

- A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.
- B. Greater than 75 mm or DN75 (3 inches): Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

#### **2.5 BACKFLOW PREVENTERS**

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).
- B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276/A276M. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.

1. Water service entrance from loop system.
- C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.
1. Hose bibs and sinks with threaded outlets.
  2. Showers (telephone/handheld type).
  3. All kitchen equipment, if not protected by air gap.
  4. Service sinks (integral with faucet only).
- D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:
1. Hose bibbs and wall hydrants.
- E. The pressure vacuum breaker shall be ASSE listed 1020. The main body shall be brass. The disc and O-ring seal shall be the elastomer type. The valve seat and disc float shall be the thermoplastic type. Tee handle or lever handle shut-off ball valves. Test cocks for testing and draining where freezing conditions occur. All materials shall be suitable for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Pressure vacuum breakers shall be installed in the following locations requiring continuous pressure and no backpressure including equipment with submerged inlet connections.

## **2.6 THERMOSTATIC MIXING VALVES**

- A. Thermostatic Mixing Valves shall comply with the following general performance requirements:
1. Shall meet ASSE requirements for water temperature control.

2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
  3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
  4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
  5. Valve finish shall be chrome plated in exposed areas.
  6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.
  7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
  8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.
  9. Provide mixing valves with integral check valves with screens and stop valves.
- B. Master Thermostatic Water Mixing Valves:
1. Application: Tempered water distribution from hot water source.
  2. Standard: ASSE 1017.
  3. Pressure Rating: 861 kPa (125 psig).
  4. Type: Exposed-mounting or Cabinet-type, as indicated, thermostatically controlled water mixing valve.
  5. Connections: Flanged or threaded union inlets and outlet.
  6. Valve Finish: Chrome plated.
  7. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.
  8. Thermometers shall be provided to indicate mixed water temperature.
  9. Provide a high temperature alarm device to detect mixing valve failure.

C. Water Temperature Limiting Devices:

1. Application: Single plumbing fixture point-of-use such as sinks or lavatories.
2. Standard: ASSE 1070.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
5. Connections: Threaded union, compression or soldered inlets and outlet.
6. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.2 gpm maximum.

D. Temperature Activated Mixing Valves:

1. Application: Emergency eye/face/drench shower equipment.
2. Standard: ASSE 1071.
3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 24-30 degrees C (75-85 degrees F).
5. Connections: Soldered or threaded union inlets and outlet.
6. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.
7. Thermometers shall be provided to indicate mixed water temperature.
8. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

### 3.2 INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.

C. Valves shall be installed in horizontal piping with stem at or above center of pipe.

D. Valves shall be installed in a position to allow full stem movement.

E. Check valves shall be installed for proper direction of flow and as follows:

1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.

F. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that shall be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.

1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are prohibited for this application. Chief Engineer shall approve of the connection point for the backflow preventers prior to installation.

G. Install pressure gauges on outlet of backflow preventers.

H. Do not install bypass piping around backflow preventers.

I. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.

1. Install thermometers at specified locations.

2. Install cabinet-type units recessed in or surface mounted on wall as specified.

J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

- K. Install thermostatic balancing valves with inlet strainer and inlet and outlet isolation valves.

### **3.3 LABELING AND IDENTIFYING**

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
  - 1. Calibrated balancing valves.
  - 2. Master, thermostatic, water mixing valves.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

### **3.4 ADJUSTING**

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.
- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.
- D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

### **3.5 STARTUP AND TESTING**

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

**3.6 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

**3.7 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - E N D - - -

**SECTION 22 07 11  
PLUMBING INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for the following:
1. Plumbing piping and equipment.
- B. Definitions:
1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
  2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
  4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
  5. Concealed: Piping above ceilings and in chases, and pipe spaces.
  6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
  7. FSK: Foil-scrim-Kraft facing.
  8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
  9. Density:  $\text{kg/m}^3$  - kilograms per cubic meter (Pcf - pounds per cubic foot).
  10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watts per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.

11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
13. HWR: Hot water recirculating.
14. CW: Cold water.
15. SW: Soft water.
16. HW: Hot water.
17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

### **1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- F. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Hot and cold water piping.
- G. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- H. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- I. Section 23 21 13, HYDRONIC PIPING: electrical heat tracing systems.

### **1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - B209-2014.....Standard Specification for Aluminum and  
Aluminum-Alloy Sheet and Plate
  - C411-2011.....Standard Test Method for Hot-Surface  
Performance of High-Temperature Thermal  
Insulation

- C449-2007 (R2013).....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C450-2008 (R2014).....Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging
- Adjunct to C450.....Compilation of Tables that Provide Recommended Dimensions for Prefab and Field Thermal Insulating Covers, etc.
- C533-2013.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
- C534/C534M-2014.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-2015.....Standard Specification for Mineral Fiber Pipe Insulation
- C552-2014.....Standard Specification for Cellular Glass Thermal Insulation
- C553-2013.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C591-2013.....Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
- C680-2014.....Standard Practice for Estimate of the Heat Gain or Loss and the Surface Temperatures of Insulated Flat, Cylindrical, and Spherical Systems by Use of Computer Programs
- C612-2014.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation
- C1126-2014.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136-2012.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- C1710-2011.....Standard Guide for Installation of Flexible Closed Cell Preformed Insulation in Tube and Sheet Form

- D1668/D1668M-1997a (2014)e1 Standard Specification for Glass Fabrics  
(Woven and Treated) for Roofing and  
Waterproofing
- E84-2015a.....Standard Test Method for Surface Burning  
Characteristics of Building Materials
- E2231-2015.....Standard Practice for Specimen Preparation and  
Mounting of Pipe and Duct Insulation to Assess  
Surface Burning Characteristics
- C. Federal Specifications (Fed. Spec.):
- L-P-535E-1979.....Plastic Sheet (Sheeting): Plastic Strip; Poly  
(Vinyl Chloride) and Poly (Vinyl Chloride -  
Vinyl Acetate), Rigid.
- D. International Code Council, (ICC):
- IMC-2012.....International Mechanical Code
- E. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-1990....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (2)-1987...Adhesive, Flexible Unicellular-Plastic Thermal  
Insulation
- MIL-PRF-19565C (1)-1988.Coating Compounds, Thermal Insulation, Fire-and  
Water-Resistant, Vapor-Barrier
- MIL-C-20079H-1987.....Cloth, Glass; Tape, Textile Glass; and Thread,  
Glass and Wire-Reinforced Glass
- F. National Fire Protection Association (NFPA):
- 90A-2015.....Standard for the Installation of Air-  
Conditioning and Ventilating Systems
- G. Underwriters Laboratories, Inc (UL):
- 723-2008 (R2013).....Standard for Test for Surface Burning  
Characteristics of Building Materials
- 1887-2004 (R2013).....Standard for Fire Test of Plastic Sprinkler  
Pipe for Visible Flame and Smoke  
Characteristics
- H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available  
from NAIMA with free download; [https://insulationinstitute.org/tools-  
resources/](https://insulationinstitute.org/tools-resources/)

#### 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in  
accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND  
SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- D. Shop Drawings:
  - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
    - a. Insulation materials: Specify each type used and state surface burning characteristics.
    - b. Insulation facings and jackets: Each type used and state surface burning characteristics.
    - c. Insulation accessory materials: Each type used.
    - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
    - e. Make reference to applicable specification paragraph numbers for coordination.
    - f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

### 1.5 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Criteria:
  - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:
    - 4.3.3.1** Pipe and duct insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.
    - 4.3.3.3 Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not

flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).

4.3.11.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.11.2.6.8 Smoke detectors shall not be required to meet the provisions of Section 4.3.

2. Test methods: ASTM E84, UL 723, and ASTM E2231.
  3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
  4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer, description of the material, and the production date or code.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring

binder. All aspects of system operation and maintenance procedures, including piping isometrics, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification. As-built drawings are to be provided, and a copy of them in Auto-CAD version compatible with system at Fargo VA provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

#### **1.7 STORAGE AND HANDLING OF MATERIAL**

- A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

### **PART 2 - PRODUCTS**

#### **2.1 MINERAL FIBER**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (nominal 3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m<sup>3</sup> (nominal 1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F).
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (446 degrees F) with an all service vapor retarder jacket (ASJ) and with polyvinyl chloride (PVC) premolded fitting covering.

**2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (842 degrees F).

**2.3 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

- A. ASTM C534/C534M, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (199 degrees F). Under high humidity exposures for condensation control an external vapor retarder/barrier jacket is required. Consult ASTM C1710.

**2.4 INSULATION FACINGS AND JACKETS**

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.
- B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.
- D. Except for flexible elastomeric cellular thermal insulation (not for high humidity exposures), field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. When all longitudinal and circumferential joints are vapor sealed with a vapor barrier mastic or caulking, vapor barrier jackets may not be provided. For aesthetic and physical abuse applications, exterior

jacketing is recommended. Otherwise field applied vapor barrier jackets shall be provided, in addition to the applicable specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.
- G. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

## 2.5 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be mineral fiber/wool insulation of the same thickness as adjacent insulation.

<b>Nominal Pipe Size and Accessories Material (Insert Blocks)</b>	
<b>Nominal Pipe Size mm (inches)</b>	<b>Insert Blocks mm (inches)</b>
Up through 125 (5)	150 (6) long

<b>Nominal Pipe Size and Accessories Material (Insert Blocks)</b>	
<b>Nominal Pipe Size mm (inches)</b>	<b>Insert Blocks mm (inches)</b>
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C (300 degrees F)), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

## **2.6 ADHESIVE, MASTIC, CEMENT**

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

## **2.7 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.

- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.
- E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

## **2.8 REINFORCEMENT AND FINISHES**

- A. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- B. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- C. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F) and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

## **2.13 FIRESTOPPING MATERIAL**

- A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

## **2.14 FLAME AND SMOKE**

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

## **PART 3 - EXECUTION**

### **3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

- C. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).
- D. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- E. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate vapor barrier sealant. Bio-based materials shall be utilized when possible.
- F. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer coating (caution about coating's maximum temperature limit) or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Plumbing work not to be insulated unless otherwise noted:
  - 1. Piping and valves of fire protection system.
  - 2. Chromium plated brass piping.
  - 3. Water piping in contact with earth.

- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited.
- L. Firestop Pipe insulation:
1. Provide firestopping insulation at all corridor walls, and fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
  2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
    - a. Pipe risers through floors
    - b. Pipe chase walls and floors
    - c. Smoke partitions
    - d. Fire partitions
    - e. Hourly rated walls
    - f. All corridor walls
- M. Provide vapor barrier systems as follows:
1. All piping exposed to outdoor weather.
  2. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature in high humidity locations.
- N. Provide metal jackets over insulation as follows:
1. All plumbing piping exposed to outdoor weather.
  2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.
- O. Provide PVC jackets over insulation as follows:
1. Piping exposed in building, within 1829 mm (6 feet) of the floor, on piping that is not precluded in previous sections.
  2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

### **3.2 INSULATION INSTALLATION**

#### **A. Mineral Fiber Board:**

1. Vapor retarder faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply

insulation bonding adhesive to entire underside of horizontal metal surfaces. (Bio-based materials shall be utilized when possible.) Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.

2. Plain unfaced board:

a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.

3. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with unsealed ASJ or FSK.

a. Domestic heat exchangers (not factory insulated).

B. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe, aligning all longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation except for cold piping. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic.

2. Contractor's options for fitting, flange and valve insulation:

a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 15 degrees C (60 degrees F) or more.

b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts surface temperature of above 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Provide mitered preformed insulation of the same type as the installed straight pipe insulation for pipe temperatures below 4 degrees C (40 degrees F). Secure first layer of mineral fiber insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.

c. Factory preformed, ASTM C547 or fabricated mitered sections, joined with adhesive or (hot only) wired in place. (Bio-based materials shall be utilized when possible.) For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15 degrees C (60 degrees F) or less, vapor seal with a layer of

glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).

1) Insulation in place before coating.

2) After coating.

C. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer. External vapor barrier jacketing may be required for expected or anticipated high humidity exposures. See ASTM C1710.

2. Pipe and tubing insulation:

a. Use proper size material. Do not stretch or strain insulation.

b. To avoid undue compression of insulation, use supports as recommended by the elastomeric insulation manufacturer.

Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Bio-based materials shall be utilized when possible.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.

4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

G. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping.

<b>Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)</b>				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 8)	Greater than 200 (8)
93-260 degrees C (199-500 degrees F) (HPS, HPR)	100 (4)	125 (5)	150 (6)	Greater than 150 (6)

**3.3 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

**3.4 PIPE INSULATION SCHEDULE**

- A. Provide insulation for piping systems as scheduled below:

<b>Insulation Thickness Millimeters (Inches)</b>					
		<b>Nominal Pipe Size Millimeters (Inches)</b>			
<b>Operating Temperature Range/Service</b>	<b>Insulation Material</b>	<b>Less than 25 (1)</b>	<b>25 - 32 (1 - 1¼)</b>	<b>38 - 75 (1½ - 3)</b>	<b>100 (4) and Greater</b>
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Recirculation)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Recirculation)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
(4-15 degrees C (40-60 degrees F) (Domestic Cold water)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-15 degrees C (40-60 degrees F) (Domestic Cold Water)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

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**SECTION 22 08 00****COMMISSIONING OF PLUMBING SYSTEMS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the construction contractor will manage the commissioning process.

**1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

**1.3 SUMMARY**

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

**1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

**1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.
- B. The Plumbing systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements.

**1.6 SUBMITTALS**

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

**PART 2 - PRODUCTS (NOT USED)****PART 3 - EXECUTION****3.1 CONSTRUCTION INSPECTIONS**

- A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

**3.2 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

### **3.3 CONTRACTORS TESTS**

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 21 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

### **3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the VA COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

### **3.5 TRAINING OF VA PERSONNEL**

- A. Training of the VA operation and maintenance personnel is required in cooperation with the VA COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

----- END -----

**SECTION 22 11 00  
FACILITY WATER DISTRIBUTION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 07 92 00, JOINT SEALANTS.
- F. Section 09 91 00, PAINTING.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- H. Section 22 07 11, PLUMBING INSULATION.
- I. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - A13.1-2007 (R2013).....Scheme for Identification of Piping Systems
  - B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300
  - B16.9-2012.....Factory-Made Wrought Buttwelding Fittings
  - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
  - B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings
  - B16.15-2013 .....Cast Copper Alloy Threaded Fittings: Classes 125 and 250
  - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure Fittings
  - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
  - B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500

ASME Boiler and Pressure Vessel Code -

BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications

C. American Society of Sanitary Engineers (ASSE):

1010-2004.....Performance Requirements for Water Hammer Arresters

D. American Society for Testing and Materials (ASTM):

A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2012.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A183-2014.....Standard Specification for Carbon Steel Track Bolts and Nuts

A269/A269M-2014e1.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A312/A312M-2015.....Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

A403/A403M-2014.....Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings

A536-1984 (R2014).....Standard Specification for Ductile Iron Castings

A733-2013.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

B32-2008 (R2014).....Standard Specification for Solder Metal

B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B61-2008 (R2013).....Standard Specification for Steam or Valve Bronze Castings

B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings

B75/B75M-2011.....Standard Specification for Seamless Copper Tube

B88-2014.....Standard Specification for Seamless Copper Water Tube

B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications

- B687-1999 (R2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- C919-2012.....Standard Practice for Use of Sealants in Acoustical Applications
- D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- D2000-2012.....Standard Classification System for Rubber Products in Automotive Applications
- D2564-2012.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems
- D2657-2007.....Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings
- D2855-1996 (R2010).....Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
- D4101-2014.....Standard Specification for Polypropylene Injection and Extrusion Materials
- E1120-2008.....Standard Specification for Liquid Chlorine
- E1229-2008.....Standard Specification for Calcium Hypochlorite
- F2389-2010.....Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems
- F2620-2013.....Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings
- F2769-2014.....Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems
- E. American Water Works Association (AWWA):
- C110-2012.....Ductile-Iron and Gray-Iron Fittings
- C151-2009.....Ductile Iron Pipe, Centrifugally Cast
- C153-2011.....Ductile-Iron Compact Fittings
- C203-2008.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied
- C213-2007.....Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines
- C651-2014.....Disinfecting Water Mains

- F. American Welding Society (AWS):
  - A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and Braze Welding
- G. International Code Council (ICC):
  - IPC-2012.....International Plumbing Code
- H. Manufacturers Specification Society (MSS):
  - SP-58-2009.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation
  - SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service
  - SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- I. NSF International (NSF):
  - 14-2015.....Plastics Piping System Components and Related Materials
  - 61-2014a.....Drinking Water System Components - Health Effects
  - 372-2011.....Drinking Water System Components - Lead Content
- J. Plumbing and Drainage Institute (PDI):
  - PDI-WH 201-2010.....Water Hammer Arrestors
- K. Department of Veterans Affairs:
  - H-18-8-2013.....Seismic Design Handbook
  - H-18-10.....Plumbing Design Manual

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. All items listed in Part 2 - Products.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:

1. Include complete list indicating all components of the systems.
  2. Include complete diagrams of the internal wiring for each item of equipment.
  3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

### **1.5 QUALITY ASSURANCE**

- A. A certificate shall be submitted prior to welding of steel piping showing the Welder's certification. The certificate shall be current and no more than one year old. Welder's qualifications shall be in accordance with ASME BPVC Section IX.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

### **1.7 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, a written description of system design, control logic, and sequence of operation shall be included in the

operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version compatible with system currently used at Fargo VA provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Material or equipment containing lead are prohibited.

### **2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS**

- A. From inside face of exterior wall to approximately 1500 mm (5 feet) outside of building and underground inside building, material to be the same for the size specified inside the building.
- B. 75 mm (3 inch) Diameter and Greater: Ductile iron, AWWA C151, 2413 kPa (350 psig) pressure class, exterior bituminous coating, and cement lined. Bio-based materials shall be utilized when possible. Provide flanged and anchored connection to interior piping.
- C. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings are as specified in paragraph "Above Ground (Interior) Water Piping". Use brazing alloys, AWS A5.8M/A5.8, Classification BCuP.

### 2.3 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless steel, ASTM A312, schedule 40 shall be used.
- B. Fittings for Copper Tube:
1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
  2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kPa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
  3. Mechanical press-connect fittings for copper pipe and tube **are prohibited**. See Plumbing Design Manual for additional information.
  4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
  5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.
- C. Fittings for Stainless Steel:
1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ASME B16.9.
  2. Grooved fittings, stainless steel, Type 316, Schedule 40 , conforming to ASTM A403/A403M. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, 4138 kPa (600 psig), ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.

D. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.

E. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.

#### **2.4 EXPOSED WATER PIPING**

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, and equipment when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: ASTM B43, standard weight.

2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.

3. Nipples: ASTM B687, Chromium-plated.

4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

#### **2.5 STRAINERS**

A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.

B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.

C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

#### **2.6 DIELECTRIC FITTINGS**

A. Provide dielectric couplings or unions between pipe of dissimilar metals.

#### **2.7 STERILIZATION CHEMICALS**

A. Hypochlorite: ASTM E1229.

B. Liquid Chlorine: ASTM E1120.

#### **2.8 WATER HAMMER ARRESTER**

A. Closed copper tube chamber with permanently sealed 413 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010. Access shall be

provided where devices are concealed within partitions or above ceilings. Size and install in accordance with PDI-WH 201 requirements. Provide water hammer arrestors at:

1. All groups of two or more flush valves.
2. All quick opening or closing valves.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
3. All pipe runs shall be laid out to avoid interference with other work/trades.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
  - a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
  - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
  - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
    - 1) Solid or split un-plated cast iron.
    - 2) All plates shall be provided with set screws.
    - 3) Pipe Hangers: Height adjustable clevis type.
    - 4) Adjustable Floor Rests and Base Flanges: Steel.
    - 5) Concrete Inserts: "Universal" or continuous slotted type.
    - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
    - 7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.

- 8) Rollers: Cast iron.
  - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
  - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180-degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.
  - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
  7. Penetrations:
    - a. Firestopping: Where pipes pass through corridor walls, fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the firestopping materials.
    - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- B. Domestic Water piping shall conform to the following:
1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot and cold water circulating lines with no traps.

2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

### **3.2 TESTS**

- A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heat exchangers, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gage shall have 1 psig increments.
- C. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.
- D. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

### **3.3 STERILIZATION**

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.
- C. Turn over test results (passing) to COR for approval prior to opening up to water main.

### **3.4 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

### **3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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**SECTION 22 11 23  
DOMESTIC WATER PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Hot water circulating pump, hot water recirculation pump and domestic water pressure booster system.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- F. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.
- G. Section 26 29 11, MOTOR CONTROLLERS.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
  - ASME Boiler and Pressure Code -
  - BPVC Section VIII-1-2015 Rules for Construction of Pressure Vessels, Division 1
  - BPVC Section VIII-2-2015 Rules for Construction of Pressure Vessels, Division 2-Alternative Rules
- C. American Society for Testing and Materials (ASTM):
  - A48/A48M-2003 (R2012)...Standard Specification for Gray Iron Castings
  - B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications
- D. International Code Council (ICC)
  - IPC-2012.....International Plumbing Code
- E. National Electrical Manufacturers Association (NEMA):
  - ICS 6-1993 (R2001, R2006) Industrial Control and Systems: Enclosures
  - 250-2014.....Enclosures for Electrical Equipment (1000 Volts Maximum)

- F. NSF International (NSF)
  - 61-2014a.....Drinking Water System Components - Health Effects
  - 372-2011.....Drinking Water System Components - Lead Content
- G. Underwriters' Laboratories, Inc. (UL):
  - 508-1999 (R2013).....Standards for Industrial Control Equipment
  - 778-2010 (R2014).....Standard for Motor-Operated Water Pumps

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 23, DOMESTIC WATER PUMPS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Pump:
    - a. Manufacturer and model.
    - b. Operating speed.
    - c. Capacity.
    - d. Characteristic performance curves.
  - 2. Motor:
    - a. Manufacturer, frame and type.
    - b. Speed.
    - c. Current Characteristics.
    - d. Efficiency.
- D. Certificate of shop test for domestic water booster system. Provide certified performance curves.
- E. Certified copies of all the factory and construction site test data sheets and reports.
- F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- G. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- H. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

#### **1.5 QUALITY ASSURANCE**

##### A. General:

1. UL Compliance: Comply with UL 778 for motor-operated water pumps.
2. Design Criteria:
  - a. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
  - b. Head-capacity curves shall slope up to maximum head at shut-off. Select pumps near the midrange of the curve, and near the point of maximum efficiency, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
  - c. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
  - d. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
  - e. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
  - f. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
  - g. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

- B. Hot Water Circulating and Recirculating Pumps: Components shall be assembled by a single manufacturer and the pump motor assembly shall be the standard cataloged product of the manufacturer.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in hard copy and electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version compatible with version currently in use at Fargo VA provided on compact disc or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing

work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Material or equipment containing lead shall be prohibited and shall be certified in accordance with NSF 61 or NSF 372.

### **2.2 HOT WATER RECIRCULATING PUMP**

A. General:

1. Centrifugal, single stage, pump. Driver shall be electric motor, close coupled or connected by flexible or magnetic coupling. Pump for hot water system shall be designed for quiet, trouble-free operation at a minimum of 82 degrees C (180 degrees F) water service and 1,035 kPa (150 psig).
2. Mounting shall be in-line .
3. Stamped or engraved stainless steel nameplate.
4. Motors: Maximum 40 degrees C (104 degrees F) ambient temperature rise, drip-proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA Type 4. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.
5. Pump shall operate continuously with on-off switch, or with an HOA switch for automatically controlled pumps, for manual shut down. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump, strainer, and check valve without draining the system.
6. A check valve shall be installed in the pump discharge piping immediately downstream of the pump. A strainer with drain valve and removable strainer screen or basket shall be installed immediately upstream of the pump. Flexible pipe connectors and isolation pipe hangers shall be installed to prevent pump vibration from being transferred to adjacent piping and the building structure.

B. Horizontal, In-Line Pumps:

1. Flexibly-coupled pump and motor with maximum 1,800 rpm rotational speed.

2. Bronze Bronze-fitted cast iron body construction with solid steel shaft, and flanged connections. Pump shall be capable of pumping the capacity scheduled on drawings .
3. Bearings: Permanently oil lubricated and sealed, stainless steel ball bearings.
4. Impeller shall be high grade, cast brass or bronze, accurately machined and properly balanced.
5. Seal: Mechanical, with carbon-steel rotating ring, stainless steel spring, ceramic seat, and rubber bellows and gasket. Include water slinger on shaft between motor and seal.

### **PART 3 - EXECUTION**

#### **3.1 STARTUP AND TESTING**

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.
- C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- D. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to startup and testing.

