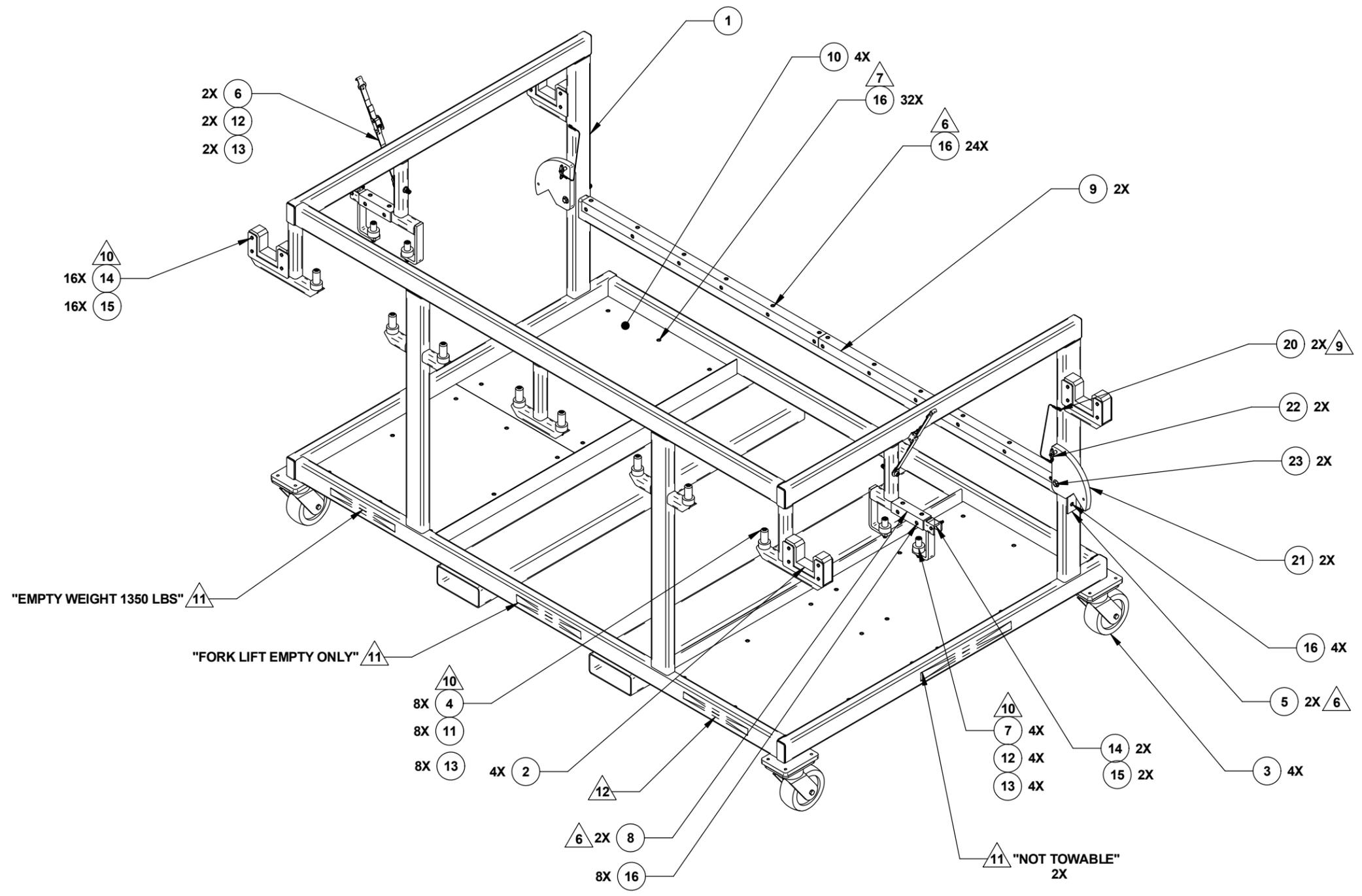


REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

CAD MAINTAINED. CHANGES SHALL ONLY BE INCORPORATED AT THE DIRECTION OF THE DESIGN ACTIVITY USING A COMPATIBLE CAD SYSTEM.



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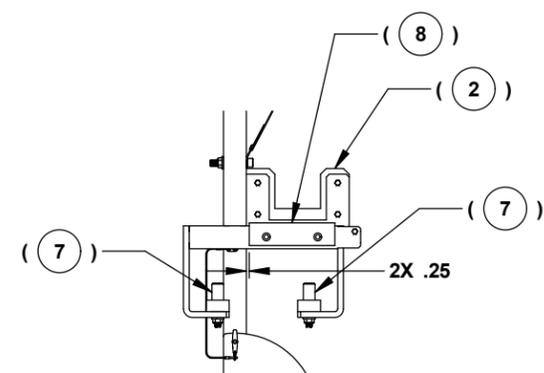
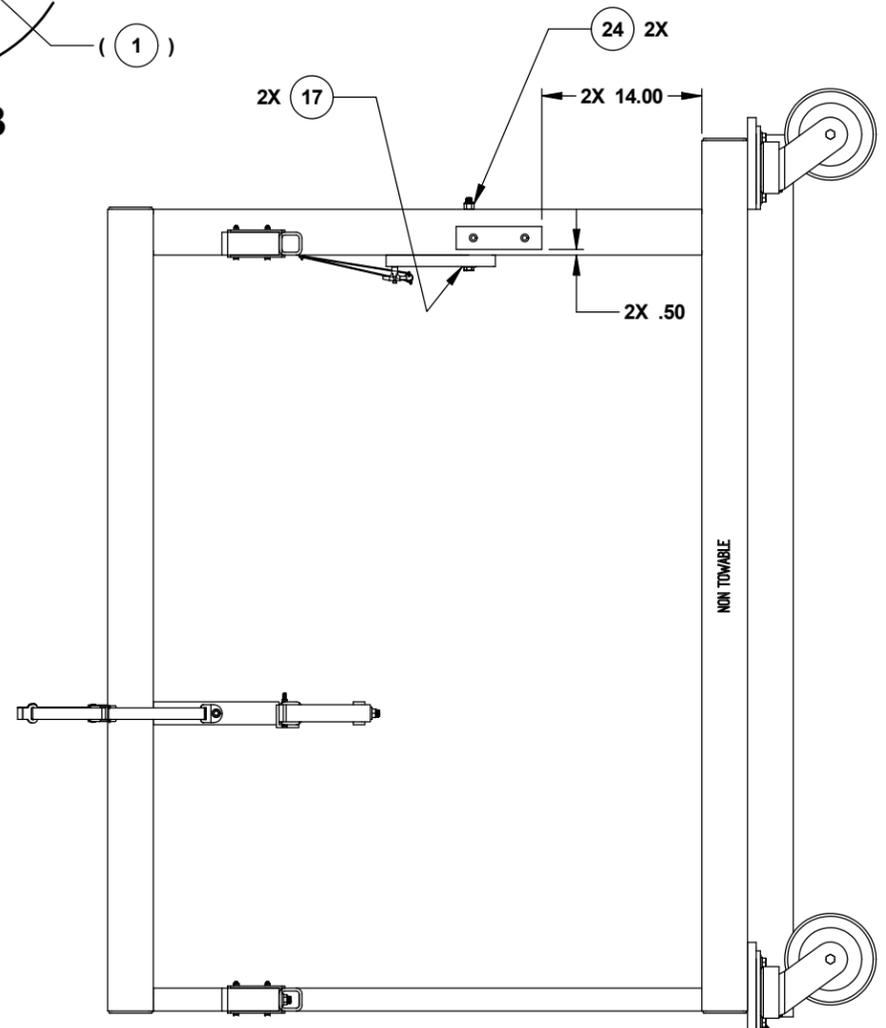
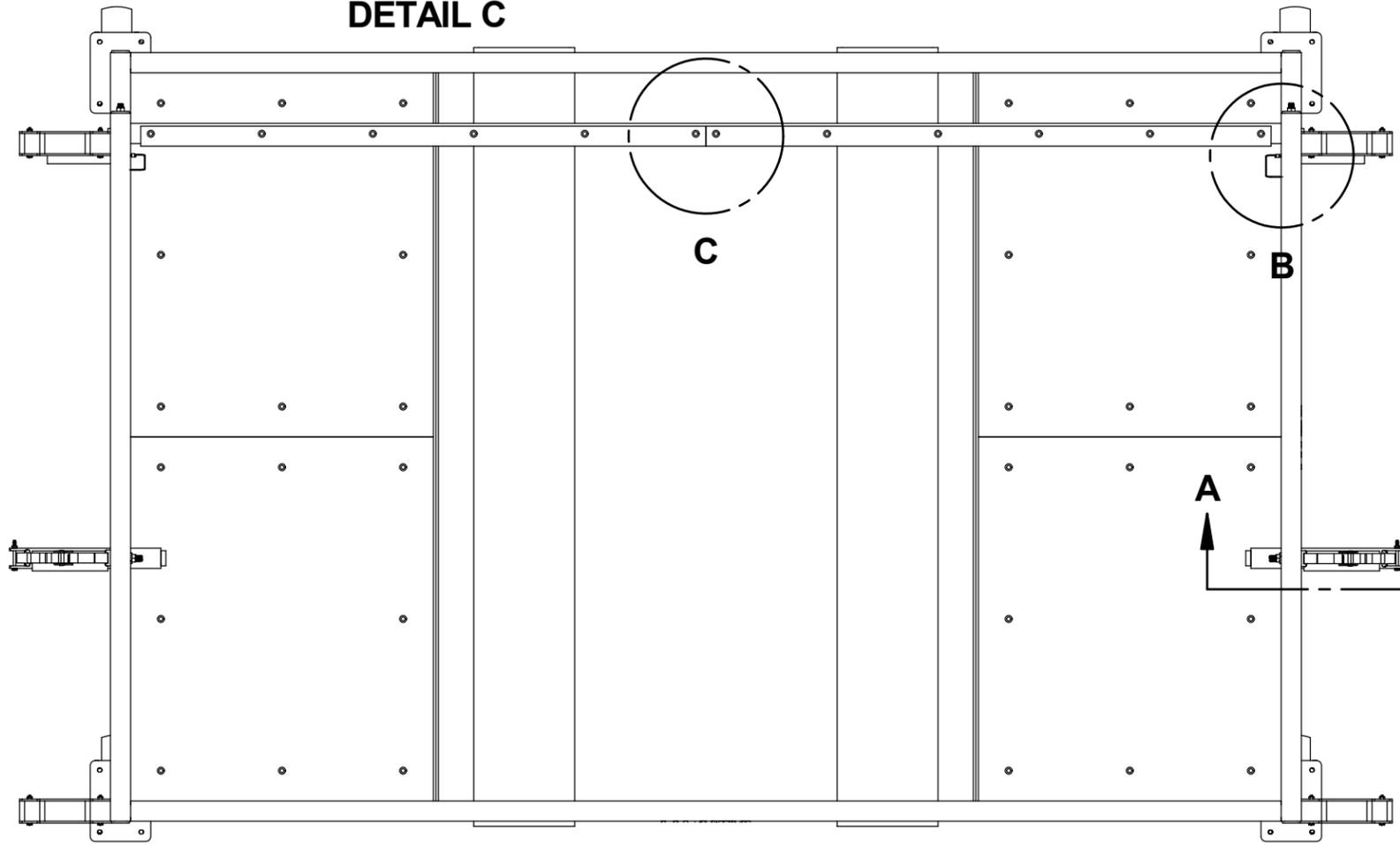
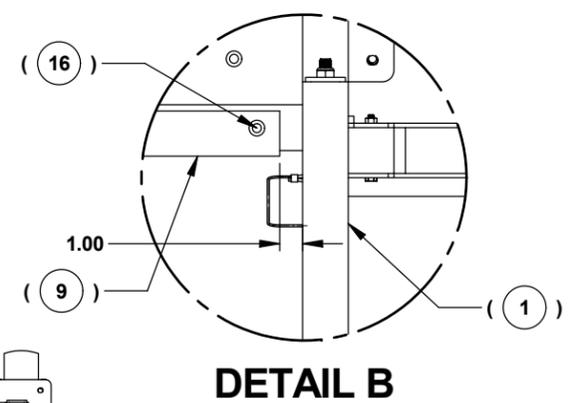
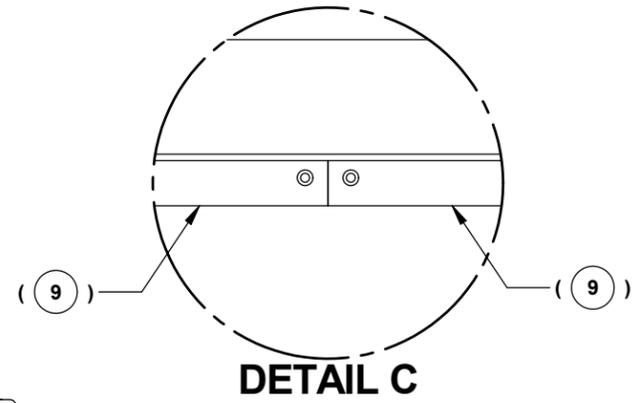
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SIZE	AIR FORCE CODE IDENT NO.	DRAWING NO.	REV
D	18894	X20118080	
SCALE 1/8	SHEET 2 OF 3		
FILENAME: X20118080-10.dft			

REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		

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- (19) 16X 9
- (17) 16X
- (18) 16X

TOP VIEW

SECTION A-A

DISTRIBUTION STATEMENT C. DISTRIBUTION AUTHORIZED TO U.S. GOVERNMENT AGENCIES AND THEIR CONTRACTORS. REASON: ADMINISTRATIVE OR OPERATIONAL USE. DATE: 15 SEPTEMBER 1988. OTHER REQUESTS FOR THIS DOCUMENT SHALL BE REFERRED TO MMHE FOCAL POINT, EGLIN AFB, FL 32542-5000.

