



SOLICITATION NO.: W912DQ23B1002
CONTRACT NO.: SEE COVER SHEET
ISSUE DATE: OCTOBER 2022



**U.S. Army Corps
Engineers®**

[illegible]

DRAWN BY: J. MAXWELL 601 E. 12TH STREET KANSAS CITY, MO 64106	SOLICITATION NO.:	W912DQ23B1 0002
	CHECKED BY:	E. FERNANDEZ
	SUBMITTED BY:	
	CONTRACT NO.:	
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	DRAWING CODE:	
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OWSON REPAIR SYSTEM FOR BRIDGES
REPAINT SERVICE BRIDGE SUPERSTRUCTURE
P2 - 486823, FY2022

EET ID

G-001

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BY: J. MAXWELL	FILE NAME:
CHECKED BY: E. FERNANDEZ	ANSI D KA G-002.dgn
SUBMITTED BY: A. SVITAK	
DRAWING CODE:	
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CONTRACT NO.: W912DQ3B1002	
SOLICITATION NO.:	

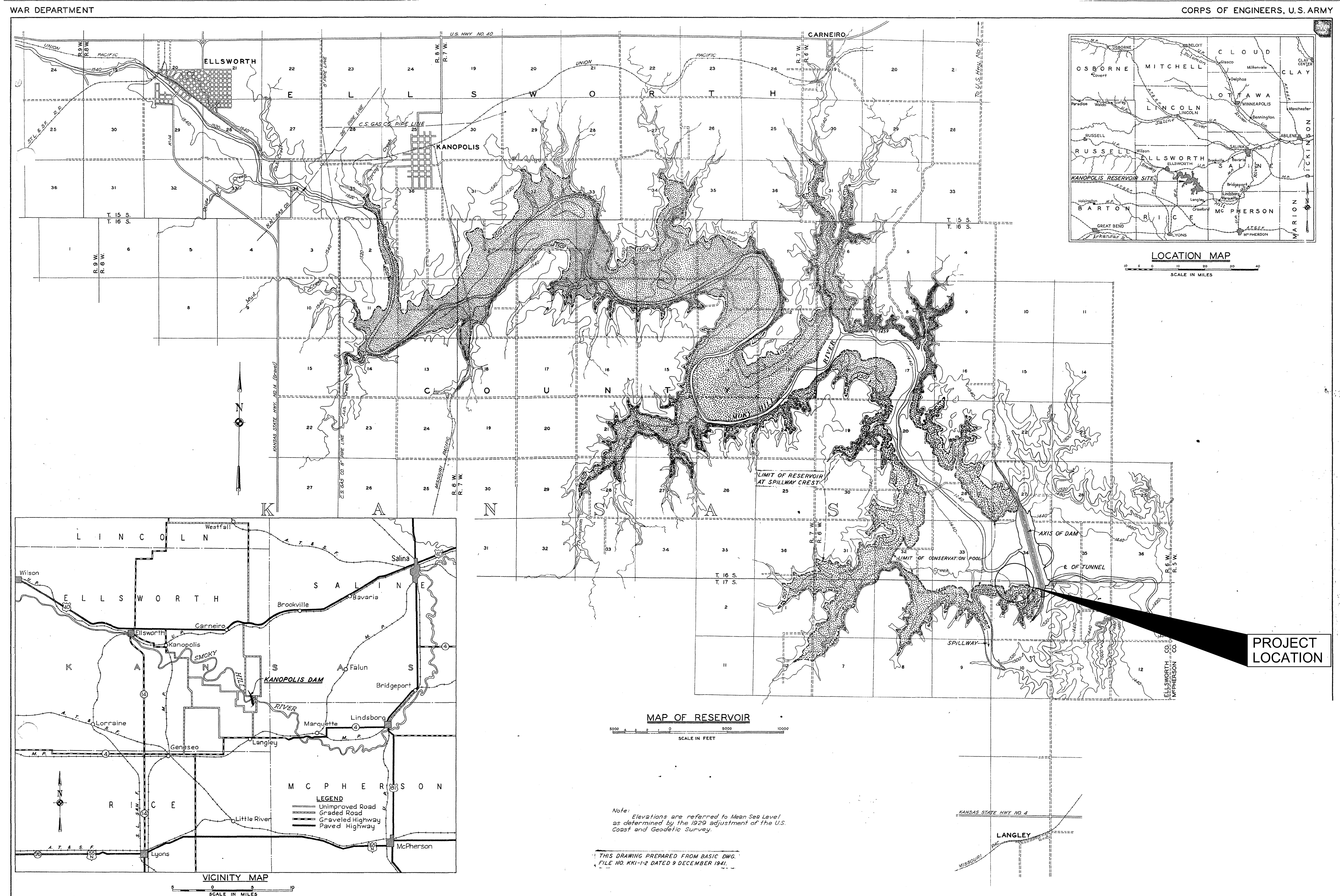
601 E. 12TH STREET
KANSAS CITY, MO 64106

