

33 10 00 WATER PIPE, STRUCTURES AND APPURTENANCES

SECTION 1 - GENERAL

1.1 SUMMARY

- A. This Section specifies water systems and water distribution pipeline, water structures, and appurtenances outside the building for water and fire mains.
- B. The intent and purpose of these specifications is to require a complete and satisfactory installation in every respect and any defects in material or workmanship shall be cause for the replacement and correction of such defect as directed by the Utility.

1.2 QUALITY ASSURANCE

- A. Prior to shipment, each joint of pipe shall be stamped by an independent testing laboratory, certifying compliance with the specifications. Pipe sizes indicated shall be nominal inside diameter of the pipe.
- B. Regulatory Requirements:
 - 1. The Contractor shall comply with Utility requirements.
 - 2. Plastic piping shall be NSF 14 product certified for plastic potable water service piping. Piping shall be marked "NSF-pw" on piping. Plastic fittings for piping shall be NSF 61 product certified.
 - 3. Fire service main products shall comply with FMG's "Approval Guide" or UL's "Fire Protection Equipment Directory".
 - 4. Fire service main piping for fire suppression shall comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision.
 - 5. Procedures and personnel for Steel Support Welding shall be qualified in accordance with AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 - 6. Steel Piping Welding
 - a. Processes and operators shall be qualified in accordance ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - b. The Contractor shall comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - c. Each welder shall be certified to have passed AWS qualification tests for welding processes involved and that certification is current.
 - 7. All marking shall comply with ASME A13.1 for lettering size, length of color field, colors, and viewing angles of identification devices.

8. All products for water-service piping and specialties for potable water shall be NSF 61 product certified.
9. All products for water-service piping and specialties for potable water shall be NSF 372 product certified, as applicable, in accordance with the Reduction of Lead in Drinking Water Act, Effective 2014.

C. HDPE Piping

1. HDPE pipe shall be furnished by manufacturers who are fully experienced, reputable, and qualified in the manufacture of the HDPE pipe to be furnished.
2. All HDPE pipe and fittings shall be from a single manufacturer.
3. Inspection of the pipe may be made by any representative of the Utility after delivery. Pipe rejected after delivery shall be identified as such, and shall be immediately removed from the job site.
4. The physical appearance of the HDPE pipe having deformities such as concentrated ridges, discoloration, excessive spot roughness, pitting, varying wall thickness, etc., shall constitute sufficient basis for rejection.
5. HDPE pipe shall be homogenous throughout and shall be free of visible cracks, holes, foreign inclusions or other defects.
6. HDPE pipe with gashes, nicks, abrasions or any such physical damage that may have occurred during storage, and/or handling, which are wider or deeper than 10 percent of the wall thickness, shall not be used and shall be removed from the job site.
7. Contractor performing installation of fused HDPE shall have successfully completed installation of 3000 linear feet of fused HDPE prior to date of installation on the project.

D. Fusible PVC Piping

1. Fusible polyvinylchloride pipe shall be tested at the extrusion facility for properties required to meet all applicable parameters as outlined in either AWWA C900, applicable sections of ASTM D2241, ASTM D3034, or ASTM F679.
2. Testing priority for Fusible PVC Pipe shall be in conformance with AWWA C900, except for pipe made to the ASTM D3034 or ASTM F679 standards, which shall be tested to those standards.
3. Contractor performing installation of Fusible PVC shall have successfully completed installation of 3000 linear feet of Fusible PVC prior to date of installation on the project.
4. Fusion Technician shall be fully qualified by the pipe supplier to install fusible polyvinylchloride pipe of the type(s) and size(s) being used.

Qualification shall be current as of the actual date of fusion performance on the project. The Fusion Technician shall have successfully fused at least 3000 lf of Fusible PVC prior to date of installation on the project

5. Warranty

a. The pipe and the fusion services shall be warranted for 2 years per the Utility's standard warranty.

E. All piping and other appurtenances provided as part of the project shall be comprised of non-asbestos containing material.

1.3 SUBMITTALS

A. The contractor shall submit the following prior to construction and use:

1. Product Data: For each type of product indicated to be installed on the project.

2. Shop Drawings:

a. Detail of all pipe types, sizes, and fittings to be used on the project.

b. Detail of Equipment, to be used on the project to include but shall not be limited to valves, meters, back-flow prevention devices, enclosures, fire hydrants, etc.

c. Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.