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SIZE	AIR FORCE CODE IDENT NO.	DRAWING NO.	REV
D	18894	X20118080	
SCALE 1/8	SHEET 3 OF 3		

NOTES:

- 1. INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5-2009.
- 2. REMOVE ALL BURRS AND SHARP EDGES .06 MAX.
- 3. WORKMANSHIP:
ALL PARTS SHALL BE IN THE CONDITION SPECIFIED BY THE DRAWINGS AND SHALL BE FREE FROM DEFECTS SUCH AS, BUT NOT LIMITED TO, BLEMISHES, BURRS, CAVITIES, PITS, VOIDS, CORROSION, CRACKS, DENTS, DISTORTION, WARPAGE, GOUGES, SCORES, NICKS, INCLUSIONS, LAPS, POROSITY, SLIVERS, AND OTHER FOREIGN MATTER. EXCEPT AS PROVIDED ON THE DRAWING, CLEANING SHALL BE THOROUGH TO REMOVE ALL DIRT, CHIPS, GREASE, OIL, FLUX CHEMICAL DEPOSITS, RESIDUES, AND OTHER FOREIGN MATTER. THE CLEANING METHOD AND AGENTS USED SHALL NOT BE INJURIOUS TO ANY PART OR TO THE ENVIRONMENT, NOR SHALL ANY PART BE CONTAMINATED BY THE CLEANING AGENT.
- 4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT. PRIME ALL EXTERIOR SURFACES .0005 TO .0009 DRY FILM THICKNESS WITH EPOXY PRIMER, IAW MIL-DTL-53022, TYPE I OR II. PAINT ALL PRIMED SURFACES .0017 TO .0024 DRY FILM THICKNESS WITH PAINT IAW MIL-PRF-85285, TYPE I OR II, COLOR NO. 26173 (GRAY) IAW FED-STD-595.
- 5. PERMANENTLY MARK 18894-X20118081-10 IN APPROX AREA SHOWN, IN .125 HIGH CHARACTERS, IAW MIL-STD-130.
- 6. THREADS SHALL CONFORM TO FED-STD-H28/2, AND BE INSPECTED IAW ANSI/ASME B1.3M, SYSTEM 2I.
- 7. WELD IAW ANSI/AWS D1.1/D1.1-2010.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

CAD MAINTAINED. CHANGES SHALL ONLY BE INCORPORATED AT THE DIRECTION OF THE DESIGN ACTIVITY USING A COMPATIBLE CAD SYSTEM.

QTY	DESCRIPTION	CAGE	IDENTIFYING NO.	MATERIAL/SPECIFICATION	ZN	FN
2	VERTICAL TUBE, REAR		-47	STL IAW ASTM A-513 RECT 2.0 X 4.0 X .188 THK	2D4	21
2	FORK POCKET		-45	4.00 X 10.00 X .188 WALL RECT TUBE, ASTM A500 GR B STL	2B5	20
4	HANGER LONG		-13	STL IAW ASTM A-36 STRIP 1.5 X .50 THK	2B2	19
2	HANGER, CENTER		-43	STL IAW ASTM A-513 SQ 2.0 X 2.0 X .25 THK	2B2	18
2	HANGER HORIZONTAL		-41	STL IAW ASTM A-513 SQ 2.0 X 2.0 X .25 THK	2B3	17
1	HANGER CROSS, LONG		-37	STL IAW ASTM A-513 SQ 2.0 X 2.0 X .25 THK	2B6	16
2	HANGER CROSS		-35	STL IAW ASTM A-513 SQ 2.0 X 2.0 X .25 THK	2B5	15
3	HANGER		-33	STL IAW ASTM A-513 SQ 2.0 X 2.0 X .25 THK	2B5	14
2	PAN, FLOOR		-31	STL IAW ASTM A-36 SHT .188 THK	2C3	13
2	BOTTOM SUPPORT		-27	STL IAW ASTM A-36 ANG 2.0 X3.0 X .25 THK	2C4	12
8	CAP		-25	STL IAW ASTM A-36 SHT .188 THK	2D6	11
2	CUSHION PLATE SHORT		-23	STL IAW SATM A-36 SHT .188 THK	2C2	10
6	CUSHION PLATE		-21	STL IAW ASTM A-36 SHT .188 THK	2C2	9
2	CUSHION SUPPORT REAR		-17	STL IAW ASTM-A-513 SQ 2.0 X 2.0 X .25 THK	2C2	8
4	HANGER, SHORT		-15	STL IAW ASTM A-513 SQ 2.0 X 2.0 X .25 THK	2C6	7
4	CASTER PAD		-11	STL IAW ASTM A-36 PLT .750 THK	2A3	5
4	CROSS TUBE		-07	STL IAW ASTM A-513 RECT 2.0 X 4.0 X .188 THK	2B6	4
2	UPPER TUBE		-05	STL IAW ASTM A-513 RECT 2.0 X 4.0 X .188 THK	2C3	3
2	VERTICAL TUBE		-03	STL IAW ASTM A-513 RECT 2.0 X 4.0 X .188 THK	2B6	2
2	BASE TUBE		-01	STL IAW ASTM A-513 RECT 2.0 X 4.0 X .188 THK	2B3	1
-10	NOMENCLATURE	CAGE	IDENTIFYING NO.	MATERIAL/SPECIFICATION	ZN	FN

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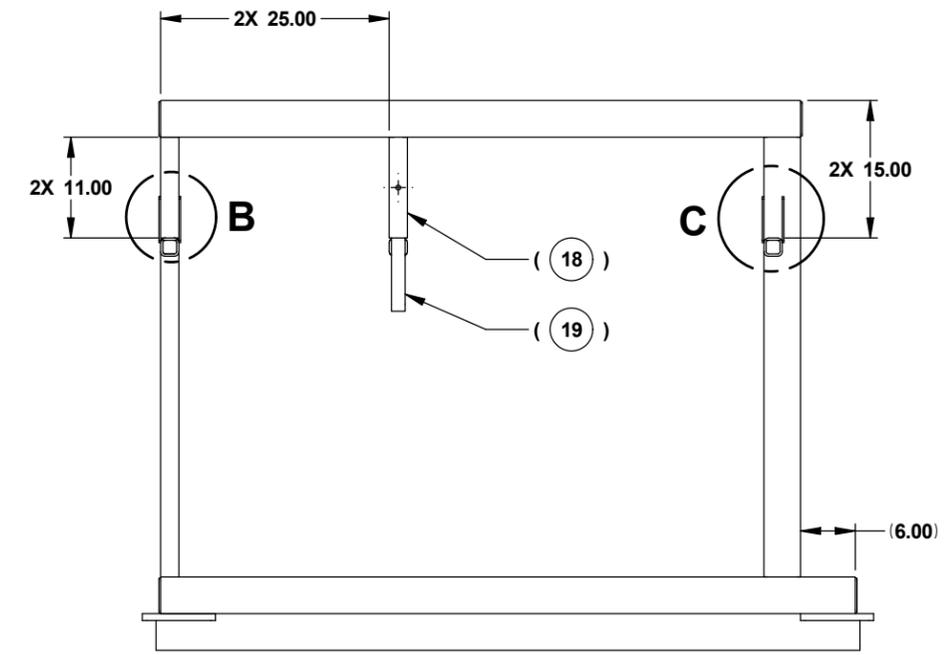
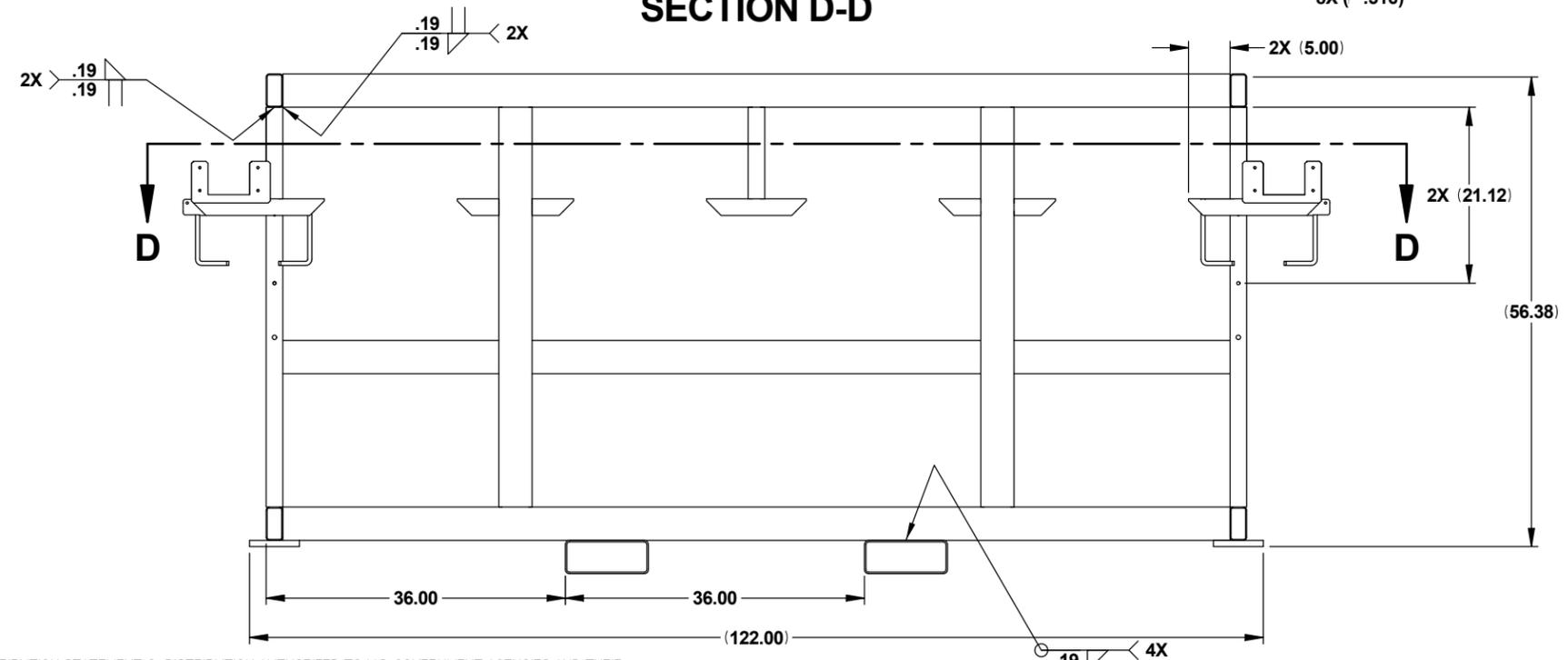
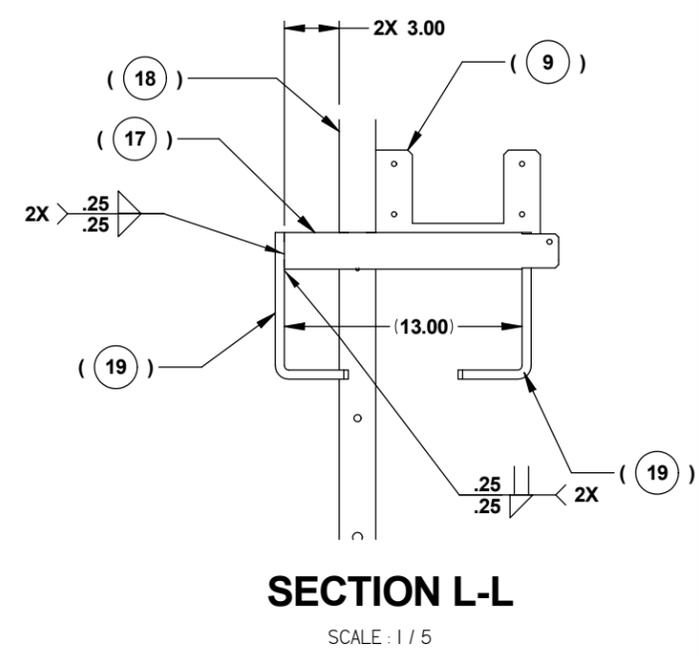
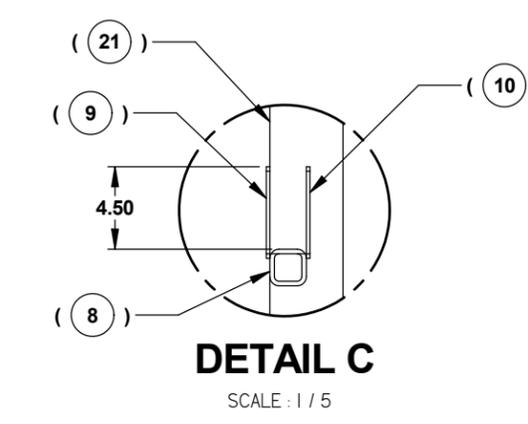
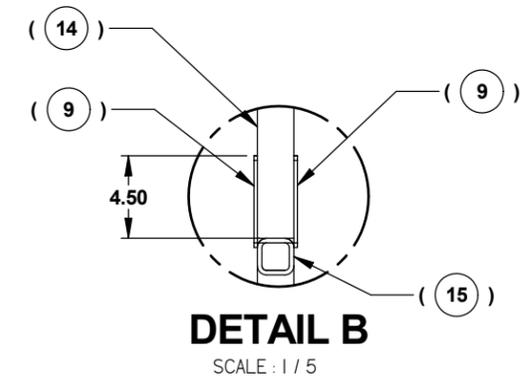
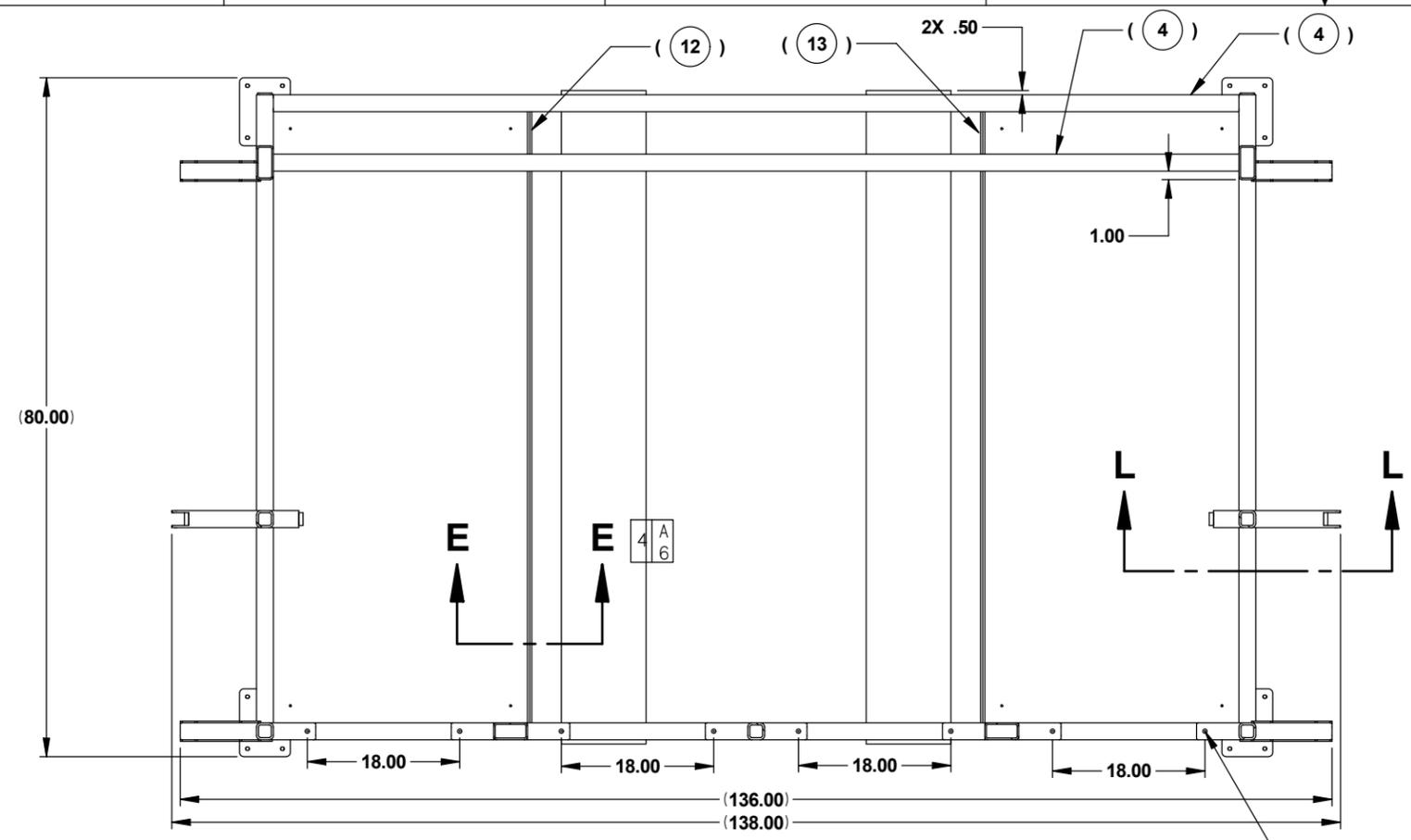
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QUANTITY REQUIRED PER DASH NO.		PARTS LIST	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± .XX± .03 ± .5° .XXX± .010 ± .5°		SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB	
20118080 20118080		DR. N. PELICAN 20120612	
CURRENT CODE IDENT NO. NEXT ASSEMBLY USED ON		CHK. M. LAPEE 20121218	
APPLICATION		ENG. B. CHAMBLISS 20121219	
THIRD ANGLE PROJECTION		APPLY A. BUSCAVAGE 20121220	
AIR FORCE AUTHENTICATION		AIR FORCE AUTHENTICATION	
J. BILL YOURICK 20130102		J. BILL YOURICK 20130102	
AIR FORCE RELEASE		AIR FORCE RELEASE	
SCALE: 1/10		DRAWING NO. X20118081	
SHEET 1 OF 10		REV	

REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		

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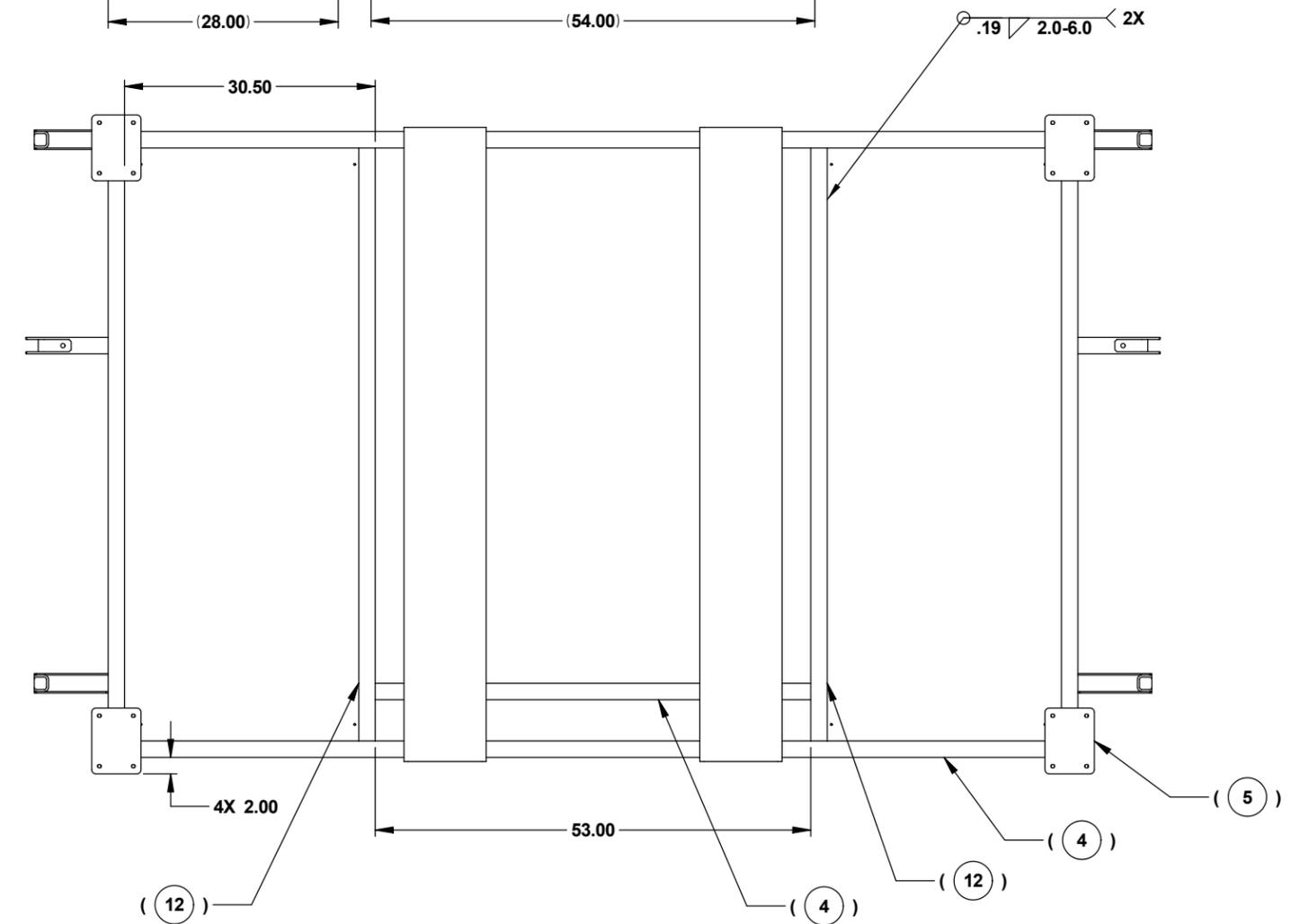
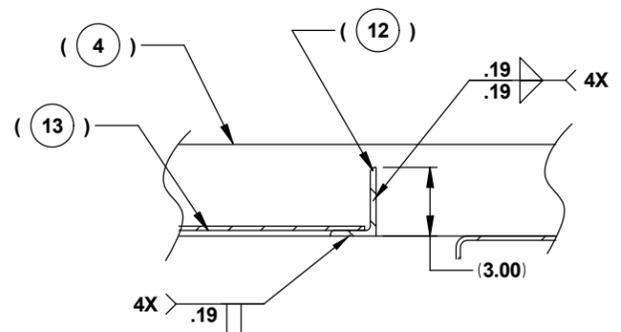
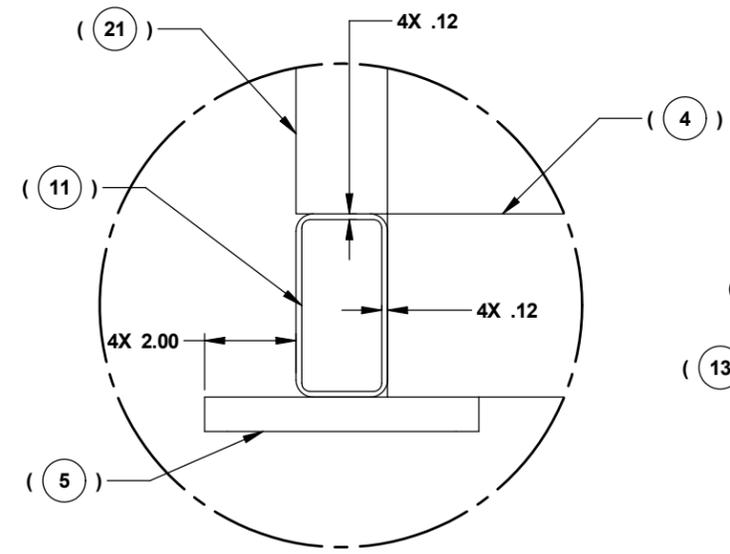
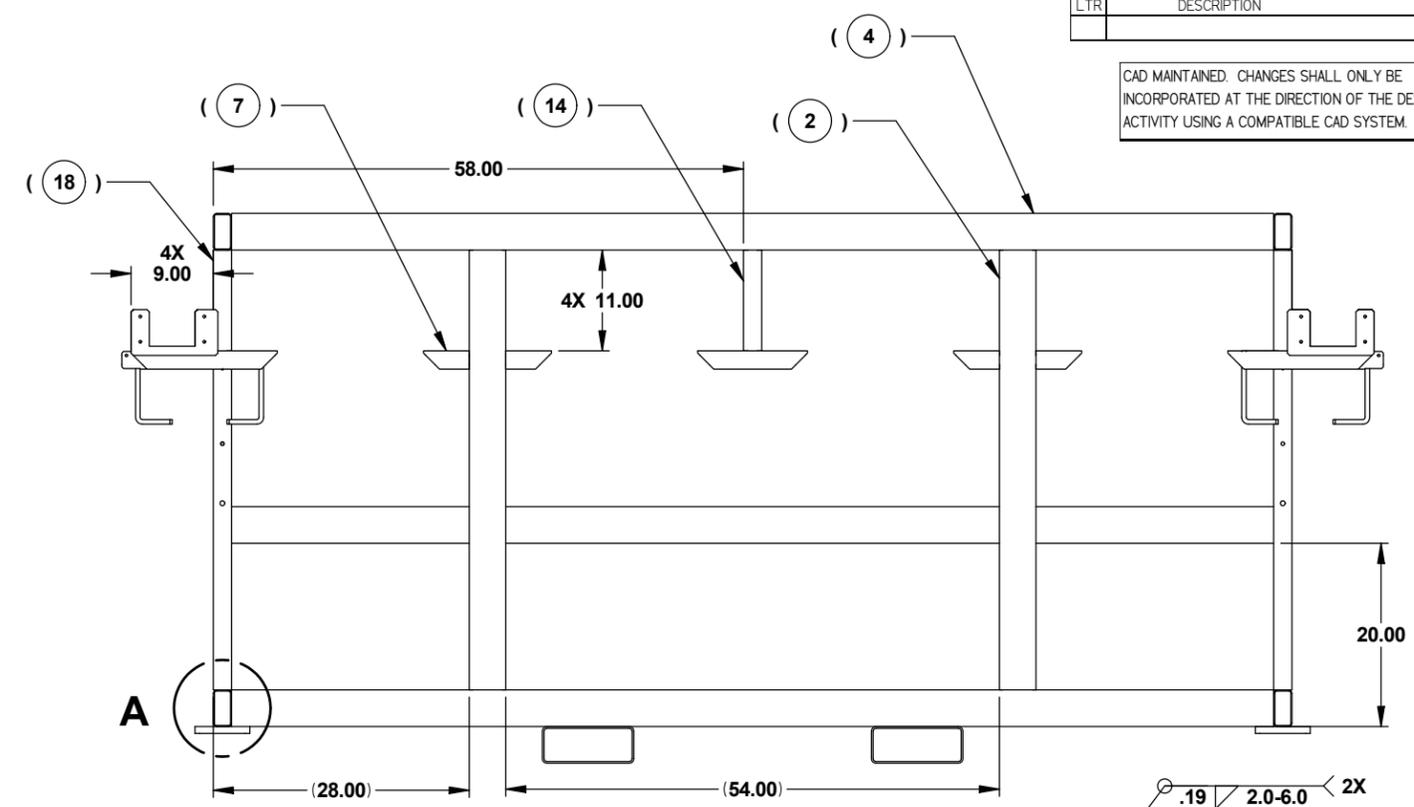
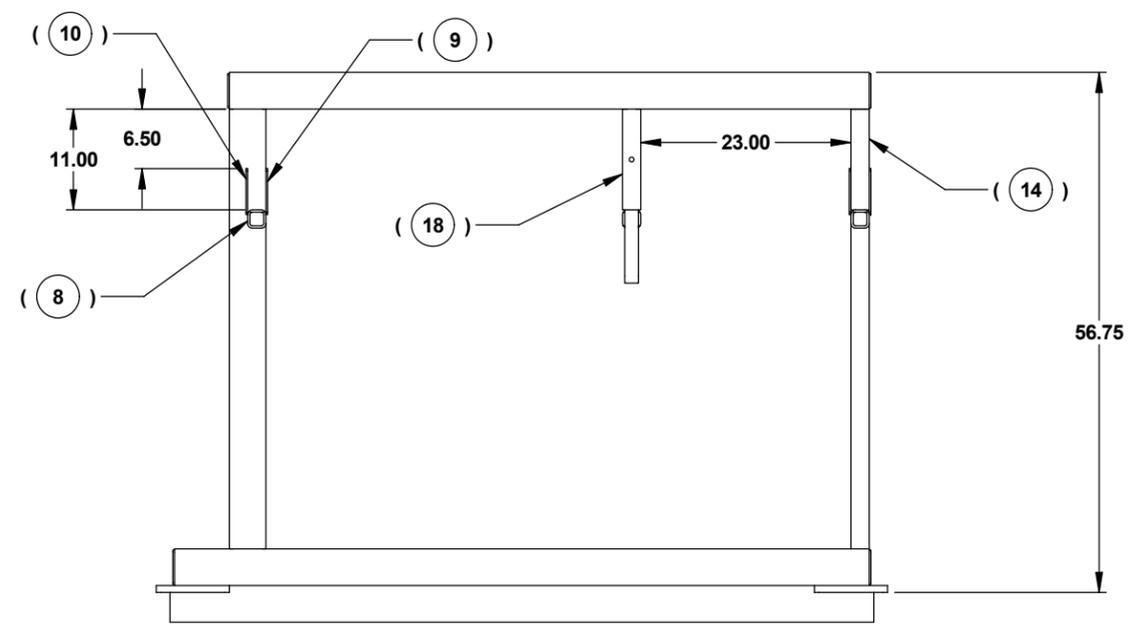
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D	18894	X20118081	
SCALE: 1/10	SHEET 3 OF 10		