REPAINT SERVICE BRIDGE SUPERSTRUCTURE
P2 - 486823, FY2022

LOCATION AND VICINITY MAP

SHEET ID

G-002

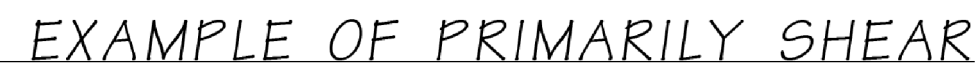


RIVETS SHALL BE REPLACED IF THEY FAIL TO MEET ANY ONE OF THESE CRITERIA.

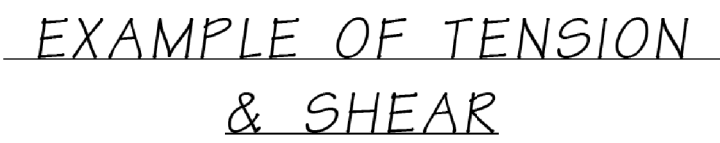
REPLACE RIVET IF THERE IS SEPARATION BETWEEN THE SOUND METAL SURFACES OF EITHER RIVET HEAD AND THE RIVETED PARTS. (SEE SYMBOL 8)

REPLACE RIVET IF THE RIVET VISUALLY APPEARS TO BE LOOSE FOR ANY REASON. RIVETS VISUALLY SUSPECT OF BEING LOOSE SHALL BE CONFIRMED LOOSE IF IT CAN BE FELT TO MOVE AFTER BEING STRUCK ON THE SIDE OF THE HEAD IN A DIRECTION APPROXIMATELY PERPENDICULAR TO ITS SHANK WITH A 40 OZ HAMMER.

REPLACE RIVET IF SECTION LOSS IS EQUAL TO OR GREATER THAN THE DIAGRAM SHOWN BELOW. THE ENGINEER SHALL BE CONSULTED IF UNCLEAR AS TO THE RIVET LOADING CONDITION OR USE THE SECTION LOSS CRITERIA FOR "UNKNOWN" LOADING CONDITION. FOR RIVETS WITH IRREGULAR SECTION LOSS, CONTACT THE CONTRACTING OFFICER FOR DIRECTION.



