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NOTES:

1.

INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5-2009.

2.

WORKMANSHIP:
ALL PARTS SHALL BE IN THE CONDITION SPECIFIED BY THE DRAWINGS AND SHALL BE FREE FROM DEFECTS SUCH AS, BUT NOT LIMITED TO, BLEMISHES, BURRS, CAVITIES, PITS, VOIDS, CORROSION, CRACKS, DENTS, DISTORTION, WARPAGE, GOUGES, SCORES, NICKS, INCLUSIONS, LAPS, POROSITY, SLIVERS, AND OTHER FOREIGN MATTER. EXCEPT AS PROVIDED ON THE DRAWING, CLEANING SHALL BE THOROUGH TO REMOVE ALL DIRT, CHIPS, GREASE, OIL, FLUX CHEMICAL DEPOSITS, RESIDUES, AND OTHER FOREIGN MATTER. THE CLEANING METHOD AND AGENTS USED SHALL NOT BE INJURIOUS TO ANY PART OR TO THE ENVIRONMENT, NOR SHALL ANY PART BE CONTAMINATED BY THE CLEANING AGENT.

3.

PERMANENTLY MARK 18894ASSYX20118080-10 IN APPROX AREA SHOWN, IN .25 HIGH CHARACTERS, IAW MIL-STD-130.

4.

THREADS SHALL CONFORM TO FED-STD-H28/2, AND BE INSPECTED IAW ANSI/ASME B1.3M, SYSTEM 21.

5.

STENCIL AS NOTED IN APPROXIMATE AREA SHOWN IN 1.00 HIGH GOTHIC CHARACTERS USING PAINT IAW MIL-PRF-85285, TYPE II, REQUIREMENTS, COLOR NO 37038 (BLACK) IAW FED-STD-595.

6.

DRILL .190 - .196 DIAMETER HOLES THROUGH ONE WALL OF WELDMENT TUBE. LOCATE FROM SCUFF PAD (FIND NO. 5, 8 AND 9). DEBURR AND INSTALL RIVET (FIND NO. 16).

7.

DRILL .190 - .196 DIAMETER HOLES THROUGH WELDMENT, FLOOR PAN. LOCATE FROM FLOOR COVERING (FIND NO. 10). DEBURR AND INSTALL RIVET (FIND NO. 16).

8.

MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. EQUIVALENT, INTERCHANGEABLE COMMERCIAL HARDWARE ACCEPTABLE.

9.

INSTALL LOCKING COMPOUND (FIND NO. 25 AND 26) AND PRIMER (FIND NO. 27) TO THREADS OF SCREWS (FIND NO. 19 AND 20) IAW MANUFACTURERS INSTRUCTIONS.

10.

DO NOT OVER TIGHTEN. TIGHTEN SCREW AND NUT TO REMOVE PLAY IN BUILD-UP THEN ONE-QUARTER TURN ADDITIONAL.

11.

STENCIL AS NOTED IN APPROXIMATE AREA SHOWN IN 1.00 HIGH GOTHIC CHARACTERS USING PAINT IAW MIL-PRF-85285, TYPE I OR TYPE II REQUIREMENTS, COLOR NO. 37038 (BLACK) IAW FED-STD-595.

12.

TO DOCUMENT THE ACTUAL DAY, MONTH AND YEAR OF COMPLETING THE ACCEPTANCE TEST (SEE NOTE 13), STENCIL, "PROOFLOADED (ddmmyy)" IN THE APPROXIMATE AREA SHOWN IN .50 HIGH CHARACTERS USING PAINT IAW MIL-PRF-85285, TYPE II REQUIREMENTS, COLOR NO. 37038 (BLACK) IAW FED-STD-595.

13.

PRODUCTION ACCEPTANCE TEST:

EACH F-35 PYLON STORAGE STAND SHALL BE SUBJECTED TO A PROOF LOAD TEST PRIOR TO INITIAL ACCEPTANCE OR AFTER ANY STRUCTURAL REPAIRS HAVE BEEN PERFORMED. A PROOF LOAD SHALL CONSIST OF 4 STAGES. EACH PROOF LOAD SHALL BE APPLIED FOR 5 MINUTES MINIMUM.

A PROOF LOAD OF 300 LBS + 100 – 0 LBS SHALL BE APPLIED TO OUTER HANGER BRACKETS (FIND NO. 7 GUIDES) (2 PLACES).

A PROOF LOAD OF 600 LBS + 150 – 0 LBS SHALL BE APPLIED TO INNER HANGER BRACKETS (FIND NO. 4) (4 PLACES).

A PROOF LOAD OF 1000 LBS + 500 – 0 LBS SHALL BE APPLIED TO APPROXIMATE CENTER PORTION OF AFT HORIZONTAL BEAM.

A PROOF LOAD OF 2000 LBS + 500 – 0 LBS SHALL BE APPLIED TO APPROXIMATE CENTER PORTION OF FWD HORIZONTAL BEAM.

ANY EVIDENCE OF PERMANENT DEFORMATION OR BREAKAGE OF ANY COMPONENTS DURING OR AFTER THE APPLICATION OF THE PROOF LOAD SHALL BE CAUSE FOR REJECTION OF THE F-35 PYLON STORAGE STAND. A REJECTED F-35 PYLON STORAGE STAND SHALL NOT BE USED FOR ANY PURPOSE UNTIL THE DISCREPANCIES ARE CORRECTED AND THE PROOF LOAD TEST HAS BEEN SUCCESSFULLY COMPLETED.

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REVISIONS

LTRDESCRIPTIONDATEAPPROVED

CAD MAINTAINED. CHANGES SHALL ONLY BE INCORPORATED AT THE DIRECTION OF THE DESIGN ACTIVITY USING A COMPATIBLE CAD SYSTEM.

8

ARPRIMER, THREAD LOCKOKVE67614A16LOCTITE 7649 INI 1.75 OZ BOTTLE27

8

ARCOMPOUND, THREAD-LOCKINGOKVE691458A14LOCTITE NO. 222, BLUE26

8

ARCOMPOUND, THREAD-LOCKINGOKVE691458A11LOCTITE NO. 222MS, PURPLE25

2

NUT, LOCKINGOKVE697135A250STEEL, ZINC PLT. .50-13 UNC-2B X .593 THK3D224

2

SCREW, HEX HD CAPOKVE692198A736CRES .50-13UNC-2A X 6.0 LG2C223

8

2PIN, QUICK RELEASE, T-HANDLEOKVE693750A497CRES, .375 DIA X 1.25 GRIP LGT, 12-INCH LANYARD2C222

2

SUPPORT, RAIL20122007-012B221

8

2SCREW, PAN HD MACHINEOKVE691772A829CRES, .190-32UNF-2A X .50 LG,2C220

16

SCREW, CAP HEX HEADOKVE692240A714CRES, .50-13UNC-2A X 1.25 LG3B119

16

WASHER, SPRING LOCKOKVE692146A033CRES ID .50 X OD .87 X .12 THK3B118

18

WASHER, FLATOKVE692141A033CRES ID .531 X OD 1.25 X .07 THK3B117

68

RIVET, BLINDOKVE697519A055STL, ZINC PLT .188 DIA X .251 TO .375 GRIP2D316

18

NUT, HEX, CENTER LOCKOKVE690636A038STEEL, ZINC PLT, .25-20 UNC -2B2D715

18

SCREW, CAP, HEX HEADOKVE692198A553CRES .25-20 UNC-2A X 2.75 LONG2C714

14

NUT, LOCK, FLANGE, NYLON INSERTOKVE692018A540STEEL, YELLOW ZINC PLT, .50-13 UNC-2B2A313

8

6SCREW, SOCKET HEAD CAPOKVE692196A725CRES .50-13 UNC-2A X 3.25 LONG2C212

8

8SCREW, SOCKET HEAD, CAPOKVE692196A728CRES .50-13 UNC-2A X 4.00 LONG2C711

4

COVER, FLOOR PAN20118085-012D410

2

SCUFF PAD, LONG20118083-012C39

2

SCUFF PAD, SHORT20118082-012A58

4

GUIDE, PLASTIC, 1.0 INCH20118088-012B37

2

STRAP ASSEMBLY20118089-102D66

2

SCUFF PLATE20122008-012B25

8

GUIDE, PLASTIC, 1.3 INCH20118087-012A64

8

4CASTER, SWIVEL, LOCKING WITH FACE WHEEL BRAKEOKVE62293T32 - 2293T888CAST IRON, 2500 LB CAP 8 INCH X 3 INCH WIDE2B23

4

CUSHION20118084-012A52

1

STRUCTURE, WELDMENT20118081-102D41

-10

NOMENCLATURECAGEIDENTIFYING NO.MATERIAL/SPECIFICATIONZNFN

QUANTITY REQUIRED PER DASH NO.

PARTS LIST

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES-TOLERANCES ON:
FRACTIONSDECIMALSANGLES
± .0005± .001± .5°

DRN PELICAN 20120612

CHK M. LAPEE 20121218

ENG B. CHAMBLISS 20121219

APPRV A. BUSCAVAGE 20121220

THIRD ANGLE PROJECTION

FINAL

FINAL

CURRENT
CODE IDENT NO.

NEXT ASSEMBLY

USED ON

APPLICATION

SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB

AIR FORCE AUTHENTICATION
J. BILL YOURICK 20130102

AIR FORCE RELEASE

U.S. AIR FORCE
A.F.B.

FL

TITLE

PYLON STORAGE STAND, F-35

SIZE

AIR FORCE CODE IDENT NO.

DRAWING NO.