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

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DETAIL A
SCALE ; 1/2

SECTION E-E

3	C
6	

SCALE 1/4

BOTTOM VIEW

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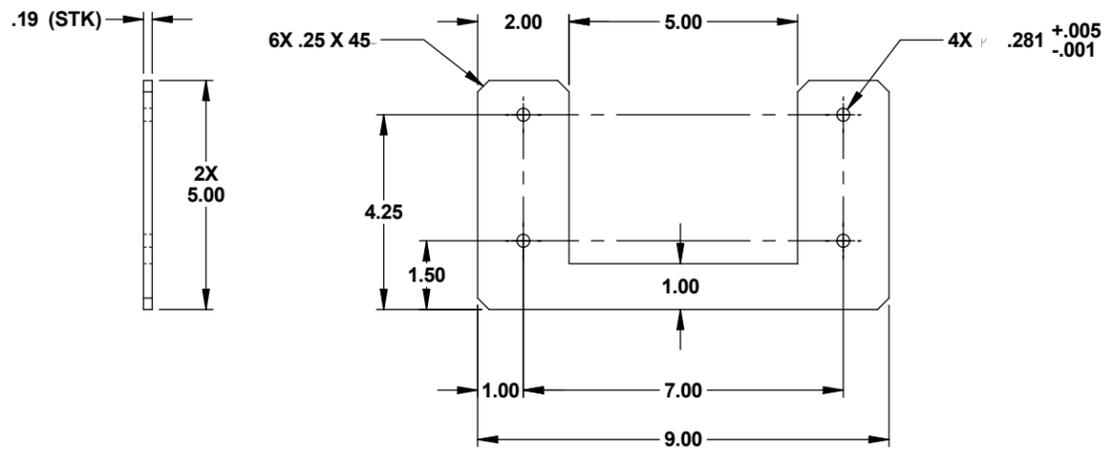
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D	18894	X20118081	
SCALE 1/10	SHEET 4 OF 10		

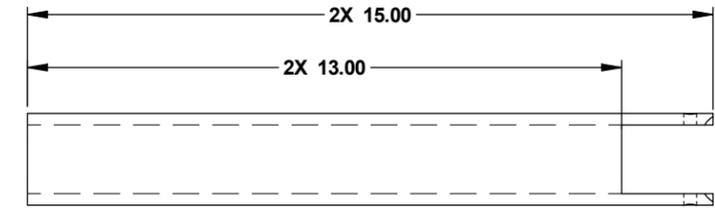
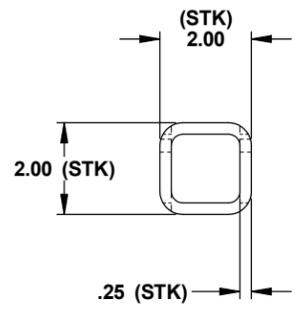
REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		

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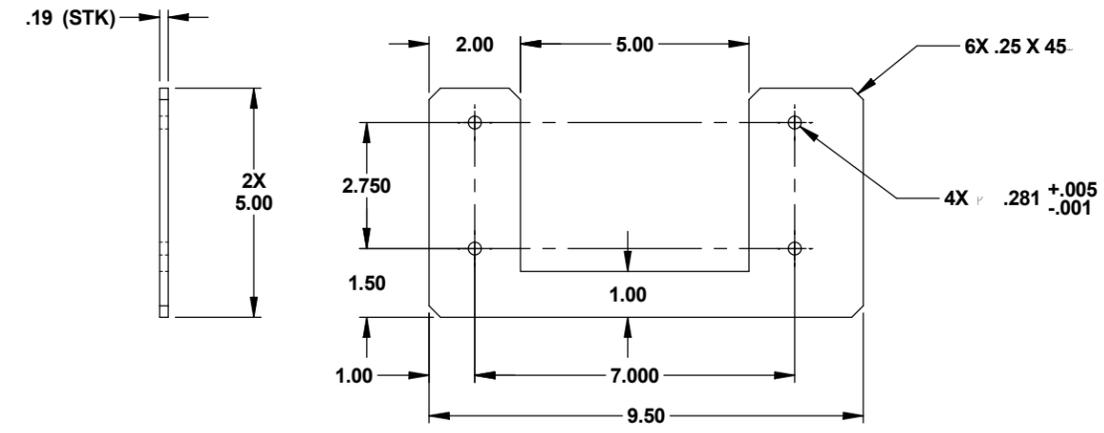
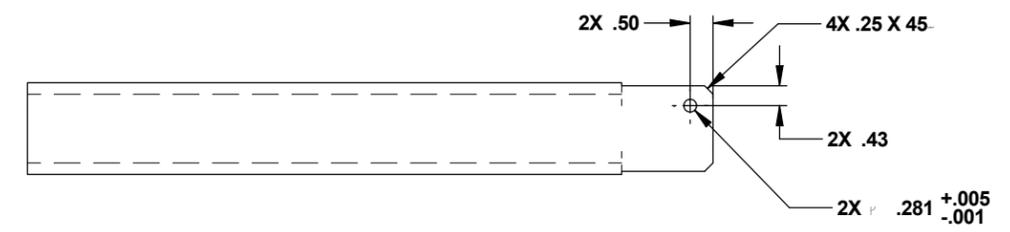
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SCALE: 1/2

2	C
2	2



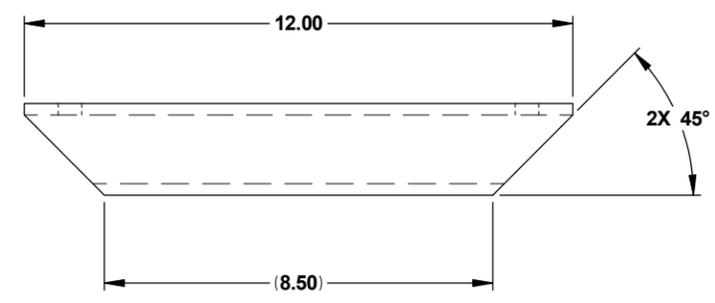
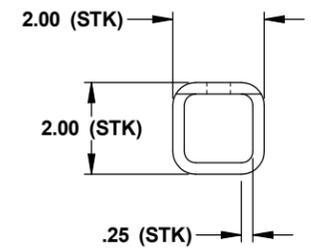
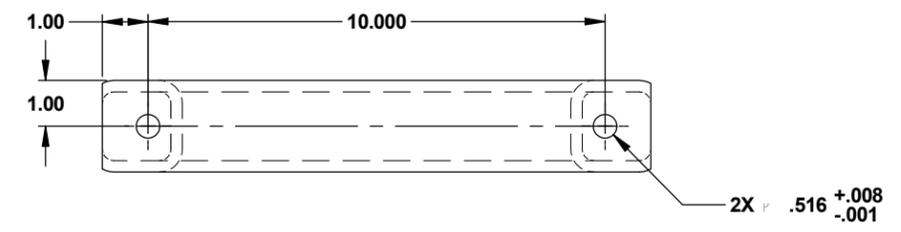
DETAIL -41
SCALE: 1/2

2	B
3	3



DETAIL -21
SCALE: 1/2

2	C
2	2



DETAIL -37
SCALE: 1/2

2	B
6	6

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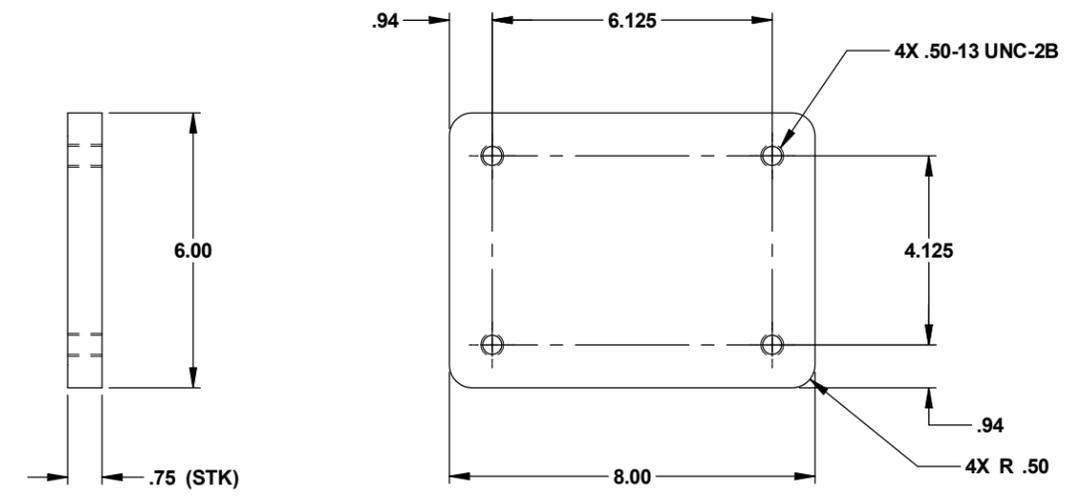
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SCALE: 1/10	SHEET 5 OF 10		

FILENAME: X20118081-10.dft

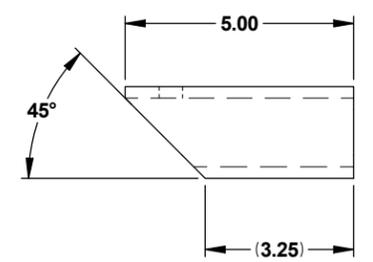
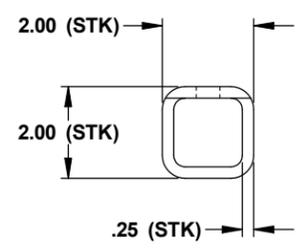
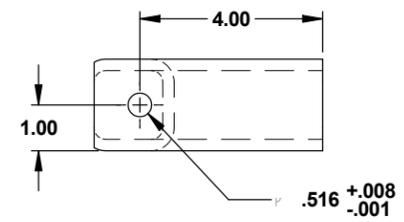
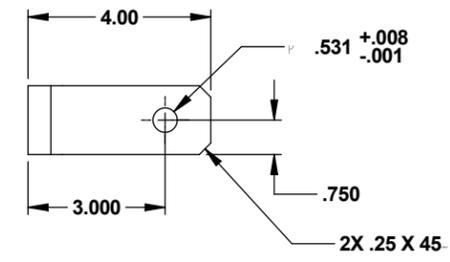
REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		