#### **3.2 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

#### **3.3 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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**SECTION 22 13 00  
FACILITY SANITARY AND VENT PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- D. Section 07 92 00, JOINT SEALANTS: Sealant products.
- E. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- G. Section 22 07 11, PLUMBING INSULATION.
- H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
- I. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
  - A13.1-2007.....Identification of Piping Systems
  - A112.36.2M-1991.....Cleanouts
  - A112.6.3-2019.....Floor and Trench Drains
  - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
  - B16.1-2015.....Gray Iron Pipe Flanges and Flanged Fittings  
Classes 25, 125, and 250
  - B16.4-2016.....Grey Iron Threaded Fittings Classes 125 and 250
  - B16.15-2018.....Cast Copper Alloy Threaded Fittings, Classes  
125 and 250

- B16.18-2018.....Cast Copper Alloy Solder Joint Pressure Fittings
- B16.21-2016.....Nonmetallic Flat Gaskets for Pipe Flanges
- B16.22-2018.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
- B16.23-2016.....Cast Copper Alloy Solder Joint Drainage Fittings: DWV
- B16.24-2016.....Cast Copper Alloy Pipe Flanges and Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500
- B16.29-2017.....Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings: DWV
- B16.39-2014.....Malleable Iron Threaded Pipe Unions Classes 150, 250, and 300
- B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
- 1001-2017.....Performance Requirements for Atmospheric Type Vacuum Breakers
- 1018-2001.....Performance Requirements for Trap Seal Primer Valves - Potable Water Supplied
- 1044-2015.....Performance Requirements for Trap Seal Primer Devices - Drainage Types and Electronic Design Types
- 1079-2012.....Performance Requirements for Dielectric Pipe Unions
- D. American Society for Testing and Materials (ASTM):
- A53/A53M-2018.....Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated, Welded and Seamless
- A74-2017.....Standard Specification for Cast Iron Soil Pipe and Fittings
- A888-2018a.....Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- B32-2008 (R2014).....Standard Specification for Solder Metal

B43-2015.....Standard Specification for Seamless Red Brass  
Pipe, Standard Sizes

B88-2016.....Standard Specification for Seamless Copper  
Water Tube

B306-2013.....Standard Specification for Copper Drainage Tube  
(DWV)

B687-1999 (R2016).....Standard Specification for Brass, Copper, and  
Chromium-Plated Pipe Nipples

B813-2016.....Standard Specification for Liquid and Paste  
Fluxes for Soldering of Copper and Copper Alloy  
Tube

B828-2016.....Standard Practice for Making Capillary Joints  
by Soldering of Copper and Copper Alloy Tube  
and Fittings

C564-2014.....Standard Specification for Rubber Gaskets for  
Cast Iron Soil Pipe and Fittings

D2321-2018.....Standard Practice for Underground Installation  
of Thermoplastic Pipe for Sewers and Other  
Gravity-Flow Applications

D2564-2012 (R3018).....Standard Specification for Solvent Cements for  
Poly(Vinyl Chloride) (PVC) Plastic Piping  
Systems

D2665-2014.....Standard Specification for Poly(Vinyl Chloride)  
(PVC) Plastic Drain, Waste, and Vent Pipe and  
Fittings

D2855-2015.....Standard Practice for Two-Step (Primer and  
Solvent Cement) Method of Joining Poly(Vinyl  
Chloride) (PVC) or Chlorinated Poly (Vinyl  
Chloride) CPVCP Pipe and Piping Components with  
Tapered Sockets

D5926-2015.....Standard Specification for Poly(Vinyl Chloride)  
(PVC) Gaskets for Drain, Waste, and Vent (DWV),  
Sewer, Sanitary, and Storm Plumbing Systems

F402-2018.....Standard Practice for Safe Handling of Solvent  
Cements, Primers, and Cleaners Used for Joining  
Thermoplastic Pipe and Fittings

F477-2014.....Standard Specification for Elastomeric Seals  
(Gaskets) for Joining Plastic Pipe

- F1545-2015e1.....Standard Specification for Plastic-Lined  
Ferrous Metal Pipe, Fittings, and Flanges
- E. Cast Iron Soil Pipe Institute (CISPI):
  - 2006.....Cast Iron Soil Pipe and Fittings Handbook
  - 301-2012.....Standard Specification for Hubless Cast Iron  
Soil Pipe and Fittings for Sanitary and Storm  
Drain, Waste, and Vent Piping Applications
  - 310-2012.....Specification for Coupling for Use in  
Connection with Hubless Cast Iron Soil Pipe and  
Fittings for Sanitary and Storm Drain, Waste,  
and Vent Piping Applications
- F. Copper Development Association, Inc. (CDA):
  - A4015-14/19.....Copper Tube Handbook
- G. International Code Council (ICC):
  - IPC-2018.....International Plumbing Code
- H. Manufacturers Standardization Society (MSS):
  - SP-123-2018.....Non-Ferrous Threaded and Solder-Joint Unions  
for Use with Copper Water Tube
- I. National Fire Protection Association (NFPA):
  - 70-2020.....National Electrical Code (NEC)
- J. Underwriters' Laboratories, Inc. (UL):
  - 508-99 (R2013).....Standard For Industrial Control Equipment

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Piping.
  - 2. Floor Drains.
  - 3. Cleanouts.
  - 4. Penetration Sleeves.
  - 5. Pipe Fittings.

- 6. Traps.
- 7. Exposed Piping and Fittings.
- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

#### **1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

### **PART 2 - PRODUCTS**

#### **2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

- A. Cast iron waste, drain, and vent pipe and fittings.
  - 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
    - a. Pipe buried in or in contact with earth.
    - b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
    - c. Interior waste and vent piping above grade.
  - 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
  - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
  - 4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.

5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

**2.2 PUMP DISCHARGE PIPING**

A. Galvanized steel pump discharge pipe and fittings:

1. Galvanized steel pipe shall be Schedule 40 weight class conforming to ASTM A53/A53M, with square cut grooved or threaded ends to match joining method.
2. Fittings shall be Class 125, gray-iron threaded fittings conforming to ASME B16.4.
3. Unions shall be Class 150 hexagonal-stock body with ball and socket, metal to metal, bronze seating surface, malleable iron conforming to ASME B16.39 with female threaded ends.
4. Flanges shall be Class 125 cast iron conforming to ASME B16.1.
  - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
  - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.

B. Copper pump discharge pipe and fittings:

1. Copper tube shall be hard drawn Type L conforming to ASTM B88.
2. Fittings shall be cast copper alloy conforming to ASME B16.18 or wrought copper conforming to ASME B16.22 with solder joint ends.
3. Unions shall be copper alloy, hexagonal stock body with ball and socket, metal to metal seating surface conforming to MSS SP-123 with female solder-joint or threaded ends.
4. Flanges shall be Class 150, cast copper conforming to ASME B16.24 with solder-joint end.

- a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
  - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
5. Solder shall be lead free, water flushable flux conforming to ASTM B32 and ASTM B813.

### **2.3 EXPOSED WASTE PIPING**

- A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet ASTM B43, regular weight.
  2. The Fittings shall conform to ASME B16.15
  3. Nipples shall conform to ASTM B687, Chromium-plated.
  4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

### **2.4 SPECIALTY PIPE FITTINGS**

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
  2. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C

(180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.

- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

## **2.5 CLEANOUTS**

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated in the contract document and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts

shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.

- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

## **2.6 FLOOR DRAINS**

- A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening shall not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a .45 kg (16-ounce) soft copper 1.1 to 1.8 Kg (2.5 to 4 lbs.) flashing membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.
- B. Type C (FD-C) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty nickel bronze adjustable strainer with round or square grate of 150 mm (6 inches) width or diameter minimum for toilet rooms, and showers.
- C. Type S (FD-S) floor sink shall comply with ASME A112.6.3. The type S floor sink shall be constructed from type 304 stainless steel and shall be 300 mm (12 inches) square, and 200 mm (8 inches deep). The interior surface shall be polished. The double drainage flange shall be provided with weep holes, internal dome strainer, and heavy duty non-tilting loose set grate. A clamping device shall be provided.

- D. Type Z (FD-Z) trench drain shall comply with ASME A112.6.3. The type Z trench drain shall be suitable for shower thresholds and constructed of Type 304 stainless steel. The stainless steel slotted grate shall be not less than 100 mm (4 inches) wide with anchor supports, tile edge, bottom outlet and combination membrane flashing collar.

## **2.7 TRAPS**

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are prohibited on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

## **2.8 PENETRATION SLEEVES**

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that shall extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that shall extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

## **PART 3 - EXECUTION**

### **3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.

- H. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow greater than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- I. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated in the drawings with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- J. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- K. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- L. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

### **3.2 JOINT CONSTRUCTION**

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and

restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
  2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead-free alloy solder conforming to ASTM B32 shall be used.
- F. Only underground, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendices.

### **3.3 SPECIALTY PIPE FITTINGS**

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### **3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES**

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.

3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
  4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
  5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.
- E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
  2. All plates shall be provided with set screws.
  3. Height adjustable clevis type pipe hangers.
  4. Adjustable floor rests and base flanges shall be steel.
  5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  6. Riser clamps shall be malleable iron or steel.
  7. Rollers shall be cast iron.
  8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- G. Miscellaneous materials shall be provided as specified, required, directed or as noted in the contract documents for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- H. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- I. Penetrations:
1. Fire Stopping: Where pipes pass through corridor walls, fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00,

FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.

2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

J. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

### 3.5 TESTS

A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.

B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

2. For an air test, an air pressure of 34 kPa (5 psig) gauge shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gauge shall be used for the air test.

3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.

4. Final Tests: Either one of the following tests may be used.

a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.

- b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

**3.6 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification shall be tested as part of a larger system.

**3.7 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

**SECTION 22 35 00  
DOMESTIC WATER HEAT EXCHANGERS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for domestic hot water heat exchangers including thermometers and all necessary accessories, connections and equipment.
- B. Application is for indirect water heating utilizing steam or hot water as a medium and can be used for heat recovery or solar systems for pre-heating water prior to primary water heating equipment.
- C. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING.
- F. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.
- G. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- H. Section 22 11 23, DOMESTIC WATER PUMPS: Circulating Pump.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standards will govern.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):  
90.1-2019.....Energy Standard for Buildings Except Low-Rise Residential Buildings
- C. American National Standard Institute (ANSI):  
Z21.22-2015.....Relief Valves for Hot Water Supply Systems
- D. American Society of Mechanical Engineers (ASME):  
ASME Boiler and Pressure Vessel Code -  
BPVC Section IV-2019....Rules for Construction of Heating Boilers  
BPVC Section VIII-1-2019 Rules for Construction of Pressure Vessels, Division 1

- Form U-1.....Manufacturer's Data Report for Pressure Vessels
- B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
- B16.5-2017.....Pipe Flanges and Flanged Fittings: NPS 1/2  
through NPS 24 Metric/Inch Standard
- B16.24-2016.....Cast Copper Alloy Pipe Flanges, Flanged  
Fittings, and Valves: Classes 150, 300, 600,  
900, 1500, and 2500
- PTC 25-2018.....Pressure Relief Devices
- E. National Fire Protection Association (NFPA):
  - 70-2020.....National Electrical Code (NEC)
- F. NSF International (NSF):
  - 61-2018.....Drinking Water System Components - Health  
Effects
  - 372-2016.....Drinking Water System Components - Lead Content
- G. Underwriter Laboratories (UL):
  - 207-2009(R2020).....Standard for Refrigerant-Containing Components  
and Accessories, Nonelectrical
  - 778-2016(R2019).....Standard for Motor-Operated Water Pumps

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 35 00, DOMESTIC WATER HEAT EXCHANGERS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  1. Heat Exchangers.
  2. Pressure and Temperature Relief Valves.
  3. Steam Control Valves.
  4. Thermometers.
  5. Pressure Gauges.
  6. Vacuum Breakers.
  7. Safety Valves.
  8. Circulating Pumps.
  9. Steam Traps.

- D. A Form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel Code.
- E. Shop drawings shall include wiring diagrams for power, signal and control functions.
- F. Submit documentation indicating compliance with applicable requirements of ASHRAE 90.1, Unfired Storage Tanks, for Service Water Heating.
- G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
  1. Include complete list indicating all components of the systems.
  2. Include complete diagrams of the internal wiring for each item of equipment.
  3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

#### **1.5 QUALITY ASSURANCE**

- A. Equipment components in contact with potable water shall meet compliance requirements in documents NSF 61 and NSF 372.
- B. Comply with American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) 90.1 for efficiency performance.
- C. The heat exchanger shall be certified and labeled by an independent testing agency.
- D. Circulating pump power shall be installed per NFPA 70.
- E. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <https://www.biopreferred.gov>.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Comply with requirements in Paragraph AS-BUILT DOCUMENTATION of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

### **PART 2 - PRODUCTS**

#### **2.1 SHELL AND TUBE, DOMESTIC WATER HEAT EXCHANGERS**

- A. The shell and tube heat exchangers shall be double wall instantaneous type, vertical configuration with domestic water in the tubes and steam in the shell. Heat exchanger shall be of counter-flow design. The shell and tube heat exchanger shall be a packaged assembly of tank, heat exchanger coils, control valves, controls, and specialties constructed

of ASME code stainless-steel shell with 1034 kPa (150 psig) minimum working pressure. Heat exchanger shall comply with NSF 61 and NSF 372 for barrier materials for potable-water tank linings. Provide with access for cleaning and disinfection. Heat exchanger capacities are scheduled on the drawings.

- B. The stand or skid shall be factory-fabricated for floor mounting.
- C. The tappings (openings) shall be factory-fabricated of materials compatible with the tank and in accordance with appropriate ASME standards for piping connections, pressure and temperature relief valve, pressure gauge, thermometer, drain valve, anode rods and controls. The openings shall be in accordance with ASME standards listed below:
  - 1. 50 mm or DN50 (NPS 2 inch) and smaller: Threaded ends according to ASME B1.20.1.
  - 2. 65 mm or DN65 (NPS 2-1/2 inch) and larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges, and according to ASME B16.24.
- D. Shell insulation shall comply with ASHRAE 90.1 and suitable for operating temperature. The entire shell and nozzles shall be completely surrounded except connections, gauges and controls.
- E. The heat exchanger coils shall be constructed from copper and fabricated in a helix wound or straight tube configuration for steam heating medium. The pressure rating shall be equal to or greater than the steam supply pressure plus 50 percent.
- F. The temperature controls shall be designed for an output temperature of 60 degrees C (140 degrees F) based upon an adjustable temperature transmitter that operates a control valve and is capable of maintaining outlet water temperature within 2 degrees C (4 degrees F) of setting. Heaters shall be capable of raising the discharge temperature to 77 to 82 degrees C (170 to 180 degrees F) for thermal eradication.
  - 1. Steam control valve shall regulate the control of steam flow to to control water temperature and shall be electronically operated. The outlet water temperature shall not vary more than +/- 1 degrees C (2.5 degrees F).
  - 2. A drip trap, steam condensate trap (if required), Y strainer, vacuum breaker, and pressure gauge shall be factory sized and piped with steam control valve.

3. A normally closed solenoid valve shall be rated at 5 amps, 120-volt. Solenoid valve shall close the steam supply to the heating coil, should the water temperature in the tank reach the high set point.
- G. Safety control shall be automatic, high temperature limit shutoff device.
- H. The relief valves shall be ASME rated and stamped for combination temperature and pressure relief valves.
- I. The pressure storage vessel shall be all welded construction and ASME BPVC Section VIII-1 stamped for a working pressure of 1034 kPa (150 psig). The shell of the exchanger shall be solid stainless-steel type 304 . Lining shall meet NSF 61 and NSF 372 requirements. The storage vessel shall be provided with insulation system in compliance with ASHRAE 90.1, with jacket, and a magnesium anode. Provide with access for cleaning and disinfection.

## **2.2 THERMOMETERS**

- A. Thermometers shall be rigid stem or remote sensing, scale or dial type with an aluminum, black metal, stainless-steel, or chromium plated brass case. The thermometer shall be back connected, red liquid (alcohol or organic-based) fill, vapor, bi-metal or gas actuated, with 228 mm (9 inches) high scale dial or circular dial 50 to 127 mm (2 to 5 inches) in diameter graduated from 4 to 100 degrees C (40 to 212 degrees F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 63 mm (2 1/2 inches) to clear tank or pipe covering. The thermometer shall be suitable for 19 mm (3/4 inch) pipe threads. Thermometers may be console-mounted with sensor installed in separate thermometer well.

## **2.3 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES**

- A. The combination pressure and temperature relief Valve shall be ANSI Z21.22 and ASME rated and constructed of all brass or bronze with a self-closing reseating valve. The relief valves shall include a relieving capacity greater than the heat input and include a pressure setting less than the water heater's working pressure rating.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. If an installation is unsatisfactory to the COR, the contractor shall correct the installation at no additional cost or time to the Government.

- B. The water heaters shall be installed on concrete bases. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. The water heaters shall be installed level and plumb and securely anchored.
- D. Water heaters shall be installed and connected in accordance with manufacturer's written instructions with manufacturer's recommended clearances.
- E. All pressure and temperature relief valves discharge shall be piped to nearby floor drains with air gap or break.
- F. Thermometers and isolation valves shall be installed on water heater inlet and outlet piping and shall be positioned such that they can be read by an operator or staff standing on floor or walkway.
- G. The thermostatic control shall be set for a minimum setting of 60 degrees C (140 degrees F) for storage heaters.
- H. Shutoff valves shall be installed on the domestic water supply piping to the water heater and on the domestic hot water outlet piping.
- I. All manufacturer's required clearances shall be maintained.
- J. A combination temperature and pressure relief valve shall be installed at the top portion of the storage tank. The sensing element shall extend into the tank. The relief valve outlet drain piping shall discharge by air gap into a floor drain.
- K. Piping type heat traps shall be installed on the inlet and outlet piping of the domestic water heater storage tanks, unless provided integrally with the tanks.
- L. Water heater drain piping shall be installed as indirect waste to spill by air gap into open drains or over floor drains. Hose end drain valves shall be installed at low points in water piping for gas fueled domestic hot water heaters without integral drains.
- M. Dielectric unions shall be provided if there are dissimilar metals between the water heater connections and the attached piping.
- N. Provide vacuum breakers per ANSI Z21.22 on the inlet pipe if the water heater is bottom fed.

### **3.2 LEAKAGE TEST**

- A. Before piping connections are made, the water heaters shall be tested at a hydrostatic pressure of 1380 kPa (200 psig) for water heaters rated at less than 1104 kPa (160 psig) and 1654 kPa (240 psig) for units with an maximum working pressure of 1104 kPa (160 psig) or over.

Any failed test shall be corrected and the water heater shall be replaced with a new unit at no additional cost or time to the Government.

### **3.3 PERFORMANCE TEST**

- A. Ensure that all the remote water outlets are always tested to a minimum of 43 degrees C (110 degrees F) and a maximum of 49 degrees C (120 degrees F) water flow. If necessary, make all correction to balance the return water system or reset the thermostat to make the system comply with design requirements.

### **3.4 STARTUP AND TESTING**

- A. Perform tests ss recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. The tests shall include system capacity, control function, and alarm functions.
- C. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- D. The CxA will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and CxA. Provide a minimum notice of 10 working days prior to startup and testing.

### **3.5 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

### **3.6 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA Personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

**SECTION 22 40 00  
PLUMBING FIXTURES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- F. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS: Requirements for commissioning, systems readiness checklist, and training.
- G. 22 13 00, FACILITY SANITARY AND VENT PIPING.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The American Society of Mechanical Engineers (ASME):
  - A112.6.1M-1997 (R2012)..Supports for Off-the-Floor Plumbing Fixtures  
for Public Use
  - A112.19.1-2013.....Enameled Cast Iron and Enameled Steel Plumbing  
Fixtures
  - A112.19.2-2013.....Ceramic Plumbing Fixtures
  - A112.19.3-2008.....Stainless Steel Plumbing Fixtures
- C. American Society for Testing and Materials (ASTM):
  - A276-2013a.....Standard Specification for Stainless Steel Bars  
and Shapes
  - B584-2008.....Standard Specification for Copper Alloy Sand  
Castings for General Applications
- D. CSA Group:
  - B45.4-2008 (R2013).....Stainless Steel Plumbing Fixtures

- E. National Association of Architectural Metal Manufacturers (NAAMM):  
AMP 500-2006.....Metal Finishes Manual
- F. American Society of Sanitary Engineering (ASSE):  
1016-2011.....Automatic Compensating Valves for Individual  
Showers and Tub/Shower Combinations
- G. NSF International (NSF):  
14-2013.....Plastics Piping System Components and Related  
Materials  
61-2013.....Drinking Water System Components - Health  
Effects  
372-2011.....Drinking Water System Components - Lead Content
- H. American with Disabilities Act (A.D.A)
- I. International Code Council (ICC):  
IPC-2015.....International Plumbing Code

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, connections, and capacity.
- D. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

**1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

**1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in AutoCAD version compatible with system currently used at Fargo VA provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. Material or equipment containing lead is prohibited. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61.

### **2.2 STAINLESS STEEL**

- A. Corrosion-resistant Steel (CRS):
1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.

2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.

B. Die-cast zinc alloy products are prohibited.

### 2.3 STOPS

A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in solid-surface, wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.

B. Furnish keys for lock shield stops to the COR.

C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.

D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.

### 2.4 ESCUTCHEONS

A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

### 2.5 LAMINAR FLOW CONTROL DEVICE

A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing. **Aerators are prohibited.**

B. Flow Control Restrictor:

1. Capable of restricting flow from 32 ml/s to 95 ml/s (0.5 gpm to 1.5 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 174 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.

2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psig and 80 psig).

3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

## 2.6 CARRIERS

- A. ASME A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME A112.6.1M, lavatory, chair carrier for thin wall construction concealed arm support steel plate as detailed on drawing . All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture. Water closet, marked in drawings, accessible to bariatric patients shall be rated for bariatric use - 1000 pound capacity.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

## 2.7 WATER CLOSETS

- A. (P-103) Water Closet (Wall Hung/ Wall Hung - bariatric use, ASME A112.19.2) office and industrial, elongated bowl, siphon jet 6 L (1.6 gallons) 6 L (1.6 gallon) per flush, wall outlet. Top of seat shall be between 400 mm and 432 mm (16 inches and 17 inches) above finished floor. Handicapped water closet shall have seat set 450 mm (18 inches) above finished floor. Water Closet, marked in the drawings, for bariatric use shall have 1000 pounds load capacity.
  - 1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
  - 2. Fittings and Accessories: Gaskets-neoprene; bolts with chromium plated caps nuts and washers and carrier.
  - 3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, electric solenoid operated flush valve for remote operation by a minimum 40 mm (1-1/2 inches) diameter push button, provide 24 volt transformer active infra-red sensor for automatic operation with courtesy flush button for manual operation, 25 mm (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 40 mm (1-1/2 inches) top spud,

wall and spud flanges, solid-ring pipe support, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 292 mm (11-1/2 inches) above seat.

## 2.10 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 0.25 percent lead content by dry weight. Faucet flow rates shall be 3.9 L/m (1.5 gpm) for private lavatories and either 1.9 L/m (0.5 gpm) or 1.0 liter (0.25 gallons) per cycle for public lavatories.
- C. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME A112.19.2) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 864 mm (34 inches) above finished floor.
  - 1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Faucets shall have automatic flushing capabilities to purge hot and cold-water branch lines serving each faucet and thermostatic mixing valve set to 110°F shall be provided. Electronic sensor operated, 102 mm (4 inches) center set mounting, wiring box 120/24 volt solenoid plug in transformer remote mounted transformer back check valves solid brass hot-cold water mixer adjusted from top deck with barrier free design control handle and inline filter. Provide laminar flowcontrol device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.
  - 2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
  - 3. Stops: Angle type. See paragraph "Stops".
  - 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection

hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.

5. Provide cover for exposed piping, drain, stops and trap per A.D.A.
- D. (P-420) Lavatory (Sensor Control, Counter Mounted ASME A112.19.2) vitreous china, self-rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 102 mm (4 inches) centers. Mount unit in countertop. Support countertop with ASME A112.19.1, Type 1, chair carrier with exposed arms.
1. Faucet: Brass, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Faucets shall have automatic flushing capabilities to purge hot and cold-water branch lines serving each faucet and thermostatic mixing valve shall be provided. Electronic sensor operated, 102 mm (4 inches) center set mounting, wiring box 120/24 volt solenoid plug in transformer remote mounted transformer back check valves solid brass hot/cold water mixer adjusted from top deck with barrier free design control handle and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.
  2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated. Set trap parallel to wall.
  3. Stops: Angle type. See paragraph "Stops".
  4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.
  5. Provide cover for exposed piping, drain, stops and trap per A.D.A.

### **2.11 SINKS**

- A. Dimensions for sinks are specified, length by width (distance from wall) and depth.
- B. (P-501) Service Sink (Regular, ASME A112.19.1) service sink, class 1, single bowl, acid resistant enameled cast iron, approximately 610 mm by 508 mm (24 inches by 20 inches) with a 229 to 305 mm (9 to 12 inches) raised back without faucet holes. Equip sink with CRS rim guard, and

mounted on trap standard. Set sinks rim 711 mm (28 inches) above finished floor.

1. Faucet: Part B, Type II, solid brass construction, 9.5 L/m (2.5 gpm) combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, integral check/stops, mounted on wall above sink. Faucets shall have automatic flushing capabilities to purge hot and cold-water branch lines serving each faucet and thermostatic mixing valve shall be provided. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.
  2. Drain: Grid.
  3. Trap: Trap standard, painted outside and enameled inside with acid-resistant enamel, drain through adjoining wall.
- C. (P-502) Service Sink (Floor Mounted) stain resistant terrazzo, 711 mm by 711 mm by 305 mm (28 inches by 28 inches by 12 inches) with 152 mm (6 inches) drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 20684 kPa (3000 psig) seven days after casting. Provide extruded aluminum cap on front side.
1. Faucet: Solid brass construction, 9.5 L/m (2.5 gpm) combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, integral check/stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish. Provide 914 mm (36 inches) hose with wall hook. Centerline of rough in is 1219 mm (48 inches) above finished floor. Faucets shall have automatic flushing capabilities to purge hot and cold-water branch lines serving each faucet and thermostatic mixing valve set to 110°F shall be provided.

2. Drain: Seventy six millimeter (3 inches) cast brass drain with nickel bronze strainer.
  3. Trap: P-trap, drain through floor.
- D. (P-524) Sink, (CRS, Double Compartment, Counter Top, ASME A112.19.3, Kitchen Sinks) self-rimming, approximately 838 mm by 559 mm (33 inches by 22 inches) with two compartments inside dimensions approximately 343 mm by 406 mm by 191 mm (13 1/2 inches by 16 inches by 7 1/2 inches), minimum 20 gage CRS. Corners and edges shall be well rounded.
1. Faucet: Kitchen sink, solid brass construction, 8.3 L/m (2.2 gpm) swing spout, chrome plated copper alloy with spray and hose. Faucets shall have automatic flushing capabilities to purge hot and cold-water branch lines serving each faucet and thermostatic mixing valve set to 110°F shall be provided.
  2. Drain: Drain plug with cup strainer, stainless steel.
  3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
  4. Provide cover for exposed piping, drain, stops and trap per A.D.A.
- E. (P-528) Sink (CRS, Single Compartment, Counter Top ASME A112.19.2, Kitchen Sinks) self-rimming, back faucet ledge, approximately 533 mm by 559 mm (21 inches by 22 inches) with single compartment inside dimensions approximately 406 mm by 483 mm by 191 mm (16 inches by 19 inches by 7 1/2 inches) deep. Shall be minimum of 1.3 mm thick (18 gauge) CRS. Corners and edges shall be well rounded:
1. Faucet: Solid brass construction, 8.3 L/m (2.2 gpm) deck mounted combination faucet with Monel or ceramic seats, removable replacement unit containing all parts subject to ware, swivel gooseneck spout with approximately 203 mm (8 inches) reach with spout outlet 152 mm (6 inches above deck and 102 mm (4 inches) wrist blades. Faucet shall be polished chrome plated. Faucets shall have automatic flushing capabilities to purge hot and cold-water branch lines serving each faucet and thermostatic mixing valve set to 110°F shall be provided.
  2. Drain: Drain plug with cup strainer, stainless steel.
  3. Trap: Cast copper alloy 38 mm (1 1/2 inches) P-trap with cleanout plug. Provide wall connection and escutcheon.
  4. Provide cover for exposed piping, drain, stops and trap per A.D.A.