REV

SCALE: 1/8

SHEET 1 OF 3

ENGINEERING DRAWING LAYOUT D

GENERATED USING SOLID EDGE

FILENAME: X20118080-10.dft

AF FORM 1655 FEB 74

8

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6

5

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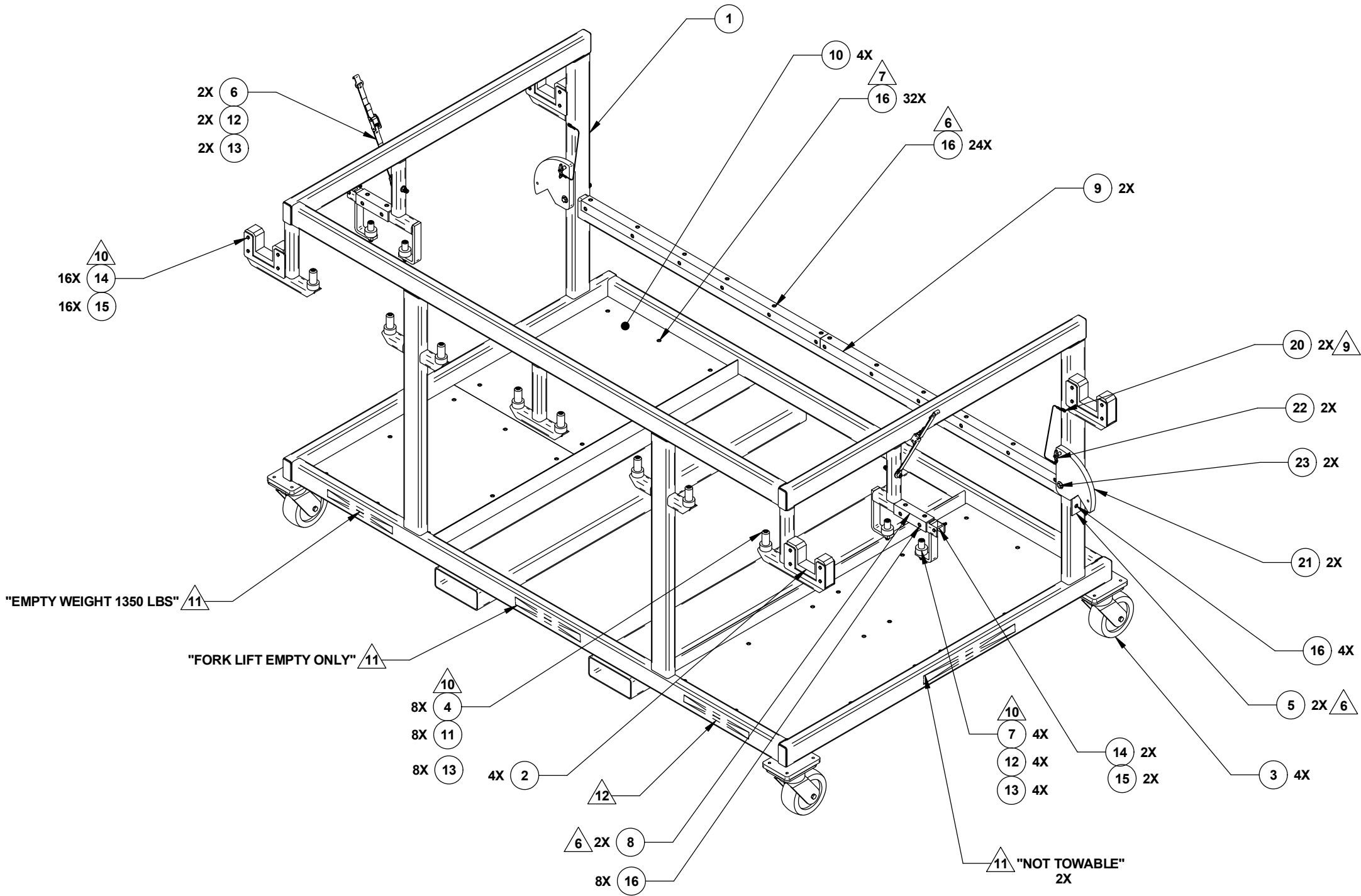
3

2

1

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

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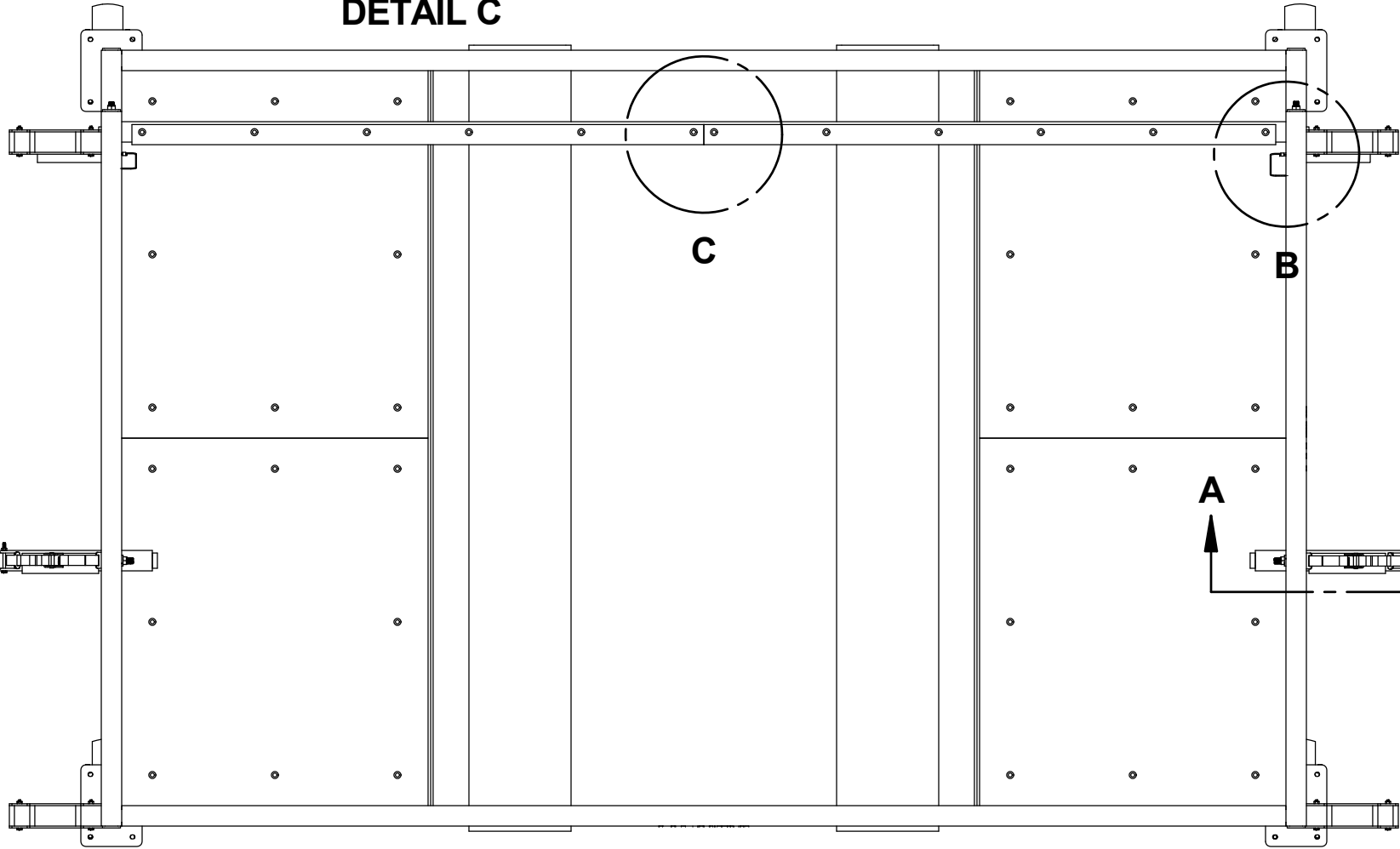
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D	18894	X20118080	
SCALE 1/8	SHEET 2 OF 3		

FILENAME: X20118080-10.dft

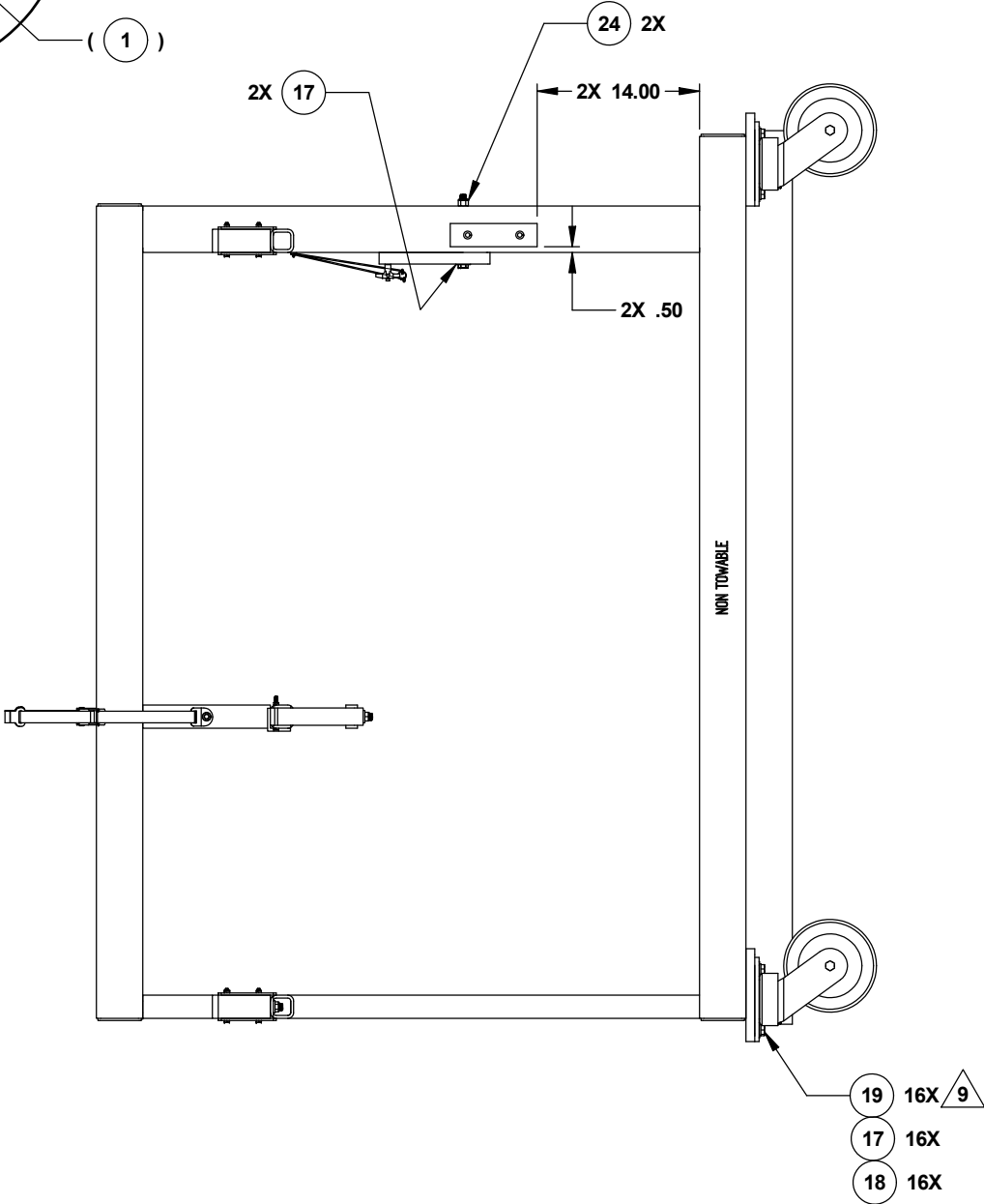
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LTR	DESCRIPTION	DATE	APPROVED

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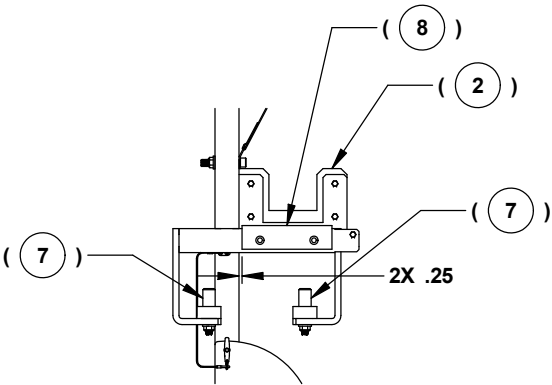
DETAIL B