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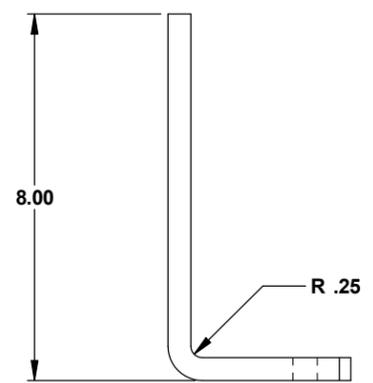
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SCALE: 1/2

2	A
3	



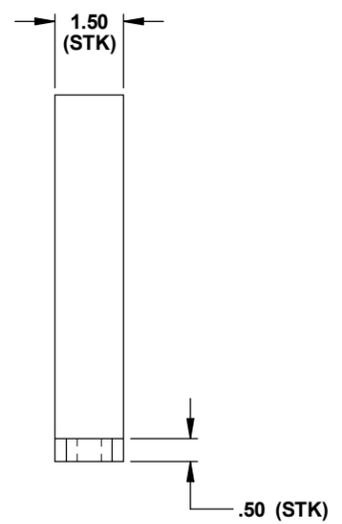
DETAIL -15
SCALE: 1/2

2	C
6	



DETAIL -13
SCALE: 1/2

2	B
2	



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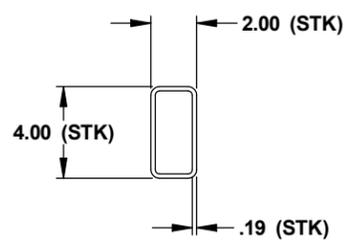
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SCALE	1/10	SHEET	6 OF 10

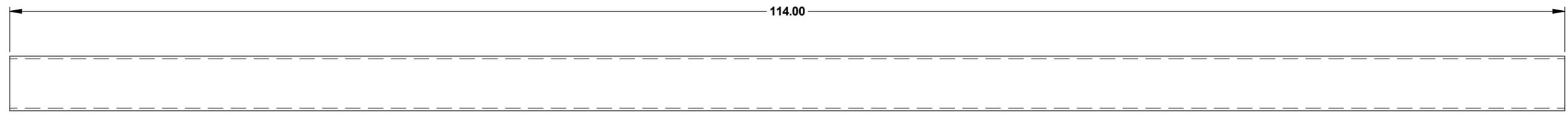
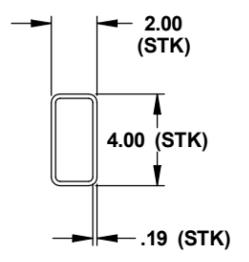
REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

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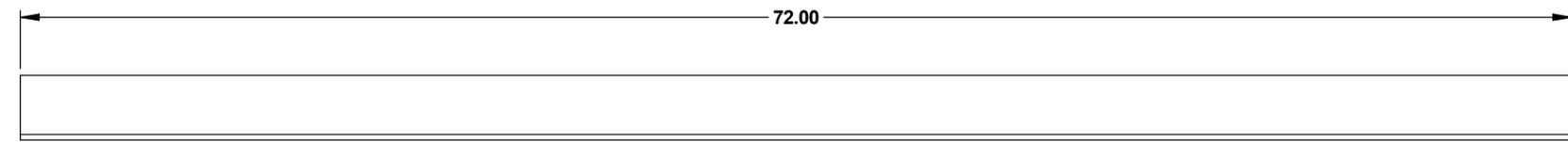
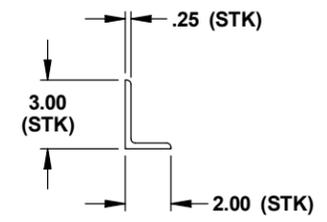
DETAIL -01
SCALE: 1/2

2	B
3	



DETAIL -07
SCALE: 1/2

2	B
6	



DETAIL -27
SCALE: 1/2

2	C
4	

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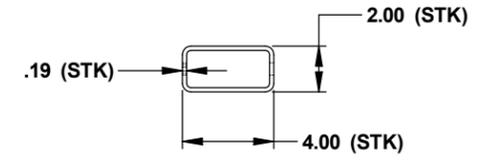
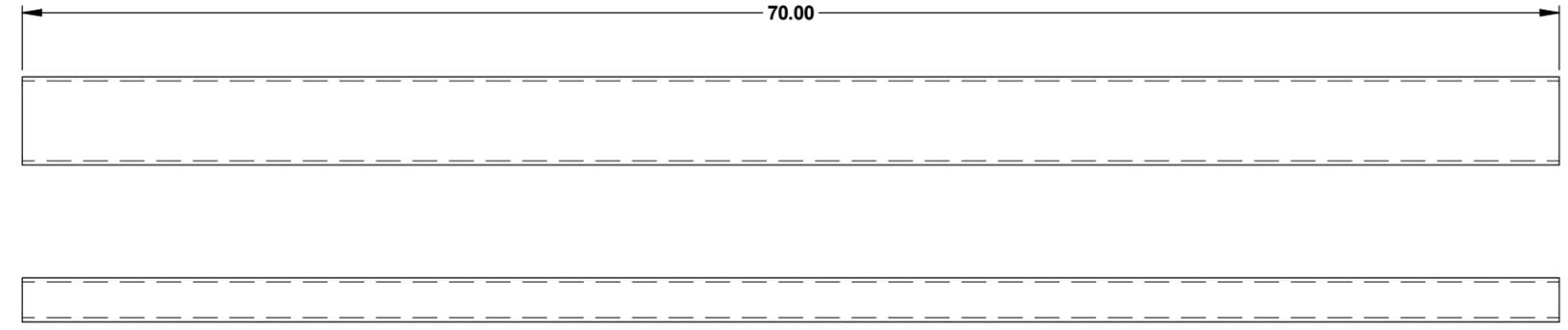
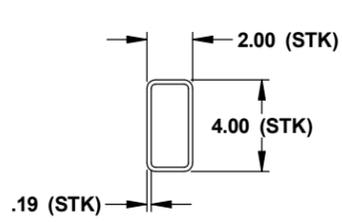
WARNING - THIS DOCUMENT CONTAINS TECHNICAL DATA WHOSE EXPORT IS RESTRICTED BY THE ARMS EXPORT CONTROL ACT (TITLE 22, U.S.C., SEC. 2751, ET SEQ.) OR THE EXPORT ADMINISTRATION ACT OF 1979, AS AMENDED (TITLE 50, U.S.C., APP. 2401, ET SEQ.) VIOLATIONS OF THESE EXPORT CONTROL LAWS ARE SUBJECT TO SEVERE CRIMINAL PENALTIES. DISSEMINATION OF THIS DOCUMENT IS CONTROLLED UNDER DOD DIRECTIVE 5230.25.

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D	18894	X20118081	
SCALE 1/10	SHEET 7 OF 10		

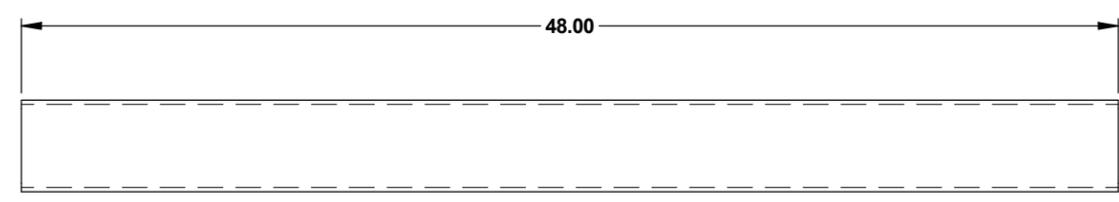
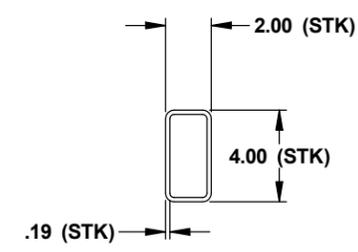
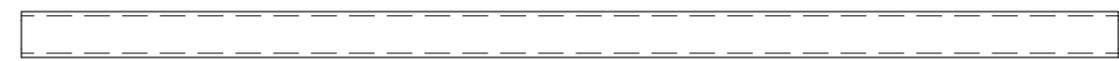
REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

CAD MAINTAINED. CHANGES SHALL ONLY BE INCORPORATED AT THE DIRECTION OF THE DESIGN ACTIVITY USING A COMPATIBLE CAD SYSTEM.



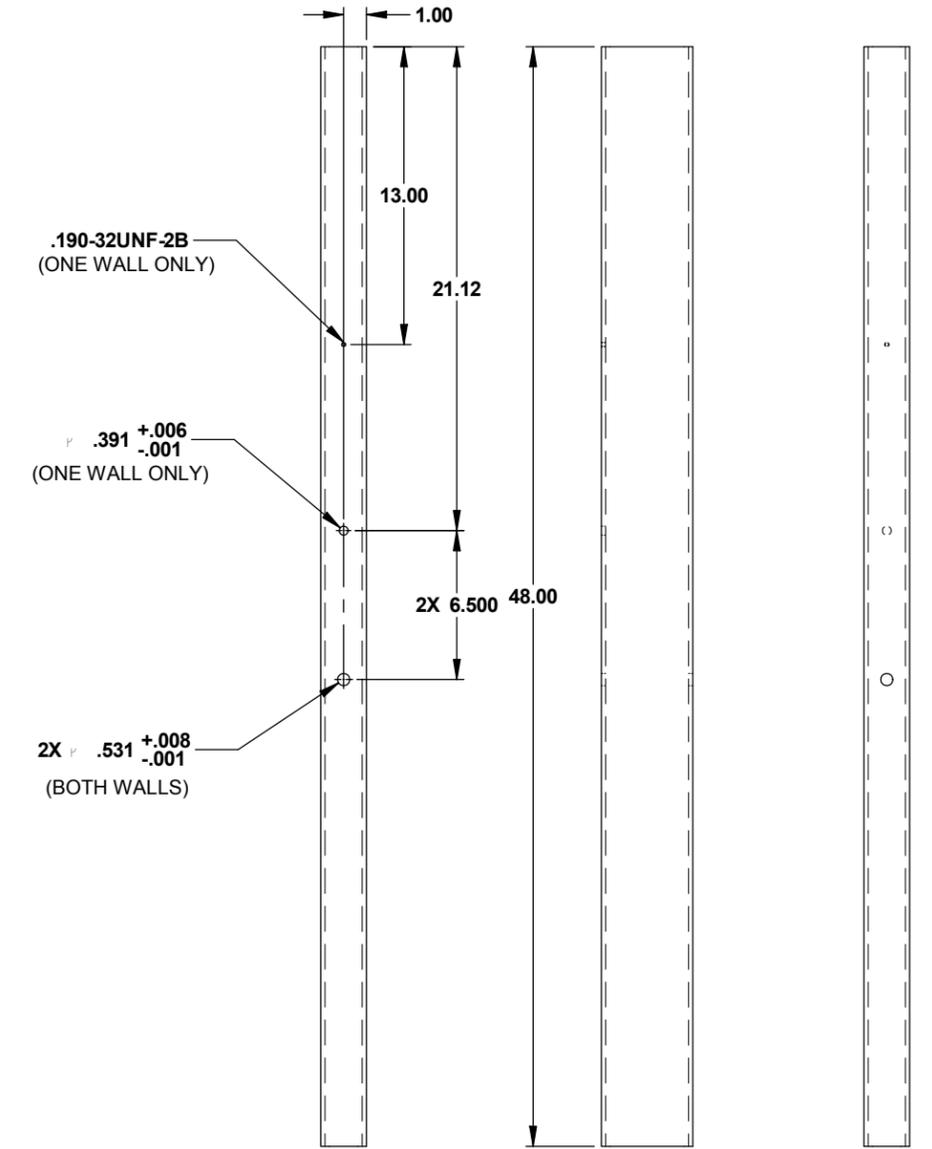
DETAIL -05
SCALE: 1/4

2	C
3	



DETAIL -03
SCALE: 1/4

2	D
4	



DETAIL -47
SCALE: 1/4

2	D
4	

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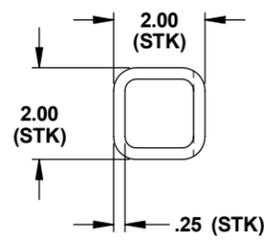
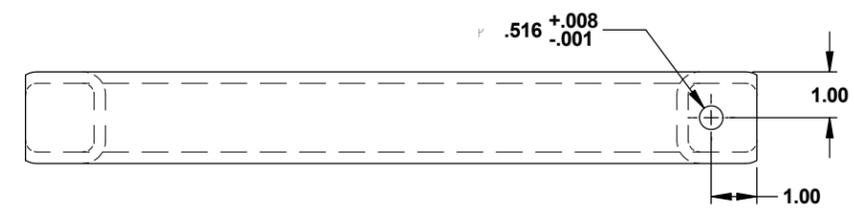
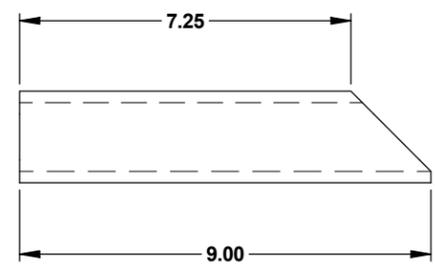
DESTRUCTION NOTICE - FOR UNCLASSIFIED, LIMITED DOCUMENTS, DESTROY BY ANY METHOD THAT WILL PREVENT DISCLOSURE OF CONTENTS OR RECONSTRUCTION OF THE DOCUMENT.