3. Field quality control test reports.

4. Operation and maintenance data.

5. Dielectric fittings.

6. Identification devices.

7. Welding Certificates

8. Post construction testing results

9. Concrete Mix Design

B. Fusible PVC Submittals

1. The following Product Data is required from the Fusible PVC pipe supplier and/or fusion provider:

a. Pipe Size

b. Pressure Class per applicable standard

- c. Color
 - d. Recommended Minimum Bending Radius
 - e. Recommended Maximum Safe Pull Force
 - f. Pipe and fusion services warranty information.
 - g. Written procedural documentation for piping products including proper handling and storage, installation, tapping, and testing.
 - h. Fusion technician qualification indicating conformance with this specification.
2. Certification by pipe manufacturer that the personnel performing fusing of polyvinylchloride pipe and fittings have training to install fusible polyvinylchloride pipe of the type(s) and size(s) being used.
 3. Post-Construction Submittals shall include a fusion report for each fusion joint performed on the project, including joints that were rejected. Specific requirements of the Fusion Technician's joint report shall include:
 - a. Pipe Size and Thickness
 - b. Machine Size
 - c. Fusion Technician Identification
 - d. Job Identification
 - e. Fusion Joint Number
 - f. Fusion, Heating, and Drag Pressure Settings
 - g. Heat Plate Temperature
 - h. Time Stamp
 - i. Heating and Cool Down Time of Fusion
 - j. Ambient Temperature
 4. HDPE Pipe
 - a. Certification by manufacturer of fusing equipment that the personnel performing fusing of HDPE pipe and fittings have successfully completed training in handling replacement pipe materials, butt fusion of pipe joints, saddle fusion of fittings for service laterals, and operation and maintenance of all equipment to be used.

1.4 REFERENCES

AASHTO M 306	Standard Specification for Drainage, Sewer, Utility and Related Castings
ANSI/SCTE 77	Specifications for Underground Enclosure Integrity
ANSI B16.5	Pipe Flanges and Flanged Fittings
ASME A112.1.2	Air Gaps in Plumbing Systems (for Plumbing Fixtures and Water-Connected Receptors)
ASME B16.1	Gray Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, And 250
ASTM A48	Standard Specification for Gray Iron Castings
ASTM A126	Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
ASTM A252	Standard Specification for Welded and Seamless Steel Pipe Piles
ASTM A536	Standard Specification for Ductile Iron Castings
ASTM A674	Polyethylene Encasement for Ductile Iron Pipe for Water and Other Liquids
ASTM B209	Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM C857	Standard Practice for Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
ASTM C858	Standard Specification for Underground Precast Concrete Utility Structures
ASTM C891	Standard Practice for installation of Underground Precast Concrete Utility Structures
ASTM D149	Standard Test Method for Dielectric Breakdown Voltage and Dielectric Strength of Solid Electrical Insulating Material at Commercial Power Frequencies
ASTM D429	Standard Test Methods for Rubber Property—Adhesion to Rigid Substrates
ASTM D882	Standard Test Method for Tensile Properties of Thin Plastic Sheeting

ASTM D1248	Standard Specification for Polyethylene Plastics Molding and Extrusion Materials for Wire and Cable
ASTM D1598	Standard Test Method for Time-to-Failure of Plastic Pipe Under Constant Internal Pressure
ASTM D1599	Standard Test Method for Resistance to Short-Time Hydraulic Pressure of Plastic Pipe, Tubing, and Fittings
ASTM D1603	Standard Test Method for Carbon Black in Olefin Plastic
ASTM D1709	Standard Test Method for Impact Resistance of Plastic Film by the Free-Falling Dart Method
ASTM D1784	Standard Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
ASTM D1785	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
ASTM D1922	Standard Test Method for Propagation Tear Resistance of Plastic Film and Thin Sheeting by Pendulum Method
ASTM D2122	Standard Test Method for Determining Dimensions of Thermoplastic Pipe and Fittings
ASTM D2152	Standard Test Method for Degree of Fusion of Extruded Poly(Vinyl Chloride) (PVC) Pipe and Molded Fittings by Acetone Immersion
ASTM D2239	Standard Specification for Polyethylene (PE) Plastic Pipe (SIDR-PR) Based on Controlled Inside Diameter
ASTM D2321	Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
ASTM D2657	Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings
ASTM D2665	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
ASTM D2774	Standard Practice for Underground Installation of Thermoplastic Pressure Piping
ASTM D2837	Standard Test Method for Obtaining Hydrostatic Design Basis for Thermoplastic Pipe Materials or Pressure Design Basis for Thermoplastic Pipe Products