DETAIL C



TOP VIEW

SECTION A-A



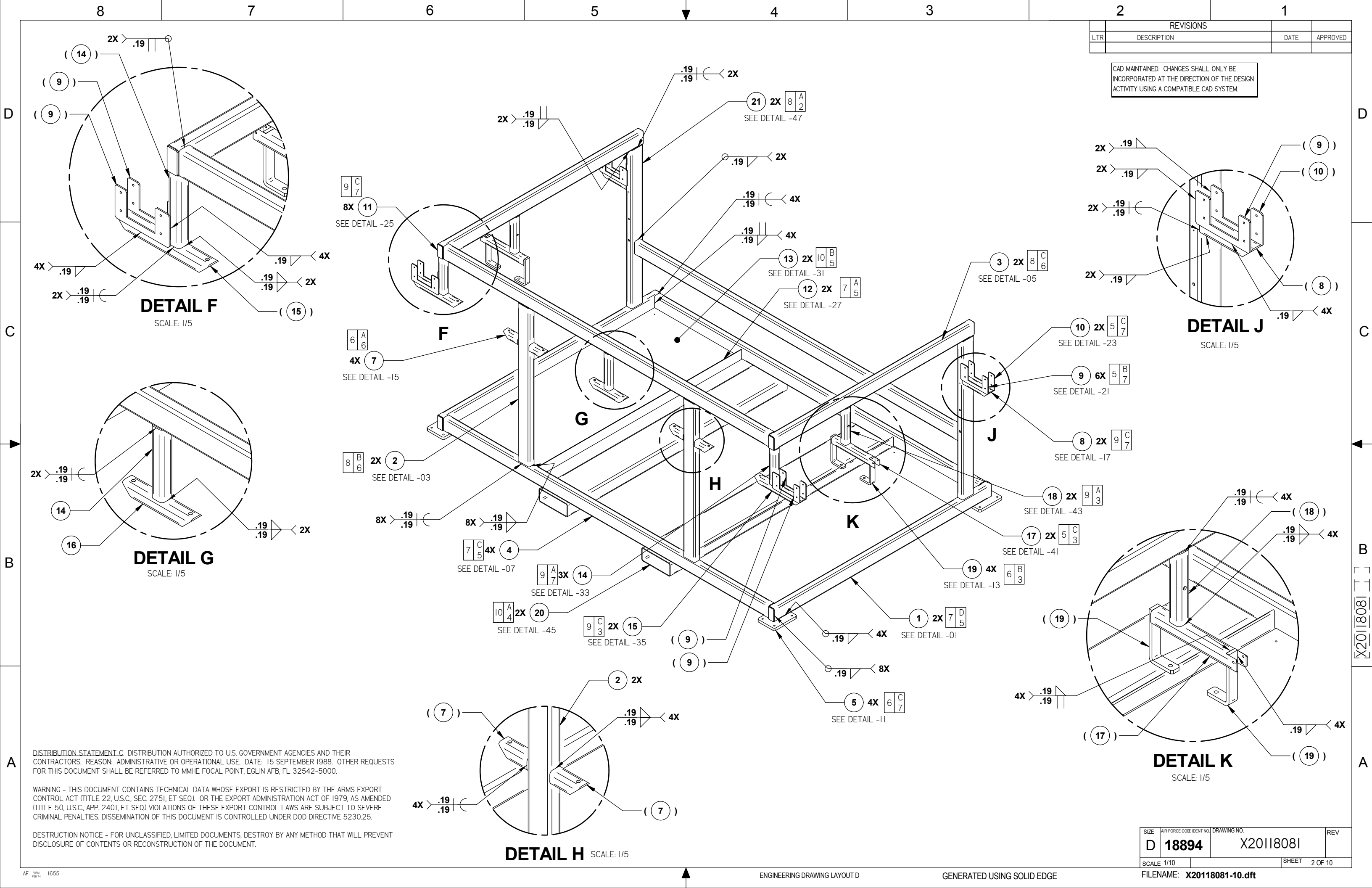
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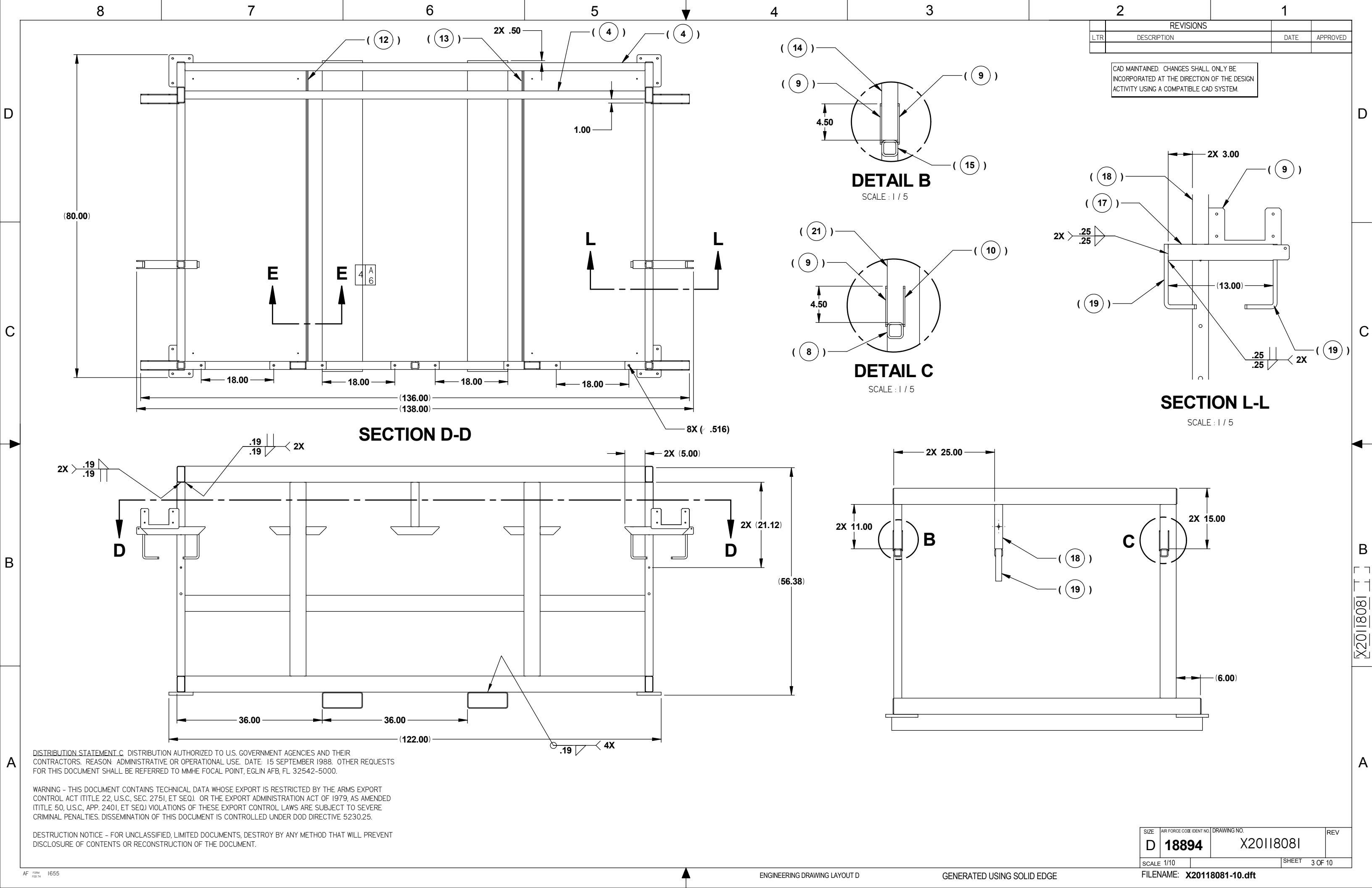
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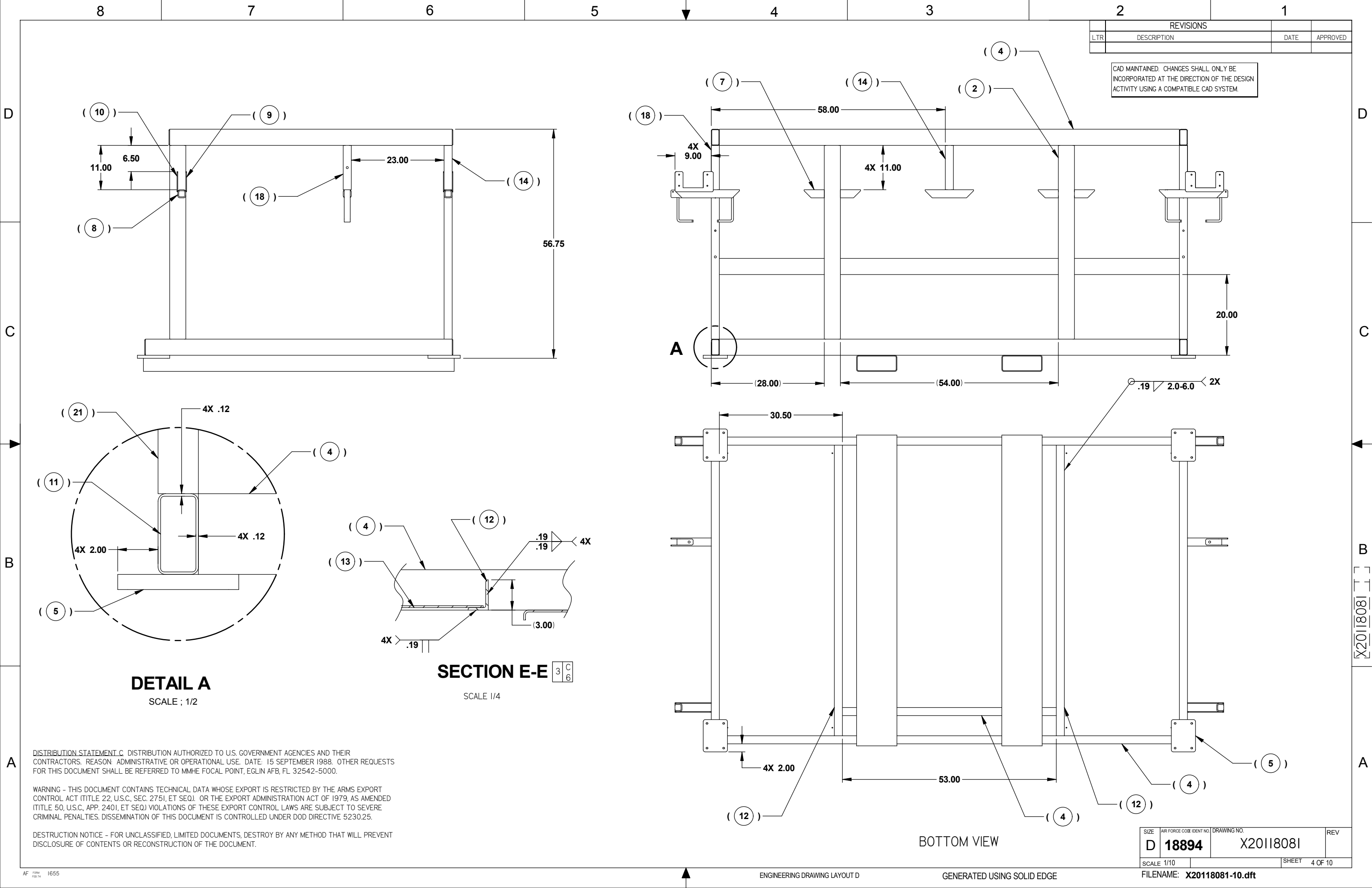
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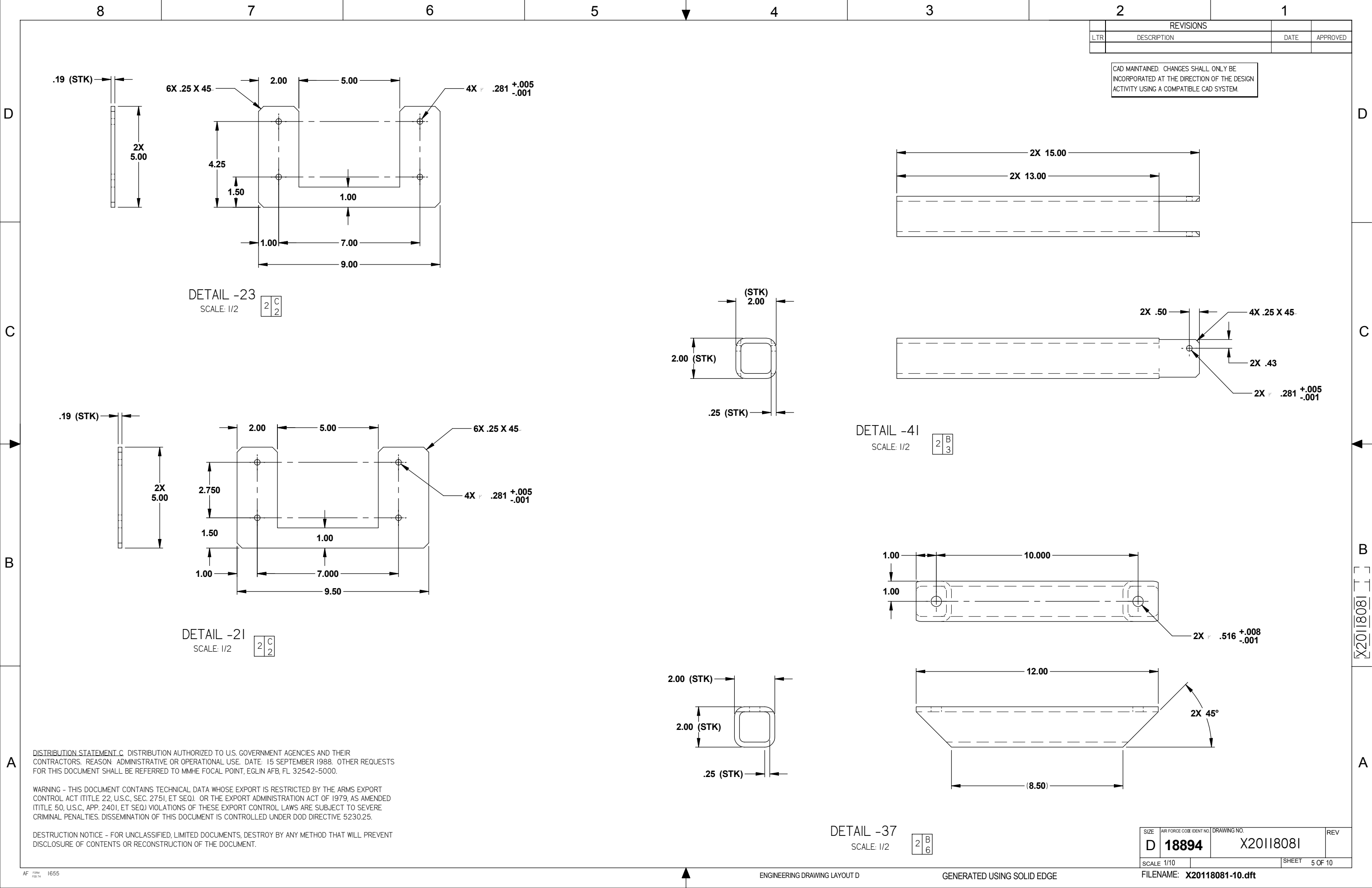
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SCALE 1/8		SHEET 3 OF 3	