**2.12 DISPENSER, DRINKING WATER**

- A. Standard rating conditions: 10 degrees C (50 degrees F) water with 27 degrees C (80 degrees F) inlet water temperature and 32 degrees C (90 degrees F) ambient air temperature.
- D. (P-608) Electric Water Cooler (Mechanically Cooled, Wall Hung, Wheelchair, with Glass Filler) bubbler style, air cooled compressor, 15 ml/s (15 gph) minimum capacity, lead free. Top shall be one piece type 304 CRS anti-splash design. Cabinet, CRS satin finish, approximately 457 mm by 457 mm by 635 mm (18 inches by 18 inches by 25 inches) high with mounting plate. Unit shall be push bar operated with front and side bars, automatic stream regulator, and heavy chrome plated brass push down glass filler with adjustable flow control, and all trim chrome plated. Set bubbler 914 mm (36 inches) above finished floor. Provide with bottle filler option.

**2.13 SHOWER BATH FIXTURE**

- A. (P-703) Shower Bath Fixture (Wall Mounted, Concealed Supplies, Type T/P combination Valve):
  - 1. Shower Installation: Wall mounted showerhead with integral back secured to wall, diverter valve and supply elbow with quick connect for hose assembly and wall hook for hose assembly.
  - 2. Shower Heads: Chrome plated metal head, institutional type, adjustable spray direction, self cleaning head with automatic flow control device to limit discharge to not more than 9.5 l/m (2.5 gpm) . Provide mounting and vandal-proof screws. Body, internal parts of showerhead, and flow control fittings shall be copper alloy or CRS. Install showerhead 1829 mm (72 inches) above finished floor.
  - 3. Valves: Thermostatic mixing valve and pressure balancing valve. Provide automatic flushing valves to purge hot and cold-water branch lines serving each faucet and thermostatic mixing valve shall be provided. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external combination screwdriver check stops, and temperature limit stops. Set stops for a maximum temperature of 50 degrees C (122 degrees F). One piece chrome plated brass or CRS faceplate, with chrome plated metal lever handle with adjustment for rough-in variation. Exposed fasteners shall be vandal resistant. Valve shall

provide minimum of 9.5 l/m (2.5 gpm) at 310 kPa (45 psig) pressure drop.

- B. (P-708) Emergency Eye and Face Wash (Wall Mounted): CRS, wall mounted, foot pedal control. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Pedal shall be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor shall be complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon. Provide with thermostatic mixing valve to provide tepid water from 30 to 35 degrees C (85 to 95 degrees F). Flow rate shall be 11.4 L/m (3 gpm).

#### **2.14 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES**

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 19 mm (3/4 inch) hose thread on spout; 19 mm (3/4 inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 457 mm (18 inches) nor more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.
- B. (P-802) Hose Bibb (Combination Faucet, Wall Mounted to Exposed Supply Pipes): Cast or wrought copper alloy, combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 914 mm (36 inches) above floor to concealed supply pipes. Provide faucet without top or bottom brace and with 19 mm (3/4 inch) hose coupling threads on spout, integral stops and vacuum breaker. Design valves with valve disc arranged to eliminate rotation on seat. Four-arm handles on faucets shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Toggle Bolts: For hollow masonry units, finished or unfinished.
- D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- G. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- H. Aerators are prohibited.
- I. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost or additional time to the Government.

**3.2 CLEANING**

- A. At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

**3.3 WATERLESS URINAL**

- A. Manufacturer shall provide an operating manual and onsite training for the proper care and maintenance of the urinals.

**3.4 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

**3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

**SECTION 22 67 23  
PROCESSED WATER EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Panel mounted system for automatic monitoring of free or total chlorine residuals for incoming building water and hot water supply and the following parameters for the incoming building water: pH, pressure, dissolved solids (conductivity), and temperature. The system shall continuously monitor these sensors and make the data available securely using any Internet connected device.
- B. Acceptable manufacturers shall be Phigenics or an approved equal.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 09 91 00, PAINTING.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- F. Section 22 07 11, PLUMBING INSULATION.

**1.3 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 67 23, PROCESSED WATER EQUIPMENT", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- D. Shop Drawings:
  - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
    - a. Materials: Specify each type used.
    - b. Accessory materials: Each type used.
    - c. Manufacturer's installation instructions.

- d. Make reference to applicable specification paragraph numbers for coordination.

#### **1.4 QUALITY ASSURANCE**

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Every assembly delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer and the description of the material.

#### **1.5 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder.

#### **1.6 STORAGE AND HANDLING OF MATERIAL**

- A. Store materials in clean and dry environment, free from damage or contamination.

### **PART 2 - PRODUCTS**

#### **2.1 PROCESSED WATER EQUIPMENT**

- A. Each monochloramine monitor shall consist of a direct measuring chlorine/monochloramine sensor, a clear constant-head flow cell, 25 feet of sensor interconnect cable with quick disconnect plug, and an electronic monitor housed in a NEMA 4X enclosure suitable for wall, pipe or panel mounting.
- B. The chlorine/monochloramine sensor shall be a direct measuring polarographic sensor utilizing a special polymeric membrane to isolate the sensing electrodes from the sample and eliminate the potential for electrode contamination. The membrane shall allow chlorine/monochloramine to diffuse into the sensor where it shall react with the sensing electrode, generating a signal that is linearly proportional to chlorine/monochloramine concentration. The sensor assembly shall also contain a precision RTD temperature sensor to continuously measure sample temperature to allow temperature compensation of the measured chlorine value. The monochloramine sensor shall be constructed with a quick disconnect receptacle to allow easy sensor servicing or exchange. Chlorine/monochloramine sensors shall be supplied complete with at least 10 spare membranes, electrolyte, and a

spare parts kit that includes all o-rings and special hardware.

- C. The flow cell assembly supplied with the monitor shall be constructed of clear material allowing the condition of the sensor membrane to be inspected without removal of the sensor. The sensor shall slide easily into the side of the flow cell, with a double o-ring seal to prevent water leakage. Flow to the sensor shall be regulated automatically through a constant-head overflow arrangement. Hose barbs for sample inlet (1/4" I.D. tubing) and drain (1/2" I.D. tubing) shall be supplied as part of the flow cell.
- D. The pH sensor shall allow free chlorine/monochloramine monitors to automatically correct the chlorine/monochloramine value for changes in sample pH to maintain measurement accuracy over wide pH swings from pH 7 to pH 9.5. The pH sensor shall fit into the inlet chamber of the chlorine/monochloramine sensor flow cell. The pH value shall be available for display on the second line of the monitor display. For AC powered units, one analog output shall be assignable as a pH outlet.
- E. The instrument shall be powered by either 90-260 VAC single-phase line power. Either version of the monitor shall provide two isolated 4-20 mA outputs configurable for chlorine, pH temperature, or PID control. Analog outputs shall be both ground isolated and isolated from each other. The unit shall include three SPDT relays.
- F. The chlorine/monochloramine monitor electronic assembly shall provide a variety of functions as follows:
  - 1. Provide user selectable display of PPM chlorine/monochloramine, process temperature, or PID % output on the main display. Main display variable shall be indicated with a minimum character height of 3/4 inch to allow easy readability up to 20 feet away.
  - 2. Allow selection of operating ranges of 0-200 PPM, 0-2 PPM, 0-20 PPM, or 0-200 PPM. Display ranges shall be configurable by operators, or the monitor may be configured for Auto-Ranging. The auto-ranging function shall automatically switch to the display range that provides the best resolution for any given operating level.
  - 3. Provide automatic pH correction of the measured free chlorine/monochloramine level based on input from a pH sensor. The pH compensation may be enabled or disabled by the user, and the pH value at which the correction factor is disabled (comp. stop value) may also be programmed by the user.

4. Provide the ability to use the 4-20 mA output for PID control. Proportional, Integral and Derivative functions shall be user adjustable, and also provide for output hold when needed.
5. Provide two isolated 4-20 mA outputs, with output spans programmable by the user for any segment of a display range. When supplied with a pH sensor input, one 4-20 mA output may be assignable to the pH measurement to allow simultaneous output of both free chlorine/monochloramine and pH. Provide output hold and output simulate functions to allow for testing or remote receiving devices or to allow maintenance without disturbing control systems.
6. Provide three 6 amp SPDT relay outputs in standard unit. Software settings for relay control include set point, deadband, phase, delay, and failsafe. Provide an optional 3-relay card, for 0-30 V signals, to bring the total to 6 relays. Relays shall be programmable for either control or alarm function, or relays may be assigned to diagnostic functions for use in indicating trouble conditions at a remote location.
7. Provide for digital communications as specified in Section 23 09 23 DIRECT-DIGITAL CONTROL SYSTEM. This communication shall work with other operating equipment that is reading conductivity/hardness, temperature and pH. It shall have remote monitoring, provide daily graphs or performance, have 2 years of continuous data, after 2 years it shall be archived and available for review. The data logger shall have onsite history graphing for review of immediate data to help to diagnose possible operating issues.
8. Diagnostic functions shall be incorporated into the transmitter. The 4-20 mA output shall be capable of being assigned to safely rise to 20 mA, fall to 4 mA, or be left alone, during diagnostic failures. Diagnostic error messages shall be displayed in clear language; no error codes displayed. The complete chlorine monitor shall be supplied with spare parts and accessories for up to 2 years of operation. A minimum of 10 replacement membranes shall be supplied for the sensor.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

A. The total system shall be pre-wired and pre-plumbed on a single panel to ensure high quality and a simple installation.

B. The contractor shall provide technical support from manufacturer's

representative during installation and startup of the equipment.

- C. The contractor shall provide monthly on-site service and a continuous cellular data connection for the equipment provided.
- D. Advise and train facility personnel at each quarterly visit to ensure full understanding of any adjustments performed.
- E. The monitor assembly shall be installed on a stainless steel strut stand and securely fastened to the floor. Field piping connections shall be installed at locations and clearances as illustrated on the drawings. The monitor assembly operation shall be fully tested prior to turn over to the owner. A factory-trained technician shall provide a minimum of two separate 4-hour owner-training sessions.

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**SECTION 23 05 11**  
**COMMON WORK RESULTS FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
  2. Exterior: Piping, ductwork, and equipment exposed to weather be it temperature, humidity, precipitation, wind, or solar radiation.
- C. Abbreviations/Acronyms:
1. ac: Alternating Current
  2. ACR: Air Conditioning and Refrigeration
  3. AI: Analog Input
  4. AISI: American Iron and Steel Institute
  5. AO: Analog Output
  6. ASJ: All Service Jacket
  7. AWG: American Wire Gauge
  8. BACnet: Building Automation and Control Networking Protocol
  9. BAg: Silver-Copper-Zinc Brazing Alloy
  10. BAS: Building Automation System
  11. BCuP: Silver-Copper-Phosphorus Brazing Alloy
  12. bhp: Brake Horsepower
  13. Btu: British Thermal Unit
  14. Btu/h: British Thermal Unit Per Hour
  15. CDA: Copper Development Association
  16. C: Celsius
  17. CD: Compact Disk
  18. CFM: Cubic Foot Per Minute
  19. CH: Chilled Water Supply
  20. CHR: Chilled Water Return
  21. CLR: Color
  22. CO: Carbon Monoxide
  23. COR: Contracting Officer's Representative
  24. CPD: Condensate Pump Discharge
  25. CPM: Cycles Per Minute
  26. CPVC: Chlorinated Polyvinyl Chloride
  27. CRS: Corrosion Resistant Steel

28. CTPD: Condensate Transfer Pump Discharge
29. CTPS: Condensate Transfer Pump Suction
30. CW: Cold Water
31. CWP: Cold Working Pressure
32. CxA: Commissioning Agent
33. dB: Decibels
34. dB(A): Decibels (A weighted)
35. DDC: Direct Digital Control
36. DI: Digital Input
37. DO: Digital Output
38. DVD: Digital Video Disc
39. DN: Diameter Nominal
40. DWV: Drainage, Waste and Vent
41. EPDM: Ethylene Propylene Diene Monomer
42. EPT: Ethylene Propylene Terpolymer
43. ETO: Ethylene Oxide
44. F: Fahrenheit
45. FAR: Federal Acquisition Regulations
46. FD: Floor Drain
47. FED: Federal
48. FG: Fiberglass
49. FGR: Flue Gas Recirculation
50. FOS: Fuel Oil Supply
51. FOR: Fuel Oil Return
52. FSK: Foil-Scrim-Kraft facing
53. FWPD: Feedwater Pump Discharge
54. FWPS: Feedwater Pump Suction
55. GC: Chilled Glycol Water Supply
56. GCR: Chilled Glycol Water Return
57. GH: Hot Glycol Water Heating Supply
58. GHR: Hot Glycol Water Heating Return
59. gpm: Gallons Per Minute
60. HDPE: High Density Polyethylene
61. Hg: Mercury
62. HOA: Hands-Off-Automatic
63. hp: Horsepower
64. HPS: High Pressure Steam (414 kPa (60 psig) and above)
65. HPR: High Pressure Steam Condensate Return

66. HW: Hot Water
67. HWH: Hot Water Heating Supply
68. HWHR: Hot Water Heating Return
69. Hz: Hertz
70. ID: Inside Diameter
71. IPS: Iron Pipe Size
72. kg: Kilogram
73. klb: 1000 lb
74. kPa: Kilopascal
75. lb: Pound
76. lb/hr: Pounds Per Hour
77. L/s: Liters Per Second
78. L/min: Liters Per Minute
79. LPS: Low Pressure Steam (103 kPa (15 psig) and below)
80. LPR: Low Pressure Steam Condensate Gravity Return
81. MAWP: Maximum Allowable Working Pressure
82. MAX: Maximum
83. MBtu/h: 1000 Btu/h
84. MBtu: 1000 Btu
85. MED: Medical
86. m: Meter
87. MFG: Manufacturer
88. mg: Milligram
89. mg/L: Milligrams Per Liter
90. MIN: Minimum
91. MJ: Megajoules
92. ml: Milliliter
93. mm: Millimeter
94. MPS: Medium Pressure Steam (110 kPa (16 psig) through 414 kPa (60 psig))
95. MPR: Medium Pressure Steam Condensate Return
96. MW: Megawatt
97. NC: Normally Closed
98. NF: Oil Free Dry (Nitrogen)
99. Nm: Newton Meter
100. NO: Normally Open
101. NOx: Nitrous Oxide
102. NPT: National Pipe Thread

- 103. NPS: Nominal Pipe Size
- 104. OD: Outside Diameter
- 105. OSD: Open Sight Drain
- 106. OS&Y: Outside Stem and Yoke
- 107. PC: Pumped Condensate
- 108. PID: Proportional-Integral-Differential
- 109. PLC: Programmable Logic Controllers
- 110. PP: Polypropylene
- 111. PPE: Personal Protection Equipment
- 112. ppb: Parts Per Billion
- 113. ppm: Parts Per Million
- 114. PRV: Pressure Reducing Valve \
- 115. PSIA: Pounds Per Square Inch Absolute
- 116. psig: Pounds Per Square Inch Gauge
- 117. PTFE: Polytetrafluoroethylene
- 118. PVC: Polyvinyl Chloride
- 119. PVDC: Polyvinylidene Chloride Vapor Retarder Jacketing, White
- 120. PVDF: Polyvinylidene Fluoride
- 121. rad: Radians
- 122. RH: Relative Humidity
- 123. RO: Reverse Osmosis
- 124. rms: Root Mean Square
- 125. RPM: Revolutions Per Minute
- 126. RS: Refrigerant Suction
- 127. RTD: Resistance Temperature Detectors
- 128. RTRF: Reinforced Thermosetting Resin Fittings
- 129. RTRP: Reinforced Thermosetting Resin Pipe
- 130. SCFM: Standard Cubic Feet Per Minute
- 131. SPEC: Specification
- 132. SPS: Sterile Processing Services
- 133. STD: Standard
- 134. SDR: Standard Dimension Ratio
- 135. SUS: Saybolt Universal Second
- 136. SW: Soft water
- 137. SWP: Steam Working Pressure
- 138. TAB: Testing, Adjusting, and Balancing
- 139. TDH: Total Dynamic Head
- 140. TEFC: Totally Enclosed Fan-Cooled

- 141. TFE: Tetrafluoroethylene
- 142. THERM: 100,000 Btu
- 143. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
- 144. THWN: Thermoplastic Heat & Water-Resistant Nylon Coated Wire
- 145. T/P: Temperature and Pressure
- 146. USDA: U.S. Department of Agriculture
- 147. V: Volt
- 148. VAC: Vacuum
- 149. VA: Veterans Administration
- 150. VAC: Voltage in Alternating Current
- 151. VA CFM: VA Construction & Facilities Management
- 152. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
- 153. VAMC: Veterans Administration Medical Center
- 154. VHA OCAMES: Veterans Health Administration - Office of Capital Asset Management Engineering and Support
- 155. VR: Vacuum condensate return
- 156. WCB: Wrought Carbon Steel, Grade B
- 157. WG: Water Gauge or Water Column
- 158. WOG: Water, Oil, Gas

## 1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 07 84 00, FIRESTOPPING.
- F. Section 07 92 00, JOINT SEALANTS.
- G. Section 09 91 00, PAINTING.
- H. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION.
- I. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- J. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- L. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- M. Section 23 36 00, AIR TERMINAL UNITS.
- N. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
- O. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- P. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.

Q. Section 26 29 11, MOTOR CONTROLLERS.

### 1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. Air Movement and Control Association (AMCA):  
410-1996.....Recommended Safety Practices for Users and  
Installers of Industrial and Commercial Fans
- C. American Society of Mechanical Engineers (ASME):  
B31.1-2014.....Power Piping  
B31.9-2014.....Building Services Piping  
ASME Boiler and Pressure Vessel Code:  
BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- D. American Society for Testing and Materials (ASTM):  
A36/A36M-2014.....Standard Specification for Carbon Structural  
Steel  
A575-1996(R2013)e1.....Standard Specification for Steel Bars, Carbon,  
Merchant Quality, M-Grades
- E. Association for Rubber Products Manufacturers (ARPM):  
IP-20-2015.....Specifications for Drives Using Classical  
V-Belts and Sheaves  
IP-21-2009.....Specifications for Drives Using Double-V  
(Hexagonal) Belts  
IP-24-2010.....Specifications for Drives Using Synchronous  
Belts  
IP-27-2015.....Specifications for Drives Using Curvilinear  
Toothed Synchronous Belts
- F. Manufacturers Standardization Society (MSS) of the Valve and Fittings  
Industry, Inc.:  
SP-58-2009.....Pipe Hangers and Supports-Materials, Design,  
Manufacture, Selection, Application, and  
Installation  
SP-127-2014a.....Bracing for Piping Systems: Seismic-Wind-  
Dynamic Design, Selection, and Application
- G. Military Specifications (MIL):  
MIL-P-21035B-2003.....Paint High Zinc Dust Content, Galvanizing  
Repair (Metric)

- H. National Fire Protection Association (NFPA):
  - 70-2014.....National Electrical Code (NEC)
  - 101-2015.....Life Safety Code
- I. Department of Veterans Affairs (VA):
  - PG-18-10-2016.....Physical Security and Resiliency Design Manual

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC", with applicable paragraph identification.
- C. If the project is phased submit complete phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.
- D. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessible from the floor or permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.
- E. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

- F. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed contract documents, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together. Coordinate and properly integrate materials and equipment to provide a completely compatible and efficient installation.
- H. Coordination/Shop Drawings:
1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
  2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
  3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
  4. In addition, for HVAC systems, provide details of the following:
    - a. Mechanical equipment rooms.
    - b. Hangers, inserts, supports, and bracing.
    - c. Pipe sleeves.
    - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- I. Manufacturer's Literature and Data: Include full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity. Submit under the pertinent section rather than under this section.

1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
  2. Submit electric motor data and variable speed drive data with the driven equipment.
  3. Equipment and materials identification.
  4. Fire-stopping materials.
  5. Hangers, inserts, supports and bracing. Provide complete stress analysis for variable spring and constant support hangers.
  6. Wall, floor, and ceiling plates.
- J. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.
- K. HVAC Maintenance Data and Operating Instructions:
1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
  2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
    - a. Include complete list indicating all components of the systems.
    - b. Include complete diagrams of the internal wiring for each item of equipment.
    - c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
  3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- L. Provide copies of approved HVAC equipment submittals to the TAB and Commissioning Subcontractor.
- M. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- N. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

### 1.5 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC.
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Products Criteria:
  - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
  - 2. Refer to all other sections for quality assurance requirements for systems and equipment specified therein.
  - 3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
  - 4. The products and execution of work specified in Division 33 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
  - 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are

- required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
  7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
  8. Use of asbestos products or equipment or materials containing asbestos is prohibited.
- D. HVAC Equipment Service Providers: Service providers shall be authorized and trained by the manufacturers of the equipment supplied. These providers shall be capable of responding onsite and provide acceptable service to restore equipment operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shutdown of equipment; or within 24/ hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and companies providing service under these conditions for (as applicable to the project): fans, air handling units, chillers, cooling towers, control systems, pumps, critical instrumentation, computer workstation and programming.
- E. HVAC Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME BPVC Section IX. Provide proof of current certification.
  2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
  3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
  4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the associated code.
- F. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR with submittals.

Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material and removal by the Contractor and no additional cost or time to the Government.

G. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract documents to the COR for resolution. Provide written hard copies and computer files on CD or DVD of manufacturer's installation instructions to the COR with submittals prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received and approved by the VA. Failure to furnish these recommendations is a cause for rejection of the material.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to, all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to the COR for resolution. Failure of the Contractor to resolve, or point out any issues will result in the Contractor correcting at no additional cost or time to the Government.
3. Complete coordination/shop drawings shall be required in accordance with Paragraph, SUBMITTALS. Construction work shall not start on any system until the coordination/shop drawings have been approved by VA.
4. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.

H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.

I. Warranty of Construction, FAR Clause 52.246-21.

**1.6 DELIVERY, STORAGE AND HANDLING**

## A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Large equipment such as boilers, chillers, cooling towers, fans, and air handling units if shipped on open trailer trucks shall be covered with shrink on plastics or water proof tarpaulins that provide protection from exposure to rain, road salts and other transit hazards. Protection shall be kept in place until equipment is moved into a building or installed as designed.
3. Repair damaged equipment in first class, new operating condition and appearance, or replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost or time to the Government.
4. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
5. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
- 6.

## B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

**1.7 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be hard copy and in electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
1. As-built drawings are to be provided, with a copy of them on AutoCAD version compatible with the AutoCad software currently in use at the Fargo VA provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The

results shall include all readings, including but not limited to data on device (make, model and performance characteristics\_), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

#### **1.8 JOB CONDITIONS - WORK IN EXISTING BUILDING**

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the VAMC. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least 21 working days advance notice to the COR. The request shall include a detailed plan on the proposed shutdown and the intended work to be done along with manpower levels. All equipment and materials must be onsite and verified with plan 5 days prior to the shutdown or it will need to be rescheduled.
- D. Phasing of Work: Comply with all requirements shown on contract documents. Contractor shall submit a complete detailed phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.
- F. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are

deemed of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

- G. Temporary Facilities: Refer to Paragraph, TEMPORARY PIPING AND EQUIPMENT in this section.

## **PART 2 - PRODUCTS**

### **2.1 FACTORY-ASSEMBLED PRODUCTS**

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
1. All components of an assembled unit need not be products of same manufacturer.
  2. Constituent parts that are alike shall be products of a single manufacturer.
  3. Components shall be compatible with each other and with the total assembly for intended service.
  4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Equipment and components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a nameplate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions must be approved by the VA, but may be permitted if performance requirements cannot be met.

### **2.2 COMPATIBILITY OF RELATED EQUIPMENT**

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

### 2.3 V-BELT DRIVES

- A. Type: ARPM standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ARPM IP-20 and ARPM IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
  - 1. Material: Pressed steel, or close-grained cast iron.
  - 2. Bore: Fixed or bushing type for securing to shaft with keys.
  - 3. Balanced: Statically and dynamically.
  - 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
  - 1. Provide adjustable-pitch or fixed-pitch drive as follows:
    - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
    - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
  - 2. Provide fixed-pitch drives for drives larger than those listed above.
  - 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.
- J. Final Drive Set: If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

### 2.4 SYNCHRONOUS BELT DRIVES

- A. Type: ARPM synchronous belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

- B. Dimensions, rating and selection standards: ARPM IP-24 and ARPM IP-27.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.
- F. Drives may utilize a single belt of manufacturer's standard width for the application.
- G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
  - 1. Material: Pressed steel, or close-grained cast iron.
  - 2. Bore: Fixed or bushing type for securing to shaft with keys.
  - 3. Balanced: Statically and dynamically.
- I. Final Drive Set: The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by fan law calculation. If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

## **2.5 DRIVE GUARDS**

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory-fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; all edges shall be hemmed and ends shall be bent into flanges and the flanges shall be drilled and attached to pump base with minimum of four 6 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gauge sheet

steel and expanded or perforated metal to permit observation of belts. 25 mm (1 inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.

- D. Materials: Sheet steel, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (1 inch) diameter hole at each shaft center.

## **2.6 LIFTING ATTACHMENTS**

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

## **2.7 ELECTRIC MOTORS**

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

## **2.8 VARIABLE SPEED MOTOR CONTROLLERS**

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.
- B. Coordinate variable speed motor controller communication protocol with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- C. Provide variable speed motor controllers with or without a bypass contactor as indicated in contract drawings.
- D. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- E. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable

frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.

- F. Controller shall not add any current or voltage transients to the input ac power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the ac power system.

