


<h1 style="margin: 0;">SPECIAL PACKAGING INSTRUCTION</h1>				CODE ID 98748	SPI NO (TPO) F 00-169-1564 SHEET 1 OF 3
PART OR DRAWING NO. GG2479AA01	NATIONAL STOCK NO. 6615-00-169-1564	CURR REV F	ILL D. CHOI PS R. DAVIS CHKR A. MALLORY AUTH M. CONAUGHTY		
ITEM NOMENCLATURE GYROSCOPE, RATE		ORIG DATE 77053			

PRESERVATION IAW MIL-STD-2073 SERVICEABLE METHOD: GX UNSERVICEABLE METHOD: GX QUP 001 ICQ 001 CLEANING IAW MIL-STD-2073 CODE 1 DRYING IAW MIL-STD-2073 CODE 1 PRESERVATIVE N/A MARKING IAW MIL-STD-129 SPECIAL MARKINGS: A) SPI NO. F 00-169-1564 B) REUSABLE CONTAINER AND DUNNAGE DO NOT DESTROY. C) NOT FOR OUTSIDE STORAGE. D) FRAGILE E) "CAUTION- UNIT MUST REMAIN IN THIS CONTAINER DURING STORAGE AND TRANSPORTATION" F) ESD SENSITIVE ELECTRONIC DEVICE	PACKING AS SPECIFIED BELOW AND BILL OF MATERIALS <table border="0" style="width: 100%;"> <tr> <td style="width: 10%;">LEVEL</td> <td style="width: 10%;">SPEC</td> <td style="width: 10%;">STYLE</td> <td style="width: 10%;">TYPE</td> <td style="width: 10%;">CL</td> <td style="width: 10%;">VRTY</td> <td style="width: 10%;">GR</td> <td style="width: 10%;">TR</td> </tr> <tr> <td>A</td> <td>N/A</td> <td>N/A</td> <td>N/A</td> <td>N/A</td> <td>N/A</td> <td>N/A</td> <td>N/A</td> </tr> <tr> <td>B</td> <td>ASTM-D5118</td> <td>RSC</td> <td>CF</td> <td>WR</td> <td>SW</td> <td>W5C</td> <td>N/A</td> </tr> </table> <table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"></td> <td style="width: 25%; text-align: center;">LEVEL A</td> <td style="width: 25%; text-align: center;">LEVEL B</td> </tr> <tr> <td>GROSS CU FT</td> <td style="text-align: center;">N/A</td> <td style="text-align: center;">0.736</td> </tr> <tr> <td>GROSS WT LBS</td> <td style="text-align: center;">N/A</td> <td style="text-align: center;">4.3</td> </tr> <tr> <td>DESIGN FRAGILITY G</td> <td style="text-align: center;">N/A</td> <td style="text-align: center;">N/A</td> </tr> </table> <table border="0" style="width: 100%;"> <tr> <td style="width: 20%;">CNTNR I.D.</td> <td style="width: 20%;">LENGTH</td> <td style="width: 20%;">WIDTH</td> <td style="width: 20%;">DEPTH</td> </tr> <tr> <td>LEVEL A:</td> <td style="text-align: center;">N/A</td> <td style="text-align: center;">N/A</td> <td style="text-align: center;">N/A</td> </tr> <tr> <td>LEVEL B:</td> <td style="text-align: center;">11 3/8</td> <td style="text-align: center;">9 1/4</td> <td style="text-align: center;">10 1/2</td> </tr> </table> <table border="0" style="width: 100%;"> <tr> <td style="width: 20%;">CNTNR O.D.</td> <td style="width: 20%;">LENGTH</td> <td style="width: 20%;">WIDTH</td> <td style="width: 20%;">DEPTH</td> </tr> <tr> <td>LEVEL A:</td> <td style="text-align: center;">N/A</td> <td style="text-align: center;">N/A</td> <td style="text-align: center;">N/A</td> </tr> <tr> <td>LEVEL B:</td> <td style="text-align: center;">11 3/4</td> <td style="text-align: center;">9 5/8</td> <td style="text-align: center;">11 1/4</td> </tr> </table> <table border="0" style="width: 100%;"> <tr> <td style="width: 20%;">ITEM DIM</td> <td style="width: 20%;">5 1/4</td> <td style="width: 20%;">2 7/8</td> <td style="width: 20%;">2 3/4</td> </tr> <tr> <td>ITEM WT LBS</td> <td style="text-align: center;">2 LBS</td> <td></td> <td></td> </tr> </table>	LEVEL	SPEC	STYLE	TYPE	CL	VRTY	GR	TR	A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	B	ASTM-D5118	RSC	CF	WR	SW	W5C	N/A		LEVEL A	LEVEL B	GROSS CU FT	N/A	0.736	GROSS WT LBS	N/A	4.3	DESIGN FRAGILITY G	N/A	N/A	CNTNR I.D.	LENGTH	WIDTH	DEPTH	LEVEL A:	N/A	N/A	N/A	LEVEL B:	11 3/8	9 1/4	10 1/2	CNTNR O.D.	LENGTH	WIDTH	DEPTH	LEVEL A:	N/A	N/A	N/A	LEVEL B:	11 3/4	9 5/8	11 1/4	ITEM DIM	5 1/4	2 7/8	2 3/4	ITEM WT LBS	2 LBS		
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REVISIONS		
LTR	DESCRIPTION	DATE
A	REVISED & REDRAWN	77053
B	REVISED & REDRAWN	01983
C	UPDATED WRAP & CORRECTED REVISION	83019
D	REVISED TO REFLECT CURRENT PACKAGING & ASTM REQUIREMENTS	00045
E	CHANGED FROM METHOD 51 TO GX	17174
F	REVISED FOAM AND ADDED DISTRIBUTION STATEMENT	22228