FILENAME: X20118080-10.dft



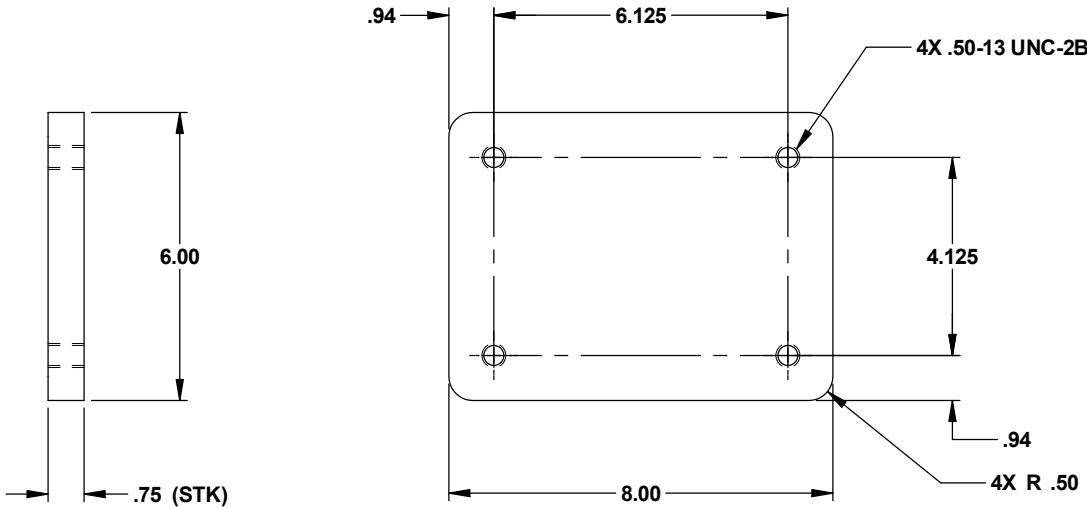






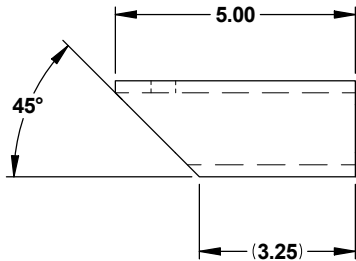
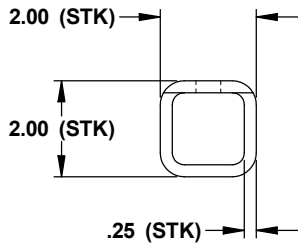
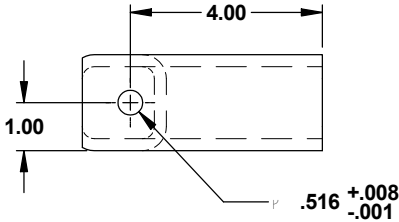
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REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

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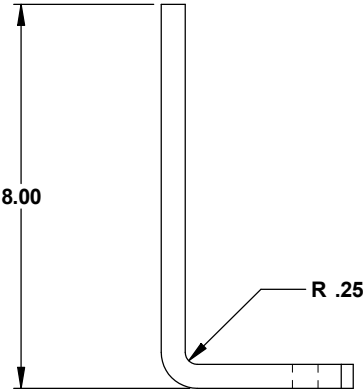
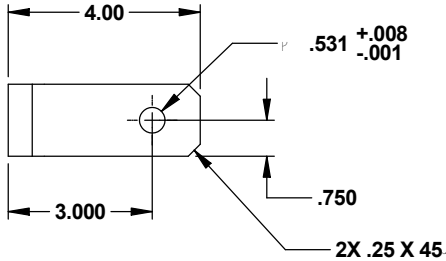
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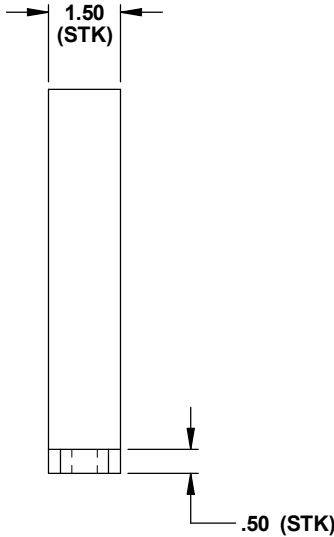
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SCALE: 1/2

