

# Rust-Go™ Primer



## OVERVIEW & FEATURES

Rust-Go Primer is a high-quality, fast drying alkyd primer specifically designed as a rust inhibitive primer or a base primer. Rust-Go Primer can be used with Rust-Go VOC Top Coat or several other Garland waterproofing systems to seal and protect a variety of metal roof systems and surfaces. Rust-Go Primer can also be used to treat an aged metal deck before installing a new roof system. Its non-lifting properties make it an ideal primer to use with topcoats that contain strong solvents. Rust-Go Primer can also be used to seal worn, painted surfaces (after proper surface preparation). Rust-Go Primer has excellent corrosion resistance and can be used as a primer-surface for metal decking when allowed to dry overnight.

**Durable** - Rust-Go Primer strongly adheres to aged coatings and is resistant to yellowing, mild industrial fumes and light chemical conditions, making it ideal for restoration coating systems.

**User Friendly** - The ease of application makes Rust-Go Primer fast and simple to use.

**Versatile** - The Rust-Go Primer is designed to maintain and protect metals from rusting and breaking down. Rust-Go Primer even protects and preserves investments like HVAC equipment, vent work, gas pipes, metal panels, interior railings and other equipment before oxidation and rust deteriorate metal. This will increase the life of the metal components, saving time and money.

## APPLICATION

All surfaces must be sound, dry, clean and free of oil, dirt, grease, wax, mildew, loose or flaking paint and rust. Check adhesion of old paint using ASTM 3359, measuring adhesion by Tape Method A. Clean the surface by scraping, sanding, wire brush or blasting.

Wearing protective clothing, gloves and glasses, remove any mildew by washing with a solution of three quarts of warm water and TSP or Simple Green solution. Rinse thoroughly. Dull all hard or glossy surfaces by sanding to assure maximum adhesion. Wipe galvanized surfaces clean with denatured alcohol prior to application.

This product can be applied by spray, brush or roller. See the spray application guide for spray pump equipment requirements and application tips. For brushing and rolling, use a synthetic brush or roller of appropriate size and/or nap for the surface being painted.

Apply Rust-Go Primer over a small area at 4 wet mils or 1/4 gal/100 sq. ft. (0.10 l/m<sup>2</sup>) and let set for 20 minutes. Monitor to ensure adhesion and note if sag occurs. If any sag occurs, adjust coverage as necessary. Otherwise, proceed with application. Avoid excessive re-brushing or re-rolling.

NOTE: For specific metal preparation information, contact your local Garland Representative.

NOTE: Use Xylene or Toluene for clean up.

## PRECAUTIONS

- Do not apply when temperatures are below 40°F (4.4°C) or rain is in the forecast
- Wear protective clothing and chemical splash goggles to avoid contact with eyes
- Avoid prolonged contact with skin and wash thoroughly after handling
- See Safety Data Sheet for additional safety information and specific product analysis
- Coverage rates may vary based on surface condition/texture and do not take into account material loss due to spraying, surface texture, surface absorption, waste, etc.

# Rust-Go™ Primer

Technical Data	Rust-Go Primer
Flash Point	40°F (4.4°C) min
Solids by Weight	69.9% ± 2.0%
Solids by Volume	52.5% ± 2.0%
Viscosity @77°F (25°C)	70 ± 5 KU
Drying Time	
To Touch	30 minutes
Tack Free	1 hour
Dry	24 hours
Weight/gal.	12.14 lbs.
Color	Red
Shelf Life	1 year
Coverage	1/4 gal. per 100 sq. ft. (0.10 l/m²)
Packaging	5 gal. pail (18.9 l)

Eco-Facts	Rust-Go Primer
VOC	< 200 g/L

For specific application recommendations, please contact your local Garland Representative or Garland Technical Service Department.

For more information, visit us at: [www.garlandco.com](http://www.garlandco.com)

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Tests verified by independent laboratories. Actual roof performance specifications will vary depending on test speed and temperature. Data reflects samples randomly collected. ± 10% variation may be experienced. The above data supersedes all previously published information. Consult your local Garland Representative or the home office for more information.

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