SCALE: NTS

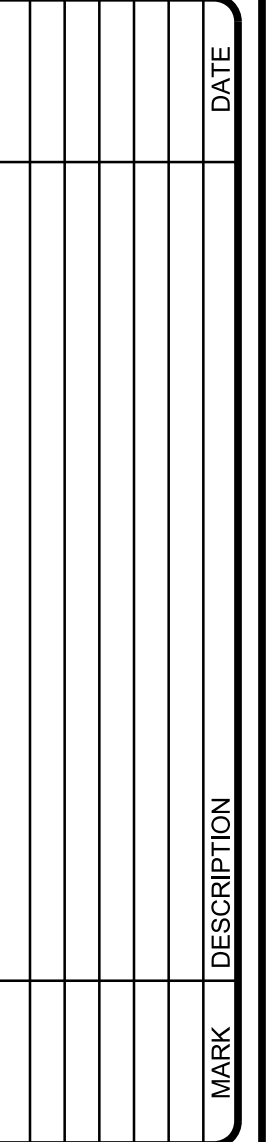


SCALE: NTS

1. EXISTING RIVETS TO REMAIN ON MEMBERS AND/OR GUSSETS BEING PAINTED SHALL BE EVALUATED AFTER FIELD PREPARATION FOR PAINTING IS COMPLETED AND SHALL BE REMOVED AND REPLACED IN ACCORDANCE WITH THE RIVET EVALUATION CRITERIA SHOWN ON THIS SHEET. NEW H.S. BOLTS SHALL BE INSTALLED AND TENSIONED IN ACCORDANCE WITH SPECIFICATION 05 12.00, AND PREPARED FOR PAINT IN ACCORDANCE WITH SPECIFICATION 09 97.02.
2. BOLTS SHALL CONFORM TO ASTM F3125 GR A325. BOLTS REPLACING RIVETS SHALL HAVE A SAME SIZE MATCHING THE DIAMETER OF THE RIVET THEY REPLACE. EXISTING HOLES MAY BE REAMED TO THE RIVET DIAMETER PLUS 1/8" MAXIMUM TO FACILITATE BOLT INSTALLATION IF NEEDED. BOLTS SHALL BE INSTALLED AND TENSIONED IN ACCORDANCE WITH SPECIFICATION 05 12 00.
3. UNLESS OTHERWISE SHOWN IN THE PLANS OR APPROVED BY THE ENGINEER, ONLY ONE RIVET MAY BE REMOVED AND REPLACED AT A TIME AT ANY CONNECTION. THE REPLACEMENT BOLT SHALL BE FULLY INSTALLED AND TENSIONED BEFORE THE NEXT RIVET MAY BE REMOVED.
4. PRIOR TO STARTING ANY RIVET REMOVAL, THE CONTRACTOR SHALL SUBMIT A WORKING DRAWING AS PART OF THE BRIDGE INSPECTION PLAN DETAILING PROPOSED RIVET REMOVAL METHODS TO THE CONTRACTING OFFICER FOR ENGINEER REVIEW. ACCEPTANCE WILL REQUIRE DEMONSTRATION BY THE CONTRACTOR TO ENSURE NO DAMAGE WILL BE CAUSED TO THE EXISTING STRUCTURE TO REMOVE THE FLAME CUTTING METHODS WILL BE PERMITTED ON ANY STRUCTURAL MEMBERS IN TENSION. USE OF A GAS CUTTING TORCH WITH A SCARFING TIP WILL BE PERMITTED ONLY FOR PROBLEMATIC RIVET REMOVAL AND ONLY AFTER APPROVAL HAS BEEN OBTAINED FROM THE CONTRACTING OFFICER.
5. RIVET CANNING - A CONDITION WHERE THE RIVET HOLE IS NOT STRAIGHT AS A RESULT OF MISALIGNED PLATES. REAMING OF THE HOLES MAY BE NECESSARY FOR CORRECTING AND CLEANING HOLE.
6. THE BRIDGE INSPECTOR SHALL INSPECT ALL BRIDGE STRUCTURAL MEMBERS. IF A SUSPECTED CRACK IS FOUND, THE BRIDGE INSPECTOR SHALL PERFORM NDT USING A DYE PENETRATION TEST KIT, ETC.
7. SPECIAL ATTENTION WILL BE MADE CONCERNING GUSSET AND COVER PLATES FOR SIGNS OF PACK RUST, DISTORTION FROM OVERLOAD, AND SECTION LOSS. MEMBER THICKNESS SHOULD BE VERIFIED USING NDT METHODS SUCH AS A D-METER OR CALIPERS AND COMPARED TO ORIGINAL DRAWINGS.

MINIMUM REVIT DIMENSIONS				
	LOADING: PRIMARILY SHEAR		LOADING: TENSION & SHEAR TENSION OR UNKNOWN	
REVIT SHANK DIAMETER "D"	MINIMUM HEAD DIAMETER "A"	MINIMUM HEAD DIAMETER "H"	MINIMUM HEAD DIAMETER "A"	MINIMUM HEAD DIAMETER "H"
½"	¾"	¾"	1"	¾"
¾"	1"	¾"	1 ½"	¾"
¾"	1 ½"	¾"	1 ¾"	¾"