ASTM D3139	Standard Specification for Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals
ASTM D3261	Standard Specification for Butt Heat Fusion Polyethylene (PE) Plastic Fittings for Polyethylene (PE) Plastic Pipe and Tubing
ASTM D3350	Standard Specification for Polyethylene Plastics Pipe and Fittings Materials
ASTM D4218	Standard Test Method for Determination of Carbon Black Content in Polyethylene Compounds by the Muffle-Furnace Technique
ASTM D4976	Standard Specification for Polyethylene Plastics Molding and Extrusion Materials
ASTM F477	Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
ASTM F714	Standard Specification for Polyethylene Plastic Pipe Based on Outside Diameter
ASTM F1057	Standard Practice for Estimating the Quality of Extruded Poly (Vinyl Chloride) (PVC) Pipe by the Heat Reversion Technique
ASTM G57	Standard Test Method for Field Measurement of Soil Resistivity Using the Wenner Four-Electrode Method
AWWA C104	Cement-Mortar Lining for Ductile-Iron Pipe and Fittings
AWWA C105	Polyethylene Encasement for Ductile-Iron Pipe Systems
AWWA C110	Ductile-Iron and Gray-Iron Fittings
AWWA C111	Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
AWWA C115	Flanged Ductile-Iron Pipe with Ductile-Iron or Gray-Iron Threaded Flanges
AWWA C150	Thickness Design of Ductile-Iron Pipe
AWWA C151	Ductile-Iron Pipe, Centrifugally Cast
AWWA C153	Ductile-Iron Compact Fittings
AWWA C207	Steel Pipe Flanges for Waterworks Service—Sizes 4 in. through 144 in.
AWWA C219	Bolted, Sleeve-Type Couplings for Plain-End Pipe
AWWA C500	Metal-Seated Gate Valves for Water Supply Service

AWWA C502	Dry-Barrel Fire Hydrants
AWWA C504	Rubber-Seated Butterfly Valves
AWWA C507	Ball Valves, 6 in. through 60 in
AWWA C509	Resilient-Seated Gate Valves for Water Supply Service
AWWA C511	Reduced-Pressure Principle Backflow Prevention Assembly
AWWA C515	Reduced-Wall, Resilient-Seated Gate Valves for Water Supply Service
AWWA C550	Protective Interior Coatings for Valves and Hydrants
AWWA C600	Installation of Ductile-Iron Water Mains and their Appurtenances
AWWA C605	Underground Installation of Polyvinyl Chloride (PVC) and Molecularly Oriented Polyvinyl Chloride (PVCO) Pressure Pipe and Fittings
AWWA C651	Disinfecting Water Mains
AWWA C800	Underground Service Line Valves and Fittings
AWWA C900	Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 Inches through 60 Inches
AWWA C906	Polyethylene (PE) Pressure Pipe and Fittings, 4 In. Through 65 In. for Waterworks
AWWA M17	Fire Hydrants: Installation, Field Testing, And Maintenance, Fifth Edition
AWWA M23	PVC Pipe—Design and Installation, Second Edition
AWWA M41	Ductile-Iron Pipe and Fittings, Third Edition
AWWA M44	Distribution Valves: Selection, Installation, Field Testing, and Maintenance, Third Edition
MSS-SP60	Connecting Flange Joints between Tapping Sleeves and Tapping Valves
NFPA 24	Standard for the Installation of Private Fire Service Mains and Their Appurtenances
NFPA 291	Recommended Practice for Fire Flow Testing and Marking of Hydrants
NSF-14	Plastics Piping System Components and Related Materials

NSF-61	Drinking Water System Components--Health Effects
NSF 372	Drinking Water System Components – Lead Content
PPI TR-2	PVC Range Composition Listing of Qualified Ingredients
PPI TR-3	Policies and Procedures for Developing Recommended Hydrostatic Design Basis (HDB), Pressure Design Basis (PDB), Strength Design Basis (SDB), and Minimum Required Strength (MRS), Ratings for Thermoplastic Piping Materials and Pipe
SSPC-SP 6	Commercial Blast Cleaning (NACE No. 3)
UL 194	Standard for Gasketed Joints for Ductile-Iron Pipe and Fittings for Fire Protection Service
UL 246	Standard Hydrants for Fire Protection Service
UL 1285	Standard for Pipe and Couplings, Polyvinyl Chloride (PVC), and Oriented Polyvinyl Chloride (PVCO) for Underground Fire Service
UL 789	Standard for Indicator Posts for Fire-Protection Service
UNI-PUB-08	Tapping Guide for PVC Pressure Pipe
UPC	Uniform Plumbing Code