## **2.9 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Use symbols, nomenclature and equipment numbers specified, shown on the contract documents and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 5 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 5 mm (3/16 inch) high riveted or bolted to the equipment.
- D. Control Items: Label all instrumentation, temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
1. HVAC and Mechanical Rooms: Provide for all valves.
  2. Valve tags: Engraved black filled numbers and letters not less than 13 mm (1/2-inch) high for number designation, and not less than 6.4 mm(1/4-inch) for service designation on 19 gage 38 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain. Coordinate the valve tags with the Shops Foreman prior to installation for compliance.
    - a. Valve number shall be labeled as follows: M-V-XXX-XXXXX-XXX.
      - 1) The first letter of the valve tag refers to the building number. M refers to Main Hospital.
      - 2) V stands for "Valve."
      - 3) The first grouping of XXX indicates the type of piping. Refer to 09 91 00 Painting specification for labels for different

types of piping (i.e. HWH is Hot Water Heating, DC is Domestic Cold Water, DH is Domestic Hot Water, and DR is Domestic Re-circulating Hot Water).

- 4) The second grouping of XXXXX indicates the room number.
  - 5) The final grouping of XXX refers to the valve number in the room.
3. Valve lists: Typed (using a word processing program) plastic coated card(s), sized 216 mm(8-1/2 inches) by 280 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets of the valve list for a 3-ring notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
  4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color coded thumb tack in ceiling. Additionally provide a hardcopy drawing and AutoCAD copy (compatible with current Fargo VA version of CADD) of valve locations.

#### **2.10 FIRESTOPPING**

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

#### **2.11 GALVANIZED REPAIR COMPOUND**

- A. Mil-P-21035B, paint form.

#### **2.12 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS**

- A. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- B. Attachment to Concrete Building Construction:
  1. Concrete insert: MSS SP-58, Type 18.
  2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
  3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.

C. Attachment to Steel Building Construction:

1. Welded attachment: MSS SP-58, Type 22.
2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.

D. Attachment to existing structure: Support from existing floor/roof frame.

E. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.

F. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (12 gauge), designed to accept special spring held, hardened steel nuts. Trapeze hangers are prohibited for use for steam supply and condensate piping.

1. Allowable hanger load: Manufacturers rating less 91 kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

G. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
  - a. Standard clevis hanger: Type 1; provide locknut.
  - b. Riser clamps: Type 8.
  - c. Wall brackets: Types 31, 32 or 33.
  - d. Roller supports: Type 41, 43, 44 and 46.

- e. Saddle support: Type 36, 37 or 38.
  - f. Turnbuckle: Types 13 or 15. Preinsulate.
  - g. U-bolt clamp: Type 24.
  - h. Copper Tube:
    - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
    - 2) For vertical runs use epoxy painted or plastic-coated riser clamps.
    - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
    - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
  - i. Supports for plastic piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
3. High and Medium Pressure Steam (MSS SP-58):
- a. Provide eye rod or Type 17 eye nut near the upper attachment.
  - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
  - c. Piping with Vertical Expansion and Contraction:
    - 1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
    - 2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
- H. Pre-insulated Calcium Silicate Shields:
- 1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
  - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
  - 3. Shield thickness shall match the pipe insulation.
  - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.

- a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
  - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

### **2.13 PIPE PENETRATIONS**

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
  1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
  2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
  3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations through beams or ribs are prohibited.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.

- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

#### **2.14 DUCT PENETRATIONS**

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 450 mm (18 inches) high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

#### **2.15 SPECIAL TOOLS AND LUBRICANTS**

- A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

#### **2.16 WALL, FLOOR AND CEILING PLATES**

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

#### **2.17 ASBESTOS**

- A. Materials containing asbestos are prohibited.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

**3.2 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. The coordination/shop drawings shall be submitted for review. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Equipment coordination/shop drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the contract documents.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill is prohibited, except as permitted by COR where working area space is limited.
  2. Locate holes to avoid interference with structural members such as slabs, columns, ribs, beams or reinforcing. Holes shall be laid out in advance and drilling done only after approval by COR.
  3. Do not penetrate membrane waterproofing.

- F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided at no additional cost to the government.
- G. Electrical Interconnection of Instrumentation or Controls: This generally not shown but must be provided at no additional cost to the government. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Devices shall be located so they are easily accessible for testing, maintenance, calibration, etc. The COR has the final determination on what is accessible and what is not. Comply with NFPA 70.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
  2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Use concrete and non-shrink grout 20 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- J. Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Install steam piping expansion joints as per manufacturer's recommendations.
- L. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).

2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

M. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of liquid filled pipe above electrical and data/telephone switchgear and panels. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall not be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 feet) above the equipment or to ceiling structure, whichever is lower (NFPA 70).

N. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance or inspections, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or time to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to motors, fans, pumps, belt guards, transformers, high voltage lines, conduit and raceways, piping, hot surfaces, and ductwork. The COR has final determination on whether an installation meets this requirement or not.

### **3.3 TEMPORARY PIPING AND EQUIPMENT**

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph, ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

#### **3.4 RIGGING**

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service requirements as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Follow approved rigging plan.
- G. Restore building to original condition upon completion of rigging work.

#### **3.5 PIPE AND EQUIPMENT SUPPORTS**

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels designed by a structural engineer, secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Do not drill or burn holes in structural steel.
- B. Use of chain pipe supports; wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above are prohibited. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents

use. Provide a minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work.

- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-58. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
  2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
  2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
  3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
  2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural contract documents shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
  3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

### **3.6 MECHANICAL DEMOLITION**

- A. Rigging access, other than indicated on the contract documents, shall be provided by the Contractor. Such access shall be provided without

additional cost or time to the Government. Where work is in an operating building, provide approved protection from dust and debris at all times for the safety of building personnel and maintenance of building operation and environment of the building.

- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Debris accumulated in the area to the detriment of plant operation is prohibited. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VAMC, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with contract documents where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the contract documents of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All indicated valves including gate, globe, ball, and check, all pressure gauges and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these contract documents. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

**3.7 CLEANING AND PAINTING**

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
  - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
  - 2. The following material and equipment shall not be painted:
    - a. Motors, controllers, control switches, and safety switches.
    - b. Control and interlock devices.
    - c. Regulators.
    - d. Pressure reducing valves.
    - e. Control valves and thermostatic elements.
    - f. Lubrication devices and grease fittings.
    - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
    - h. Valve stems and rotating shafts.
    - i. Pressure gauges and thermometers.
    - j. Glass.
    - k. Nameplates.
  - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
  - 4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
  - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats. This may include painting exposed metals where hangers were removed or where equipment was moved or removed.
  - 6. Paint shall withstand the following temperatures without peeling or discoloration:
    - a. Condensate and Feedwater: 38 degrees C (100 degrees F) on insulation jacket surface and 121 degrees C (250 degrees F) on metal pipe surface.

- b. Steam: 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (374 degrees F) on metal pipe surface.
- 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.
- 8. Lead based paints are prohibited.

### **3.8 IDENTIFICATION SIGNS**

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.
- D. Attach ceiling grid label on ceiling grid location directly underneath above-ceiling air terminal, control system component, valve, filter unit, fan etc.

### **3.9 MOTOR AND DRIVES**

- A. Use synchronous belt drives only on equipment controlled by soft starters or variable frequency drive motor controllers without a bypass contactor. Use V-belt drives on all other applications.
- B. Alignment of V-Belt Drives: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- C. Alignment of Synchronous Belt Drives: Set driving and driven shafts parallel and align so that the corresponding pulley flanges are in the same plane.
- D. Alignment of Direct-Connect Drives: Securely mount motor in accurate alignment so that shafts are per coupling manufacturer's tolerances when both motor and driven machine are operating at normal temperatures.

### **3.10 LUBRICATION**

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. Field-check all devices for proper lubrication.

- B. All devices and equipment shall be equipped with required lubrication fittings or devices.
- C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- D. All lubrication points shall be extended to one side of the equipment.

### **3.11 STARTUP, TEMPORARY OPERATION AND TESTING**

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and Contractor testing of selected equipment. Coordinate the startup and Contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 21 working days prior to startup and testing.
- D. Startup of equipment shall be performed as described in equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

### **3.12 OPERATING AND PERFORMANCE TESTS**

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS Article, TESTS, and in individual Division 23 specification sections and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost or time to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

- D. No adjustments may be made during the acceptance inspection. All adjustments shall have been made by this point.
- E. Perform tests as required for commissioning provisions in accordance with Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

**3.13 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

**3.14 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 8 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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**SECTION 23 05 12  
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.
- B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- G. Section 26 29 11, MOTOR CONTROLLERS.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Bearing Manufacturers Association (ABMA):
  - 9-2015.....Load Ratings and Fatigue Life for Ball Bearings
  - 11-2015.....Load Ratings and Fatigue Life for Roller Bearings
- C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
  - 90.1-2013.....Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings
- D. Institute of Electrical and Electronics Engineers (IEEE):
  - 112-2004.....Standard Test Procedure for Polyphase Induction Motors and Generators
  - 841-2009.....IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motors--Up to and Including 370 kW (500 hp)

- E. National Electrical Manufacturers Association (NEMA):
  - MG 1-2014.....Motors and Generators
  - MG 2-2014.....Safety Standard for Construction and Guide for  
Selection, Installation and Use of Electric  
Motors and Generators
  - 250-2014.....Enclosures for Electrical Equipment (1000 Volts  
Maximum)
- F. National Fire Protection Association (NFPA):
  - 70-2014.....National Electrical Code (NEC)

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT", with applicable paragraph identification.
- C. Submit motor submittals with driven equipment.
- D. Shop Drawings:
  - 1. Provide documentation to demonstrate compliance with contract documents.
  - 2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- G. Certification: Two weeks prior to final inspection, unless otherwise noted, certification shall be submitted to the COR stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.
- H. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

#### **1.5 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be hard copy and in electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
  1. As-built drawings are to be provided, with a copy of them on AutoCAD version compatible with the AutoCad software currently in use at the

- Fargo VA provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
  - E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

## **PART 2 - PRODUCTS**

### **2.1 MOTORS**

- A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.
- B. For severe duty TEFC motors, IEEE 841 shall apply.
- C. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- D. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.

- E. Voltage ratings shall be as follows:
1. Single phase:
    - a. Motors connected to 120-volt systems: 115 volts.
    - b. Motors connected to 208-volt systems: 200 volts.
    - c. Motors connected to 240-volt: 230 volts, dual connection.
  2. Three phase:
    - a. Motors connected to 208-volt systems: 200 volts.
    - b. Motors, less than 74.6 kW (100 hp), connected to 240-volt volt systems: 208-230 volts, dual connection.
- F. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 hp): Single phase.
  2. Motors, 373 W (1/2 hp) and larger: 3 phase.
  3. Exceptions:
    - a. Hermetically sealed motors.
    - b. Motors for equipment assemblies, less than 746 W (1 hp), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration, and running torque without exceeding nameplate ratings or considering service factor.
- I. Motor Enclosures:
1. Shall be the NEMA types as specified and/or shown in the Contract Documents.
  2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
    - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
    - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.

- c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
  3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
- J. Electrical Design Requirements:
1. Motors shall be continuous duty.
  2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
  3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (176 degrees F).
  4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
  5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
  6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General-Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both, or NEMA MG 1, Part 31.
- K. Mechanical Design Requirements:
1. Bearings shall be rated in accordance with ABMA 9 or ABMA 11 for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hours rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
  2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
  3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
  4. Grease fittings, if provided, shall be Alemite type or equivalent.
  5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
  6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
  7. Noise level shall meet the requirements of the application.

8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

L. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
  - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
  - b. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

M. Additional requirements for specific motors, as indicated in the other sections listed in paragraph, RELATED SECTIONS shall also apply.

N. NEMA Premium Efficiency Electric Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 W (1 hp) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 W (1 hp) or more with open, drip-proof, or TEFC

enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

<b>Minimum Premium Efficiencies Open Drip-Proof</b>				<b>Minimum Premium Efficiencies Totally Enclosed Fan-Cooled (TEFC)</b>			
<b>Rating kW (hp)</b>	<b>1200 RPM</b>	<b>1800 RPM</b>	<b>3600 RPM</b>	<b>Rating kW (hp)</b>	<b>1200 RPM</b>	<b>1800 RPM</b>	<b>3600 RPM</b>
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%

- O. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM, and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.90 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.
- P. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

<b>Polyphase Open Motors Average full load efficiency</b>				<b>Capacitor-start capacitor-run and capacitor-start induction run open motors Average full load efficiency</b>			
<b>Rating kW (hp)</b>	<b>6 poles</b>	<b>4 poles</b>	<b>2 poles</b>	<b>Rating kW (hp)</b>	<b>6 poles</b>	<b>4 poles</b>	<b>2 poles</b>
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.
- B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

**3.2 FIELD TESTS**

- A. All tests shall be witnessed by the Commissioning Agent or by the COR.
- B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.
- C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- D. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
- E. All test data shall be compiled into a report form for each motor and provided to the contracting officer or their representative.

**3.3 STARTUP AND TESTING**

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

**3.4 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

**3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

**SECTION 23 05 93  
TESTING, ADJUSTING, AND BALANCING FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Systems Inspection report.
3. Duct Air Leakage test report.
4. Systems Readiness Report.
5. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
6. Vibration measurements.
7. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes chilled water, condenser water, heating hot water, and glycol-water systems.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flowrate from values (design) in the contract documents.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION:
- D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- F. Section 23 31 00, HVAC DUCTS AND CASINGS
- G. Section 23 36 00, AIR TERMINAL UNITS:

**.1.3 QUALITY ASSURANCE**

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Qualifications:
1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
  2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
  3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
    - a. Shall directly supervise all TAB work.
    - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
    - c. Would follow all TAB work through its satisfactory completion.
    - d. Shall provide final markings of settings of all HVAC adjustment devices.
    - e. Permanently mark location of duct test ports.
  5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
  2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
    - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.

- b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
  - c. Minimum outside air: 0 percent to plus 10 percent.
  - d. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
  - e. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
  - f. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
  - g. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the COR for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the COR) and one hydronic system (pumps and three coils) as follows:
- a. When field TAB work begins.
  - b. During each partial final inspection and the final inspection for the project if requested by VA.

#### **1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COR staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
  - 1. Systems inspection report on equipment and installation for conformance with design.
  - 2. Duct Air Leakage Test Report.
  - 3. Systems Readiness Report.
  - 4. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.

5. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.

E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

**1.5 APPLICABLE PUBLICATIONS**

A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):  
2011 .....HVAC Applications ASHRAE Handbook, Chapter 38, Testing, Adjusting, and Balancing and Chapter 48, Sound and Vibration Control

C. Associated Air Balance Council (AABC):  
2002.....AABC National Standards for Total System Balance

D. National Environmental Balancing Bureau (NEBB):  
7<sup>th</sup> Edition 2005 .....Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems  
2nd Edition 2006 .....Procedural Standards for the Measurement of Sound and Vibration  
3<sup>rd</sup> Edition 2009 .....Procedural Standards for Whole Building Systems Commissioning of New Construction

E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):  
3<sup>rd</sup> Edition 2002 .....HVAC SYSTEMS Testing, Adjusting and Balancing

**PART 2 - PRODUCTS**

**2.1 PLUGS**

A. Provide plastic plugs to seal holes drilled in ductwork for test purposes.

**2.2 INSULATION REPAIR MATERIAL**

A. See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

**PART 3 - EXECUTION**

**3.1 GENERAL**

A. Refer to TAB Criteria in Article, Quality Assurance.

- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

### **3.2 SYSTEMS INSPECTION REPORT**

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

### **3.3 DUCT AIR LEAKAGE TEST REPORT**

- A. TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

### **3.4 SYSTEM READINESS REPORT**

- A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to COR in standard format and forms prepared and or approved by the Commissioning Agent.
- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

### **3.5 TAB REPORTS**

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.

- D. Do not proceed with the remaining systems until intermediate report is approved by the COR.

### 3.6 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.
- D. Allow 21 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, and room diffusers/outlets/inlets.
  - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
  - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
  - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
  - 4. Variable air volume (VAV) systems:
    - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
    - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating

coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).

- c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
- 5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, and coils:
  - 1. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
  - 2. Primary-secondary (variable volume) systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design water flow and then verify that variable flow controls function as designed.
  - 3. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

### **3.7 VIBRATION TESTING**

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the COR. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the COR.

**3.8 MARKING OF SETTINGS**

- A. Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

**3.9 IDENTIFICATION OF TEST PORTS**

- A. The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

**3.10 PHASING**

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.
- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

**3.11 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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**SECTION 23 07 11**  
**HVAC AND BOILER PLANT INSULATION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
1. HVAC piping, ductwork and equipment.
  2. Re-insulation of HVAC piping, ductwork and equipment, plumbing piping and equipment and boiler plant piping, breeching and stacks and equipment after asbestos abatement.
- B. Definitions
1. ASJ: All service jacket, white finish facing or jacket.
  2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
  3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
  4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
  5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
  6. FSK: Foil-scrim-kraft facing.
  7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
  8. Density: kg/m<sup>3</sup> - kilograms per cubic meter (Pcf - pounds per cubic foot).
  9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
  10. Thermal conductance: Heat flow rate through materials.
    - a. Flat surface: Watt per square meter (BTU per hour per square foot).
    - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).

11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (415 kPa [60 psig] and above).
14. HPR: High pressure steam condensate return.
15. MPS: Medium pressure steam (110 kPa [16 psig] thru 414 kPa [59 psig]).
16. MPR: Medium pressure steam condensate return.
17. LPS: Low pressure steam (103 kPa [15 psig] and below).
18. LPR: Low pressure steam condensate gravity return.
19. PC: Pumped condensate.
20. HWH: Hot water heating supply.
21. HWHR: Hot water heating return.
22. GH: Hot glycol-water heating supply.
23. GHR: Hot glycol-water heating return.
24. FWPD: Feedwater pump discharge.
25. FWPS: Feedwater pump suction.
26. CTPD: Condensate transfer pump discharge.
27. CTPS: Condensate transfer pump suction.
28. VR: Vacuum condensate return.
29. CPD: Condensate pump discharge.
30. R: Pump recirculation.
31. FOS: Fuel oil supply.
32. FOR: Fuel oil return.
33. CW: Cold water.
34. SW: Soft water.
35. HW: Hot water.
36. CH: Chilled water supply.
37. CHR: Chilled water return.
38. GC: Chilled glycol-water supply.
39. GCR: Chilled glycol-water return.
40. RS: Refrigerant suction.

41. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

## 1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- F. Section 23 21 13, HYDRONIC PIPING.
- G. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- H. Section 23 22 23, STEAM CONDENSATE PUMPS

## 1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Criteria:
  1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted or not as follows:

**4.3.3.1** Pipe insulation and coverings, duct coverings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

**4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

**4.3.3.1.2** The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

- (1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors
- (2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5\* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

(1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides

(2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal

insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

#### **1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

a. Insulation materials: Specify each type used and state surface burning characteristics.

b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.

c. Insulation accessory materials: Each type used.

d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.

e. Make reference to applicable specification paragraph numbers for coordination.

C. Samples:

1. Each type of insulation: Minimum size 100 mm (4 inches) square for board/block/ blanket; 150 mm (6 inches) long, full diameter for round types.

2. Each type of facing and jacket: Minimum size 100 mm (4 inches square).

3. Each accessory material: Minimum 120 ML (4 ounce) liquid container or 120 gram (4 ounce) dry weight for adhesives / cement / mastic.

**1.5 STORAGE AND HANDLING OF MATERIAL**

- A. Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

**1.6 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
- L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
- MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
- A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
- C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

- C534-08.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-07.....Standard Specification for Mineral Fiber pipe Insulation
- C552-07.....Standard Specification for Cellular Glass Thermal Insulation
- C553-08.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)
- C612-10.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation
- C1126-04.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-10.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-09c.....Standard Test Method for Fire Tests of Building Construction and Materials
- E136-09b.....Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of Building Construction Materials

255-06.....Standard Method of tests of Surface Burning  
Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723.....UL Standard for Safety Test for Surface Burning  
Characteristics of Building Materials with  
Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting  
Industry (MSS):

SP58-2009.....Pipe Hangers and Supports Materials, Design,  
and Manufacture

## **PART 2 - PRODUCTS**

### **2.1 MINERAL FIBER**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m<sup>3</sup> (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m<sup>3</sup> (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

### **2.2 MINERAL WOOL OR REFRACTORY FIBER**

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

### **2.3 FLEXIBLE ELASTOMERIC CELLULAR THERMAL**

- A. ASTM C177, C518, k = 0.039 (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

### **2.4 INSULATION FACINGS AND JACKETS**

- A. Vapor Retarder, higher strength with low water permeance  $\leq$  0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets.

Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.

- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- FE. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- G. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints.

Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers.  
System shall be weatherproof if utilized for outside service.

- H. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

## 2.5 REMOVABLE INSULATION JACKETS

### A. Insulation and Jacket:

1. Non-Asbestos Glass mat, type E needled fiber.
2. Temperature maximum of 450°F, Maximum water vapor transmission of 0.00 perm, and maximum moisture absorption of 0.2 percent by volume.
3. Jacket Material: Silicon/fiberglass and LFP 2109 pure PTFE.
4. Construction: One piece jacket body with three-ply braided pure Teflon or Kevlar thread and insulation sewn as part of jacket. Belt fastened.

## 2.6 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

<b>Nominal Pipe Size and Accessories Material (Insert Blocks)</b>	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), or cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m<sup>3</sup> (3.0 pcf).

**2.7 ADHESIVE, MASTIC, CEMENT**

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

**2.8 MECHANICAL FASTENERS**

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or galvanized steel.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.
- D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

**2.9 REINFORCEMENT AND FINISHES**

- A. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- B. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- C. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

**2.10 FIRESTOPPING MATERIAL**

- A. Other than pipe and duct insulation, refer to Section 07 84 00 FIRESTOPPING.

**2.11 FLAME AND SMOKE**

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

**PART 3 - EXECUTION****3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.

- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. Insulate PRVs, flow meters, and steam traps.
- I. HVAC work not to be insulated:
  - 1. Internally insulated ductwork and air handling units.
  - 2. Relief air ducts (Economizer cycle exhaust air).
  - 3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
  - 4. Equipment: Hot water pumps, steam condensate pumps.
  - 5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- L. Firestop Pipe and Duct insulation:
  - 1. Provide firestopping insulation at all corridor walls, fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
  - 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
    - a. Pipe risers through floors
    - b. Pipe or duct chase walls and floors
    - c. Smoke partitions
    - d. Fire partitions
    - e. Corridor walls
- M. Provide vapor barrier jackets over insulation as follows:
  - 1. All piping and ductwork exposed to outdoor weather.

2. All interior piping and ducts conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature in high humidity areas.
- N. Provide metal jackets over insulation as follows:
1. All piping and ducts exposed to outdoor weather.
  2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
  3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

### **3.2 INSULATION INSTALLATION**

#### A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
  - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
  - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
  - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, and duct work exposed to outdoor weather:

- a. 40 mm (1-1/2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct and afterfilter housing.
  - b. 40 mm (1-1/2 inch) thick insulation faced with ASJ: Return air duct, mixed air plenums and prefilter housing.
  - c. Outside air intake ducts: 25 mm (one inch) thick insulation faced with ASJ.
  - d. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a reinforcing membrane and two coats of vapor barrier mastic or multi-layer vapor barrier with a maximum water vapor permeability of 0.001 perms.
4. Cold equipment: 40 mm (1-1/2inch) thick insulation faced with ASJ.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
  - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
  - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air and exhaust duct:
  - a. In attics (where not subject to damage) and where exposed to outdoor weather: 50 mm (2 inch)thick insulation faced with FSK.

- b. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.
  - c. In interstitial spaces (where not subject to damage): 40 mm (1-1/2 inch thick insulation faced with FSK.
  - d. Concealed return air ductwork in other locations need not be insulated.
5. Concealed outside air duct: 40 mm (1-1/2 inch) thick insulation faced with FSK.
- C. Molded Mineral Fiber Pipe and Tubing Covering:
- 1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
  - 2. Contractor's options for fitting, flange and valve insulation:
    - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
    - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
    - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
    - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
  - 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

D. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
  - a. Use proper size material. Do not stretch or strain insulation.
  - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
  - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.
5. Minimum 20 mm (0.75 inch) thick insulation for pneumatic control lines for a minimum distance of 6 m (20 feet) from discharge side of the refrigerated dryer.
6. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a water vapor permeance of 0.00 perms.

E. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section for piping.

**3.3 APPLICATION - PIPE, VALVES, STRAINERS AND FITTINGS:**

- A. Temperature range 120 to 230 degrees C (251 to 450 degrees F);
1. Application; Steam service 110 kpa (16 psig nominal) and higher, high pressure condensate to trap assembly.
  2. Insulation and Jacket:

- a. Calcium silicate for piping from zero to 1800 mm (6 feet) above platforms on which tanks or pumps are located.
  - b. Mineral fiber for remaining locations.
  - c. ASJ with PVC premolded fitting coverings.
3. Thickness:

<b>Nominal Thickness Of Calcium Silicate Insulation (Boiler Plant)</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	125 (5)
25 to 38 (1-1/4 to 1-1/2)	125 (5)
38 (1-1/2) and above	150 (6)

- B. Temperature range 100 to 121 degrees C (211 to 250 degrees F):
1. Application: Steam service 103 kpa (15 psig) and below, trap assembly discharge piping.
  2. Insulation and Jacket:
    - a. Calcium silicate for piping from zero to 1800 mm (0 to 6 feet) above boiler room floor, feedwater heater mezzanine floor and access platform, and any floors or access platforms on which tanks or pumps are located.
    - b. Mineral Fiber or rigid closed cell phenolic foam for remaining locations.
    - c. ASJ with PVC premolded fitting coverings.
    - d. Aluminum jacket from zero to 1800 mm (6 feet) above floor on condensate lines at boilers and burners.
  3. Thickness-calcium silicate and mineral fiber insulation:

<b>Nominal Thickness Of Insulation</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	50 (2)
25 to 38 (1-1/4 to 1-1/2)	50 (2)
38 (1-1/2) and above	75 (3)

4. Thickness-rigid closed-cell phenolic foam insulation:

<b>Nominal Thickness Of Insulation</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	38 (1.5)
25 to 38 (1-1/4 to 1-1/2)	38 (1.5)
38 (1-1/2) and above	75 (3)

C. Temperature range 32 to 99 degrees C (90 to 211 degrees F):

1. Application: Pumped condensate, condensate transfer, condensate transfer pump recirculation, and condensate return from convertors.
2. Insulation Jacket:
  - a. Calcium silicate for piping from zero to 1800 mm (six feet above boiler room floor, feedwater heater mezzanine floor and access platform and any floor or access platform on which tanks or pumps are located.
  - b. Mineral fiber or rigid closed-cell phenolic foam for remaining locations.
  - c. ASJ with PVC premolded fitting coverings.
3. Thickness-calcium silicate and mineral fiber insulation:

<b>Nominal Thickness Of Insulation</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	38 (1.5)
25 to 38 (1-1/4 to 1-1/2)	50 (2)
38 (1-1/2) and above	75 (3)

4. Thickness-rigid closed-cell phenolic foam insulation:

<b>Nominal Thickness Of Insulation</b>	
Pipe Diameter mm (in)	Insulation Thickness mm (in)
25 (1 and below)	19 (0.75)
25 to 38 (1-1/4 to 1-1/2)	19 (0.75)
38 (1-1/2) and above	25 (1)

D. Protective insulation to prevent personnel injury:

1. Insulation thickness: 25 mm (1 inch).
2. Insulation and jacket: Calcium silicate with ASJ except provide aluminum jacket on piping at boilers within 1800 mm (6 feet) of

floor. Use PVC premolded fitting coverings when all service jacket is utilized.