2	C
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DETAIL -13
SCALE: 1/2

2	B
2	



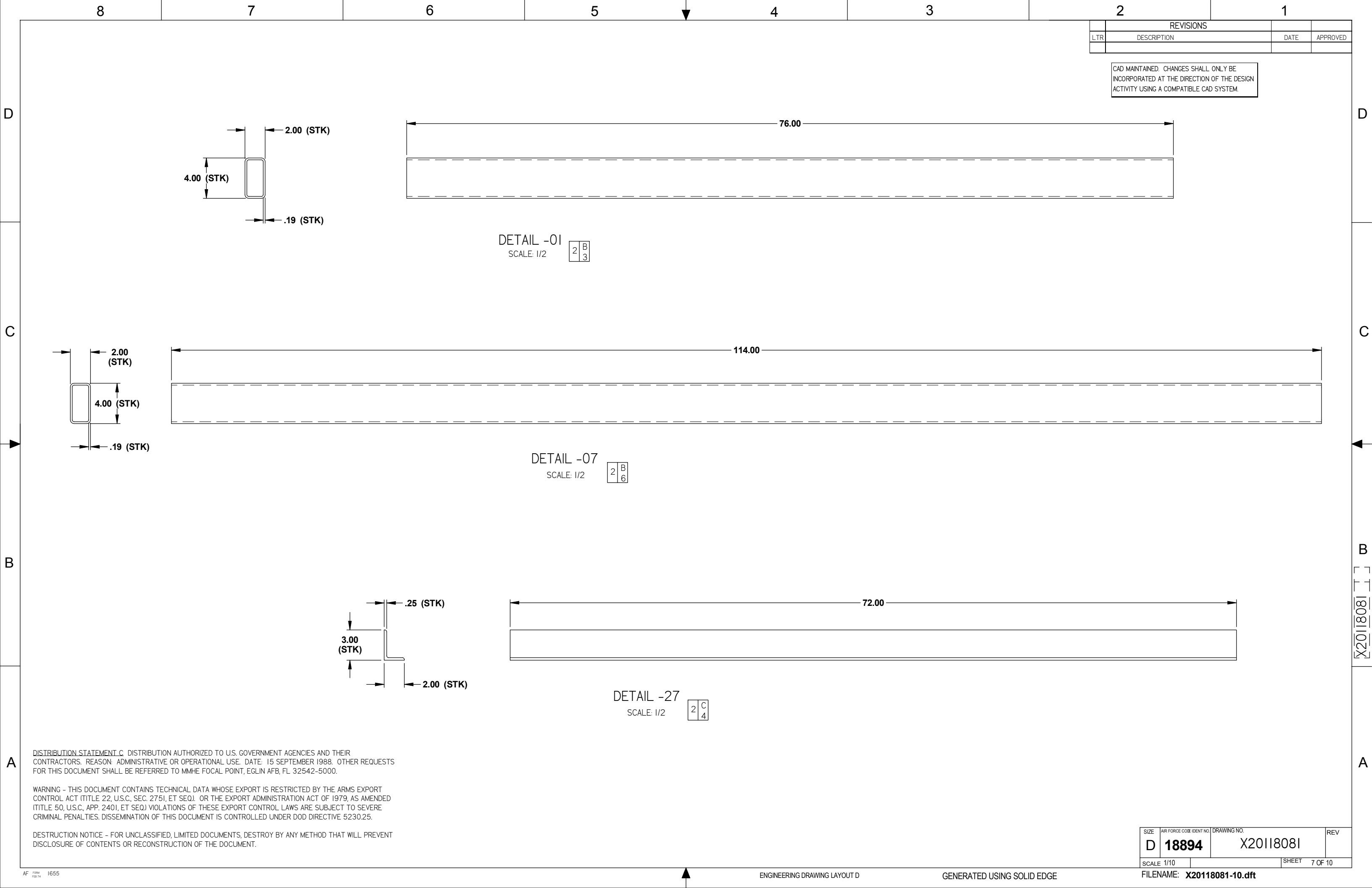
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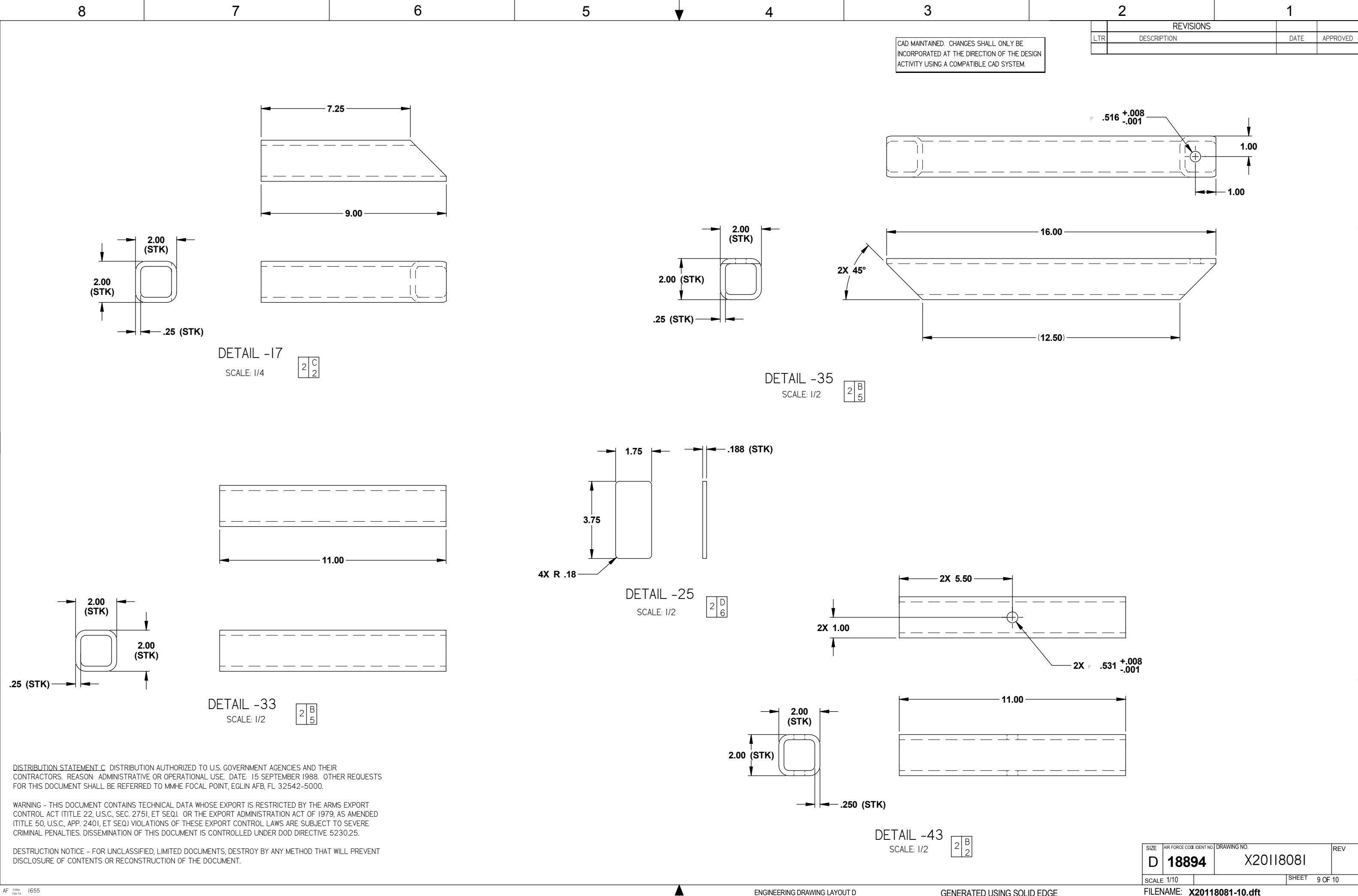
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SCALE: 1/10		SHEET	6 OF 10

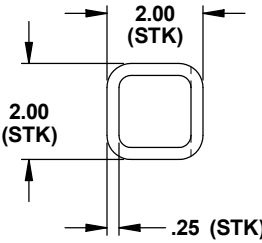
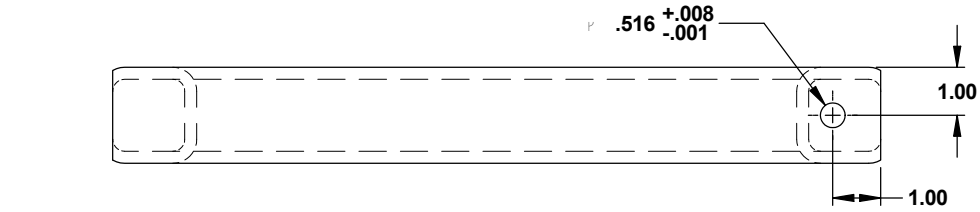
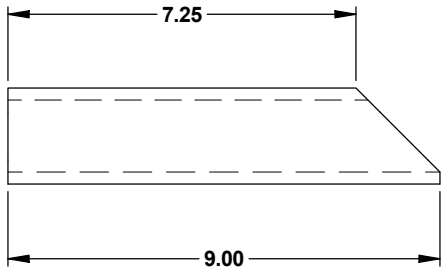
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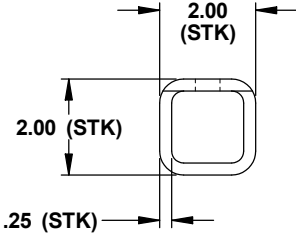
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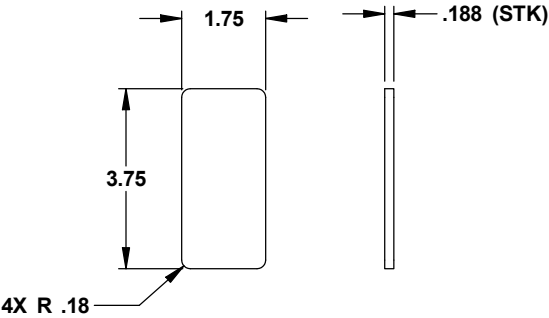
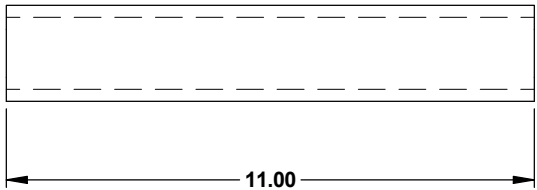
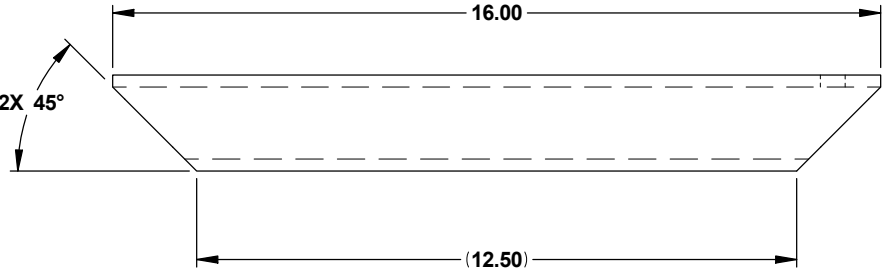
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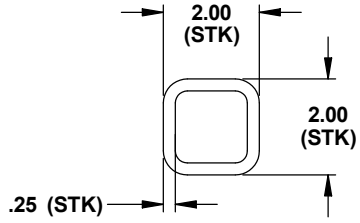
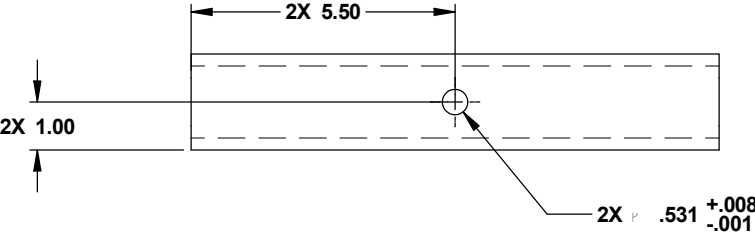
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2 B
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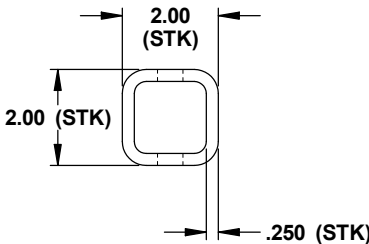
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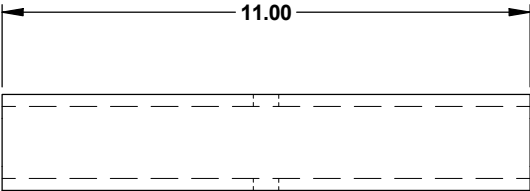
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2 B
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DETAIL -43
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2 B
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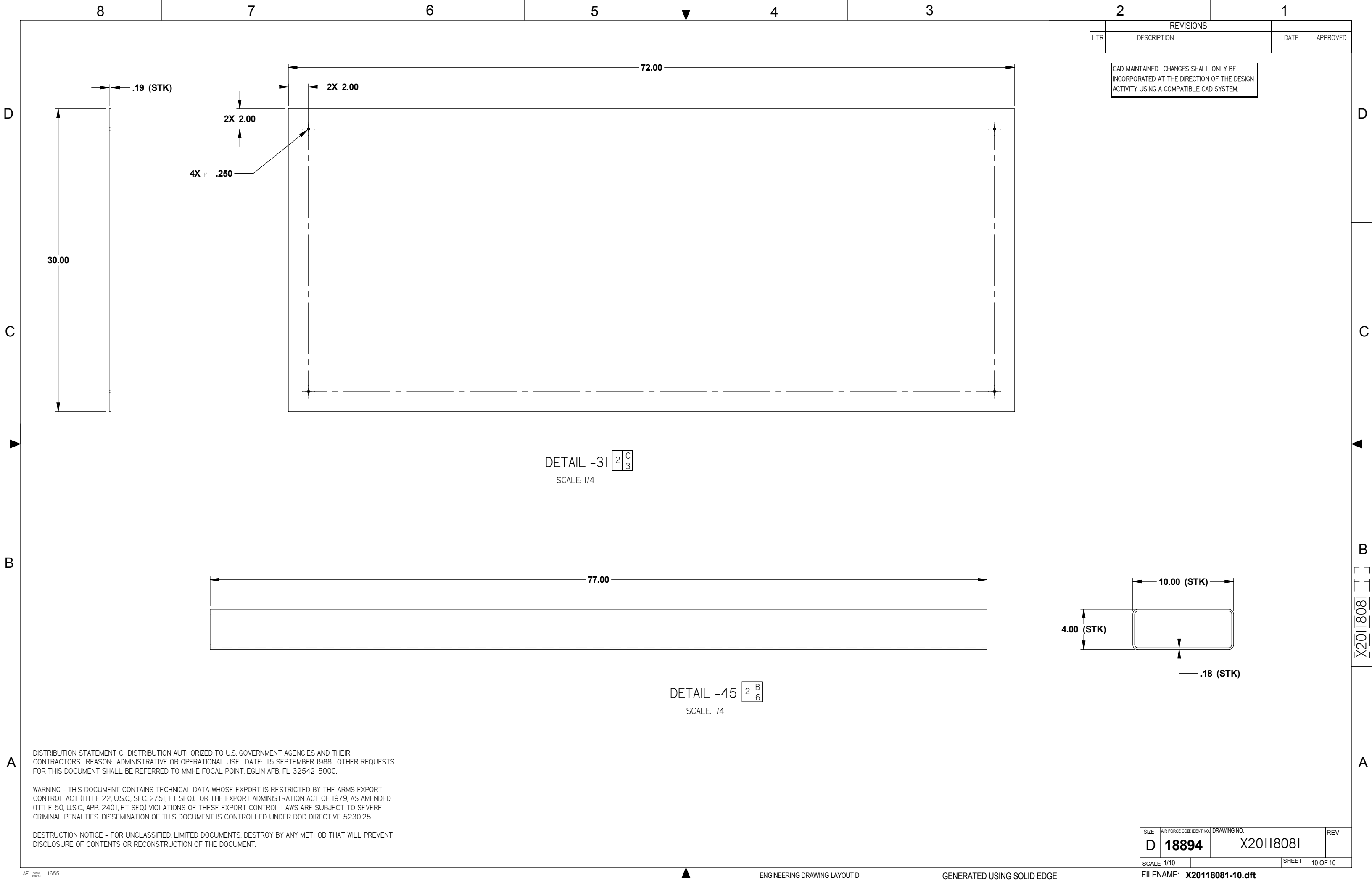
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SIZE	AIR FORCE CODE IDENT NO.	DRAWING NO.	REV
D	18894	X20118081	
SCALE 1/10		SHEET 9 OF 10	