SIZE	AIR FORCE CODE IDENT NO.	DRAWING NO.	REV
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SCALE	1/10	SHEET	8 OF 10
FILENAME: X20118081-10.dft			

X20118081

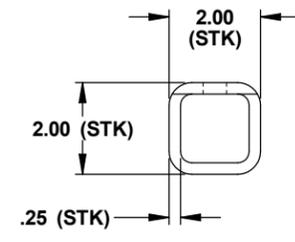
CAD MAINTAINED. CHANGES SHALL ONLY BE INCORPORATED AT THE DIRECTION OF THE DESIGN ACTIVITY USING A COMPATIBLE CAD SYSTEM.

REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		

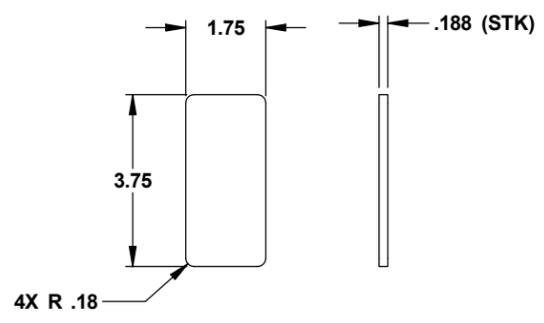
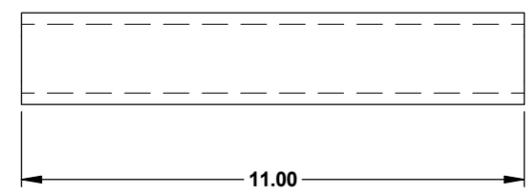
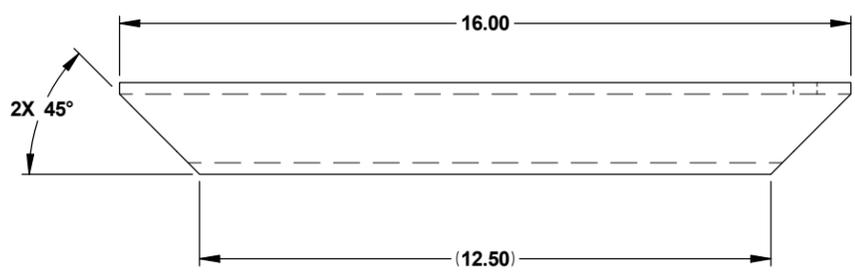


DETAIL -17
SCALE: 1/4

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2	2

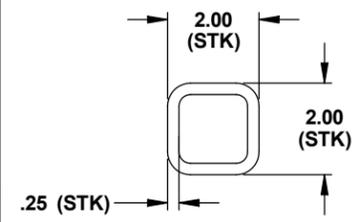
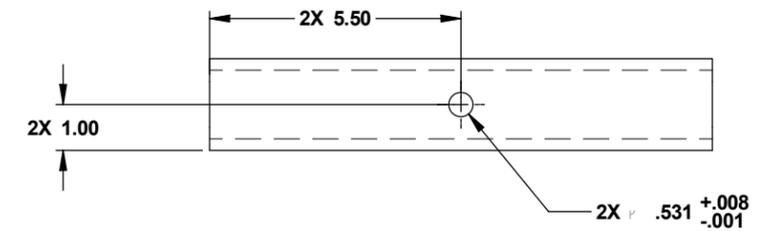


DETAIL -35
SCALE: 1/2



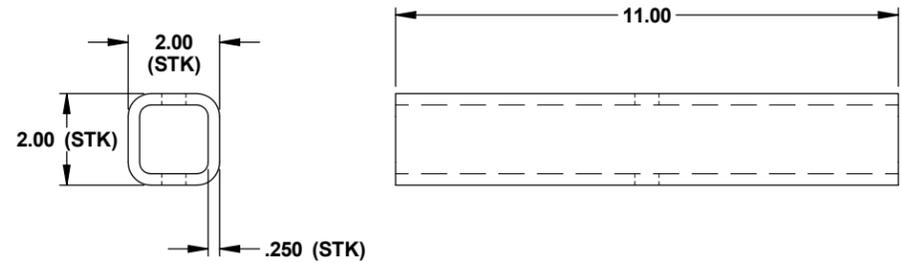
DETAIL -25
SCALE: 1/2

2	D
2	6



DETAIL -33
SCALE: 1/2

2	B
2	5



DETAIL -43
SCALE: 1/2

2	B
2	2

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SIZE	AIR FORCE CODE IDENT NO.	DRAWING NO.	REV
D	18894	X20118081	
SCALE: 1/10	SHEET 9 OF 10		

8

7

6

5

4

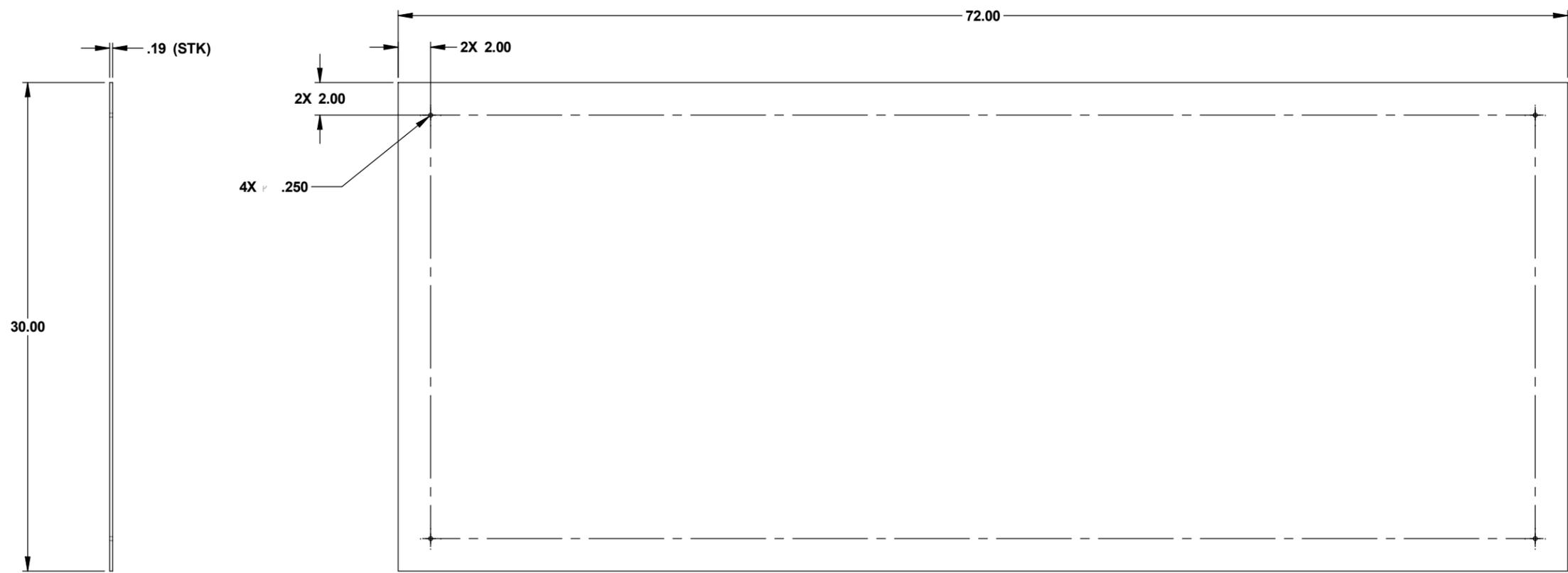
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2

1

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

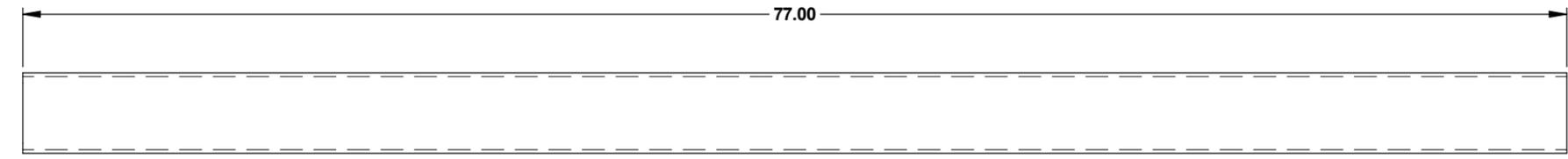
CAD MAINTAINED. CHANGES SHALL ONLY BE INCORPORATED AT THE DIRECTION OF THE DESIGN ACTIVITY USING A COMPATIBLE CAD SYSTEM.



DETAIL -31

2	C
3	

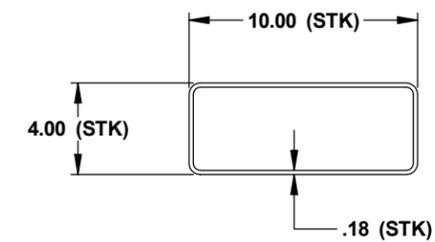
SCALE: 1/4



DETAIL -45

2	B
6	

SCALE: 1/4



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SIZE	AIR FORCE CODE IDENT NO.	DRAWING NO.	REV
D	18894	X20118081	
SCALE	1/10	SHEET	10 OF 10

X20118081

A

B

C

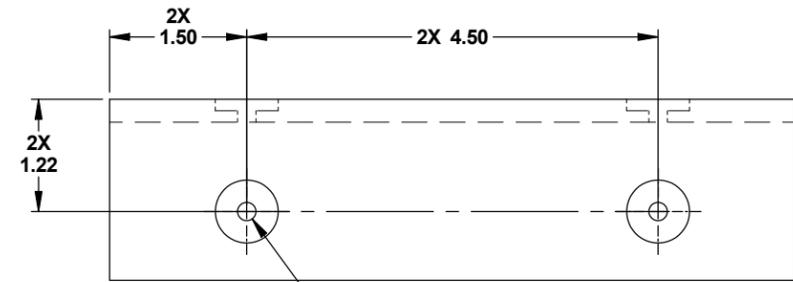
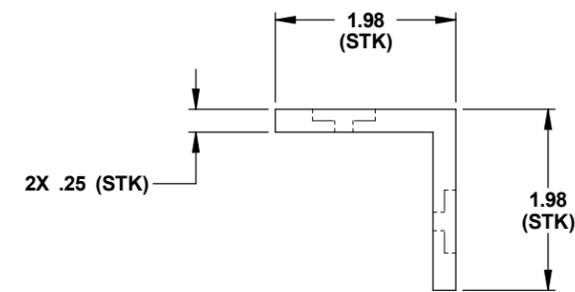
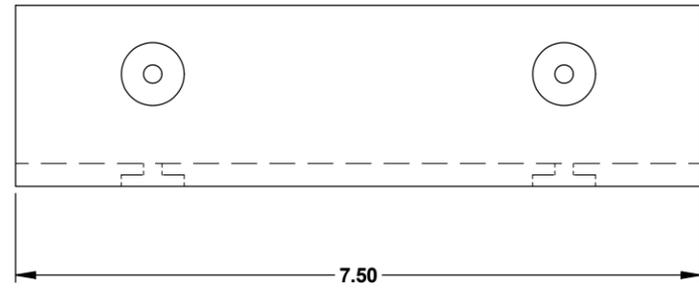
D

NOTES:

1. INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5M-2009.
2. REMOVE ALL BURRS AND SHARP EDGES .06 MAX
3. WORKMANSHIP:
ALL PARTS SHALL BE IN THE CONDITION SPECIFIED BY THE DRAWINGS AND SHALL BE FREE FROM DEFECTS SUCH AS, BUT NOT LIMITED TO, BLEMISHES, BURRS, CAVITIES, PITS, VOIDS, CORROSION, CRACKS, DENTS, DISTORTION, WARPAGE, GOUGES, SCORES, NICKS, INCLUSIONS, LAPS, POROSITY, SLIVERS, AND OTHER FOREIGN MATTER. EXCEPT AS PROVIDED ON THE DRAWING, CLEANING SHALL BE THOROUGH TO REMOVE ALL DIRT, CHIPS, GREASE, OIL, FLUX CHEMICAL DEPOSITS, RESIDUES, AND OTHER FOREIGN MATTER. THE CLEANING METHOD AND AGENTS USED SHALL NOT BE INJURIOUS TO ANY PART OR TO THE ENVIRONMENT, NOR SHALL ANY PART BE CONTAMINATED BY THE CLEANING AGENT.
4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS 18894-X20118082-01 BY BAG OR TAG, IAW MIL-STD-130.
6.  MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 8672K37

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

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QUANTITY REQUIRED PER DASH NO.		PARTS LIST		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± .XX± .03 ± .5° .XXX± .010	SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB	
		MATERIAL: POLYETHYLENE UHMW 2.0 X 2.0 X .25 THK WHITE	DRN PELICAN 20120523	
	THIRD ANGLE PROJECTION		CHK M. LAPEE 20121218	
			ENG B. CHAMBLISS 20121219	
			APPLY A. BUSCAVAGE 20121220	
			AIR FORCE AUTHENTICATION	
			J. BILL YOURICK 20130102	
			AIR FORCE RELEASE	
			SIZE	AIR FORCE CODE IDENT NO. DRAWING NO. REV
			D	18894 X20118082
			SCALE: 1/1	SHEET 1 OF 1