1.5 PROJECT CONDITIONS

- A. The Contractor shall not interrupt water distribution service to facilities or others unless permitted under the following conditions and then only after arranging to provide temporary water distribution service according to requirements indicated.
1. The Contractor shall notify Utility no fewer than two weeks in advance of proposed interruption of service.
 2. The Contractor shall not proceed with interruption of water distribution service without Utility' written permission.
 3. Water service interruption shall be limited to four hours or less.
 4. In Cases where service is interrupted for longer than four hours, the contractor shall provide bottled water and portable toilets to the facility being impacted in quantities determined by Utility at no additional cost to Utility.
- B. Boring logs and a geotechnical report may be included in the contract documents. If included the boring logs indicate the soil and groundwater conditions at the

boring location at the time of the boring. Conditions may change away from the actual boring location and may change with time. The boring logs and geotechnical report are made available to the Contractor for his information to be used at his own risk. The Contractor is responsible for any conclusions to be drawn from the boring logs including the character of the materials to be encountered and the degree of difficulty to be expected in the performance of the work. The Contractor is encouraged to perform his own subsurface investigation.

- C. Horizontal Directional Drilling operations shall limit vibrations transmitted to surrounding structures so as not to cause damage. Any damage to any structures, roadways or any other items shall be repaired at the Contractor's expense.

SECTION 2 – MATERIALS

2.1 GENERAL REQUIREMENTS

- A. All pipe shall generally be PVC including restrained joint pipe unless otherwise noted on the plans or directed by the Utility.
- B. Buried pipe shall be designed to withstand all internal pressures and external loads with a minimum depth to cover of 3-feet for pipelines. Greater depths of cover may be required by the Plans, or by State and/or Local Regulations.
- C. Buried pipe shall also withstand H-20 live load in accordance with AASHTO specifications in addition to the above requirements.
- D. In wet areas pipe shall be bedded in stone to spring line.
- E. All fittings shall be of at least the same class as the pipe with which they are used. Ductile iron mechanical joint fittings shall be used with all ductile iron pipe and PVC pipe 3-inches or larger in diameter.
- F. All valves shall have standard mechanical joint ends, except where flanged or other type ends are specifically specified. Flanged valves, where required, shall be furnished with operating nuts, or handwheels as necessary. All valves shall be of at least the same class as the pipe with which they are used. A valve box shall be provided for each underground valve.
- G. Concrete pipe vaults, or precast manholes, with cast iron cover shall be provided for all air/vacuum valves.
- H. Main line valves shall be installed at locations determined by the Utility and shown on plans. All valves larger than 12-inches or installed at a depth of 8-feet or greater shall be enclosed in a manhole. Valves shall be installed approximately at 500-foot intervals, and at all main line tees and crosses on both the main line and the branch line. Valves shall be installed at other locations shown in the Standard Details or on the plans.
- I. Underground Fire Service Main Piping shall be ductile iron pipe unless approved by the Utility.

2.2 POLYVINYL CHLORIDE (PVC)

- A. All PVC piping shall be made from a PVC compound conforming to cell classification 12454 per ASTM D1784.
- B. PVC Pipe shall comply with UL 1285 for fire-service mains if indicated.
- C. **Water main pipe 3-inches and smaller** shall be manufactured as follows:
 - 1. Grade 1 PVC compound material as defined in ASTM D-1784.
 - 2. Pipe shall be Schedule 80 PVC.
 - 3. Fittings shall be solvent weld Schedule 80 PVC. The solvent is to be NSF 61 product certified.
 - 4. The pipe shall be plainly marked with the manufacturer's name, size, material (PVC) type and grade or compound, NSF seal, pressure rating and reference to appropriate product standards.
- D. All PVC pipe (4-inch through 24-inch diameter) and couplings shall be manufactured as follows:
 - 1. Manufactured using virgin compounds as defined in ASTM D-1784, with a 4000 psi HDB rating and designated as PVC 1120 to be in strict accordance with AWWA C-900.
 - 2. Pipe shall be C-900 Class 200 and conform to the thickness requirements of DR18.
 - 3. Pipe shall be manufactured to withstand 755 psi quick burst pressure tested in accordance with ASTM D-1599 and withstand 500 psi for a minimum of 1,000 hours tested in accordance with ASTM D-1598.
 - 4. Couplings shall be compression, twin gasket type in accordance with ASTM D-3139 for push-on joints and ASTM F-477 for elastomeric seals (gaskets).
 - 5. Threaded PVC connections shall not be permitted, nor shall cemented joints except as part of factory made fittings and adapters.
 - 6. The pipe joints shall be of the integral bell type with rubber gaskets and shall conform to the requirements of ASTM D-3139 or ASTM F-477.
- E. PVC Pipe Restraint for PVC C-900 (4 – 12 inches) shall be as follows when the restraint lengths as shown on the plans can be met:
 - 1. The restraint shall be manufactured of ductile iron conforming to ASTM A536.