E. Installation:

1. At pipe supports, weld pipe covering protection saddles to pipe, except where MS-SP58, type 3 pipe clamps are utilized.
2. Insulation shall be firmly applied, joints butted tightly, mechanically fastened by stainless steel wires on 300 mm (12 inch) centers.
3. At support points, fill and thoroughly pack space between pipe covering protective saddle bearing area.
4. Terminate insulation and jacket hard and tight at anchor points.
5. Terminate insulation at piping facilities not insulated with a 45 degree chamfered section of insulating and finishing cement covered with jacket.
6. On calcium silicate, mineral fiber, insulated flanged fittings, strainers and valves with sections of pipe insulation cut, fitted and arranged neatly and firmly wired in place. Fill all cracks, voids and coat outer surface with insulating cement. Install jacket. Provide similar construction on welded and threaded fittings on calcium silicate systems or use premolded fitting insulation.
7. On mineral fiber systems, insulate welded and threaded fittings more than 50 mm (2 inches) in diameter with compressed blanket insulation (minimum 2/1) and finish with jacket or PVC cover.
8. Insulate fittings 50 mm (2 inches) and smaller with mastic finishing material and cover with jacket.
9. Insulate valve bonnet up to valve side of bonnet flange to permit bonnet flange removal without disturbing insulation.
10. Install jacket smooth, tight and neatly finish all edges. Over wrap ASJ butt strips by 50 percent. Secure aluminum jacket with stainless steel bands 300 mm (12 inches) on center or aluminum screws on 200 mm (4 inch) centers.
11. Do not insulate basket removal flanges on strainers.

**3.4 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

### 3.5 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
122-177 degrees C (251-350 degrees F) (HPS, MPS)	Mineral Fiber (Above ground piping only)	75 (3)	100 (4)	113 (4.5)	113 (4.5)
93-260 degrees C (200-500 degrees F) (HPS, HPR)	Calcium Silicate	100 (4)	125 (5)	150 (6)	150 (6)
100-121 degrees C (212-250 degrees F) (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	62 (2.5)	62 (2.5)	75 (3.0)	75 (3.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-94 degrees C (100-200 degrees F) (LPR, PC, HWH, HWHR, GH and GHR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	----	----

(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
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**SECTION 23 08 00****COMMISSIONING OF HVAC SYSTEMS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) will manage the commissioning process.

**1.2 RELATED WORK**

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

**1.3 SUMMARY**

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

**1.4 DEFINITIONS**

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

**1.5 COMMISSIONED SYSTEMS**

- A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 23, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

**1.6 SUBMITTALS**

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent

will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 CONSTRUCTION INSPECTIONS**

- A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

**3.2 PRE-FUNCTIONAL CHECKLISTS**

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

**3.3 CONTRACTORS TESTS**

A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

**3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:**

A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

**3.5 TRAINING OF VA PERSONNEL**

A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

----- END -----

**SECTION 23 09 23**  
**DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an existing DDC/ECC/BA Engineering Control Center.
  2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a computer at the Fargo VA interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications.
    - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
    - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
  3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
  4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor

administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.

5. The control system shall accommodate 2 Engineering Control Center(s) and the control system shall accommodate 20 Users simultaneously, and the access to the system should be limited only by operator password.

B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include the following:

1. Control valves.
2. Flow switches.
3. Flow meters.
4. Sensor wells and sockets in piping.
5. Terminal unit controllers.

C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:

1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Terminal units' velocity sensors
2. Unitary HVAC equipment Indoor Central-Station Air-Handling Units) controls. These include but are not limited to:

- a. Discharge temperature control.
  - b. Economizer control.
  - c. Flowrate control.
  - d. Setpoint reset.
  - e. Time of day indexing.
  - f. Status alarm.
3. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
4. The following systems have limited control (as individually noted below) from the ECC:
- a. Constant temperature rooms: temperature out of acceptable range and status alarms.
  - b. Domestic water heating systems: low temperature, high temperature and status alarms.

E. Responsibility Table:

<b>Work/Item/System</b>	<b>Furnish</b>	<b>Install</b>	<b>Low Voltage Wiring</b>	<b>Line Power</b>
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	26
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00

<b>Work/Item/System</b>	<b>Furnish</b>	<b>Install</b>	<b>Low Voltage Wiring</b>	<b>Line Power</b>
Fire Dampers	23	23	N/A	N/A
VFDs	23 09 23	26	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Indoor Central-Station Air-Handling Units	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

- F. This facility's existing direct-digital control system is manufactured by Siemens, Metasys, or DDC, and its ECC is located at BD-62. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.
- a. The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.
  - b. The performance requirement for the combined system: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.
- I The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of

equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators.

## 1.2 RELATED WORK

- A. Section 21 10 00, Water-Based Fire-Suppression Systems.
- B. Section 22 35 00, Domestic Water Heat Exchangers.
- C. Section 23 21 13, Hydronic Piping.
- D. Section 23 22 13, Steam and Condensate Heating Piping.
- E. Section 23 31 00, HVAC Ducts and Casings.
- F. Section 23 36 00, Air Terminal Units.
- G. Section 23 73 00, Indoor Central-Station Air-Handling Units.
- H. Section 26 05 11, Requirements for Electrical Installations.
- I. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- J. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- K. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- L. Section 26 29 11, Motor Starters.
- M. Section 27 15 00, Communications Horizontal Cabling
- N. Section 28 31 00, Fire Detection and Alarm.

## 1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks, ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may sue different LAN technologies.

- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the

BACnet internetwork. This number is often referred to as the device instance.

- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform

- control functions, such as operating a relay or providing an output signal to position an actuator.
- BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- FF. GIF: Abbreviation of Graphic interchange format.
- GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

- LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.
- NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It uses twisted-pair wiring for relatively low speed and low cost communication. Note: Do not use at Fargo VA.
- OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- TT. Operating system (OS): Software, which controls the execution of computer application programs.
- UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.

- XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.
- AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

#### **1.4 QUALITY ASSURANCE**

##### A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five

- (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
  6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

**1.5 PERFORMANCE**

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two (2) seconds. Analog objects shall start to adjust within two (2) seconds.

4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ( $\pm 1^{\circ}\text{F}$ )
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [ $\pm 2^{\circ}\text{F}$ ]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [ $\pm 3^{\circ}\text{F}$ ]
Water temperature	$\pm 0.5^{\circ}\text{C}$ [ $\pm 1^{\circ}\text{F}$ ]
Relative humidity	$\pm 2\%$ RH
Water flow	$\pm 1\%$ of reading
Air flow (terminal)	$\pm 10\%$ of reading
Air flow (measuring stations)	$\pm 5\%$ of reading
Carbon Monoxide (CO)	$\pm 5\%$ of reading
Carbon Dioxide (CO <sub>2</sub> )	$\pm 50$ ppm
Air pressure (ducts)	$\pm 25$ Pa [ $\pm 0.1$ "w.c.]
Air pressure (space)	$\pm 0.3$ Pa [ $\pm 0.001$ "w.c.]
Water pressure	$\pm 2\%$ of full scale *Note 1

Electrical Power	±0.5% of reading
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Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

#### 1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

#### 1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
  1. A wiring diagram for each type of input device and output device including DDC controllers, repeaters, etc. Diagram shall show how

- the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
  3. Control dampers and control valves schedule, including the size and pressure drop.
  4. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
  5. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
  6. Color prints of proposed graphics with a list of points for display.
  7. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
  8. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
  9. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
  10. Riser diagrams of wiring between central control unit and all control panels.

11. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
  12. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
  13. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
  2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
  3. Furnish one (1) CD-ROM in CAD DWG format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
  2. Include the following documentation:
    - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
    - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
    - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
    - d. Complete troubleshooting procedures and guidelines for all systems.

- e. Complete operating instructions for all systems.
  - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
  - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
  - h. Licenses, warranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to COR prior to final inspection.

#### **1.8 INSTRUCTIONS**

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.
1. First Phase: Formal instructions to the VA facilities personnel for a total of 16 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
  2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide 8 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
  3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
  4. Training shall be given by direct employees of the controls system subcontractor.

**1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)**

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

**1.10 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
  - Standard 135-10.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
  - B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
  - B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):
  - B32-08.....Standard Specification for Solder Metal
  - B88-09.....Standard Specifications for Seamless Copper Water Tube
  - B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
  - B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
  - D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- E. Federal Communication Commission (FCC):
  - Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.
- F. Institute of Electrical and Electronic Engineers (IEEE):
  - 802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications

## G. National Fire Protection Association (NFPA):

- 70-11.....National Electric Code
- 90A-09.....Standard for Installation of Air-Conditioning  
and Ventilation Systems

## H. Underwriter Laboratories Inc (UL):

- 94-10.....Tests for Flammability of Plastic Materials for  
Parts and Devices and Appliances
- 294-10.....Access Control System Units
- 486A/486B-10.....Wire Connectors
- 555S-11.....Standard for Smoke Dampers
- 916-10.....Energy Management Equipment
- 1076-10.....Proprietary Burglar Alarm Units and Systems

**PART 2 - PRODUCTS****2.1 MATERIALS**

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

**2.2 CONTROLS SYSTEM ARCHITECTURE**

## A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
  - a. A fixed ECC and a portable operator's terminal.
  - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
  - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
  - d. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
  - e. Addressable elements, sensors, transducers and end devices.

- f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
  - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.
- C. Network Architecture
- 1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
  - 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.
- D. Third Party Interfaces:
- 1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
  - 2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.
- E. Servers:
- 1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
  - 2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
  - 3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required for the functional operation of the controls systems. The contractor administered by this Section of the technical

specifications shall provide all necessary digital processor programmable data storage server(s).

E. Contractor option to expand existing controls architecture.

### **2.3 COMMUNICATION**

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.

1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
3. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network in its healthcare or lab facilities.

B. Each controller shall have a communication port for connection to an operator interface.

C. Internetwork operator interface and value passing shall be transparent to internetwork architecture.

1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.

D. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.

E. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

**2.4 ENGINEERING CONTROL CENTER (ECC)**

- A. Contractor to use existin ECC.
- B. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.
- C. Hardware: ECC shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
  - 1. ECC shall be commercial standard with supporting 32- or 64-bit hardware (as required by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 4GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, and 16 speed high density DVD-RW+/- optical drive or at contractor's option to expand existing.
    - c. The hard drive shall be at the minimum 1 TB 7200 rpm SATA hard drive with 16 MB cache, and shall have sufficient memory to store:
      - 1) All required operator workstation software
      - 2) A DDC database at least twice the size of the delivered system database
      - 3) One year of trend data based on the points specified to be trended at their specified trend intervals.
    - d. Real-time clock:
      - 1) Accuracy: Plus or minus 1 minute per month.
      - 2) Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.
      - 3) Clock shall function for one year without power.
      - 4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.
    - e. Parallel port: Enhanced.
    - f. Sound card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.

- g. Color monitor: PC compatible, not less than 22 inches, LCD type, with a minimum resolution of 1280 by 1024 pixels, non-interlaced, and a maximum dot pitch of 0.28 mm.
  - h. Keyboard: Minimum of 64 characters, standard ASCII character set based on ANSI INCITS 154.
  - i. Mouse: Standard, compatible with installed software.
  - i. Removable disk storage: Include the following, each with appropriate controller:
    - 1) Minimum 1 TB removable hard disk, maximum average access time of 10 ms.
  - j. Network interface card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.
2. Audible Alarm: Manufacturer's standard.
5. Printers:
- a. Provide a dedicated, minimum resolution 600 dpi, color laser printer, connected to the ECC through a USB interface.
    - 1) If a network printer is used instead of this dedicated printer, it shall have a 100Base-T interface with an RJ45 connection and shall have a firmware print spooler compatible with the Operating System print spooler.
    - 2) RAM: 512 MB, minimum.
    - 3) Printing Speed: Minimum twenty six pages per minute (color); minimum 30 pages per minute (black/white).
    - 4) Paper Handling: Automatic sheet feeder with 250-sheet x 8.5 inch x 11 inch paper cassette and with automatic feed.
6. RS-232 ASCII Interface
- a. ASCII interface shall allow RS-232 connections to be made between a meter or circuit monitor operating as the host PC and any equipment that will accept RS-232 ASCII command strings, such as local display panels, dial-up modems, and alarm transmitters.
  - b. Pager System Interface: Alarms shall be able to activate a pager system with customized message for each input alarm.
  - c. Alarm System Interface: RS-232 output shall be capable of transmitting alarms from other monitoring and alarm systems to workstation software.
  - d. RS-232 output shall be capable of connection to a pager interface that can be used to call a paging system or service and send a

signal to a portable pager. System shall allow an individual alphanumeric message per alarm input to be sent to paging system. This interface shall support both numeric and alphanumeric pagers.

- e. Cables: provide Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
    - 1) NFPA 70, Type CMP.
    - 2) Flame Resistance: NFPA 262, Flame Test.
7. Self-contained uninterruptible power supply (UPS):
- a. Size: Provide a minimum of six hours of operation of ECC equipment, including two hours of alarm printer operation.
  - b. Batteries: Sealed, valve regulated, recombinant, lead calcium.
  - c. Accessories:
    - 1) Transient voltage suppression.
    - 2) Input-harmonics reduction.
    - 3) Rectifier/charger.
    - 4) Battery disconnect device.
    - 5) Static bypass transfer switch.
    - 6) Internal maintenance bypass/isolation switch.
    - 7) External maintenance bypass/isolation switch.
    - 8) Output isolation transformer.
    - 9) Remote UPS monitoring.
    - 10) Battery monitoring.
    - 11) Remote battery monitoring.
- D. ECC Software:
- 1. Provide for automatic system database save and restore on the ECC's hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
  - 2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and

- manually initiate a download of a specified database to any panel in the system.
3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
  4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Acceptable operating systems are the newest version of Windows System.
  5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.
  6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
  7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
  8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The

operating system shall be Windows, and shall support the third party software.

9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and other Windows based software programs.
11. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
12. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partition able to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.
13. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
  - a. Point database editing, storage and downloading of controller databases.
  - b. Scheduling and override of building environmental control systems.
  - c. Collection and analysis of historical data.
  - d. Alarm reporting, routing, messaging, and acknowledgement.
  - e. Definition and construction of dynamic color graphic displays.
  - f. Real-time graphical viewing and control of environment.

- g. Scheduling trend reports.
  - h. Program editing.
  - i. Operating activity log and system security.
  - j. Transfer data to third party software.
14. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
- a. Dynamic color graphics and graphic control.
  - b. Alarm management.
  - c. Event scheduling.
  - d. Dynamic trend definition and presentation.
  - e. Program and database editing.
  - f. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.
15. Graphic Displays:
- a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
  - b. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
  - c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without

- operator intervention and without pre-defined screen refresh values.
- d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
  - e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.
  - f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.
  - g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.
16. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:
- a. A general list of all selected points in the network.
  - b. List of all points in the alarm.
  - c. List of all points in the override status.
  - d. List of all disabled points.
  - e. List of all points currently locked out.
  - f. List of user accounts and password access levels.
  - g. List of weekly schedules.
  - h. List of holiday programming.
  - i. List of limits and dead bands.
  - j. Custom reports.
  - k. System diagnostic reports, including, list of digital controllers on the network.
  - l. List of programs.

17. ASHRAE Standard 147 Report: Provide a daily report that shows the operating condition of each chiller as recommended by ASHRAE Standard 147. At a minimum, this report shall include:
  - a. Chilled water inlet and outlet temperature
  - b. Chilled water flow
  - c. Chilled water inlet and outlet pressures
  - d. Vibration levels or observation that vibration is not excessive
  - e. Motor amperes per phase
  - f. Motor volts per phase
  - g. Ambient temperature (dry-bulb and wet-bulb)
  - h. Date and time logged
18. Electrical, Gas, and Weather Reports
  - a. Electrical Meter Report: Provide a monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each building meter.
  - b. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.
  - c. Gas Meter Report: Provide a monthly report showing the daily natural gas consumption for each meter. Provide an annual (12-month) report that shows the monthly consumption for each meter.
  - d. Weather Data Report: Provide a monthly report showing the daily minimum, maximum, and average outdoor air temperature, as well as the number of heating and cooling degree-days for each day. Provide an annual (12-month) report showing the minimum, maximum, and average outdoor air temperature for the month, as well as the number of heating and cooling degree-days for the month.
19. Scheduling and Override:
  - a. Provide override access through menu selection from the graphical interface and through a function key.
  - b. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the ECC. The digital controllers shall ensure equipment time scheduling when the ECC is off-line. The ECC shall not be required to execute time scheduling. Provide the following spreadsheet graphics as a minimum:
    - 1) Weekly schedules.
    - 2) Zone schedules, minimum of 100 zones.

- 3) Scheduling up to 365 days in advance.
- 4) Scheduled reports to print at workstation.

20. Collection and Analysis of Historical Data:

- a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
- b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.
- c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
- d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.

21. Alarm Management:

- a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
- b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the

time of its occurrence, while others shall display by clicking on their icon.

- c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.
- d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.
- e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.

22. System Configuration:

- a. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.
- b. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

**2.5 PORTABLE OPERATOR'S TERMINAL (POT)**

- A. Provide a portable operator's terminal (POT) that shall be capable of accessing all system data. POT may be connected to any point on the system network or may be connected directly to any controller for programming, setup, and troubleshooting. POT shall communicate using BACnet protocol. POT may be connected to any point on the system network or it may be connected directly to controllers using the BACnet PTP (Point-To-Point) Data Link/ Physical layer protocol. The terminal shall use the Read (Initiate) and Write (Execute) BACnet Services. POT shall be an IBM-compatible notebook-style PC including all software and hardware required. Provide operator terminal and interface on terminals.
- B. Hardware: POT shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
  - 1. POT shall be commercial standard with supporting 32- or 64-bit hardware (as limited by the direct-digital control system software)

and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 500 GB 7200 rpm SATA hard drive with 16 MB cache, minimum 2GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, minimum 16 inch (diagonal) screen, 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector, 56,600 bps modem, an ASCII RS-232 interface, and a 16 speed high density DVD-RW+/- optical drive.

C. Software: POT shall include software equal to the software on the ECC.

## **2.6 BACNET PROTOCOL ANALYZER**

A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

## **2.7 NETWORK AND DEVICE NAMING CONVENTION**

### A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
  - a. FFF = Facility code (see below)
  - b. NN = 00-99 This allows up to 100 networks per facility or building

### B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
  - a. FFF and N are as above and
  - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device

number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.

3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

#### C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object\_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

## 2.8 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
  1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICSS shall be submitted.

2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

## **2.9 CONTROLLERS**

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
  1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
  2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
  3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
  4. Controllers that perform scheduling shall have a real-time clock.
  5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
    - a. assume a predetermined failure mode, and
    - b. generate an alarm notification.

6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
  7. Communication.
    - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
    - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
  8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
  9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
  10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
  11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
  2. Each B-ASC will contain sufficient I/O capacity to control the target system.
  3. Communication.

- a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
  - b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
  5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
  6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
  7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.
- C. Direct Digital Controller Software
1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under Microsoft Windows.
  2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
  3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
  4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or,

- if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
    - a. Two position (on-off, slow-fast) control.
    - b. Proportional control.
    - c. Proportional plus integral (PI) control.
    - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
    - e. Automatic tuning of control loops.
  6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
  7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
    - a. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.

- b. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
- c. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
  - 1) Time, day.
  - 2) Commands such as on, off, auto.
  - 3) Time delays between successive commands.
  - 4) Manual overriding of each schedule.
  - 5) Allow operator intervention.
- f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- g. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

**2.10 SENSORS (AIR, WATER AND STEAM)**

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
  - 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
    - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
    - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
    - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
      - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
    - d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
    - e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
    - f. Wire: Twisted, shielded-pair cable.
    - g. Output Signal: 4-20 ma.
  - 2. Humidity Sensors: Bulk polymer sensing element type.
    - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of  $\pm 2$  to  $\pm 5$  percent RH, including hysteresis, linearity, and repeatability.
    - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.

- c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
  - 1. 4-20 ma output signal.
  - 2. 0 to 5 inches wg for duct static pressure range.
  - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water flow sensors:
  - 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
    - a. Pipe size: 3 to 24 inches.
    - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
    - c. Mounting connection: 2 inch 150 PSI flange.
    - d. Sensor assembly: Design for expected water flow and pipe size.
    - e. Seal: Teflon (PTFE).
  - 2. Controller:
    - a. Integral to unit.
    - b. Locally display flow rate and total.
    - c. Output flow signal to BMCS: Digital pulse type.
  - 3. Performance:
    - a. Turndown: 20:1
    - b. Response time: Adjustable from 1 to 100 seconds.
    - c. Power: 24 volt DC
  - 4. Install flow meters according to manufacturer's recommendations. Where recommended by manufacturer because of mounting conditions, provide flow rectifier.
- E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.
  - 1. Performance characteristics:
    - a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.

- b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.
  - c. Nominal range (turn down ratio): 10 to 1.
  - d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier.
  - e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
  - f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.
  - g. RFI effect - flow meter shall not be affected by RFI.
  - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- F. Steam Flow Sensor/Transmitter:
- 1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
    - a. Ambient conditions, -40°C to 80°C (-40°F to 175°F).
    - b. Process conditions, 900 kPa (125 psig) saturated steam.
    - c. Turn down ratio, 20 to 1.
    - d. Output signal, 4-20 ma DC.
    - e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
      - 1) Ambient conditions, -20°C to 50°C (0°F-120°F), 0 95 percent non-condensing RH.
      - 2) Power supply, 120 VAC, 60 hertz or 24 VDC.
      - 3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.

- f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.
- G. Flow switches:
  - 1. Shall be either paddle or differential pressure type.
    - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
    - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

## **2.11 CONTROL CABLES**

- A. General:
  - 1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
  - 2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
  - 3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
  - 4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
  - 5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair,

failed pair, etc.) shall be posted in these records as the change occurs.

6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
  1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
  - D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

## **2.12 THERMOSTATS AND HUMIDISTATS**

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Wall mounted thermostats shall have polished or brushed aluminum or manufacturer's recommendation finish, setpoint range and temperature display and external adjustment:
  1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
    - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
    - b. Battery replacement without program loss.

- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

### **2.13 FINAL CONTROL ELEMENTS AND OPERATORS**

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
  1. Leakage: maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
  2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
  3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
  4. Bearing shall be nylon, bronze sleeve or ball type.
  5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
  6. Maximum air velocity and pressure drop through free area the dampers:

- a. Damper in air handling unit: 305 meter per minute (1000 fpm).
  - b. Duct mounted damper: 600 meter per minute (2000 fpm).
  - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Control Valves:
- 1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
  - 2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
  - 3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
  - 4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
  - 5. Flow characteristics:
    - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
    - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
    - c. Two-way 2-position valves shall be ball, gate or butterfly type.
  - 6. Maximum pressure drop:
    - a. Two position steam control: 20 percent of inlet gauge pressure.
    - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
    - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
  - 7. Two position water valves shall be line size.
- E. Damper and Valve Operators and Relays:
- 1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure.

Provide multiple motors as required to achieve sufficient close-off torque.

- a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
    - a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
  3. See drawings for required control operation.

#### **2.14 AIR FLOW CONTROL**

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.
- B. Air Flow Measuring Station -- Electronic Thermal Type:
  1. Air Flow Sensor Probe:
    - a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate

to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.

- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.
2. Air Flow Sensor Grid Array:
- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
  - b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
  - c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).
3. Electronics Panel:
- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
  - b. Electronics Panel shall be A/C powered 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
  - c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems

totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.

d. Electronics Panel shall have the following:

- 1) Minimum of 12-bit A/D conversion.
- 2) Field adjustable digital primary output offset and gain.
- 3) Airflow analog output scaling of 100 to 10,000 FPM.
- 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
- 5) Analog output resolution (full scale output) of 0.025%.

e. All readings shall be in I.P. units.

4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

a. Complete installation shall not exhibit more than  $\pm 2.0\%$  error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within  $\pm 0.25\%$ .

D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:

1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.

2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
  3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
  4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.
- E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.
- F. Airflow Synchronization:
1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of  $\pm 10\%$ . In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
  2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

**PART 3 - EXECUTION****3.1 INSTALLATION**

## A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Resident Engineer for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

## A. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical

specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.

5. Install all system components in accordance with local Building Code and National Electric Code.
  - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
  - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
  - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
  - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.

C. Install Sensors and Controls:

1. Temperature Sensors:
  - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
  - b. Calibrate sensors to accuracy specified, if not factory calibrated.
  - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.

- d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
  - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
  - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
  - g. All pipe mounted temperature sensors shall be installed in wells.
  - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
  - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.
2. Pressure Sensors:
- a. Install duct static pressure sensor tips facing directly downstream of airflow.
  - b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
  - c. Install snubbers and isolation valves on steam pressure sensing devices.
3. Actuators:
- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
  - b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
  - c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.
4. Flow Switches:
- a. Install flow switch according to manufacturer's written instructions.

- b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
  - c. Assure correct flow direction and alignment.
  - d. Mount in horizontal piping-flow switch on top of the pipe.
- D. Installation of network:
- 1. Ethernet:
    - a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
    - b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.
  - 2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.
- E. Installation of digital controllers and programming:
- 1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
  - 2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
  - 3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
  - 4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
  - 5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

### 3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system. Commissioning Agent shall be involved with system validations and demonstrations. Contractor to notify commission agent of these requirements.