FILENAME: X20118081-10.dft



	REVISIONS			
LTR	DESCRIPTION		DATE	APPROVED

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DETAIL -31
SCALE: 1/4

DETAIL -45
SCALE: 1/4

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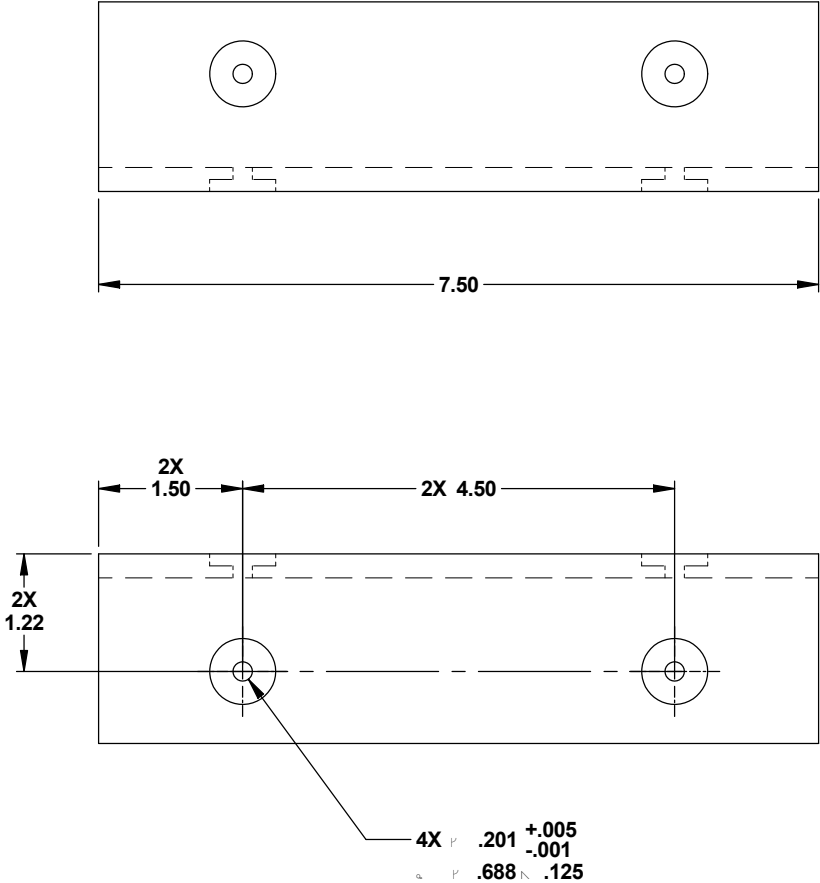
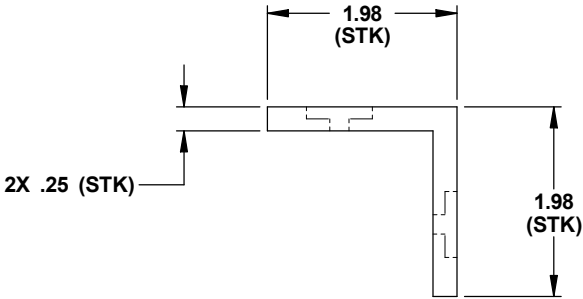
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D	18894	X20118081	
SCALE 1/10		SHEET 10 OF 10	

FILENAME: X20118081-10.dft

NOTES:

1. INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5M-2009.
2. REMOVE ALL BURRS AND SHARP EDGES .06 MAX
3. WORKMANSHIP:
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4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS 18894-X20118082-01 BY BAG OR TAG, IAW MIL-STD-130.
6.

MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 8672K37



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	REVISIONS		
LTR	DESCRIPTION	DATE	APPROVED

CAD MAINTAINED. CHANGES SHALL ONLY BE INCORPORATED AT THE DIRECTION OF THE DESIGN ACTIVITY USING A COMPATIBLE CAD SYSTEM.

QUANTITY REQUIRED PER DASH NO.	
20118080	20118080
CURRENT CODE IDENT NO.	NEXT ASSEMBLY USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± - .XX± .03 ± .5° XX± .010	
MATERIAL: POLYETHYLENE UHMW 2.0 X 2.0 X .25 THK WHITE	
THIRD ANGLE PROJECTION	

SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB	
DRN PELICAN 20120523	
CHK M. LAPEE 20121218	
ENG B. CHAMBLISS 20121219	
APPRV A. BUSCAVAGE 20121220	
AIR FORCE AUTHENTICATION J. BILL YOURICK 20130102	
AIR FORCE RELEASE	

U.S. AIR FORCE	
EGLIN	A.F.B. FL
TITLE SCUFF PAD, SHORT	
SIZE D	AIR FORCE CODE IDENT NO. 18894
DRAWING NO. X20118082	
REV	
SCALE: 1/1	
SHEET 1 OF 1	

ENGINEERING DRAWING LAYOUT D

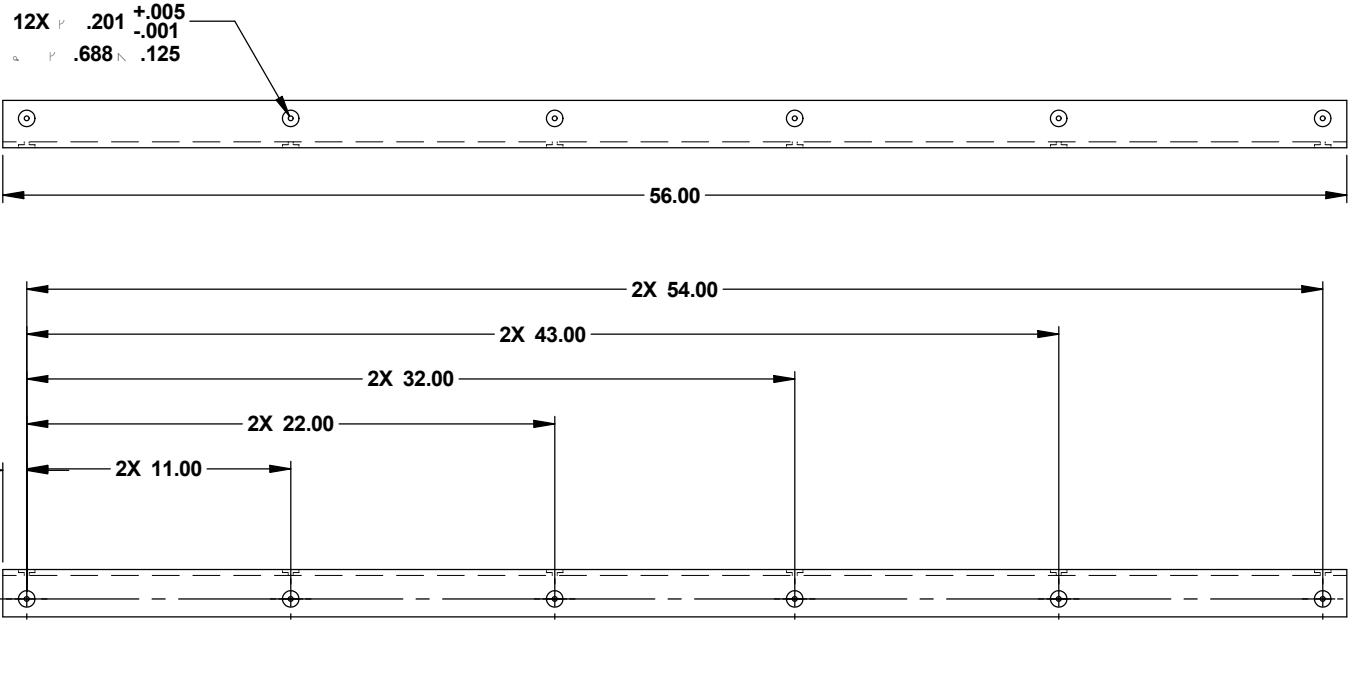
GENERATED USING SOLID EDGE

FILENAME: X20118082-01.dft

NOTES:

1. INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5M-2009.
2. REMOVE ALL BURRS AND SHARP EDGES .06 MAX
3. WORKMANSHIP:
ALL PARTS SHALL BE IN THE CONDITION SPECIFIED BY THE DRAWINGS AND SHALL BE FREE FROM DEFECTS SUCH AS, BUT NOT LIMITED TO, BLEMISHES, BURRS, CAVITIES, PITS, VOIDS, CORROSION, CRACKS, DENTS, DISTORTION, WARPAGE, GOUGES, SCORES, NICKS, INCLUSIONS, LAPS, POROSITY, SLIVERS, AND OTHER FOREIGN MATTER. EXCEPT AS PROVIDED ON THE DRAWING, CLEANING SHALL BE THOROUGH TO REMOVE ALL DIRT, CHIPS, GREASE, OIL, FLUX CHEMICAL DEPOSITS, RESIDUES, AND OTHER FOREIGN MATTER. THE CLEANING METHOD AND AGENTS USED SHALL NOT BE INJURIOUS TO ANY PART OR TO THE ENVIRONMENT, NOR SHALL ANY PART BE CONTAMINATED BY THE CLEANING AGENT.
4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS 18894-X20118083-01 BY BAG OR TAG, IAW MIL-STD-130.
6.

MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 8672K37.