2. The restraint devices shall be coated with a minimum of two coats of liquid thermoset epoxy coating with heat cure to follow each coat. All casting bodies shall be surface pretreated with a phosphate wash, rinse, and sealer before drying. The coating shall be electrostatically applied and heat cured. The coating shall be a polyester based powder to provide corrosion, impact, and UV resistance. The coating system shall be MEGA-BOND, by EBAA Iron, Inc. or Utility approved equal.
 3. The combination of the restraint(s) and fasteners shall have a pressure rating to the full pressure rating of the pipe. The restraint shall have a two to one safety factor.
 4. Restraint for ductile iron fittings shall be a split-serrated ring used to grip the plain-end of the pipe and a sufficient number of bolts shall connect the restraint ring to the ductile iron fitting. The restraint for mechanical joint fittings shall be the EBAA Iron Series 19MJ00 or Utility approved equal.
 5. Restraint Harnesses shall be a split-serrated ring shall be used to grip the plain-end of the pipe. A split-serrated ring shall also be used to grip the barrel of the pipe behind the bell, and a sufficient number of bolts shall be used to connect the restraint rings. The pipe restraint shall be the EBAA Iron Series 1900 or Utility approved equal.
- F. PVC Pipe Restraint for AWWA C900 PVC Pipe (14 – 24 inches) shall be as follows when the restraint lengths as shown on the plans can be met:
1. The restraint shall be manufactured of ductile iron conforming to ASTM A536.
 2. The restraint devices shall be coated with a minimum of two coats of liquid thermoset epoxy coating with heat cure to follow each coat. All casting bodies shall be surface pretreated with a phosphate wash, rinse, and sealer before drying. The coating shall be electrostatically applied and heat cured. The coating shall be a polyester based powder to provide corrosion, impact, and UV resistance. The coating system shall be MEGA-BOND, by EBAA Iron, Inc. or Utility approved equal.
 3. The combination of the restraint(s) and fasteners shall have a pressure rating to the full pressure rating of the pipe. The restraint shall have a two to one safety factor.
 4. Restraint for ductile iron fittings shall consist of multiple gripping wedges incorporated into a follower gland meeting the applicable requirements of ANSI/AWWA C110/A21.10. 4. Mechanical joint restraint shall be Series 2000PV by EBAA Iron Inc. or Utility approved equal.

5. Restraint Harnesses shall consist of a backup ring used behind the PVC bell, a restraint ring, incorporating a number of individually actuating gripping surfaces used to grip the pipe, and a sufficient number of bolts used to connect the bell ring and the gripping ring. The pipe restraint shall be the EBBA Iron Series 2800 or Utility approved equal.
- G. Fittings for PVC pipe shall be as follows:
1. Mechanical-Joint, Ductile-Iron Fittings shall be AWWA C110, ductile standard pattern or AWWA C153, ductile-iron compact pattern. Glands, Gaskets, and Bolts shall be AWWA C111, ductile iron glands, rubber gaskets, and steel bolts.
 2. Ductile iron fittings for PVC pipe shall be adequately supported on a firm trench foundation.
 3. PVC fittings are not acceptable for water mains 3-inches or greater.