#### B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

#### C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.

3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
  - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
  - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
  - c. Demonstrate the software ability to edit the control program off-line.
  - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
  - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
  - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
  - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
  - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
  - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:
  - a. Running each specified report.
  - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
  - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
  - d. Execute digital and analog commands in graphic mode.

- e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
- f. Demonstrate EMS performance via trend logs and command trace.
- g. Demonstrate scan, update, and alarm responsiveness.
- h. Demonstrate spreadsheet/curve plot software, and its integration with database.
- i. Demonstrate on-line user guide, and help function and mail facility.
- j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.
- k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
- l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

**SECTION 23 21 13  
HYDRONIC PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Water piping to connect HVAC equipment, including the following:
  - 1. Chilled water, condenser water, heating hot water and drain piping.
  - 2. Glycol-water piping.
- B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- E. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Piping insulation.
- F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.
- H. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- I. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
- J. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
  - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
  - B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300
  - B16.4-2011.....Gray Iron Threaded Fittings: (Classes 125 and 250)
  - B16.5-2013.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard
  - B16.9-2012.....Factory Made Wrought Buttwelding Fittings

- B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
- B16.18-2012.....Cast Copper Alloy Solder Joint Pressure  
Fittings
- B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings
- B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings: Classes 150, 300, 600, 900, 1500, and  
2500
- B16.39-2014.....Malleable Iron Threaded Pipe Unions: Classes  
150, 250, and 300
- B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings
- B31.9-2014.....Building Services Piping
- B40.100-2013.....Pressure Gauges and Gauge Attachments
- ASME Boiler and Pressure Vessel Code:  
BPVC Section VIII-2015..Rules for Construction of Pressure Vessels
- C. American Society for Testing and Materials (ASTM):
- A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable  
Iron Castings
- A53/A53M-2012.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated, Welded and  
Seamless
- A106/A106M-2015.....Standard Specification for Seamless Carbon  
Steel Pipe for High-Temperature Service
- A126-2004 (R2014).....Standard Specification for Gray Iron Castings  
for Valves, Flanges, and Pipe Fittings
- A183-2014.....Standard Specification for Carbon Steel Track  
Bolts and Nuts
- A216/A216M-2014e1.....Standard Specification for Steel Castings,  
Carbon, Suitable for Fusion Welding, for High-  
Temperature Service
- A307-2014.....Standard Specification for Carbon Steel Bolts,  
Studs, and Threaded Rod 60,000 PSI Tensile  
Strength
- A536-1984 (R2014).....Standard Specification for Ductile Iron  
Castings
- B62-2015.....Standard Specification for Composition Bronze  
or Ounce Metal Castings

- B88-2014.....Standard Specification for Seamless Copper  
Water Tube
- F439-2013.....Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,  
Schedule 80
- F441/F441M-2015.....Standard Specification for Chlorinated Poly  
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules  
40 and 80
- D. American Welding Society (AWS):
- B2.1/B2.1M-2014.....Standard for Welding Procedure and Performance  
Specification
- E. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EJMA.....Expansion Joint Manufacturer's Association  
Standards, Tenth Edition
- F. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:
- SP-67-2011.....Butterfly Valves
- SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded  
Ends
- SP-71-2011.....Gray Iron Swing Check Valves, Flanged and  
Threaded Ends
- SP-80-2013.....Bronze Gate, Globe, Angle, and Check Valves
- SP-85-2011.....Gray Iron Globe and Angle Valves, Flanged and  
Threaded Ends
- SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder  
Joint, Grooved and Flared Ends
- SP-125-2010.....Gray Iron and Ductile Iron In-line, Spring-  
Loaded, Center-Guided Check Valves
- G. Tubular Exchanger Manufacturers Association (TEMA):
- TEMA Standards-2007.....9th Edition

#### 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 21 13, HYDRONIC PIPING", with applicable paragraph identification.

- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Pipe and equipment supports.
  2. Pipe and tubing, with specification, class or type, and schedule.
  3. Pipe fittings, including miscellaneous adapters and special fittings.
  4. Flanges, gaskets and bolting.
  5. Couplings and fittings.
  6. Valves of all types.
  7. Strainers.
  8. Flexible connectors for water service.
  9. Pipe alignment guides.
  10. Expansion joints.
  11. Expansion compensators.
  12. All specified hydronic system components.
  13. Water flow measuring devices.
  14. Gauges.
  15. Thermometers and test wells.
- D. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
1. Heat Exchangers (Steam to Water).
  2. Air separators.
  3. Expansion tanks.
  4. Buffer tanks.
- E. Submit the welder's qualifications in the form of a current (less than one-year old) and formal certificate.
- F. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- G. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
  2. One complete set of reproducible drawings.
  3. One complete set of drawings in electronic AutoCAD and pdf format.

- H. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- I. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- J. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

#### **1.5 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one-year old.
- C. All couplings, fittings, valves, and specialties shall be the products of a single manufacturer.
  - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in hard copy and electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and

quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
1. As-built drawings are to be provided, with a copy of them on AutoCAD version compatible with the AutoCad software currently in use at the Fargo VA provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

#### **1.7 SPARE PARTS**

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

**PART 2 - PRODUCTS****2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**2.2 PIPE AND TUBING**

- A. Chilled Water, Condenser Water, Heating Hot Water, and Glycol-Water, and Vent Piping:
  - 1. Steel: ASTM A53/A53M Grade B, seamless or ERW, Schedule 40.
  - 2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.
- C. Cooling Coil Condensate Drain Piping:
  - 1. From air handling units: Copper water tube, ASTM B88, Type M.
- D. From fan coil or other terminal units: Copper water tube, ASTM B88, Type M for runouts and Type L for mains. Chemical Feed Piping for Condenser Water Treatment: Copper water tube, ASTM B88, Type M.
- E. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**2.3 FITTINGS FOR STEEL PIPE**

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
  - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
  - 2. Forged steel, socket welding or threaded: ASME B16.11.
  - 3. Screwed: 150-pound malleable iron, ASME B16.3. 125-pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
  - 4. Unions: ASME B16.39.
  - 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
  - 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
  - 2. Welding flanges and bolting: ASME B16.5:
    - a. Water service: Weld neck or slip-on, plain face, with 3.2 mm (1/8 inch) thick full-face neoprene gasket suitable for 104 degrees C (220 degrees F).

- 1) Contractor's option: Convoluted, cold formed 150-pound steel flanges, with Teflon gaskets, may be used for water service.
- b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gauge connections.

#### **2.4 FITTINGS FOR COPPER TUBING**

- A. Joints:
  - 1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
  - 2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ASME B16.18 cast copper or ASME B16.22 solder wrought copper.

#### **2.5 DIELECTRIC FITTINGS**

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2-1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42. Dielectric gasket material shall be compatible with hydronic medium.
- D. Temperature Rating, 99 degrees C (210 degrees F).
- E. Contractor's option: On pipe sizes 50 mm (2 inch) and smaller, screwed end brass ball valves or dielectric nipples may be used in lieu of dielectric unions.

#### **2.6 SCREWED JOINTS**

- A. Pipe Thread: ASME B1.20.1.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

## 2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2.4 m (8 feet) or more above the floor or operating platform.
- D. Shut-Off Valves:
  - 1. Ball Valves (Pipe sizes 50 mm (2 inch) and smaller): MSS SP-110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2758 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
- E. Globe and Angle Valves:
  - 1. Globe Valves:
    - a. 50 mm (2 inches) and smaller: MSS SP-80, bronze, 1035 kPa (150 psig) Globe valves shall be union bonnet with metal plug type disc.
    - b. 65 mm (2-1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-85 for globe valves.
  - 2. Angle Valves:
    - a. 50 mm (2 inches) and smaller: MSS SP-80, bronze, 1035 kPa (150 psig) Angle valves shall be union bonnet with metal plug type disc.
    - b. 65 mm (2-1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-85 for angle.
- F. Check Valves:
  - 1. Swing Check Valves:
    - a. 50 mm (2 inches) and smaller: MSS SP-80, bronze, 1035 kPa (150 psig), 45-degree swing disc.
    - b. 65 mm (2-1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-71 for check valves.
  - 2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

- a. Body: MSS SP-125 cast iron, ASTM A126, Class B, or steel, ASTM A216/A216M, Class WCB, or ductile iron, ASTM 536, flanged or wafer type.
  - b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.
- G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
- 1. Ball or Globe style valve.
  - 2. A dual-purpose flow balancing valve and adjustable flow meter, with bronze or cast-iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
  - 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of 27 to 393 kPa (4 to 57 psig). Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
- 1. Gray iron ASTM A126 or brass body rated 1200 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
  - 2. Brass or ferrous body designed for 2070 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
  - 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
  - 4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.
- I. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

## **2.8 WATER FLOW MEASURING DEVICES**

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.

- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless-steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
  - 1. Metal tag attached by chain to the device.
  - 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in gpm.
- G. Portable Water Flow Indicating Meters:
  - 1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1200 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
  - 2. Bleed and equalizing valves.
  - 3. Vent and drain hose and two 3 m (10 feet) lengths of hose with quick disconnect connections.
  - 4. Factory-fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
  - 5. Provide one portable meter for each range of differential pressure required for the installed flow devices.
- H. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 457 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in gpm, with three valve manifold and two shut-off valves.

## **2.9 STRAINERS**

- A. Basket or Y Type.
  - 1. Screens: Bronze, Monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (1/8 inch) diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

## 2.10 FLEXIBLE CONNECTORS FOR WATER SERVICE

### A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:
  - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165 psig) at 121 degrees C (250 degrees F).
  - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
3. Provide ductile iron retaining rings and control units.

## 2.11 HYDRONIC SYSTEM COMPONENTS

### A. Heat Exchanger (Steam to Water): Shell and tube type, U-bend removable tube bundle, steam in shell, heated fluid in tubes, equipped with support cradles.

1. Maximum tube velocity: 2.3 m/s (7.5 f/s).
2. Tube fouling factor: TEMA Standards, but not less than 0.001.
3. Materials:
  - a. Shell: Steel.
  - b. Tube sheet and tube supports: Steel or brass.
  - c. Tubes: 20 mm (3/4 inch) OD copper.
  - d. Head or bonnet: Cast iron or steel.
4. Construction: In accordance with ASME BPVC Section VIII for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.

### B. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.

### C. Tangential Air Separator: ASME BPVC Section VIII construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless-steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless-steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.

- D. Diaphragm Type Pre-Pressurized Expansion Tank: ASME BPVC Section VIII construction for 861 kPa (125 psig) working pressure, welded steel shell, rustproof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 115 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
- E. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or stainless-steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).
- F. Pressure Relief Valve: Bronze or iron body and bronze or stainless-steel trim, with testing lever. Comply with ASME BPVC Section VIII and bear ASME stamp.
- G. Automatic Air Vent Valves (where shown on drawings): Cast iron or semi-steel body, 1035 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

#### **2.12 WATER FILTERS AND POT CHEMICAL FEEDERS**

- A. See Section 23 25 00, HVAC WATER TREATMENT, paragraph, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

#### **2.13 GAUGES, PRESSURE AND COMPOUND**

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gauges in water service.
- C. Range of Gauges: Provide range equal to at least 130 percent of normal operating range.
  - 1. For condenser water suction (compound): 101 kPa (30 inches Hg) to 690 kPa (100 psig).

**2.14 PRESSURE/TEMPERATURE TEST PROVISIONS**

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gauge test connections shown on the drawings.

**2.15 THERMOMETERS**

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two-degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
  1. Chilled Water and Glycol-Water: 0 to 38 degrees C (32 to 100 degrees F).
  2. Hot Water and Glycol-Water: 38 to 93 degrees C (100 to 200 degrees F).

**2.16 FIRESTOPPING MATERIAL**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

- C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install heat exchangers at height sufficient to provide gravity flow of condensate to condensate pump.
- E. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- F. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- G. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- H. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- I. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- J. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
  - 1. Water treatment pot feeders and condenser water treatment systems.
  - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- K. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.

- L. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- M. Where copper piping is connected to steel piping, provide dielectric connections.

### **3.2 PIPE JOINTS**

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.9 and AWS B2.1/B2.1M. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Screwed: Threads shall conform to ASME B1.20.1; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

### **3.3 LEAK TESTING ABOVEGROUND PIPING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests may be either of those below, or a combination, as approved by the COR.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

### **3.4 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- B. Initial Flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system

components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/s (5.9 f/s), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.

- C. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/s (5.9 f/s). Circulate each section for not less than 4 hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
- D. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

### **3.5 WATER TREATMENT**

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

**3.6 STARTUP AND TESTING**

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 21 working days prior to startup and testing.
- D. Adjust red set hand on pressure gauges to normal working pressure.

**3.7 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

**3.8 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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**SECTION 23 21 23  
HYDRONIC PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.
- B. Definitions:
  - 1. Capacity: Liters per second (L/s) (Gallons per minute (gpm)) of the fluid pumped.
  - 2. Head: Total dynamic head in kPa (feet) of the fluid pumped.
  - 3. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.
- C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- H. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- I. Section 23 21 13, HYDRONIC PIPING.
- J. Section 26 29 11, MOTOR CONTROLLERS.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
  - B16.1-2015.....Cast Iron Pipe Flanges and Flanged Fittings:  
Classes 25, 125, and 250
- C. American Society for Testing and Materials (ASTM):
  - A48/48M-2003 (R2012)....Standard Specification for Gray Iron Castings
  - B62-2015.....Standard Specification for Composition Bronze  
or Ounce Metal Castings

**1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 21 23, HYDRONIC PUMPS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Pumps and accessories.
  - 2. Motors and drives.
  - 3. Variable speed motor controllers.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- G. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

**1.5 QUALITY ASSURANCE**

- A. Design Criteria:
  - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.

2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in gpm and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be hard copy and in electronic version on CD or DVD and inserted into a three ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included.

A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
1. As-built drawings are to be provided, with a copy of them on AutoCAD version compatible with the AutoCad software currently in use at the Fargo VA provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

#### **1.7 SPARE MATERIALS**

- A. Furnish one spare seal and casing gasket for each pump to the COR.

**PART 2 - PRODUCTS****2.1 CENTRIFUGAL PUMPS, BRONZE FITTED**

## A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1-1/2 times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
  - a. Balance: Rotating parts, statically and dynamically.
  - b. Construction: To permit servicing without breaking piping or motor connections.
  - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT. Motors shall be open drip proof and operate at 1750 RPM unless noted otherwise.
  - d. Heating pumps shall be suitable for handling water to 107 degrees C (225 degrees F).
  - e. Provide coupling guards that meet OSHA requirements.
  - f. Pump Connections: Flanged.
  - g. Pump shall be factory tested.
  - h. Performance: As scheduled on the Contract Drawings.
5. Variable Speed Pumps:
  - a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip proof motor.
  - b. Variable Speed Motor Controllers: Refer to Section 26 29 11, MOTOR CONTROLLERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC paragraph, VARIABLE SPEED MOTOR CONTROLLERS. Furnish controllers with pumps and motors.
  - c. Pump operation and speed control shall be as shown on the drawings.

- d. Direct drive pumps with integrated variable frequency drive (VFD) utilizing the design pump curve programmed on board the built-in controller (also known as sensor-less, or self-sensing). Pump to comply with paragraphs in this section. VFD and motor to comply with Section 26 29 11, MOTOR CONTROLLERS and Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- B. In-Line Type, Base Mounted End Suction or Double Suction Type:
1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48/A48M.
  2. Casing Wear Rings: Bronze.
  3. Suction and Discharge: Plain face flange, 861 kPa (125 psig), ASME B16.1.
  4. Casing Vent: Manual brass cock at high point.
  5. Casing Drain and Gauge Taps: 15 mm (1/2 inch) plugged connections minimum size.
  6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
  7. Shaft: Steel, Type 1045 or stainless steel.
  8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
  9. Shaft Sleeve: Bronze or stainless steel.
  10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
  11. Base Mounted Pumps:
    - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
    - b. Impeller Wear Rings: Bronze.
    - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, bolted to the baseplate.
    - d. Bearings (Double-Suction pumps): Regreaseable ball or roller type.
    - e. Provide lip seal and slinger outboard of each bearing.
    - f. Base: Cast iron or fabricated steel for common mounting to a concrete base.
  12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:

- a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16 inch) diameter openings for pump protection. Provide taps for strainer blowdown and gauge connections.
- b. Provide adjustable foot support for suction piping.
- c. Strainer free area: Not less than five times the suction piping.
- d. Provide disposable startup strainer.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. Follow manufacturer's written instructions for pump mounting and startup. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- C. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- D. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

#### **3.2 STARTUP AND TESTING**

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 21 working days prior to startup and testing.
- D. Verify that the piping system has been flushed, cleaned and filled.
- E. Lubricate pumps before startup.
- F. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- G. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

- H. Field modifications to the bearings and or impeller (including trimming) are prohibited. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- I. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- J. After several days of operation, replace the disposable startup strainer with a regular strainer in the suction diffuser.

**3.3 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

**3.4 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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**SECTION 23 22 13  
STEAM AND CONDENSATE HEATING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Steam, condensate and vent piping inside buildings.
- B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 09 91 00, PAINTING.
- F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- G. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- H. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- K. Section 23 22 23, STEAM CONDENSATE PUMPS.
- L. Section 23 25 00, HVAC WATER TREATMENT.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
  - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
  - B16.5-2013.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard
  - B16.9-2012.....Factory Made Wrought Buttwelding Fittings
  - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
  - B16.42-2011.....Ductile Iron Pipe Flanges and Flanged Fittings: Classes 150 and 300
  - B31.1-2014.....Power Piping
  - B31.9-2014.....Building Services Piping
  - B40.100-2013.....Pressure Gauges and Gauge Attachments
  - ASME Boiler and Pressure Vessel Code -
  - BPVC Section II-2015....Materials

- BPVC Section VIII-2015..Rules for Construction of Pressure Vessels,  
Division 1
- BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications
- C. American Society for Testing and Materials (ASTM):
- A53/A53M-2012.....Standard Specification for Pipe, Steel, Black  
and Hot-Dipped, Zinc-Coated, Welded and  
Seamless
- A106/A106M-2015.....Standard Specification for Seamless Carbon  
Steel Pipe for High-Temperature Service
- A216/A216M-2014e1.....Standard Specification for Steel Castings,  
Carbon, Suitable for Fusion Welding, for High-  
Temperature Service
- A285/A285M-2012.....Standard Specification for Pressure Vessel  
Plates, Carbon Steel, Low-and Intermediate-  
Tensile Strength
- A307-2014.....Standard Specification for Carbon Steel Bolts,  
Studs, and Threaded Rod 60,000 PSI Tensile  
Strength
- A516/A516M-2010 (R2015).Standard Specification for Pressure Vessel  
Plates, Carbon Steel, for Moderate- and Lower-  
Temperature Service
- A536-1984 (R2014).....Standard Specification for Ductile Iron  
Castings
- B62-2015.....Standard Specification for Composition Bronze  
or Ounce Metal Castings
- D. American Welding Society (AWS):
- B2.1/B2.1M-2014.....Specification for Welding Procedure and  
Performance Qualifications
- Z49.1-2012.....Safety in Welding and Cutting and Allied  
Processes
- E. Manufacturers Standardization Society (MSS) of the Valve and Fitting  
Industry, Inc.:
- SP-80-2013.....Bronze Gate, Globe, Angle, and Check Valves
- F. Military Specifications (Mil. Spec.):
- MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard  
Machinery, Equipment, and Systems
- G. National Board of Boiler and Pressure Vessel Inspectors (NB):
- Relieving Capacities of Safety Valves and Relief Valves

H. Tubular Exchanger Manufacturers Association (TEMA):

TEMA Standards-2007.....9th Edition

#### 1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 22 13, STEAM AND CONDENSATE HEATING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Pipe and equipment supports
  2. Pipe and tubing, with specification, class or type, and schedule.
  3. Pipe fittings, including miscellaneous adapters and special fittings.
  4. Flanges, gaskets and bolting.
  5. Valves of all types.
  6. Strainers.
  7. Pipe alignment guides.
  8. Expansion joints.
  9. Expansion compensators.
  10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
  11. All specified steam system components.
  12. Gauges.
  13. Thermometers and test wells.
- D. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
1. Heat Exchangers (Steam-to-Hot Water).
- E. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- F. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.

2. One set of reproducible drawings.
- G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
  1. Include complete list indicating all components of the systems.
  2. Include complete diagrams of the internal wiring for each item of equipment.
  3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- H. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

#### **1.5 QUALITY ASSURANCE**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.
- B. The products and execution of work specified in this section shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
- C. Welding Qualifications: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
  1. Qualify welding processes and operators for piping according to ASME BPVC Section IX, AWS Z49.1 and AWS B2.1/B2.1M.
  2. Comply with provisions in ASME B31.9 and ASME B31.1.
  3. Certify that each welder and welding operator has passed AWS qualification tests for welding processes involved and that certification is current and recent. Submit documentation to the COR.
  4. All welds shall be stamped according to the provisions of the American Welding Society.

- D. ASME Compliance: Comply with ASME B31.9 and ASME B31.1 for materials, products, and installation. Safety valves and pressure vessels shall bear appropriate ASME labels.

#### **1.6 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be hard copy and in electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
  - 1. As-built drawings are to be provided, with a copy of them on AutoCAD version compatible with the AutoCad software currently in use at the Fargo VA provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.

- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

## **PART 2 - PRODUCTS**

### **2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

### **2.2 PIPE AND TUBING**

- A. Steam Piping: Steel, ASTM A53/A53M, Grade B, seamless or ERW; ASTM A106/A106M Grade B, seamless; Schedule 40.
- B. Steam Condensate and Pumped Condensate Piping: Steel, ASTM A53/A53M, Grade B, seamless or ERW; or ASTM A106/A106M Grade B, seamless, Schedule 80.
- C. Vent Piping: Steel, ASTM A53/A53M, Grade B, seamless or ERW; ASTM A106/A106M Grade B, seamless; Schedule 40, galvanized.

### **2.3 FITTINGS FOR STEEL PIPE**

- A. 50 mm (2 inches) and Smaller: Screwed or welded.
1. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction or use of close nipples is not acceptable.
  2. Forged steel, socket welding or threaded: ASME B16.11, 13,790 kPa (2000 psig) class with ASME B1.20.1 threads. Use Schedule 80 pipe and fittings for threaded joints. Lubricant or sealant shall be oil and graphite or other compound approved for the intended service.
  3. Unions: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class on piping 50 mm (2 inches) and under.

4. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
  1. Cast iron fittings or piping is not acceptable for steam and steam condensate piping.
  2. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
  3. Welding flanges and bolting: ASME B16.5:
    - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 400 degrees C (750 degrees F) and 10,342 kPa (1500 psig).
    - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gauge connections.

#### **2.4 DIELECTRIC FITTINGS**

- A. Provide where dissimilar metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union.
- C. 65 mm (2-1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.
- E. Contractor's option: On pipe sizes 50 mm (2 inches) and smaller, screwed end steel gate valves or dielectric nipples may be used in lieu of dielectric unions.

#### **2.5 VALVES**

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2.1 m (7 feet) or more above the floor or operating platform.

## D. Shut-Off Valves:

## 1. Gate Valves:

- a. 50 mm (2 inches) and smaller: Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, bronze wedges and Monel or stainless-steel seats, threaded ends, rising stem, and union bonnet.
- b. 65 mm (2-1/2 inches) and larger: Flanged, outside screw and yoke.
  - 1) High pressure steam 110 kPa (16 psig) and above system): Cast steel body, ASTM A216/A216M grade WCB, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
  - 2) All other services: Forged steel body, Class B, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze face wedge and seats, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, and renewable seat rings.

## E. Globe and Angle Valves:

## 1. Globe Valves:

- a. 50 mm (2 inches) and smaller: Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, hardened stainless steel disc and seat, threaded ends, rising stem, union bonnet, and renewable seat rings.
- b. 65 mm (2-1/2 inches) and larger:
  - 1) Globe valves for high pressure steam 110 kPa (16 psig): Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - 2) All other services: Steel body, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze-faced disc (Teflon or composition facing permitted) and seat, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, and renewable seat rings.

## 2. Angle Valves:

- a. 50 mm (2 inches) and smaller: Cast steel 1035 kPa (150 psig), union bonnet with metal plug type disc.

- b. 65 mm (2-1/2 inches) and larger:
  - 1) Angle valves for high pressure steam 110 kPa (16 psig): Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
  - 2) All other services: 861 kPa (125 psig), flanged, cast steel body, and bronze trim.
- F. Swing Check Valves:
  - 1. 50 mm (2 inches) and smaller: Cast steel, 1035 kPa (150 psig), 45-degree swing disc.
  - 2. 65 mm (2-1/2 inches) and Larger:
    - a. Check valves for high pressure steam 110 kPa (16 psig) and above system: Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
    - b. All other services: 861 kPa (125 psig), flanged, cast steel body, and bronze trim.
- G. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

## 2.6 STRAINERS

- A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam: Rated 1035 kPa (150 psig) saturated steam.
  - 1. 50 mm (2 inches) and smaller: Cast steel, rated for saturated steam at 1034 kPa (150 psig) threaded ends.
  - 2. 65 mm (2-1/2 inches) and larger: Cast steel rated for 1034 kPa (150 psig) saturated steam with 1034 kPa (150 psig) ASME flanged ends or forged steel with 1724 kPa (250 psig) ASME flanged ends.
- C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
  - 1. 50 mm (2 inches) and smaller: Cast steel body.
  - 2. 65 mm (2-1/2 inches) and larger: Flanged, cast steel body.
- D. Screens: Bronze, Monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
  - 1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.

2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (1/8 inch) diameter perforations for liquids.