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QUANTITY REQUIRED PER DASH NO.		PARTS LIST			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± - .XX± .03 ± .5° XX± .010		SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB	
		MATERIAL: POLYETHYLENE UHMW 2.0 X 2.0 X .25 THK WHITE		DRN PELICAN 20120523	
		THIRD ANGLE PROJECTION		CHK M. LAPEE 20121218	
				ENG B. CHAMBLISS 20121219	
				APPRV A. BUSCAVAGE 20121220	
				AIR FORCE AUTHENTICATION J. BILL YOURICK 20130102	
				AIR FORCE RELEASE	
CURRENT CODE IDENT NO.	20118080	NEXT ASSEMBLY 20118080	USED ON	SIZE D 18894	DRAWING NO. X20118083
APPLICATION			SCALE: 1/4	SHEET 1 OF 1	REV

NOTES:

1.
- INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5M-2009.
2.
- REMOVE ALL BURRS AND SHARP EDGES .06 MAX
3.
- WORKMANSHIP:
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4.
- CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT

5.
- PERMANENTLY MARK 18894-X20118084-01 IN APPROX AREA SHOWN, IN .25 HIGH CHARACTERS, IAW MIL-STD-130.

6.
- MATERIAL: 2.00 THICK GENERAL PURPOSE POLYETHYLENE PLANK (UNSKIVED) STANDARD 9 POUND NOMINAL DENSITY, COLOR (BLACK OR WHITE), IAW A-A-59136, CLASS I, GRADE A, TYPE V.

MAY BE PURCHASED FROM:

FOAM DESIGN,
444 TRANSPORT COURT,
LEXINGTON KY, 40581
TEL: (859) 231-7006 EXT 3309
tkeck@foamdesign.com

SEALED AIR
10 OLD SHERMAN TURNPIKE
DANBURY, CT 06810
TEL: (203)791-3582
Sean.kerins@sealedair.com

MIL-SPEC PACKAGING OF GA, INC.
8150 INDUSTRIAL HWY
MACON, GA 31216
TEL: (478)788-3454
rhentz@mil-specpkg.com

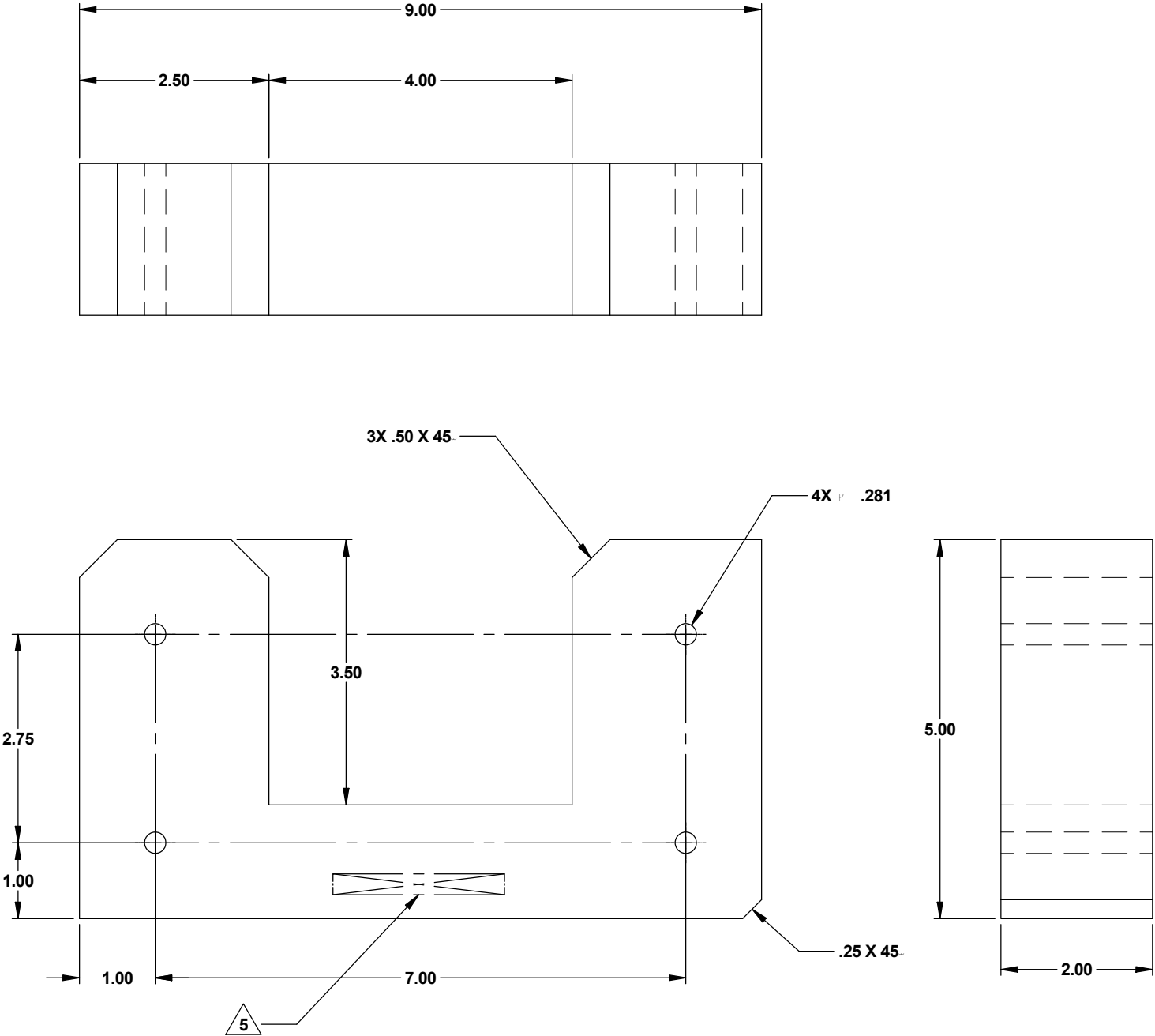
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	REVISIONS			
LTR	DESCRIPTION		DATE	APPROVED

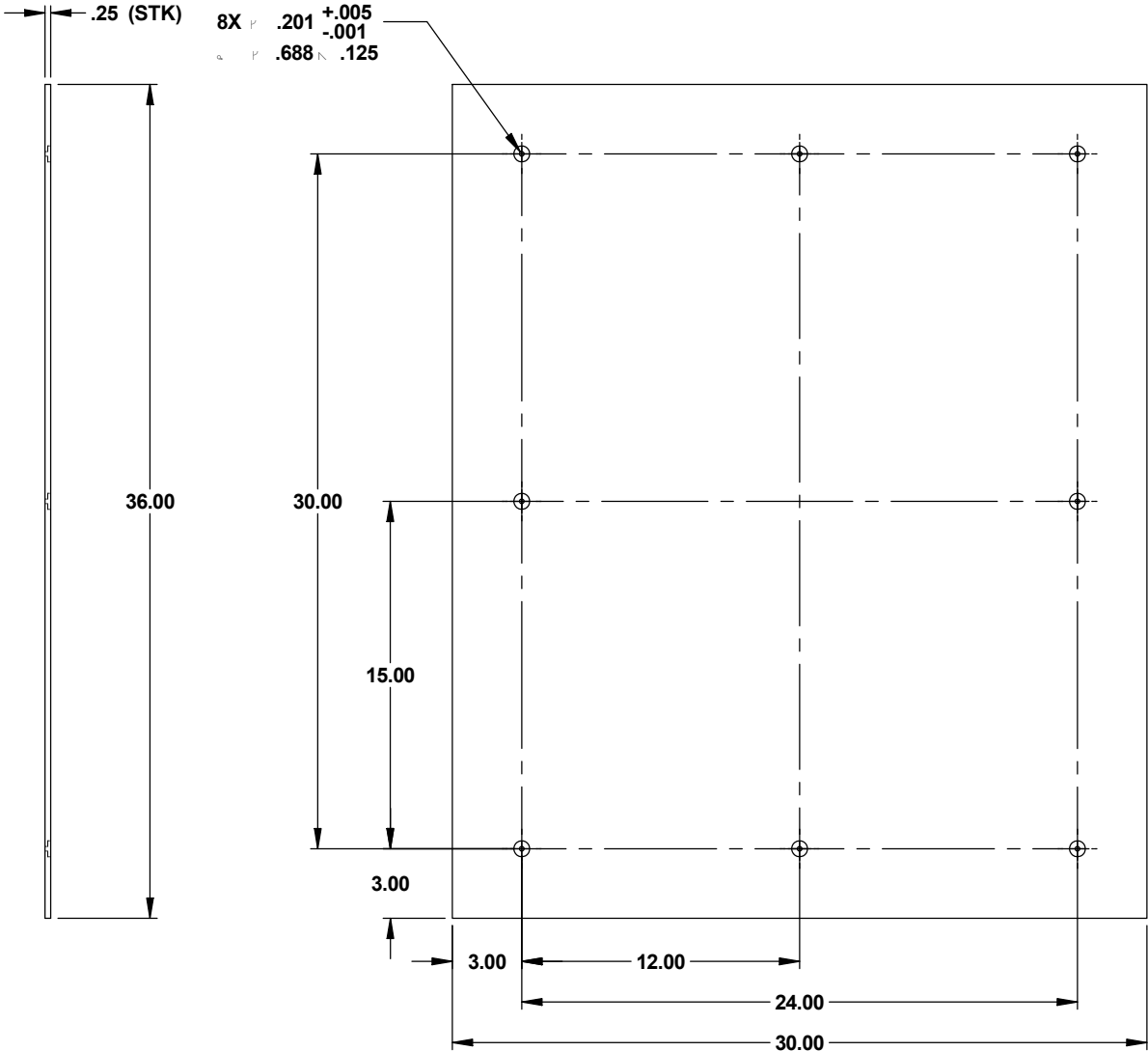
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QUANTITY REQUIRED PER DASH NO.			PARTS LIST					
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± - .XX± .03 ± .5° .XXX± .010	SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB		U.S. AIR FORCE EGLIN		

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2. REMOVE ALL BURRS AND SHARP EDGES .06 MAX
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4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS 18894-X20118085-01 BY BAG OR TAG, IAW MIL-STD-130.
6. MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NUMBER 4296A62.