2.3 FUSIBLE PVC PIPE, CONNECTIONS AND FITTINGS

- A. Fusible PVC pipe shall be used as manufactured under the trade names Fusible C-900® and FPVC™, for Underground Solutions, Inc., Poway, CA, or Utility approved equal.
- B. Fusion process shall be as patented by Underground Solutions, Inc., Poway, CA, or Utility approved equal.
- C. Connections shall be defined in conjunction with the coupling of project piping, as well as the tie-ins to other piping systems.
- D. Acceptable fittings for use with fusible polyvinylchloride pipe shall include standard ductile iron fittings conforming to AWWA/ANSI C110/A21.10 and AWWA/ANSI C111/A21.11.
 1. Connections to fusible polyvinylchloride pipe may be made using a restrained or non-restrained retainer gland product for PVC pipe, as well as for mechanical joint or flanged fittings.
 2. Ductile iron fittings and glands shall be installed per the manufacturer's guidelines.
- E. Sleeve-Type Couplings
 1. Sleeve-type mechanical couplings shall be manufactured for use with PVC pressure pipe, and may be restrained or unrestrained as indicated in the construction documents.
- F. Expansion and Flexible Couplings

1. Expansion-type mechanical couplings shall be manufactured for use with PVC pipe, and may be restrained or unrestrained as indicated in the construction documents.

G. Connection Hardware

1. Bolts and nuts for buried service shall be made of non-corrosive, high-strength, low-alloy steel having the characteristics specified in ANSI/AWWA C111/A21.11.

H. Additional Requirements for Pressure Applications

1. Bends, tees and other DIP fittings shall be restrained with the use of bell restraints per specification in Section 2.2 G. for PVC Pipe.
2. Sleeve-type couplings shall be rated at the same or greater pressure carrying capacity as the pipe itself.
3. Expansion-type mechanical couplings shall be rated at the same or greater pressure carrying capacity as the pipe itself.

2.4 RESTRAINT JOINT CERTA-LOK PVC PIPE, CONNECTIONS AND FITTINGS

- A. C900/RJ Certa-Lok® PVC pipe shall be used as manufactured by NAPCO or Utility approved equal.
- B. Restrained joint installation process shall be as patented by NAPCO, Houston, TX or Utility approved equal.
- C. Connections to other pipe materials and fittings shall be completed with a mechanical joint adapter made specifically for joining C900/RJ Certa-Lok PVC pipe to other pipe materials with a mechanical joint connection.
- D. Connections shall be defined in conjunction with the coupling of project piping, as well as the tie-ins to other piping systems.
- E. Acceptable fittings for use with C900/RJ Certa-Lok pipe shall include standard ductile iron fittings conforming to AWWA/ANSI C110/A21.10 and AWWA/ANSI C111/A21.11.
 1. Connections to C900/RJ Certa-Lok pipe may be made using a restrained or non-restrained retainer gland product for PVC pipe, as well as for mechanical joint or flanged fittings.
 2. Ductile iron fittings and glands shall be installed per the manufacturer's guidelines.

F. Sleeve-Type Couplings

1. Sleeve-type mechanical couplings shall be manufactured for use with PVC pressure pipe, and may be restrained or unrestrained as indicated in the construction documents.

G. Expansion and Flexible Couplings

1. Expansion-type mechanical couplings shall be manufactured for use with PVC pipe, and may be restrained or unrestrained as indicated in the construction documents.

H. Connection Hardware

1. Bolts and nuts for buried service shall be made of non-corrosive, high-strength, low-alloy steel having the characteristics specified in ANSI/AWWA C111/A21.11.

I. Additional Requirements for Pressure Applications

1. Bends, tees and other DIP fittings shall be restrained with the use of bell restraints per specification in Section 2.2 G. for PVC Pipe.
2. Sleeve-type couplings shall be rated at the same or greater pressure carrying capacity as the pipe itself.

2.5 EXPANSION-TYPE MECHANICAL COUPLINGS SHALL BE RATED AT THE SAME OR GREATER PRESSURE CARRYING CAPACITY AS THE PIPE ITSELF.HIGH DENSITY POLYETHYLENE (HDPE)

A. Pipe materials shall be as follows:

1. Pipe material shall be commercial virgin PE compounds, shall meet ASTM D3350 physical property requirements, and shall be classified per ASTM D3350 PE 3608. The compound shall have HDB ratings at 73°F (23°C) and at 140°F (60°C), and HDS ratings at 73°F (23°C) determined in accordance with ASTM D2837 and PPI TR-3.
2. Pipe supplied under this specification shall be have a maximum standard dimension ratio (SDR) in accordance with the following:
 - a. Direct Bury Pipe: DR 11 (160 psi)
 - b. Pipe Bursting: DR 11 (160 psi)
 - c. Directional Drilling - 100 linear feet or less: DR 11 (160 psi)
 - d. Directional Drilling - greater than 100-feet: DR 9 (200 psi)
3. The PE compound in the pipe shall contain color and ultraviolet (UV) stabilizer meeting the requirements of ASTM D3350 Codes C or E. Code C compounds shall contain 2 to 3 percent carbon black when material from

the pipe is tested in accordance with ASTM D1603 or ASTM D4218. Code E compounds used for solid-color pipe, color stripes, or a color layer (shell) shall contain sufficient UV stabilizer to protect the pipe against UV degradation for at least 24 months of unprotected outdoor exposure. Color PE compounds used for stripes or color layers shall be of the same materials designation code as the pipe material, varying only by color and UV stabilizer.