## 2.7 PIPE ALIGNMENT

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

## 2.8 STEAM SYSTEM COMPONENTS

- A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
1. Maximum tube velocity: 2.3 m/s (7.5 f/s).
  2. Tube fouling factor: TEMA Standards, but not less than 0.00018 m<sup>2</sup>K/W (0.001 ft<sup>2</sup>hrF/Btu).
  3. Materials:
    - a. Shell: Steel.
    - b. Tube sheet and tube supports: Steel or brass.
    - c. Tubes: 20 mm (3/4 inch) OD copper.
    - d. Head or bonnet: Steel.
  4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of heat exchangers, pumps, and other components, pre-piped and pre-wired and supported on a welded steel frame or skid.
- C. Steam Pressure Reducing Valves in PRV Stations:
1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
  2. Service: Provide controlled reduced pressure to steam piping systems.
  3. Pressure control shall be smooth and continuous with maximum drop of 10 percent deviation from set pressure. Maximum flow capacity of each valve shall not exceed capacity of downstream safety valve(s).

4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, Monel, or similar durable material.
  - a. Pressure rating for high pressure steam: Not less than 1035 kPa (150 psig) saturated steam.
  - b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.
5. Select pressure reducing valves to develop less than 85 db(A) at 1.5 m (5 feet) elevation above adjacent floor, and 1.5 m (5 feet) distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.
6. Direct-Digital Control PRV Valves: May be furnished in lieu of steam operated valves. All specification requirements for steam operated valves apply. In the event of signal failure, valves shall be normally closed. Install per manufacturer's recommendation.
- D. Safety Valves and Accessories: Comply with ASME BPVC Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown. Valve shall have stainless steel seats and trim.
- E. Steam PRV for Individual Equipment: Cast steel body, screwed or flanged ends, rated 861 kPa (125 psig), or 20 percent above the working pressure, whichever is greater. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.
- F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516/A516M or ASTM A285/A285M, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53/A53M Grade B, seamless or ERW, or ASTM A106/A106M Grade B seamless, Schedule 80. Corrosion allowance of 1.6 mm (1/16 inch) may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.
- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
  1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system.

Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:

- a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
  - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
2. Trap bodies: Steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. The use of 4 bolt raised face flange is required. The use of unions is unacceptable for steam trap maintenance. For systems without relief valve traps shall be rated for the pressure upstream of the steam supplying the system.
  3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or Monel metal.
  4. Valves and seats: Suitable hardened corrosion resistant alloy.
  5. Mechanism: Brass, stainless steel or corrosion resistant alloy.
  6. Floats: Stainless steel.
  7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- H. Pressure Driven Condensate Pump Trap:
1. Unit shall automatically trap and pump condensate from process and heating equipment under all operating conditions including vacuum.
  2. Body shall be constructed of cast iron with all stainless-steel internals. The mechanism shall incorporate Inconel alloy or stainless steel springs.
  3. Motive Force: The pump trap shall utilize steam, compressed air, or inert gas to remove condensate from the receiving vessel. If two types of motive forces are used (e.g., primary and back-up force) the two systems shall never be permanently interconnected.
  4. Pumps shall require no electricity for operation.
  5. The pump trap shall include a bronze water level gauge with shut off valves.
  6. Check valves at inlet and outlet shall be steel or stainless steel.
  7. ASME BPVC Section VIII.
  8. Provide pump trap with removable insulation cove.
  9. Manufacturer standard paint finish.

- I. Thermostatic Air Vent (Steam): Steel body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.
- J. Steam Humidifiers:
  1. Fabrication requirements:
    - a. Tank: Stainless steel.
    - b. Enclosed cabinet, coated steel construction and air gap between cabinet and insulated tank.
    - c. Steam outlet on top of tank configured to connect to hose, pipe, or flange connection.
    - d. Tubular copper heat exchanger and header with nickel coating.
  2. Mounting: Humidifier shall be mounted in central station air handling unit.
  3. Steam trap and strainer: Humidifier shall include a float/thermostatic steam trap and steam supply line strainer.
  4. Controls: Control subpanel shall be factory-attached to central station air handling unit with all wiring between subpanel and humidifier completed at factory. A wiring diagram shall be included. The controller shall be microprocessor based and shall have the following features or functions:
    - a. Fully modulating (0 to 100 percent) control of humidifier outputs.
    - b. Up-time optimizer function to keep humidifier(s) operating through conditions such as but not limited to run-time faults, as long as safety conditions are met, minimizing production down-time.
    - c. Real-time clock to allow time-stamped alarm/message tracking, and scheduled events.
    - d. Factory commissioning of humidifier and control board, including system configuration as-ordered, factory unit testing, and operation before shipping.
    - e. Alarms, unit configuration, and usage timer values shall remain in nonvolatile memory indefinitely during a power outage.
    - f. The controls shall monitor, control, and/or adjust the following parameters:

- 1) Relative humidity (RH) set point, actual conditions in the space (from humidity transmitter), RH offset.
  - 2) Dew point set point, actual conditions in the space (from dew point transmitter), dew point offset.
  - 3) Relative humidity (RH) duct high limit set point (switch) and actual conditions.
  - 4) Relative humidity (RH) duct high limit set point, actual conditions (from transmitter), high limit span, and high limit offset.
  - 5) Total system demand in % of humidifier capacity.
  - 6) Total system output in kg/hr (lb/hr).
  - 7) Drain/flush duration, allowed days, and frequency based on usage.
  - 8) End-of-season drain status and hours humidifier is idle before end of season occurs.
  - 9) Window glass surface temperature with programmable offset.
  - 10) Air temperature or other auxiliary temperature monitoring with programmable offset.
  - 11) System alarms and system messages, current and previous.
- g. /Programmable outputs for remote signaling of alarms and/or messages, device activation (such as a fan).
- h. System diagnostics that include:
- 1) Test outputs function to verify component operation.
  - 2) Test humidifier function by simulating demand to validate performance.
  - 3) Data collection of RH, air temperature, alarms, and service messages for viewing from the keypad/display.
  - 4) Service notification scheduling.
  - 5) Password-protected system parameters.
  - 6) Keypad/display or Web interface displays in English.
  - 7) Numerical units displayed in inch-pound or SI units.
5. Other humidifier control features:
- a. Interoperability using BACnet.
  - b.
  - c. Removable keypad/display: Provide a keypad/display with cable for remote use.
  - d. Control input accessory:

- 1) Airflow proving switch, pressure type: Airflow proving switch shall be diaphragm-operated with pitot tube for field installation. Switch shall have an adjustable control point range of 12.5 to 2988 Pa (0.05 to 12 inch WG) Operating temperature range -40 to 82 degrees C (-40 to 180 degrees F). Compatible with 24, 120, and 240 VAC.
6. Distribution Manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
  - a. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
  - b. If within 3 m (10 feet) upstream of after-filter.
- K. Steam Flow Meter/Recorder: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- L. Steam Exhaust Head: Cast iron, fitted with baffle plates, to trap and drain condensed water.

## **2.9 GAUGES, PRESSURE AND COMPOUND**

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide steel, lever handle union cock. Provide steel or stainless-steel pressure snubber for gauges in water service. Provide steel pigtail syphon for steam gauges.
- C. Pressure gauge ranges shall be selected such that the normal operating pressure for each gauge is displayed near the midpoint of each gauge's range. Gauges with ranges selected such that the normal pressure is displayed at less than 30 percent or more than 70 percent of the gauge's range are prohibited. The units of pressure shall be psig.

## **2.10 PRESSURE/TEMPERATURE TEST PROVISIONS**

- A. Provide one each of the following test items to the COR:
  1. 6 mm (1/4 inch) FPT by 3.2 mm (1/8 inch) diameter stainless steel pressure gauge adapter probe for extra-long test plug. Pressure/temperature plug is an example.
  2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gauge, 762 mm (30 inches) Hg to 690 kPa (100 psig) range.

3. 0 to 104 degrees C (32 to 220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (1 inch) dial, 125 mm (5 inch) long stainless-steel stem, plastic case.

## **2.11 FIRESTOPPING MATERIAL**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

## **PART 3 - EXECUTION**

### **3.1 GENERAL**

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- E. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping and another surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- F. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one

end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.

- G. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- H. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross-sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping 25 mm (1 inch) in 12 m (40 feet) 0.25 percent in direction of flow. Provide a drip pan elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 300 mm (12 inches) above the roof or through the wall minimum 2.4 m (8 feet) above grade with down turned elbow.

### **3.2 WELDING**

- A. The contractor is entirely responsible for the quality of the welding and shall:
  - 1. Conduct tests of the welding procedures used on the project, verify the suitability of the procedures used, verify that the welds made will meet the required tests, and also verify that the welding operators have the ability to make sound welds under standard conditions.
  - 2. Perform all welding operations required for construction and installation of the piping systems.
- B. Qualification of Welders: Rules of procedure for qualification of all welders and general requirements for fusion welding shall conform with the applicable portions of ASME B31.1, AWS B2.1/B2.1M, AWS Z49.1, and also as outlined below.

- C. Examining Welder: Examine each welder at job site, in the presence of the COR, to determine the ability of the welder to meet the qualifications required. Test welders for piping for all positions, including welds with the axis horizontal (not rolled) and with the axis vertical. Each welder shall be allowed to weld only in the position in which he has qualified and shall be required to identify his welds with his specific code marking signifying his name and number assigned.
- D. Examination Results: Provide the COR with a list of names and corresponding code markings. Retest welders who fail to meet the prescribed welding qualifications. Disqualify welders, who fail the second test, for work on the project.
- E. Beveling: Field bevels and shop bevels shall be done by mechanical means or by flame cutting. Where beveling is done by flame cutting, surfaces shall be thoroughly cleaned of scale and oxidation just prior to welding. Conform to specified standards.
- F. Alignment: Provide approved welding method for joints on all pipes greater than 50 mm (2 inches) to assure proper alignment, complete weld penetration, and prevention of weld spatter reaching the interior of the pipe.
- G. Erection: Piping shall not be split, bent, flattened, or otherwise damaged before, during, or after installation. If the pipe temperature falls to 0 degrees C (32 degrees F) or lower, the pipe shall be heated to approximately 38 degrees C (100 degrees F) for a distance of 300 mm (1 foot) on each side of the weld before welding, and the weld shall be finished before the pipe cools to 0 degrees C (32 degrees F).
- H. Non-Destructive Examination of Piping Welds:
1. Perform radiographic examination of 50 percent of the first 10 welds made and 10 percent of all additional welds made. The COR reserves the right to identify individual welds for which the radiographic examination must be performed. All welds will be visually inspected by the COR. The VA reserves the right to require testing on additional welds up to 100 percent if more than 25 percent of the examined welds fail the inspection.
  2. An approved independent contractor, VA approved testing firm regularly engaged in radiographic testing shall perform the radiographic examination of pipe joint welds. All radiographs shall be reviewed and interpreted by an ASNT Certified Level III

radiographer, employed by the testing firm, who shall sign the reading report.

3. Comply with ASME B31.1. Furnish a set of films showing each weld inspected, a reading report evaluating the quality of each weld, and a location plan showing the physical location where each weld is to be found in the completed project. The COR and the commissioning agent shall be given a copy of all reports to be maintained as part of the project records and shall review all inspection records.
  - I. Defective Welds: Replace and reinspect defective welds. Repairing defective welds by adding weld material over the defect or by peening are prohibited. Welders responsible for defective welds must be requalified prior to resuming work on the project.
  - J. Electrodes: Electrodes shall be stored in a dry heated area, and be kept free of moisture and dampness during the fabrication operations. Discard electrodes that have lost part of their coating.

### **3.3 PIPE JOINTS**

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1/B2.1M. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Screwed: Threads shall conform to ASME B1.20.1; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Steel Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast steel flange.

### **3.4 STEAM TRAP PIPING**

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (24 pounds) independently of connecting piping.

### **3.5 LEAK TESTING**

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.

- C. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.
- D. Prepare and submit test and inspection reports to the COR within 5 working days of test completion and prior to covering the pipe.
- E. All tests shall be witnessed by the COR, their representative, or the Commissioning Agent and be documented by each section tested, date tested, and list of personnel present.

### **3.6 FLUSHING AND CLEANING PIPING SYSTEMS**

- A. Steam, Condensate and Vent Piping: The piping system shall be flushed clean prior to equipment connection. Cleaning includes pulling all strainer screens and cleaning all scale/dirt legs during startup operation. Contractor shall be responsible for damage caused by inadequately cleaned/flushed systems.

### **3.7 STARTUP AND TESTING**

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.
- D. Adjust red set hand on pressure gauges to normal working pressure.

### **3.8 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

### **3.9 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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**SECTION 23 22 23**  
**STEAM CONDENSATE PUMPS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.
- B. Definitions:
  - 1. Capacity: Liters per second (L/s) (Gallons per minute (gpm)) of the fluid pumped.
  - 2. Head: Total dynamic head in kPa (feet) of the fluid pumped.
- C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- H. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

**1.3 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 22 23, STEAM CONDENSATE PUMPS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
  - 1. Pumps and accessories.
  - 2. Motors and drives.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and if specified, for dual parallel pump operation.

- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- G. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

#### **1.4 QUALITY ASSURANCE**

- A. Design Criteria:
  - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
  - 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
  - 3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
  - 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
  - 5. Provide all electric-powered pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
  - 6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in gpm and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
  - 7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
  - 8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

9. Furnish one spare seal and casing gasket for each pump to the (COR) Project Manager.

#### **1.5 AS-BUILT DOCUMENTATION**

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be hard copy and in electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
  1. As-built drawings are to be provided, with a copy of them on AutoCAD version compatible with the AutoCad software currently in use at the Fargo VA provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation

shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

**PART 2 - PRODUCTS**

**2.1 CONDENSATE PUMP, PAD-MOUNTED**

- A. General: Factory assembled unit consisting of vented receiver tankinterconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.
- C. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).
- D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.
  - 1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
  - 2. Shafts: Stainless steel, Type 416 or alloy steel with bronze shaft sleeves.
  - 3. Bearings: Regreaseable ball or roller type.
  - 4. Casing wearing rings: Bronze.
- E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- F. Pump Operation:
  - 1. Float Switches: NEMA 4, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.

2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps to equalize wear. For units 0.25 kW (1/3 hp) and smaller, the alternator may be the mechanical type for use in lieu of float switches.
- G. Control Cabinet for 3 Phase (0.37 kW (1/2 hp) and larger) Units: NEMA 4, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.
1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120-volt maximum) and HOA switches for each pump.
  2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.
- H. Electric Wiring: Suitable for 94 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.
- I. Receiver Accessories:
1. Thermometer: 38 to 216 degrees C (100 to 420 degrees F), mounted below minimum water level.
  2. Water level gauge glass: Brass with gauge cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gauge cock and protection rods for the glass.

## **2.2 PRESSURE POWERED CONDENSATE PUMP**

- A. Pressure-Powered Pump Packages:
1. Pump packages shall be furnished and installed as a packaged assembly of the types, sizes, capacities, and characteristics as shown on the drawings. Pump package shall be rated for not less than 185 degrees C (365 degrees F), maximum condensate temperatures.
  2. Pump package(s) shall come completely piped and mounted on a steel skid including (1) receiver/reservoir, two positive displacement pressure-powered pumps as scheduled, interconnecting piping and valves, and all accessories as hereafter specified below:
    - a. The receiver shall be of a steel elevated design, warranted for 1 year against defects in material and workmanship. Receiver shall be 150 psig ASME labeled and coded. Receiver shall be sized for

the required condensate storage volume and flash steam capacity. Receiver shall be horizontally mounted and have openings of the appropriate size and number including: (2) inlets, (1) vent opening, (1) NPT drain with pipe plug, (1) NPT anode opening with anode, and gauge glass openings with gauge glass set consisting of (2) brass isolation valves and guard rods, and red-line tubular glass. Replaceable magnesium anode, which retards the corrosive action of most waters and adds to the service life of the tanks, shall be furnished with each receiver for corrosion protection.

- b. Pressure-powered pumps shall be non-electric as shown on the drawings. Units shall be constructed of 1034 kPa (150 psig) ASME labeled and coded fabricated steel body, shall be float operated, and contain a condensate inlet baffle. Each unit shall have (1) inlet check valve, (1) outlet check valve, and gauge glass set with isolation valves.
- c. The float operating mechanism shall have all moving components constructed of stainless steel and be of a snap acting design with no external seals or packing. The float mechanism shall contain a reinforced stainless-steel float, (2) 300 series stainless steel open coil design springs, and spring calibration pins.
- d. Pressure-powered pumps shall be of a non-cavitating design capable of operation on systems up to the maximum working pressure of the tank rating using steam, compressed air, or other compatible inert gas as the supply (motive) pressure. Units shall be capable of operating at temperatures up to 185 degrees C (365 degrees F) when pumping from a 'closed' system using a compatible motive gas. Balance and fine tune motive pressure to be 138 kPa (20 psig) higher than the static backpressure.
- e. Package shall include interconnecting piping between receiver/reservoir and the positive displacement pressure-powered pump(s). Interconnecting suction (fill) line shall be provided to each unit and each suction (fill) line shall include a gate valve for isolation. Pipe material and schedule shall comply with Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
- f. Manufacturer shall provide the following for field installation on each pressure-powered pump:

- 1) Digital Cycle counter
- 2) Removable insulation jacket
- 3) Pressure gauge
- 4) Drain piping
- g. Provide the following components for each pump:
  - 1) Motive pressure reducing valve
  - 2) Safety relief valve(s)
  - 3) Motive pressure inlet strainer
  - 4) Pressure gauge with pigtail, as required
  - 5) Motive pressure drip trap(s)
  - 6) Motive pressure line check valve(s)
  - 7) Motive pressure shut-off valve
3. The package shall be factory tested as a complete unit using steam as the motive pressure. The pump manufacturer shall furnish appropriate assembly and parts drawings, and installation and operation manuals. The package shall be shipped completely assembled, or with connection match marks if package must be shipped as sub-assemblies.
- B. Removable Insulation Jacket:
  1. The insulation jacket should be of sewn construction with Velcro fasteners and have openings for inlet, outlet, drain, and gauge glass.
  2. Materials:
    - a. Liner and jacket shall be silicone impregnated heavy duty glass fiber rated for a maximum temperature of 260 degrees C (500 degrees F).
    - b. Insulation shall be 25 mm (1 inch) minimum thickness, Type E needled glass fiber mat rated for a maximum temperature of 650 degrees C (1200 F).
    - c. Jacket shall be sewn with Nomex thread with a UV inhibitor.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. Follow manufacturer's written instructions for pump mounting and startup. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.

- C. Sequence of installation for base-mounted pumps:
  - 1. Level and shim the unit base and grout to the concrete pad.
  - 2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
  - 3. Connect properly aligned and independently supported piping.
  - 4. Recheck alignment.
- D. Pad-mounted Condensate Pump or Vacuum Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.
- E. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

### **3.2 STARTUP AND TESTING**

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.
- D. Verify that the piping system has been flushed, cleaned and filled.
- E. Lubricate pumps before startup.
- F. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- G. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- H. Field modifications to the bearings and or impeller (including trimming) are prohibited. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

### **3.3 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

- B. Components provided under this section of the specification will be tested as part of a larger system.

**3.4 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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**SECTION 23 25 00**  
**HVAC WATER TREATMENT**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
1. Cleaning compounds.
  2. Chemical treatment for closed loop heat transfer systems.
  3. Glycol-water heat transfer systems.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Section 23 21 13, HYDRONIC PIPING.
- F. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. Minimum service during construction/start-up shall be 6 hours.
- C. Field Quality Control and Certified Laboratory Reports: During the one year warranty period, the water treatment laboratory shall provide not less than 12 reports based on on-site periodic visits, as stated in paragraph 1.3.B, sample taking and testing, and review with VA personnel, of water treatment control for the previous period. In addition to field tests, the water treatment laboratory shall provide certified laboratory test reports. These monitoring reports shall assess chemical treatment accuracy, scale formation, fouling and corrosion control, and shall contain instructions for the correction of any out-of-control condition.

- D. Log Forms: Provide one year supply of preprinted water treatment test log forms.
- E. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
  - 1. Cleaning compounds and recommended procedures for their use.
  - 2. Chemical treatment for closed systems, including installation and operating instructions.
  - 3. Chemical treatment for open loop systems, including installation and operating instructions.
  - 4. Glycol-water system materials, equipment, and installation.
- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):  
70-2008.....National Electric Code (NEC)

**PART 2 - PRODUCTS**

**2.1 CLEANING COMPOUNDS**

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

**2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS**

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compound suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.
- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.
- D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be 18.9 L (five gallon) minimum capacity at 860 kPa (125 psig) minimum working pressure.

**2.3 GLYCOL-WATER SYSTEM**

- A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive anti-freeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.
- B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide one-half tank reserve supply: 40 percent for chilled water system and 25 percent for preheat hydronic system.

**2.4 EQUIPMENT AND MATERIALS IDENTIFICATION**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

**PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- C. Do not valve in or operate system pumps until after system has been cleaned.
- D. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- E. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- F. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- G. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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**SECTION 23 31 00  
HVAC DUCTS AND CASINGS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
  - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
  - 2. Exhaust duct with HEPA filters for
- B. Definitions:
  - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
  - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
  - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
  - 4. Exposed Duct: Exposed to view in a finished room.

**1.2 RELATED WORK**

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- E. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION
- F. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- G. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- H. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- I. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- J. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- K. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

### 1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Rectangular ducts:
    - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
    - b. Sealants and gaskets.
    - c. Access doors.
  - 2. Round and flat oval duct construction details:
    - a. Manufacturer's details for duct fittings.
    - b. Sealants and gaskets.
    - c. Access sections.
    - d. Installation instructions.
  - 3. Volume dampers, back draft dampers.
  - 4. Upper hanger attachments.
  - 5. Fire dampers, fire doors, with installation instructions.
  - .
  - 6. Flexible ducts and clamps, with manufacturer's installation instructions.
  - 7. Flexible connections.
  - 8. Instrument test fittings.
  - 9. Details and design analysis of alternate or optional duct systems.
  - 10. COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 - Common Work Results for HVAC and Steam Generation.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
- ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
- A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
- A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength
- B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
- E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
- 96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
- 2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
- 1st Edition - 1985.....HVAC Air Duct Leakage Test Manual

6th Edition - 2003.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-08.....Factory-Made Air Ducts and Air Connectors

555-06 .....Standard for Fire Dampers

555S-06 .....Standard for Smoke Dampers

## **PART 2 - PRODUCTS**

### **2.1 DUCT MATERIALS AND SEALANTS**

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
  - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
  - 2. Gaskets in Flanged Joints: Soft neoprene.
- D. Approved factory made joints may be used.

### **2.2 DUCT CONSTRUCTION AND INSTALLATION**

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
  - 0 to 50 mm (2 inch)downstream of terminal units, return duct, and exhaust duct.
  - > 75 mm to 100 mm (3 inch to 4 inch)between central station air handling unit and terminal units.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints

1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
  2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
  3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
    - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
    - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
  4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.
- E. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 -54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- F. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- G. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

### **2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS**

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
  - 1. Each duct mounted coil and humidifier.
  - 2. Each fire damper (for link service) and automatic control damper.
  - 3. Each duct mounted smoke detector.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
  - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
  - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

#### **2.4 FIRE DAMPERS**

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Minimum requirements for fire dampers:
  - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.
  - 2. Submit manufacturer's installation instructions conforming to UL rating test.

#### **2.5 FLEXIBLE AIR DUCT**

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire barrier. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F)

mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).

D. Application Criteria:

1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
2. Maximum working velocity: 1200 m/min (4000 feet per minute).
3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.

E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

## 2.6 FLEXIBLE DUCT CONNECTIONS

A. Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to insure that no vibration is transmitted.

## 2.7 PREFABRICATED ROOF CURBS

A. Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

## 2.8 FIRESTOPPING MATERIAL

A. Refer to Section 07 84 00, FIRESTOPPING.

## 2.9 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
  1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
  2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
  3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
  4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to

swing against air pressure so that pressure helps to maintain a tight seal.

- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers at locations indicated and where ducts penetrate fire rated walls, shafts and where required by the COR. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers to the COR. Contractor to file a report on fire damper testing within the first year of installation.
- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
  - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
  - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
  - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.

4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

### **3.2 DUCT LEAKAGE TESTS AND REPAIR**

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the COR and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

**3.3 TESTING, ADJUSTING AND BALANCING (TAB)**

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

**3.4 OPERATING AND PERFORMANCE TESTS**

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM  
GENERATION

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**SECTION 23 34 00**  
**HVAC FANS**

**PART 1 - GENERAL****1.1 DESCRIPTION**

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- G. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- H. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

**1.3 QUALITY ASSURANCE**

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
  - 1. Testing and Rating: AMCA 210.
  - 2. Sound Rating: AMCA 300.
- E. Performance Criteria:
  - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
  - 2. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
    - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- F. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- G. Corrosion Protection:

1. All steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.

#### 1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
  1. Fan sections, motors and drives.
  2. Centrifugal fans, motors, drives, accessories and coatings.
    - a. In-line centrifugal fans.
    - b. Tubular Centrifugal Fans.
    - c. Utility fans and vent sets.
  3. Prefabricated roof curbs4. Power roof and wall ventilators.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
 

99-86.....	Standards Handbook
210-06.....	Laboratory Methods of Testing Fans for Aerodynamic Performance Rating
261-09.....	Directory of Products Licensed to bear the AMCA Certified Ratings Seal - Published Annually
300-08.....	Reverberant Room Method for Sound Testing of Fans
- C. American Society for Testing and Materials (ASTM):

- B117-07a.....Standard Practice for Operating Salt Spray  
(Fog) Apparatus
- D1735-08.....Standard Practice for Testing Water Resistance  
of Coatings Using Water Fog Apparatus
- D3359-08.....Standard Test Methods for Measuring Adhesion by  
Tape Test
- G152-06.....Standard Practice for Operating Open Flame  
Carbon Arc Light Apparatus for Exposure of Non-  
Metallic Materials
- G153-04.....Standard Practice for Operating Enclosed Carbon  
Arc Light Apparatus for Exposure of Non-  
Metallic Materials
- D. National Fire Protection Association (NFPA):  
NFPA 96-08.....Standard for Ventilation Control and Fire  
Protection of Commercial Cooking Operations
- E. National Sanitation Foundation (NSF):  
37-07.....Air Curtains for Entrance Ways in Food and Food  
Service Establishments
- F. Underwriters Laboratories, Inc. (UL):  
181-2005.....Factory Made Air Ducts and Air Connectors

**1.6 EXTRA MATERIALS**

- A. Provide one additional set of belts for all belt-driven fans.

**PART 2 - PRODUCTS**

**2.1 FAN SECTION (CABINET FAN)**

- A. Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-  
HANDLING UNITS.