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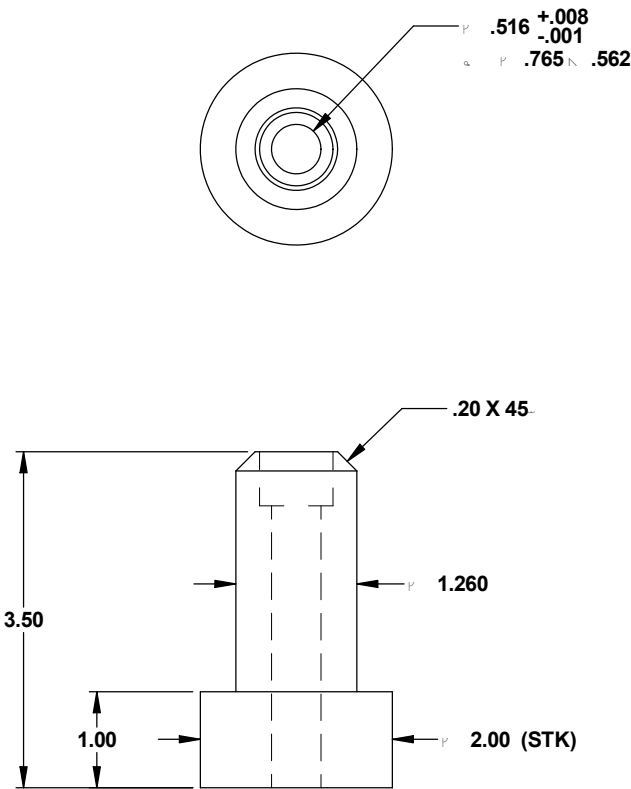
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QUANTITY REQUIRED PER DASH NO.		PARTS LIST			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± .001 ± .005 ± .010 ± .015 ± .020 ± .030 ± .050 ± .100 ± .150 ± .200 ± .300 ± .500 ± 1.000 ± 2.000 ± 3.000 ± 4.000 ± 5.000 ± 6.000 ± 8.000 ± 10.000 ± 12.000 ± 15.000 ± 20.000 ± 25.000 ± 30.000 ± 40.000 ± 50.000 ± 60.000 ± 70.000 ± 80.000 ± 90.000 ± 100.000 ± 125.000 ± 150.000 ± 175.000 ± 200.000 ± 250.000 ± 300.000 ± 350.000 ± 400.000 ± 450.000 ± 500.000 ± 550.000 ± 600.000 ± 650.000 ± 700.000 ± 750.000 ± 800.000 ± 850.000 ± 900.000 ± 950.000 ± 1000.000 ± 1100.000 ± 1200.000 ± 1300.000 ± 1400.000 ± 1500.000 ± 1600.000 ± 1700.000 ± 1800.000 ± 1900.000 ± 2000.000 ± 2200.000 ± 2400.000 ± 2600.000 ± 2800.000 ± 3000.000 ± 3200.000 ± 3400.000 ± 3600.000 ± 3800.000 ± 4000.000 ± 4200.000 ± 4400.000 ± 4600.000 ± 4800.000 ± 5000.000 ± 5200.000 ± 5400.000 ± 5600.000 ± 5800.000 ± 6000.000 ± 6200.000 ± 6400.000 ± 6600.000 ± 6800.000 ± 7000.000 ± 7200.000 ± 7400.000 ± 7600.000 ± 7800.000 ± 8000.000 ± 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NOTES

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4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS "18894-X20118087-01", BY BAG, TAG, OR BOX, IAW MIL-STD-130.
6. MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 9900K31 X 1 FOOT LONG.




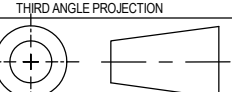
DISTRIBUTION STATEMENT C DISTRIBUTION AUTHORIZED TO U.S. GOVERNMENT AGENCIES AND THEIR CONTRACTORS. REASON: ADMINISTRATIVE OR OPERATIONAL USE. DATE: 15 SEPTEMBER 1988. OTHER REQUESTS FOR THIS DOCUMENT SHALL BE REFERRED TO MMHE FOCAL POINT, EGLIN AFB, FL 32542-5000.

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	REVISIONS		
LTR	DESCRIPTION	DATE	APPROVED

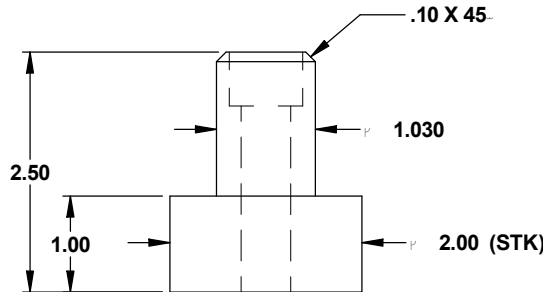
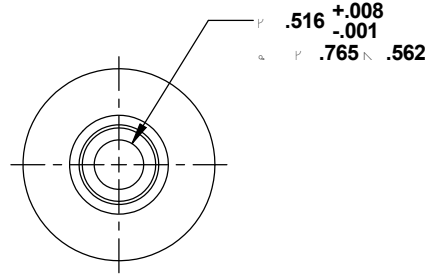
CAD MAINTAINED. CHANGES SHALL ONLY BE
INCORPORATED AT THE DIRECTION OF THE DESIGN
ACTIVITY USING A COMPATIBLE CAD SYSTEM.

		QUANTITY REQUIRED PER DASH NO.		PARTS LIST					
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES \pm - .XX \pm .03 .XXX \pm .010 \pm .5°		SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB			
						DR. N. PELICAN 20120523			
				POLYETHYLENE UHMW 2.0 DIA ROUND BLACK		CHK. M. LAPEE 20121218			
				THIRD ANGLE PROJECTION		ENG. B. CHAMBLISS 20121219			
						APP. A. BUSCAVAGE 20121220			
						AIR FORCE AUTHENTICATION			
						J. BILL YOURICK 20130102			
						AIR FORCE RELEASE			
						TITLE			
						U.S. AIR FORCE A.F.B. FL			
						GUIDE, PLASTIC, I.3 INCH			
						SIZE AIR FORCE CODE IDENT NO. DRAWING NO. REV			
						D 18894 X20118087			
						SCALE: 1/1 SHEET 1 OF 1			
CURRENT CODE IDENT NO.	NEXT ASSEMBLY USED ON	APPLICATION							
20118080	20118080								

NOTES

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4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS "18894-X20118088-01", BY BAG, TAG, OR BOX, IAW MIL-STD-130.

6. MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 9900K3I X 1 FOOT LONG.



DISTRIBUTION STATEMENT C DISTRIBUTION AUTHORIZED TO U.S. GOVERNMENT AGENCIES AND THEIR CONTRACTORS. REASON: ADMINISTRATIVE OR OPERATIONAL USE. DATE: 15 SEPTEMBER 1988. OTHER REQUESTS FOR THIS DOCUMENT SHALL BE REFERRED TO MMHE FOCAL POINT, EGLIN AFB, FL 32542-5000.

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	REVISIONS		
LTR	DESCRIPTION	DATE	APPROVED

CAD MAINTAINED. CHANGES SHALL ONLY BE INCORPORATED AT THE DIRECTION OF THE DESIGN ACTIVITY USING A COMPATIBLE CAD SYSTEM.

QUANTITY REQUIRED PER DASH NO.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± .XX± .03 ± .5° .XXX± .010		PARTS LIST		U.S. AIR FORCE	
		<div>6</div> <div>POLYETHYLENE UHMW 2.0 DIA ROUND BLACK</div>		SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB		EGLIN	

NOTES:

1.

INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5-2009.
2.

REMOVE ALL BURRS AND SHARP EDGES .03 MAX
3.

WORKMANSHIP:
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4.

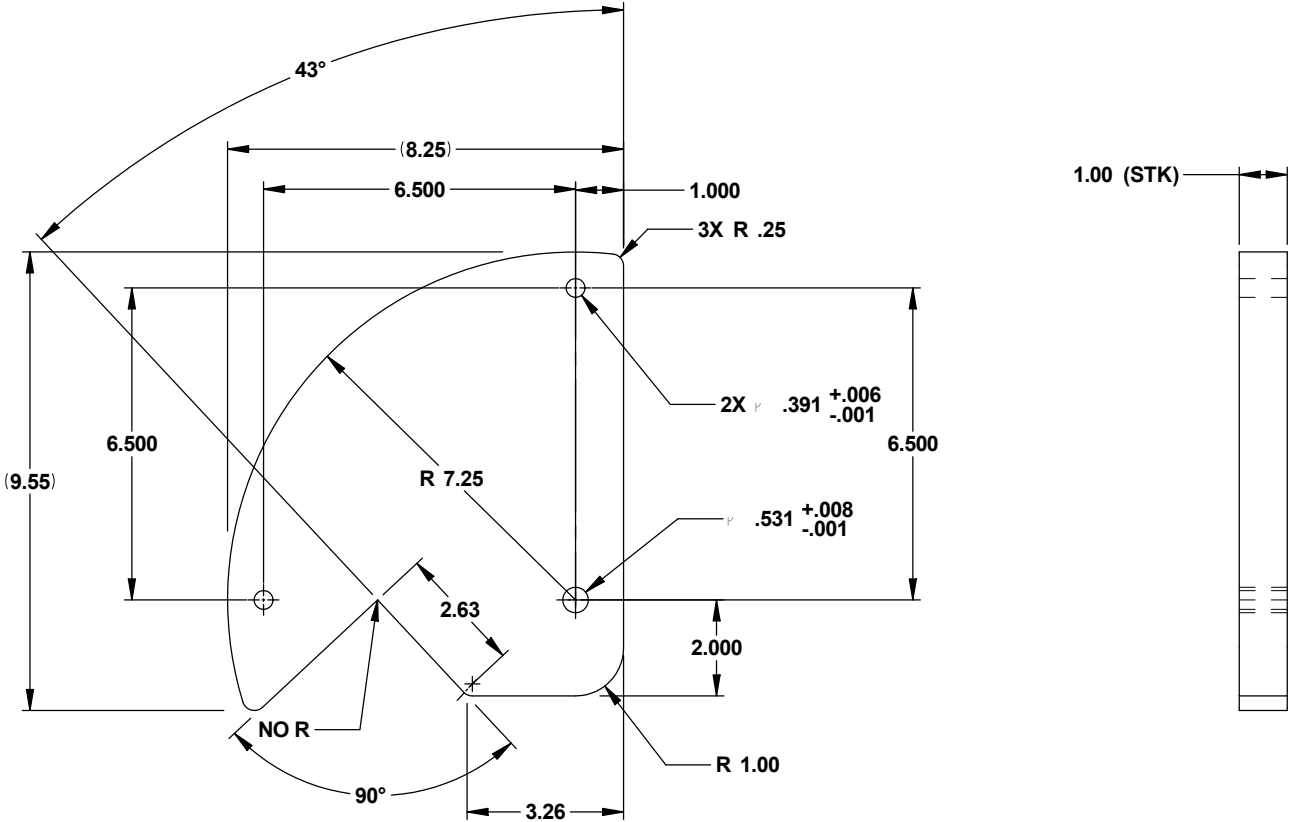
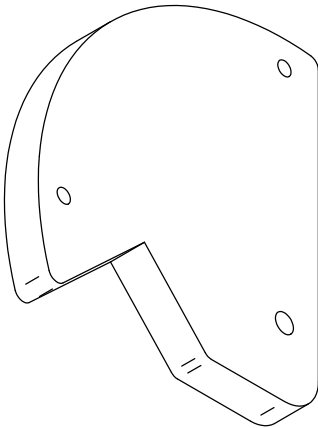
CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5.

IDENTIFY AS 18894-XP20122007-01 BY BAG OR TAG, IAW MIL-STD-130.
6.

MAY BE PURCHASED FROM McMaster-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 8826K16.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

CAD MAINTAINED. CHANGES SHALL ONLY BE INCORPORATED AT THE DIRECTION OF THE DESIGN ACTIVITY USING A COMPATIBLE CAD SYSTEM.



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QUANTITY REQUIRED PER DASH NO.		PARTS LIST				
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± - .XX± .03 ± .5° .XX± .010	SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB		
				DR. N. PELICAN 20120523	U.S. AIR FORCE EGLIN A.F.B. FL TITLE SUPPORT, RAIL	
				CHK. M. LAPEE 20121218		
			MATERIAL: POLYETHYLENE UHMW 12.0 X 12.0 X 1.00 THK BLACK	ENG. B. CHAMBLISS 20121219		
				APPR. A. BUSCAVAGE 20121220	SIZE: D 18894 AIR FORCE CODE IDENT NO: XP20122007 DRAWING NO: 1 OF 1	
				AIR FORCE AUTHENTICATION J. BILL YOURICK 20130102		
				AIR FORCE RELEASE		
	20118080	20118080	THIRD ANGLE PROJECTION	SCALE: 1/1		
	NEXT ASSEMBLY	USED ON		SHEET 1 OF 1		
	APPLICATION			FILENAME: XP20122007-01.dft		