4. If rework compounds are required, only those generated in the manufacturer's own plant from resin compounds of the same class and type from the same raw material supplier shall be used.
 5. PE compounds shall be tested and certified as suitable for use with potable water by an accredited testing agency acceptable to the purchaser in accordance with requirements that are no less restrictive than the applicable requirements in NSF/ANSI 61.
- B. All HDPE pipe shall be ductile iron pipe size (DIPS) unless otherwise specified and approved by the Utility.
- C. Compliance with the above requirements shall be certified by the pipe supplier.
- D. The minimum joint connection requirements are as follows:
1. For continuous pipe, assemble pipe lengths in field with butt-fused joints following ASTM D2657 and approved submittals or with electrofused joints following approved submittals. In case of conflicts between ASTM D2657 and approved submittals or if the ASTM reference is nonspecific, follow approved submittals.
 2. Joint strength shall be equal to or greater than pipe strength.
 3. For excavations for pipe bursting the flowing joint connections shall be made using butt-fused joints or electrofusion coupling.
 4. Connections to other pipe materials and fittings shall be completed with a mechanical joint adapter made specifically for joining HDPE pipe to other pipe materials with a mechanical joint connection.

2.6 POLYETHYLENE (PE)

- A. Polyethylene plastic water tubing shall be installed in accordance with the applicable utility provisions herein, as shown on the utility plans, and/or as directed by the Utility.
- B. PE water pipe (CTS) shall be manufactured in accordance with ASTM D2239, with a DR of 9. The minimum pressure rating for the PE water pipe shall be 200 psi. Fittings for the PE water pipe shall be lead free cast brass compression fittings, made to the PE water pipe dimensions.

2.7 DUCTILE IRON PIPE AND FITTINGS

- A. All ductile iron pipe and ductile iron-cast iron fittings and specials shall have the following:
1. Interior lining shall be standard thickness cement mortar lining, and asphaltic seal coat in accordance with ANSI A21.4 (AWWA C104).
 2. Exterior Coating for pipe shall be asphaltic coating as specified in AWWA Standard C-151.
 3. Exterior Coating for fittings shall have outside asphaltic coating as specified in C-110. The final coat shall be continuous and smooth, being neither brittle when subjected to low temperatures nor sticky when exposed to hot sun. The coating shall strongly adhere to the pipe at all temperatures.
 4. Where bosses are utilized, the pipe shall be a minimum Pressure Class 250 for sizes 16 inches and larger.
 5. When deemed necessary and requested by the Utility, each joint of pipe and each fitting shall be inspected by an independent domestic testing laboratory, approved by the Utility, and certification shall be supplied to the Utility by them that all pipe and fittings meet project specifications.
- B. Piping Requirements:
1. 4-inch water piping shall be Class 51. 6-inch and larger water piping shall be ductile iron conforming to ANSI A21.51 and AWWA Standard C-151, Class 50 with a working pressure not less than 200 psi unless otherwise shown or specified.
 2. Underground Fire Service Main Piping shall be DIP, Class 50 pipe conforming to ANSI A21.51 and AWWA Standard C-151, mechanical joint fittings, and gasketed joints unless otherwise specified on the plans.
 3. Pipe shall be furnished in 18' or 20' lengths.