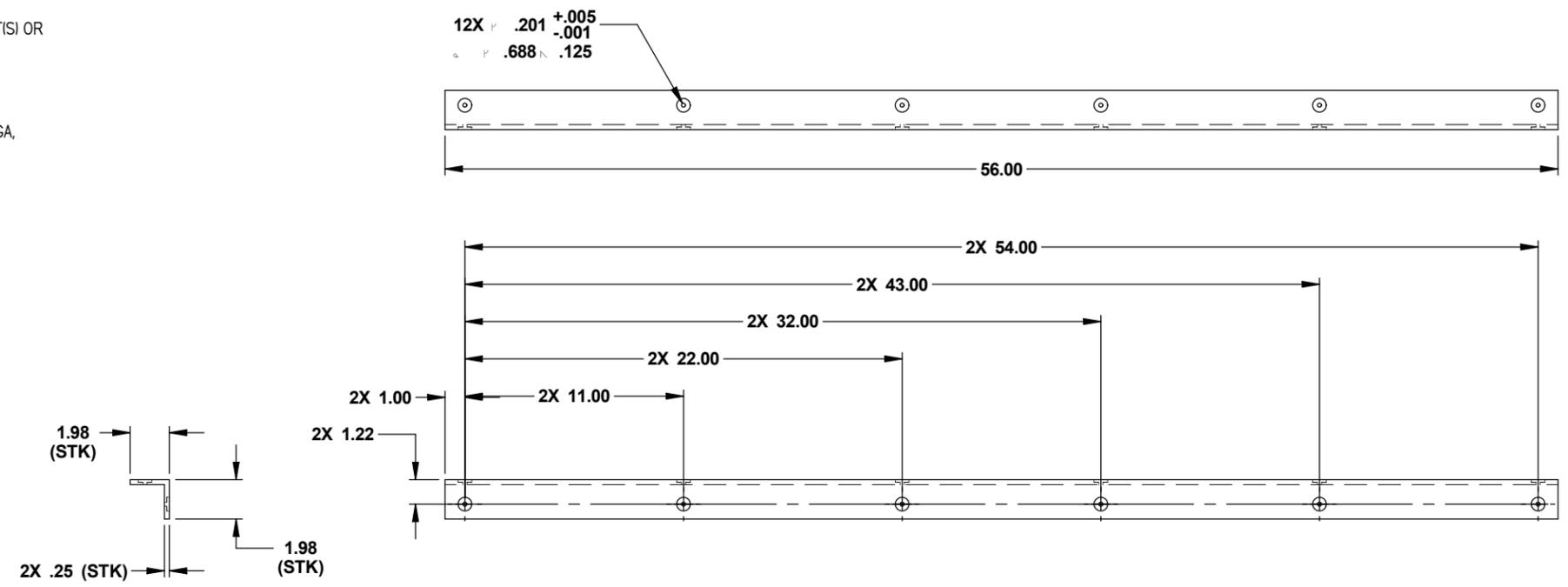
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NOTES:

1. INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5M-2009.
2. REMOVE ALL BURRS AND SHARP EDGES .06 MAX
3. WORKMANSHIP:
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4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS 18894-X20118083-01 BY BAG OR TAG, IAW MIL-STD-130.
6. MAY BE PURCHASED FROM MCMCMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 8672K37.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

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		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± .XX± .03 ± .5° .XXX± .010	SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB		U.S. AIR FORCE
		MATERIAL: POLYETHYLENE UHMW 2.0 X 2.0 X .25 THK WHITE	DR. N. PELICAN 20120523	EGLIN A.F.B. FL	
			CHK. M. LAPEE 20121218	TITLE SCUFF PAD, LONG	
			ENG. B. CHAMBLISS 20121219		
		THIRD ANGLE PROJECTION	APPLY A. BUSCAVAGE 20121220	SIZE	AIR FORCE CODE IDENT NO. DRAWING NO. REV
		20118080	J. BILL YOURICK 20130102	D 18894	X20118083
CURRENT CODE IDENT NO.	NEXT ASSEMBLY USED ON	APPLICATION	AIR FORCE AUTHENTICATION	SCALE: 1/4	SHEET 1 OF 1
			AIR FORCE RELEASE	FILENAME: X20118083-01.dft	

NOTES:

- 1. INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5M-2009.
- 2. REMOVE ALL BURRS AND SHARP EDGES .06 MAX
- 3. WORKMANSHIP:
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- 4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT

5. PERMANENTLY MARK 18894-X20118084-01 IN APPROX AREA SHOWN, IN .25 HIGH CHARACTERS, IAW MIL-STD-130.

6. MATERIAL: 2.00 THICK GENERAL PURPOSE POLYETHYLENE PLANK (UNSKIVED) STANDARD 9 POUND NOMINAL DENSITY, COLOR (BLACK OR WHITE), IAW A-A-59136, CLASS I, GRADE A, TYPE V.

MAY BE PURCHASED FROM:

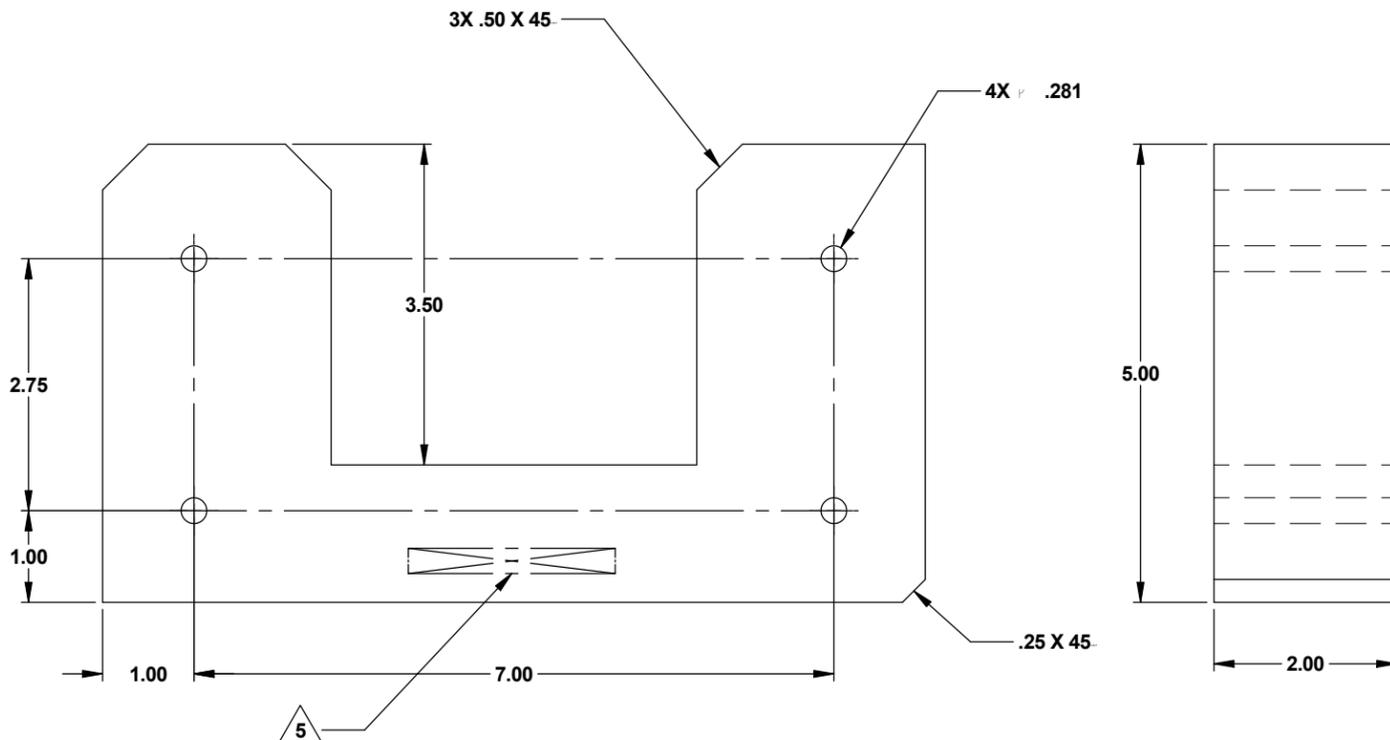
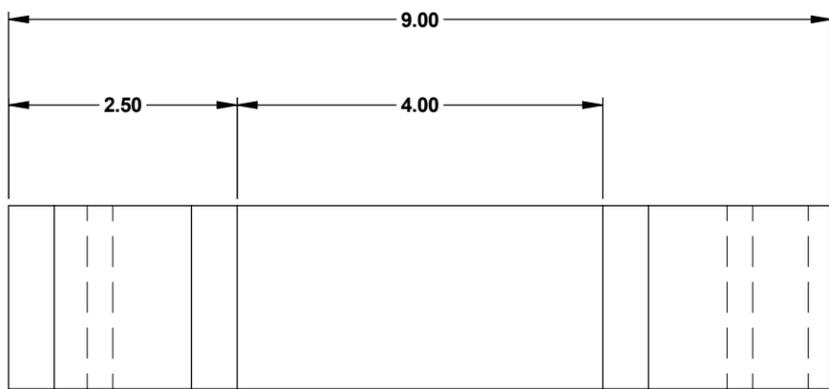
FOAM DESIGN,
444 TRANSPORT COURT,
LEXINGTON KY, 40581
TEL: (859) 231-7006 EXT 3309
tkeck@foamdesign.com

SEALED AIR
10 OLD SHERMAN TURNPIKE
DANBURY, CT 06810
TEL: (203)791-3582
Sean.kerins@sealedair.com

MIL-SPEC PACKAGING OF GA, INC.
8150 INDUSTRIAL HWY
MACON, GA 31216
TEL: (478)788-3454
rhentz@mil-specpkg.com

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

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		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± - .XX± .03 .XX± .010 ± .5°	SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB
		MATERIAL: 6	DR. N. PELICAN 20120523
		THIRD ANGLE PROJECTION	CHK. M. LAPEE 20121218
		20118080 20118080	ENG. B. CHAMBLISS 20121219
CURRENT CODE IDENT NO.	NEXT ASSEMBLY USED ON	APPLY A. BUSCAVAGE 20121220	AIR FORCE AUTHENTICATION
		J. BILL YOURICK 20130102	
		AIR FORCE RELEASE	
APPLICATION		SIZE D	AIR FORCE CODE IDENT NO. 18894
			DRAWING NO. X20118084
			REV
		SCALE: 1/2	SHEET 1 OF 1

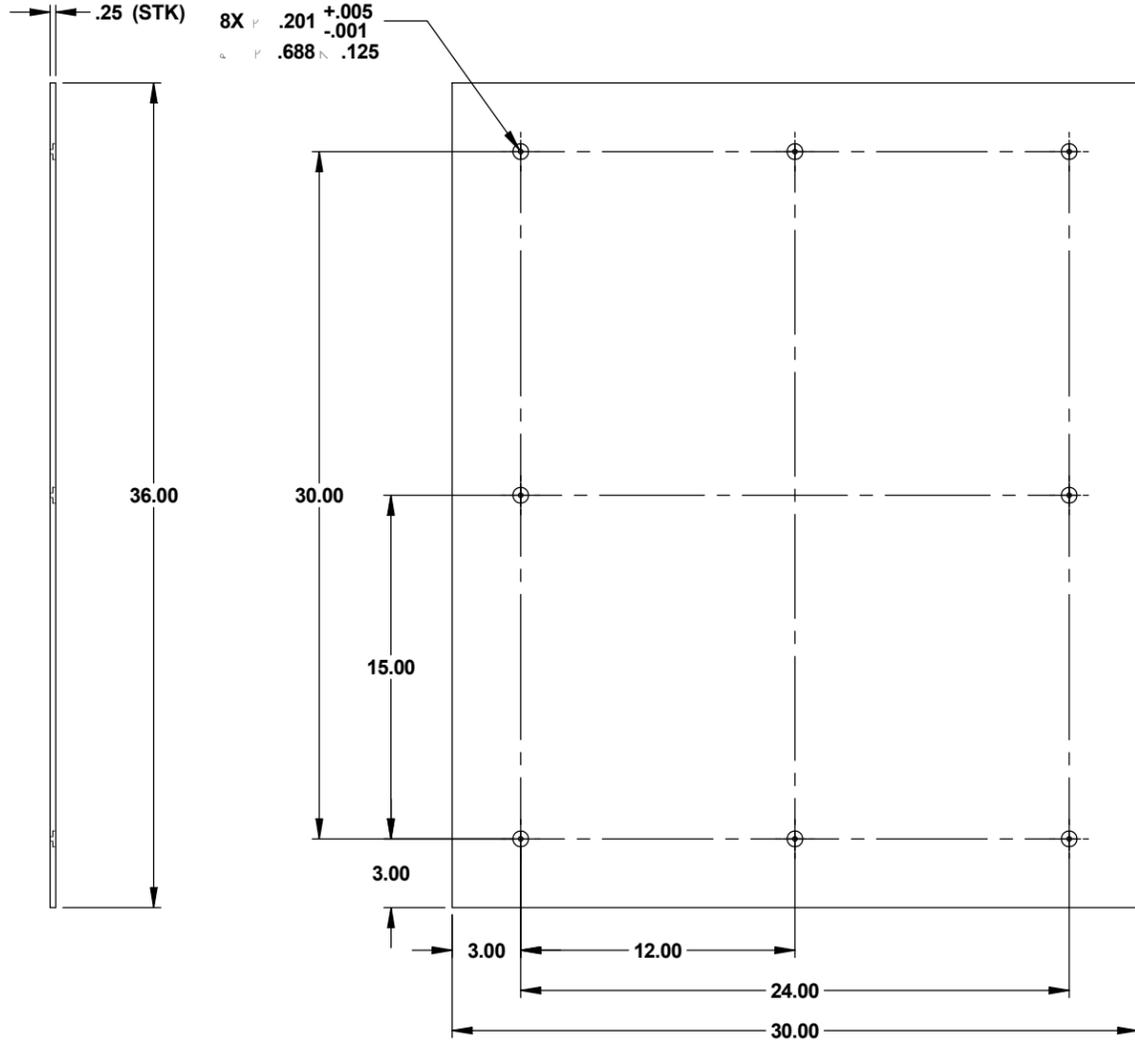
X20118084

NOTES:

1. INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5M-2009.
2. REMOVE ALL BURRS AND SHARP EDGES .06 MAX
3. WORKMANSHIP:
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4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS 18894-X20118085-01 BY BAG OR TAG, IAW MIL-STD-130.
6. MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NUMBER 4296A62.

REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		

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		MAKE FROM: POLYETHYLENE UHMW BLACK .25 THK	DR. N. PELICAN 20120523 CHK. M. LAPEE 20121218 ENG. B. CHAMBLISS 20121219 APPV. A. BUSCAVAGE 20121220
		THIRD ANGLE PROJECTION	AIR FORCE AUTHENTICATION J. BILL YOURICK 20130102 AIR FORCE RELEASE
20118080	20118080		SIZE: AIR FORCE CODE IDENT NO. DRAWING NO. REV D 18894 X20118085
CURRENT CODE IDENT NO.	NEXT ASSEMBLY USED ON	APPLICATION	SCALE: SHEET 1 OF 1

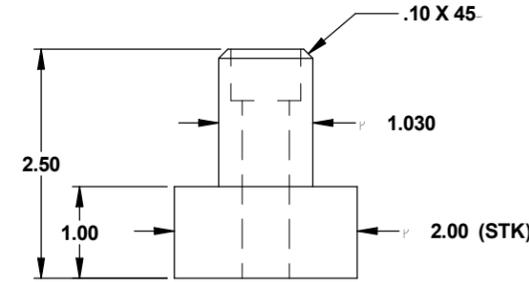
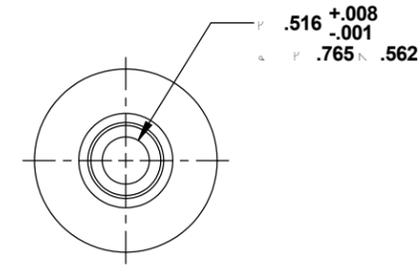
X20118085

NOTES:

1. INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5-2009.
2. REMOVE ALL BURRS AND SHARP EDGES .03 MAX
3. WORKMANSHIP:
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4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS "18894-X20118088-01", BY BAG, TAG, OR BOX, IAW MIL-STD-130.
6. MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 9900K31 X 1 FOOT LONG.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

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		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± .XX± .03 ± .5° .XXX± .010		SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB	
		6 POLYETHYLENE UHMW 2.0 DIA ROUND BLACK		DR. N. PELICAN 20120523 CHK. M. LAPEE 20121218 ENG. B. CHAMBLISS 20121219 APPV. A. BUSCAVAGE 20121220	
		THIRD ANGLE PROJECTION		AIR FORCE AUTHENTICATION J. BILL YOURICK 20130102 AIR FORCE RELEASE	
		20118080	20118080	SIZE: D	AIR FORCE CODE IDENT NO: 18894
		CURRENT CODE IDENT NO.	NEXT ASSEMBLY USED ON	DRAWING NO: X20118088	REV
APPLICATION			SCALE: 1/1		
ENGINEERING DRAWING LAYOUT D			SHEET 1 OF 1		

8

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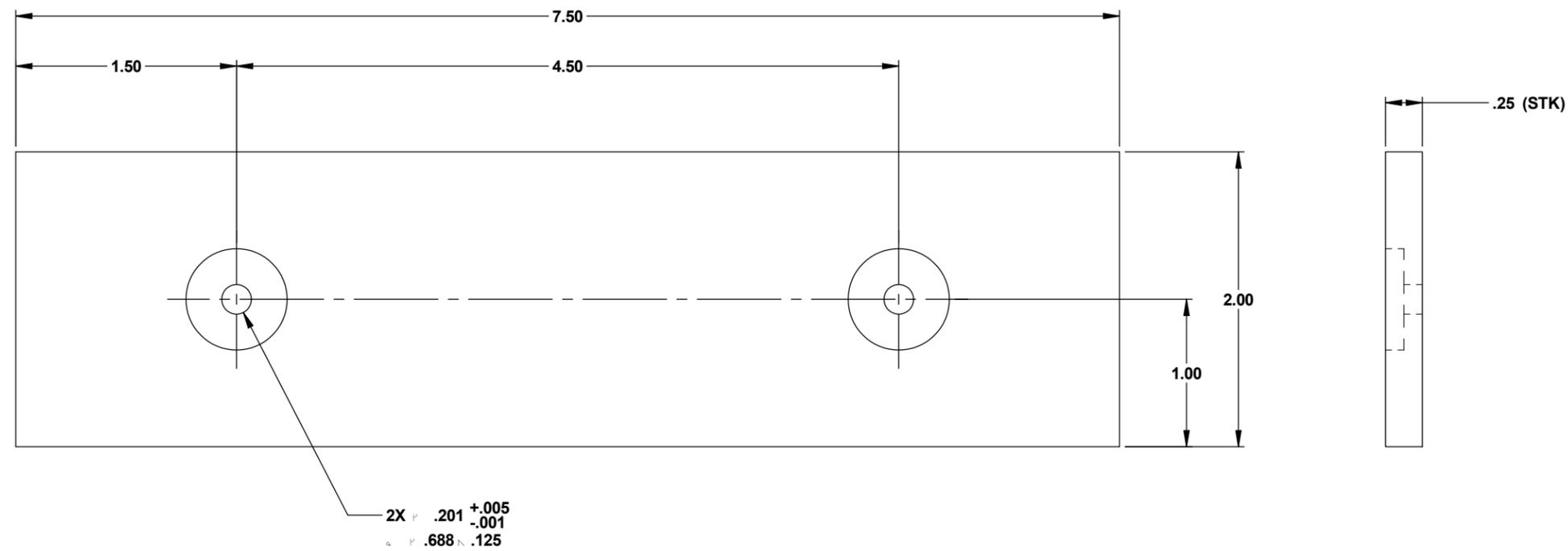
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NOTES:

1. INTERPRET DRAWING IAW ASME Y14.100 AND ASME Y14.5M-2009.
2. REMOVE ALL BURRS AND SHARP EDGES .03 MAX
3. WORKMANSHIP:
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4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS 18894-X20122008-01 BY BAG OR TAG, IAW MIL-STD-130.
6.  MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 9542K14.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

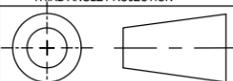
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		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES-TOLERANCES ON: FRACTIONS DECIMALS ANGLES ± .XX± .03 ± .5° .XXX± .010	SIGNATURES ARE ON FILE ON AF FORM 2602 IN MMHE, EGLIN AFB
		MATERIAL: POLYETHYLENE UHMW, RECT BAR 2.00 X .25 THK, BLACK	DR N.PELICAN 20120523 CHK M. LAPEE 20121218 ENGB. CHAMBLISS 20121219 APPRV A. BUSCAVAGE 20121220
		THIRD ANGLE PROJECTION	AIR FORCE AUTHENTICATION J. BILL YOURICK 20130102 AIR FORCE RELEASE
20118080	20118080		SIZE AIR FORCE CODE IDENT NO. DRAWING NO. REV D 18894 X20122008
CURRENT CODE IDENT NO.	NEXT ASSEMBLY USED ON	APPLICATION	SCALE: 2/1 SHEET 1 OF 1

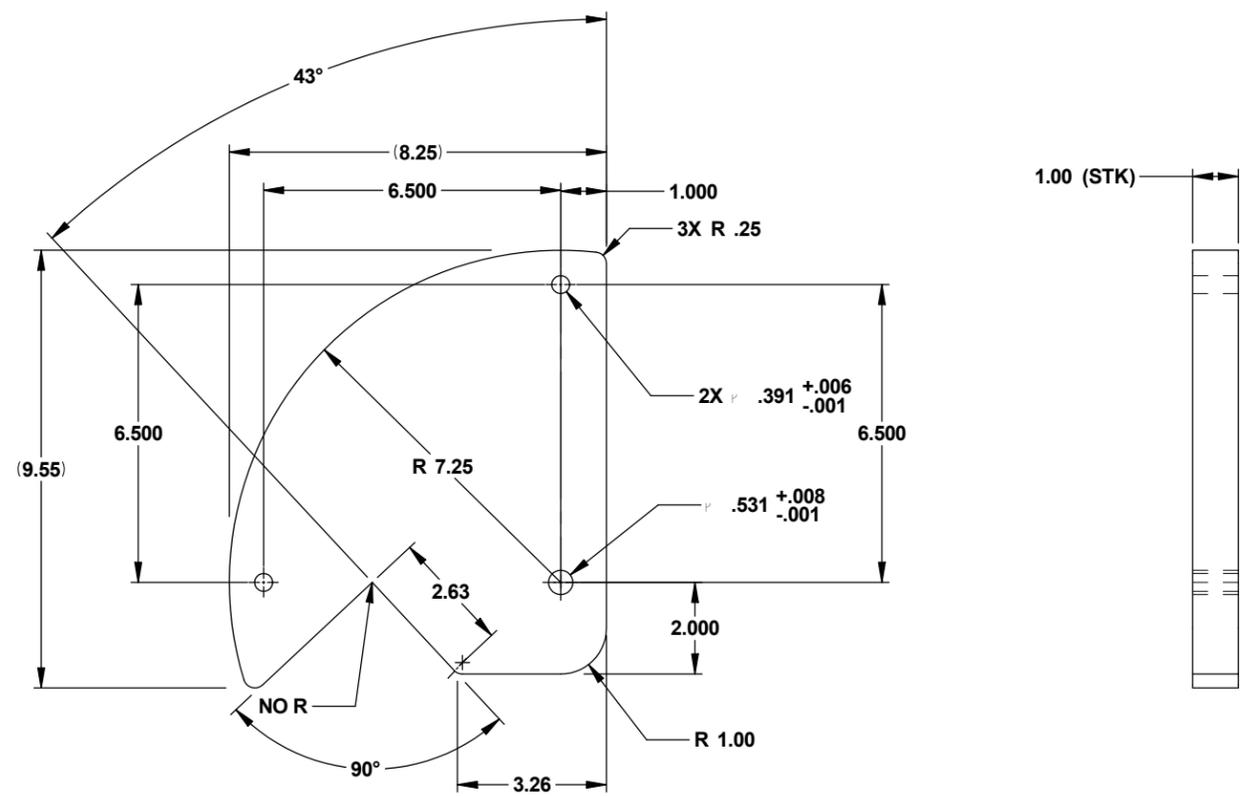
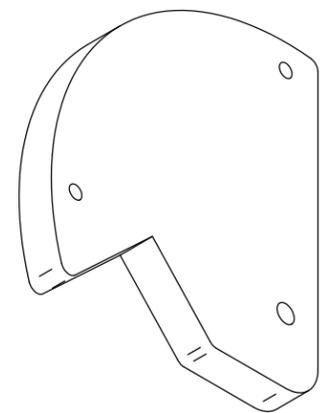
X20122008

NOTES:

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4. CLEAN PART(S) USING CLEANING METHOD AND AGENTS, WHICH SHALL NOT BE INJURIOUS TO THE PART(S) OR THE ENVIRONMENT
5. IDENTIFY AS 18894-XP20122007-01 BY BAG OR TAG, IAW MIL-STD-130.
6.  MAY BE PURCHASED FROM McMASTER-CARR SUPPLY, CAGE CODE OKVE6, PO BOX 740100, ATLANTA GA, 30374-0100. PART NO. 8826K16.

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED

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U.S. AIR FORCE																	
EGLIN	A.F.B.	FL															
TITLE																	
SUPPORT, RAIL																	
		MATERIAL: POLYETHYLENE UHMW 12.0 X 12.0 X 1.00 THK BLACK	DR. N. PELICAN 20120523	<table border="1"> <tr> <td>SIZE</td> <td>AIR FORCE CODE IDENT NO.</td> <td>DRAWING NO.</td> <td>REV</td> </tr> <tr> <td>D</td> <td>18894</td> <td>XP20122007</td> <td> </td> </tr> </table>	SIZE	AIR FORCE CODE IDENT NO.	DRAWING NO.	REV	D	18894	XP20122007						
SIZE	AIR FORCE CODE IDENT NO.	DRAWING NO.	REV														
D	18894	XP20122007															
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			AIR FORCE RELEASE														
CURRENT CODE IDENT NO.	20118080	NEXT ASSEMBLY USED ON	20118080		SCALE: 1/1	SHEET 1 OF 1											
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