US Army Corps of Engineers®	
KANOPOLIS DAM AND RESERVOIR SMOKY HILL RIVER, KANSAS REPAIR SERVICE BRIDGE SUPERSTRUCTURE P2 - 468623, P1 2022	
SHEET ID S-002	
SERVICE BRIDGE RIVET INSPECTION DETAILS	
U.S. ARMY CORPS OF ENGINEERS KANSAS CITY DISTRICT 601 E. 12TH STREET KANSAS CITY, MO 64106	DESIGNED BY: E. FERNANDEZ DRAWN BY: J. MAXWELL CHECKED BY: E. FERNANDEZ SUBMITTED BY: J. MAXWELL SIZE: 11"X17"
ISSUE DATE: OCTOBER 2022 SOLICITATION NO.: W912DQ23B1002 CONTRACT NO.: SEE COVER SHEET DRAWING CODE:	
FILE NAME: KA_S-002.dgn	ANSI D
MARK	DESCRIPTION
DATE	



DRAWN BY: J. MAXWELL CHECKED BY: E. FERNANDEZ SUBMITTED BY: A. SVITAK	SOLICITATION NO.: W912D023B1002 SEE COVER SHEET DRAWING CODE: DRAWING CODE	FILE NAME: IKA_RS-700.dgn
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REPAINT SERVICE BRIDGE SUPERSTRUCTURE
P2 - 486823, FY2022

SHEET ID

RS-700

O. & M. M. PLATE NO. 24
FOR INFORMATION

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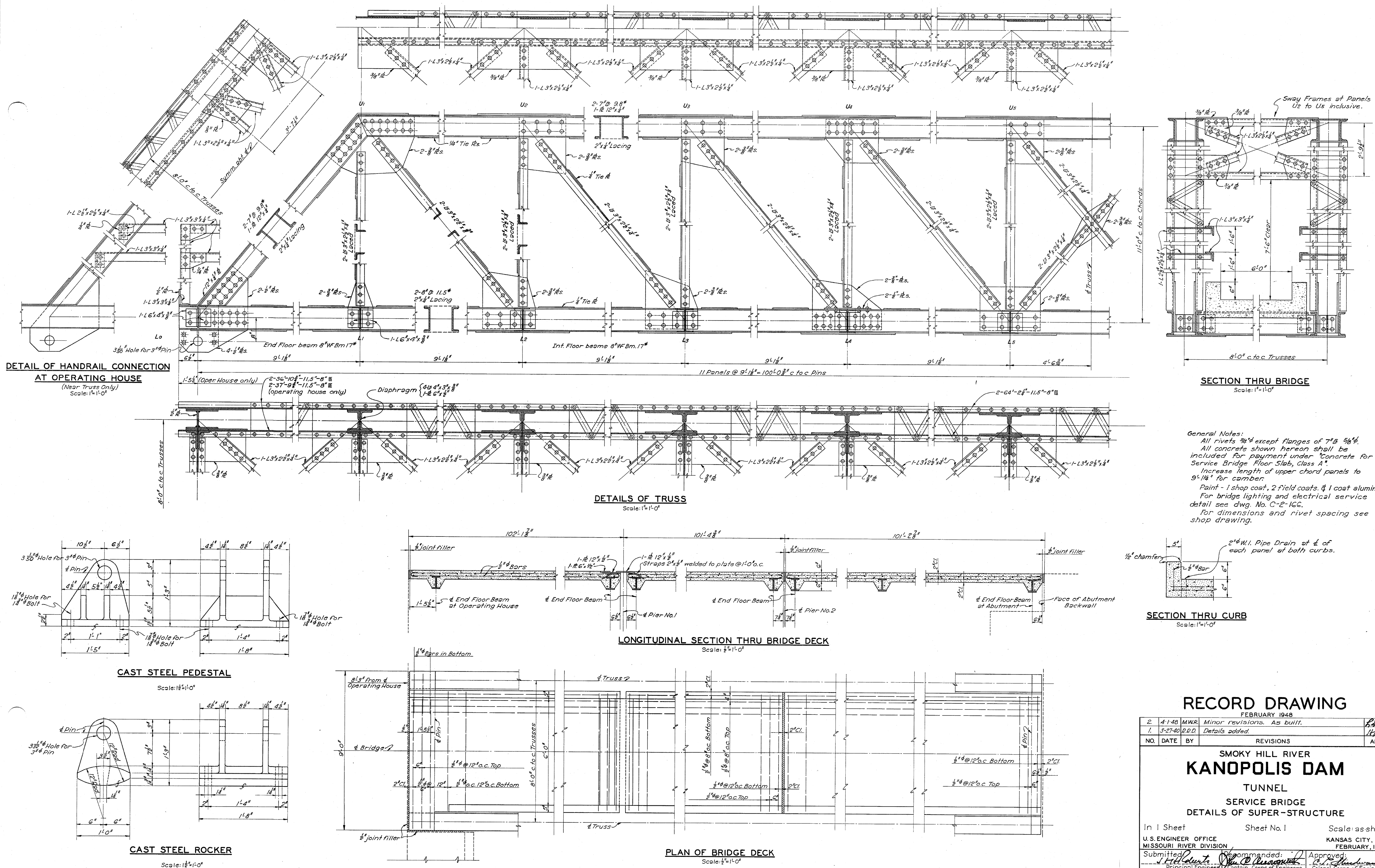
ISSUE DATE:	OCTOBER 2022
DESIGNED BY:	E. FERNANDEZ
DRAWN BY:	J. MAXWELL
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SUBMITTED BY:	A. SVITAK
FILE NAME:	
SOLICITATION NO.:	W912DQ23B1002
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SEE COVER SHEET	
DRAWING CODE:	
DRAWING CODE	