**2.2 CENTRIFUGAL FANS**

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY  
ASSURANCE.
- B. Fan arrangement, unless noted or approved otherwise:
  - 1. DWD1 fans: Arrangement 3.
  - 2. SWS1 fans: Arrangement 1, 3, 9 or 10.
- C. Construction: Wheel diameters and outlet areas shall be in accordance  
with AMCA standards.
  - 1. Housing: Low carbon steel, arc welded throughout, braced and  
supported by structural channel or angle iron to prevent vibration  
or pulsation, flanged outlet, inlet fully streamlined. Provide  
lifting clips, and casing drain. Provide manufacturer's standard

- access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
  3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
  4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
  5. Belts: Oil resistant, non-sparking and non-static.
  6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
  7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
  8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
  9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for controller/motor combination requirements.
- D. Tubular Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C2 thru 2.2.C9 provide;
1. Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- E. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA

seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified.

**3.2 PRE-OPERATION MAINTENANCE**

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

**3.3 START-UP AND INSTRUCTIONS**

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.

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**SECTION 23 36 00  
AIR TERMINAL UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Air terminal units.

**1.2 RELATED WORK**

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Section 23 31 00, HVAC DUCTS and CASINGS.
- F. Section 23 82 16, AIR COILS.

**1.3 QUALITY ASSURANCE**

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Air Terminal Units: Submit test data.
- C. Certificates:
  - 1. Compliance with paragraph, QUALITY ASSURANCE.
  - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
  - 880-08.....Air Terminals Addendum to ARI 888-98  
incorporated into standard posted 15<sup>th</sup> December  
2002
- C. National Fire Protection Association (NFPA):
  - 90A-09.....Standard for the Installation of Air  
Conditioning and Ventilating Systems

- D. Underwriters Laboratories, Inc. (UL):  
 181-08.....Standard for Factory-Made Air Ducts and Air  
 Connectors
- E. American Society for Testing and Materials (ASTM):  
 C 665-06.....Standard Specification for Mineral-Fiber  
 Blanket Thermal Insulation for Light Frame  
 Construction and Manufactured Housing

**1.6 WARRANTY**

A. In accordance with the GENERAL CONDITIONS

**PART 2 - PRODUCTS**

**2.1 GENERAL**

- A. Coils:
  - 1. All Air-Handling Units: Provide aluminum fins and copper coils for all hot water reheat coils.
  - 2. Water Heating Coils:
    - a. ARI certified, continuous plate or spiral fin type, leak tested at 2070 kPa (300 PSI).
    - b. Capacity: As indicated, based on scheduled entering water temperature.
    - c. Headers: Copper or Brass.
    - d. Fins: Aluminum, maximum 315 fins per meter (8 fins per inch).
    - e. Tubes: Copper, arrange for counter-flow of heating water.
    - f. Water Flow Rate: Minimum 0.032 Liters/second (0.5 GPM).
    - g. Provide vent and drain connection at high and low point, respectively of each coil.
    - h. Coils shall be guaranteed to drain.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.
- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.
- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.

**2.2 AIR TERMINAL UNITS (BOXES)**

A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use

of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.

- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 613 Liters/second (1,300 CFM).
- C. Sound Power Levels:  
Equipment submittal shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.
- D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 0.85 mm (22 Gauge). Air terminal units serving the operating rooms and Cystoscopy rooms shall be fabricated without lining. Provide hanger brackets for attachment of supports.
1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 13 mm (1/2 IN) thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material. No lining material is permitted in the boxes serving operating rooms and Cystoscopy rooms.
  2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
  3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 750 Pa (3 inch WG), with all outlets sealed shut and inlets fully open.

- 4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet. Octopus connectors and flexible connectors are not permitted in the Surgical Suite.
- E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
  - 1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 1 kPa (4 inch WG).
- F. Provide multi-point velocity pressure sensors with external pressure taps.
  - 1. Provide direct reading air flow rate table pasted to box.
- G. Provide static pressure tubes.
- H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

**3.2 OPERATIONAL TEST**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

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**SECTION 23 37 00  
AIR OUTLETS AND INLETS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

**1.2 RELATED WORK**

A. Section 08 90 00, LOUVERS and VENTS.

B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

C. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

**1.3 QUALITY ASSURANCE**

A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

B. Fire Safety Code: Comply with NFPA 90A.

**1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Air intake/exhaust hoods.

2. Diffusers, registers, grilles and accessories.

C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

**1.5 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Diffusion Council Test Code:

1062 GRD-84.....Certification, Rating, and Test Manual 4<sup>th</sup> Edition

C. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

D. American Society for Testing and Materials (ASTM):

A167-99 (2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

- E. National Fire Protection Association (NFPA):  
 90A-09.....Standard for the Installation of Air  
 Conditioning and Ventilating Systems
- F. Underwriters Laboratories, Inc. (UL):  
 181-08.....UL Standard for Safety Factory-Made Air Ducts  
 and Connectors

**PART 2 - PRODUCTS**

**2.1 EQUIPMENT SUPPORTS**

A. Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

**2.2 AIR OUTLETS AND INLETS**

- A. Materials:
  - 1. Steel or aluminum Use aluminum air outlets and inlets for facilities located in high-humidity areas. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.
  - 2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
  - 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.
- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
  - 1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection.
    - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
    - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
  - 2. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.

- a. Margin: Flat, 30 mm (1-1/4 inches) wide.
  - b. Bar spacing: 20 mm (3/4 inch) maximum.
  - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded with manufacturer's standard finish.
- B. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
  2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
  3. Perforated Face Type: To match supply units.
  4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
  5. Linear Type: To match supply units.
  6. Door Grilles: Are furnished with the doors.
  7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
    - a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
    - b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

### **PART 3 - EXECUTION**

#### **3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

**3.2 TESTING, ADJUSTING AND BALANCING (TAB)**

A. Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

**3.3 OPERATING AND PERFORMANCE TESTS**

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM  
GENERATION

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**SECTION 23 40 00**  
**HVAC AIR CLEANING DEVICES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

**1.2 RELATED WORK**

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- C. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

**1.3 QUALITY ASSURANCE**

- A. Air Filter Performance Report for Extended Surface Filters:
  - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to Resident Engineer, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
- B. Filter Warranty for Extended Surface Filters: Warrant the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.

- C. Comply with UL Standard 900 for flame test.
- D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, and rated efficiency.

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Extended surface filters.
  - 2. Holding frames. Identify locations.
  - 3. Side access housings. Identify locations, verify insulated doors.
  - 4. HEPA filters.
  - 5. Magnehelic gages.
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Field test results for HEPA filters as per paragraph 2.3.E.3.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
  - 52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):
  - NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
  - 900;Revision 15 July 2009      Test Performance of Air Filter Units

**PART 2 - PRODUCTS**

**2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED**

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the COR.

- B. The COR will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

## 2.2 EXTENDED SURFACE AIR FILTERS

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL listed and approved conforming to UL Standard 900.
- C. HVAC Filter Types

MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
13	13-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

## D. HEPA Filters

Efficiency at 0.3 Micron	Application	Initial Resistance (inches w.g.)	Rated CFM	Construction
99.97	Final Filter	1.35	1100	Galvanized Frame X- Body
99.97	Final Filter	1.00	2000	Aluminum Frame V-Bank

## 2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media

stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.

- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.33

- C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

**2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2):**

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center

support members shall be made of ABS plastic. No metal components are to be used.

- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter
- C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.)	197	197	197
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	2.0	2.0	2.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

**2.5 HIGH EFFICIENCY PARTICULATE AIR (HEPA) FILTERS STANDARD CAPACITY (FINAL FILTER APPLICATION)**

- A. Air filters shall be HEPA grade standard capacity air filters with waterproof micro glass fiber media, corrugated aluminum separators, urethane sealant, 16-gauge steel enclosing frame and fluid sealing gasket. Sizes shall be as noted on drawings or other supporting materials.
- B. Construction: Filter media shall be one continuous pleating of microfine glass fiber media. Pleats shall be uniformly separated by corrugated aluminum separators incorporating a hemmed edge to prevent

damage to the media. The media pack shall be potted into the enclosing frame with a fire-retardant urethane sealant. The enclosing frame shall be of 16-gauge steel, with a zinc aluminum alloy finish, and shall be bonded to the media pack to form a rugged and durable enclosure. The filter shall be assembled without the use of fasteners to ensure no frame penetrations. Overall dimensional tolerance shall be correct within  $-1/8''$ ,  $+0''$ , and square within  $1/8''$ . A poured-in-place seamless sealing gasket shall be included on the downstream side of the enclosing frame to form a positive seal upon installation.

- C. Performance: The filter shall have a tested efficiency of 99.97% when evaluated according to IEST Recommended Practice. Initial resistance to airflow shall not exceed  $1.0''$  w.g. at rated capacity. Filter shall be listed by Underwriters Laboratories as UL 900. The filter shall be capable of withstanding  $10''$  w.g. without failure of the media pack. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

HEPA Performance (Standard Capacity)		
Table 2.5A		
Nominal Size (inches)	Airflow Capacity (cfm)	Media Area (Square Feet)
24H by 24W by 12D	1080 at $1.0''$ w.g.	153
24H by 12W by 12D	500 at $1.0''$ w.g.	33
Follow manufacturers' recommendation for change out resistance, typically double the initial.		

- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.

## **2.6 HEPA FILTERS HIGH CAPACITY V-BANK HIGH CAPACITY FILTERS (FINAL FILTER APPLICATION)**

- A. Air filters shall be absolute grade HEPA filters consisting of pleated media packs assembled in a V-bank configuration, polyurethane sealant, anodized aluminum enclosure and seamless fluid sealing gasket. Sizes shall be as noted on enclosed drawings or other supporting materials.
- B. Construction: Filter media shall be micro fiber glass formed into mini-pleat pleat-in-pleat V-bank design. The media packs shall be potted into the enclosing frame with fire retardant polyurethane sealant. An enclosing frame of anodized extruded aluminum shall form a rugged and durable enclosure. A seamless sealing gasket shall be included on the downstream side of the filter to form a positive seal upon installation.

- C. Performance: Filter efficiency at 0.3 micron shall be 99.99% when evaluated according to the IEST Recommended Practice for applicable type. Each filter shall be labeled as to tested performance. Initial resistance target shall not exceed 1.0" w.g. at rated airflow.

HEPA Performance V-Bank Style (High Capacity) Table 2.5B		
Nominal Size (inches)	Airflow Capacity (cfm)	Media Area (Square Feet)
24H by 24W by 12D	2000 at 1.0" w.g.	390
24H by 12W by 12D	900 at 1.0" w.g.	174
Follow manufacturers' recommendation for change out resistance, typically double the initial.		

- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.
- E. Filter must be listed as UL 586 and UL 900 per Underwriters Laboratories. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

## 2.7 FILTER HOUSINGS/SUPPORT FRAMES

- A. Side Servicing Housings (HVAC Grade)
1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21". Sizes shall be as noted on enclosed drawings or other supporting materials.
  2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2" deep prefilter, a 6" or 12" deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal

holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.

3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within  $\pm 3\%$  at 0.6" w.g.
4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

B. Holding Frame System (HVAC Grade):

1. Air filter-holding frames shall be 16-gauge galvanized steel with filter sealing flange, centering dimples, sealing gasket and lances for appropriate air filter fasteners. Sizes shall be noted on drawings or other supporting materials.
2. Construction: Filter holding frame shall be constructed of 16-gauge galvanized steel. The frame shall be assembled from two corner sections and welded to assure a rigid and durable frame assembly. The frame shall include a variety of pre-punched lances for filter fastener attachment. Fastener shall be capable of being installed without the use of tools, nuts or bolts. Lance penetrations shall be upstream of filter flange to assure leak-free integrity. The frame shall include filter-centering dimples on each frame wall to facilitate ease of filter installation and assure filter centering against filter sealing flange. A 3/4" filter-sealing flange shall be an integral component of the holding frame. All corners shall be flush mitered and a permanently mounted polyurethane foam gasket shall be mounted on the sealing flange to assure filter to frame sealing integrity.
3. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

C. Side-Access Housing (HEPA Grade)

1. Filter housing shall be two-stage filter system consisting of 14-gauge galvanized steel enclosure, spring-loaded crank-type sealing assembly for gasket seal type final filters, insulated dual-access doors with gasketing and positive sealing doorknobs. In-line housing depth shall not exceed 25". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 14-gauge galvanized steel with mating flanges to facilitate attachment to other system components. All pressure boundaries shall be of all welded construction. The housing shall be weatherproof and suitable for rooftop/outdoor installation. A prefilter track to accommodate nominal 2" deep prefilters, shall be an integral component of the housing. The housing shall incorporate a spring-loaded crank-type final filter sealing mechanism. The mechanism shall be geared to exert 700 pounds of pressure against each filter. The clamping frame shall have a continuous flat surface seal to compress all four downstream gasketed surfaces of the downstream seal filter. The final filter locking mechanism shall include a 3/4" socket adapter to facilitate opening or closing the mechanism. Insulated dual access doors shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable UV-resistant positive sealing knobs. The access doors shall be both hinged for swing open operation or designed to be completely removable. The housing shall include static pressure ports (1/8" NPT male) to facilitate pressure drop measurements across prefilter, final filter, or combination thereof.
3. Performance: Manufacturer shall provide evidence of facility certification to ISO 9001:2008.

D. Built-up Bank HEPA Holding Frames

1. Holding frames shall be constructed of 14-gauge galvanized steel. Frames shall be welded and include centering dimples, pre-drilled mounting holes, filter sealing flange and swing bolt assemblies. An appropriate number of swing bolts to match air filters shall also be included. Sizes shall be as noted on drawings or other supporting materials.
2. Construction: Filter frame shall be all-welded construction of 14-gauge galvanized steel. The frame shall include pre-drilled mounting holes to align frame-to-frame and ensure built-up bank support.

Annular based centering dimples shall be an integral component to assist in proper seating of filter gasket to filter sealing flange. Assembly holes shall be within dimples to recess assembly bolts. Filter securing swing bolt assemblies, of the same construction as the frame, shall be offset to facilitate multiple filter installations. The assembly shall include appropriate swing bolts to match filter depth and equi-bearing clamps to allow uniform filter gasket sealing.

3. Performance: The sealing assembly shall be capable of sealing each element with 30 inch/lbs. of torque to 50% filter gasket compression. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

E. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

## **2.8 INSTRUMENTATION**

- A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage), three inch for HEPA) range, Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.
- B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
- C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
- D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

## **2.9 HVAC EQUIPMENT FACTORY FILTERS**

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
- B. Cleanable filters are not permitted.
- C. Automatic Roll Type filters are not permitted.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install supports, filters and gages in accordance with manufacturer's instructions.

- B. Label clearly with words "Contaminated Air" on exhaust ducts leading to the HEPA filter housing.

**3.2 START-UP AND TEMPORARY USE**

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the Resident Engineer.

**3.3 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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**SECTION 23 73 00**  
**INDOOR CENTRAL-STATION AIR-HANDLING UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. Air handling units including integral components specified herein.
- B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of single or multiple plenum fans with direct-drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

**1.2 RELATED WORK**

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- C. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- C. Piping and valves: Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.
- D. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.
- E. Return and exhaust fans: Section 23 34 00, HVAC FANS.
- F. Requirements for flexible duct connectors and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.
- G. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- H. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- J. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- K. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- L. General Commissioning: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- M. HVAC Commissioning: Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS

**1.3 QUALITY ASSURANCE**

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Air Handling Units Certification
  - 1. Air Handling Units with Plenum Fans:
    - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
    - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
  - 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
  - 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
  - 3. Select the fan operating point as follows:
    - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
    - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
  - 4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

**1.4. SUBMITTALS:**

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:
  - 1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, mixing box with outside/return air dampers, filter housings, blender sections , and all other related accessories. The

- contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, flexible connections, door swings, controls penetrations, electrical disconnect, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).
2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
  3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions.
  4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
  5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
  2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping

and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.

3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

#### 1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
  - 410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
  - 430-09.....Central Station Air Handling Units
- C. Air Movement and Control Association International, Inc. (AMCA):
  - 210-07.....Laboratory Methods of Testing Fans for Rating
- D. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
  - 170-2008.....Ventilation of Health Care Facilities
- E. American Society for Testing and Materials (ASTM):
  - ASTM B117-07a.....Standard Practice for Operating Salt Spray (Fog) Apparatus
  - ASTM D1654-08.....Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
  - ASTM D1735-08.....Standard Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus
  - ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by Tape Test

F. Military Specifications (Mil. Spec.):

MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing  
Repair (Metric)

G. National Fire Protection Association (NFPA):

NFPA 90A.....Standard for Installation of Air Conditioning  
and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

**PART 2 - PRODUCTS**

**2.1 AIR HANDLING UNITS**

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.
2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.

4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 PA (8 inch WG) or higher.

B. Base:

1. Provide a heavy duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (6 inch) high 3.5 mm (10 Gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam coil condensate return trap as shown on drawings.
2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.
2. Casing Construction:

Table 2.1.C.2

Outer Panel	0.8 mm (22 Gage) Minimum
Inner Panel	0.8 mm (22 Gage) Minimum
Insulation	Foam
Thickness	50 mm (2 inch) Minimum
Density	48 kg/m <sup>3</sup> (3.0 lb/ft <sup>3</sup> ) Minimum
Total R Value	2.3 m <sup>2</sup> .K/W (13.0 ft <sup>2</sup> .°F.hr/Btu) Minimum

3. Casing Construction (Contractor's Option):

Table 2.1.C.3

Outer Panel	1.3 mm (18 Gage) Minimum
Inner Panel	1.0 mm (20 Gage) Minimum
Insulation	Fiberglass
Thickness	50 mm (2 inch) Minimum
Density	24 kg/m <sup>3</sup> (1.5 lb/ft <sup>3</sup> ) Minimum
Total R Value	1.4 m <sup>2</sup> .K/W (8.0 ft <sup>2</sup> .°F.hr/Btu) Minimum

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
6. Access Doors: Provide in each access section. Show single-sided and double-sided access doors with door swings. Doors shall be a minimum of 50 mm (2 inch) thick with same double wall construction

- as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier, and coil sections shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
- a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 lb) weight hung on latch side of door.
  - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inch WG).
  - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.
- D. Floor:
1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 lbs per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members

- beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.
- E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 50 mm (2 inch) thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.
1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
  2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
  3. Installation, including frame, shall be designed and sealed to prevent blow-by.
- F. Plenum Fans - Single and/or Multiple Fans in an Array:
1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement 4. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.

2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
3. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
4. Multiple fans shall be installed in a pre-engineered structural frame to facilitate fan stacking. All fans shall modulate in unison, above or below the synchronous speed within the limits specified by the manufacturer, by a common control sequence. Staging of the fans is not permitted. Redundancy requirement shall be met by all operating fans in an array and without the provision of an idle standby fan.
5. Fan Accessories
  - a. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

G. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):

Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

- H Multi-zone damper blades shall be galvanized steel or aluminum type. Dampers shall have metal compressible jamb seals and extruded vinyl or metal blade edge seals. Dampers shall rotate on stainless steel bearings or bronze bushings. Leakage rate shall not exceed 2.5 cubic

meters/minute/square meter (8 CFM per sq. foot) at 250 Pa (1 inch WG). Dampers and operators shall be furnished and factory installed by AHU manufacturer. Damper operators shall be of the same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

- I. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 1.6 cubic meters/min/square meter (5 CFM per square foot) at 250 Pa (1 inch WG) and 2.8 cubic meters/min/square meter (9 CFM per square foot) at 995 Pa (4 inch WG) Electronic operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- J. Blenders: Construction of the blender section shall be of welded aluminum 2 mm (0.081 inch) thick framing and turbulators. The mixer shall have no moving parts and shall contain a primary set of directional changing vanes, a secondary set of turbulator vanes, and a cone design for mixing of air streams. Certify blender performance to achieve no more than a 5°F variation across the cross section of the AHU measured 12 inches downstream of the blender over a face velocity range of 1-4 m/s (200-800 FPM).
- K. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
  1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on schedules) required for AHU testing.
  2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in

accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

- L. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections.
1. Epoxy Immersion Coating - Electrically Deposited: The multi-stage corrosion-resistant coating application comprises of cleaning (heated alkaline immersion bath) and reverse-osmosis immersion rinse prior to the start of the coating process. The coating thickness shall be maintained between 0.6-mil and 1.2-mil. Before the coils are subjected to high-temperature oven cure, they are treated to permeate immersion rinse and spray. Where the coils are subject to UV exposure, UV protection spray treatment comprising of UV-resistant urethane mastic topcoat shall be applied. Provide complete coating process traceability for each coil and minimum five years of limited warranty.
  2. The coating process shall such that uniform coating thickness is maintained at the fin edges. The quality control shall be maintained by ensuring compliance to the applicable ASTM Standards for the following:
    - a. Salt Spray Resistance (Minimum 6,000 Hours)
    - b. Humidity Resistance (Minimum 1,000 Hours)
    - c. Water Immersion (Minimum 260 Hours)
    - d. Cross-Hatch Adhesion (Minimum 4B-5B Rating)
    - e. Impact Resistance (Up to 160 Inch/Pound)
  3. Water Coils, Including Glycol-Water.
  4. Integral Face and Bypass Steam Coils: Provide integral vertical face and bypass dampers. Electric damper operators shall be furnished and mounted by the AHU manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

## 5. Steam Distributing Tube Coils

- M. Humidifier: Coordinate the humidification requirements with section 23 22 13 Steam and Condensate Heating Piping. Provide air-handling unit-mounted humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.
- N. Discharge Section:  
Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- O. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300 mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
  2. Install compatible 100 watt bulb in each light fixture.
  3. Provide a convenience duplex receptacle next to the light switch.
  4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Install air handling unit in conformance with ARI 435.
- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.
- C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C<sub>L</sub>) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times

the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.

- D. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

### **3.2 STARTUP SERVICES**

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

### **3.3 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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**SECTION 23 82 00  
CONVECTION HEATING AND COOLING UNITS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

This section specifies unit heaters and finned-tube radiation.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 09 00, GENERAL COMMISSIONING REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Flow rates adjusting and balancing.
- F. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- H. Section 23 21 13, HYDRONIC PIPING: Heating hot water and chilled water piping.
- I. Section 23 31 00, HVAC DUCTS and CASINGS: Ducts and flexible connectors.
- J. Section 23 82 16, AIR COILS: Additional coil requirements.

**1.3 QUALITY ASSURANCE**

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide warranty in accordance with FAR clause 52.246-21

**1.4 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
  - 1. Unit heaters./
  - 2. Finned-tube radiation.
- C. Certificates:
  - 1. Compliance with Article, QUALITY ASSURANCE.
  - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.



- B. Enclosures: 1.6 mm (16 gage) steel, sloping top, designed for wall mounting. Provide baked enamel finish in standard manufacturer's colors as selected by the Architect. End plates and corner pieces shall be die-formed with round edges and fit flush with enclosure surface. Where continuous wall-to-wall installations are shown on the drawings provide all fillers, corner fittings, sleeves, end caps and other accessories, which shall have the same profile as the basic unit. Provide access panels or extensions where required for access to valves, or traps shown on the drawings.
- C. Hydronic Heating Elements: Steel pipe or nonferrous tubing with fins mechanically bonded by mechanical expansion of the tube. Elements shall be positively positioned front-to-back with provisions for silent horizontal expansion and contraction.

### **2.3 RADIANT CEILING PANELS**

- A. Hydronic radiant panels: lay-in type, 1.00 mm (0.040) inch aluminum faceplate with 13 mm (1/2-inch) I.D. copper serpentine water coil mechanically bonded to faceplate, finished with two coats baked white polyester finish with a light reflection value of 70 to 80 percent. Panels shall weigh no more than 0.68 kg (1.5 pounds) per square foot when filled with water. Provide 80 mm 75 mm (3-inch) standard foil-faced fiberglass blanket insulation pre-cut for installation above panels. Panels shall be same size as shown on drawings. Continuous linear arranged as shown on the drawings.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they always remain stationary. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.

### **3.2 OPERATIONAL TEST**

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

**3.3 STARTUP AND TESTING**

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

**3.4 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

**3.5 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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**SECTION 23 82 16**  
**AIR COILS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. Heating and cooling coils for air handling unit and duct applications

**1.2 RELATED WORK**

A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Section 23 31 00, HVAC DUCTS AND CASINGS

C. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.

D. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.

E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

F. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

**1.3 QUALITY ASSURANCE**

A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

**1.4 SUBMITTALS**

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.

C. Provide installation, operating and maintenance instructions.

D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.

E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, Section 23 36 00, or AIR TERMINAL UNITS.

F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):  
 Directory of Certified Applied Air Conditioning Products  
 AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating Coils
- C. American Society for Testing and Materials (ASTM):  
 B75/75M-02.....Standard Specifications for Seamless Copper Tube
- D. National Fire Protection Association (NFPA):  
 70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):  
 250-11.....Enclosures for Electrical Equipment (1,000 Volts Maximum)
- F. Underwriters Laboratories, Inc. (UL):  
 1996-09.....Electric Duct Heaters

**PART 2 - PRODUCTS**

**2.1 HEATING AND COOLING COILS**

- A. Conform to ASTM B75 and AHRI 410.
- B. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.
- C. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.
- D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- F. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- G. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

- H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
- I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.K. Steam Distributing Coils: Conform to ASTM B75 and ARI 410. Minimum 9.5 mm (3/8-inch) steam distributing tubing installed concentrically in 25 mm (one-inch) OD condensing coil tubes.
- L. Integral Face and Bypass Type Steam Coil:
  - 1. Exempt from ARI Test and Certification.
  - 2. Conform to ASTM B75 and ARI 410.
  - 3. Minimum 16 mm (5/8-inch) steam tube installed in concentrically 25 mm (one-inch) OD diameter tube.
  - 4. Casing: 1.9 mm (14 gage) galvanized steel with corrosion resistant paint.
  - 5. Tubes and Bypasses: Vertical or horizontal.
- M. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; 1.6 mm (16 gage) steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and electric operators. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

## **2.2 WATER COILS, INCLUDING GLYCOL-WATER**

- A. Use the same coil material as listed in Paragraphs 2.1.
- B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
  - 1. Cooling, all types.
  - 2. Heating or preheat.

## **PART 3 - EXECUTION**

### **3.1 INSTALLATION**

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

### **3.2 STARTUP AND TESTING**

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing

schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

**3.3 COMMISSIONING**

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

**3.4 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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