PART NO.	QTY.	NOMENCLATURE OR DESCRIPTION	SIZE (INCHES UNLESS SPECIFIED) TOLERANCES ON FRAC. ± 1/8, DECIMAL ± .10, ANGLES ± 1°.	MATERIAL SPECIFICATION
1	1	CONTAINER I.D.	11 3/8 X 9 1/4 X 10 1/2	SEE LEVEL OF PACK
2	2	TOP & BOTTOM FOAM	11 3/8 X 9 1/4 X 3	MIL-PRF-26514, TY.-III, CL.-2, GR.-A
3	2	SIDE FOAM	11 3/8 X 4 1/2 X 3	MIL-PRF-26514, TY.-III, CL.-2, GR.-A
4	2	END FOAM	4 1/2 X 3 1/4 X 3	MIL-PRF-26514, TY.-III, CL.-2, GR.-A
5	1	BARRIER BAG	11 X 20	MIL-PRF-81705, TY.-I, CL.-1
6	1	WRAP	AS REQUIRED	MIL-PRF-121, TY.-II

NOTES:
 DISTRIBUTION STATEMENT D: DISTRIBUTION AUTHORIZED TO DEPARTMENT OF DEFENSE AND U.S. DOD CONTRACTORS ONLY, ADMINISTRATIVE OR OPERATIONAL USE, 04 APRIL 2018, OTHER REQUESTS FOR THIS DOCUMENT SHALL BE REFERRED TO 406 SCMS/GULAA (PACKAGING DIVISION), TINKER AFB, OK 73145

SPECIAL PACKAGING INSTRUCTION

CODE ID
98748

SPI NO (TPO)
F 00-169-1564

ITEM NOMENCLATURE
GYROSCOPE, RATE

SHEET 2 OF 3

TABLE ONE

NSN	PART NUMBER
6615-00-137-6038	GG2-79
6615-00-169-1564	GG2479AA01
6615-00-707-6478	MIL-T-27200
6615-00-857-0828	A2850-1
6615-00-869-0825	A2850-5
6615-00-877-9343	501-1027-01
6615-01-059-7909	MIL-T-27200
6615-01-178-0583	7125-9415
6615-01-248-0835	MIL-T-27200

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