U.S. ARMY CORPS OF ENGINEERS
KANSAS CITY DISTRICT
601 E. 12TH STREET
KANSAS CITY, MO 64106

KANOPOLIS DAM AND RESERVOIR
SMOKY HILL RIVER, KANSAS
PAINT SERVICE BRIDGE SUPERSTRUCTURE
P2 - 486823, FY2022

SHEET ID

RS-701



RECORD DRAWING

FEBRUARY 1948

M.W.R.	Minor revisions. As built
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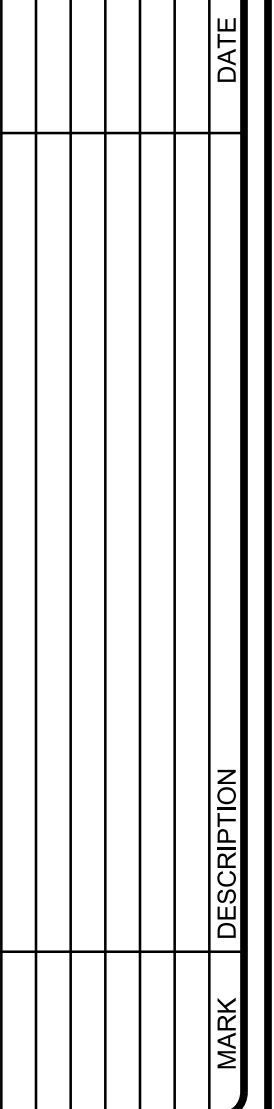
R.R.D.	Details added.
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NO.	DATE	BY	REVISIONS	APP'D.
<p>SMOKY HILL RIVER</p> <p>KANOPOLIS DAM</p> <p>TUNNEL</p> <p>SERVICE BRIDGE</p> <p>DETAILS OF SUPER-STRUCTURE</p>				

In 1 Sheet		Sheet No. 1		Scale: as shown	
U.S. ENGINEER OFFICE MISSOURI RIVER DIVISION				KANSAS CITY, MO. FEBRUARY, 1940	
Submitted by: <i>W.F.B.</i>		Recommended by: <i>J.L.T.</i>		Approved: <i>W.F.B.</i>	
Principal Engineer		Captain, Corps of Engineers		Colonels of Engineers	
Drawn by: Traced by: <i>W.F.B.</i>		Checked by: <i>J.L.T.</i>		Transmitted with letter dated: March 2, 1940	
File No.		File No.		File No.	
W.F.B.		J.L.T.		R.R.D.	
KK2-5-2		KK2-5-2		KK2-5-2	

O. & M. M. PLATE NO. 25

FOR INFORMATION ONLY



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601 E. 12TH STREET
KANSAS CITY, MO 64106

REPAINT SERVICE BRIDGE SUPERSTRUCTURE
P2 - 466823, FY2022

SHEET ID

RS-702