- C. Ductile iron pipe designated as "Pressure Class" shall be furnished with a minimum thickness calculated in accordance with ANSI A21.50 (AWWA C150) with a factor of safety of two; a working pressure of 150 to 350 psi, plus 100 psi water hammer allowance and AASHTO H-20 live truck load with 2½ feet of cover. In no case shall "Pressure Class" pipe's nominal thickness be less than the following:

SIZE	PRESSURE CLASS	NOMINAL THICKNESS
4"	350	0.25"
6"	350	0.25"
8"	350	0.25"
12"	350	0.28"
14"	350	0.31"
16"	250	0.30"
18"	250	0.31"
20"	250	0.33"
24"	250	0.37"

- D. Joints shall be mechanical joint or push on joint as specified and installed in accordance with AWWA C-600 and shall conform to AWWA Standard C-111.
- E. Mechanical-Joint, Ductile-Iron Pipe shall conform to AWWA C151, with mechanical-joint bell and plain spigot end unless flanged ends are indicated.
1. Mechanical-Joint, Ductile-Iron Fittings shall conform to the following:
 - a. AWWA C110, ductile or gray iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - b. Mechanical joints shall be of the stuffing box type and shall conform to ANSI A21.11 for 3-inch and larger pipe.
 2. Glands, Gaskets, and Bolts shall conform to AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- F. Push-on-Joint, Ductile-Iron Pipe shall conform to AWWA C151, with push-on-joint bell and plain spigot end unless flanged ends are indicated.
1. Push-on-Joint, Ductile Iron Fittings shall conform to AWWA C110, ductile or gray iron standard pattern or AWWA C153, ductile-iron compact pattern. Dependable, double sealing, push on joints, rubber gaskets and lubricant shall conform to ANSI A21.11
 2. Gaskets shall conform to AWWA C111, rubber.
- G. Flange joint ductile iron pipe shall meet the following specification:

1. Flanged joint pipe shall only be used for aerial crossings or as noted specifically on the plans.
2. Pipe shall be Class 53 with working pressure not less than 200 psi.
3. Flanges shall have a raised face and be faced and drilled to match Class 250 flanges, unless otherwise noted on the plans, conforming to ASME B16.1 and AWWA C-115 (ANSI A21.15).
4. Threads for threaded flange pipe shall be in accordance with ANSI B2.1, shop fabricated as outlined by AWWA 115 with serrated faces furnished on the pipe, completely factory installed, Class 125-pound standard.
5. Welding of flanges to the body of the pipe shall not be acceptable.
6. Ductile iron fittings and flanges shall be in accordance with AWWA C-110 (ANSI A21.10) with a minimum working pressure of 250 psi.
7. Gaskets shall be full faced SBR rubber per AWWA C111 (ANSI A21.11) with a minimum 1/8-inch thickness.
8. Linings and coating shall be as previously outlined for all ductile iron pipe and fittings.
9. Mechanical restraint joint ductile iron pipe may be used for aerial crossings, with prior approval from the Utility.

H. Restrained push-on joints for pipe and fittings:

1. Restrained joints for pipe and fittings shall be furnished for the locations shown on the plans in accordance with AWWA C110 (ANSI A21.10) and AWWA C153 (ANSI A21.53).
2. Restrained joint pipe and fittings shall consist of bolted retainer rings and welded bars or boltless type restraint including ductile iron locking segments and rubber retainers. Bolts for restrained joints (if applicable) shall conform to ANSI B18.2
3. Restrained pipe and fittings smaller than 30-inches shall be FLEX-RING or LOK-RING type joints as manufactured by American Cast Iron Pipe Co., TR-FLEX joints as manufactured by US Pipe, or Utility approved equal.
4. Restrained pipe and fittings 30-inches and larger shall be LOK-RING type joints as manufactured by American Cast Iron Pipe Co., TR-FLEX joints as manufactured by US Pipe, or Utility approved equal.
5. The restraint joint shall be compatible with the push-on pipe joint.
6. Welding, if required, shall be performed by qualified welders.
7. Restrained joints and fittings shall be rated for a working pressure of 350 psi for sizes 4 inches through 24 inches and 250 psi for larger sizes.

8. The manufacturer shall furnish test results showing that the restrained joints in the sizes specified have been successfully tested at least twice the specified pressure rating of the joint without leakage or failure. Tests shall be performed on the pipe with the same thickness class as specified.
 9. Special accessories such as mega-lugs, US Pipe's Field-LOK gasket, or Romac's Grip-Ring shall be acceptable, upon approval from the Utility.
- I. Ductile Iron Fittings
1. All Ductile Iron fittings shall be NSF 61 and NSF 372 product certified, as applicable, in accordance with the Reduction of Lead in Drinking Water Act, effective 2014.
 2. Fittings and specials shall be ductile iron and shall be manufactured in accordance with AWWA Standard C-110 (ANSI A21.11).
 3. Compact fittings shall be mechanically restrained, ductile iron in accordance with ANSI A21.53 (AWWA C-153) for 3-inch thru 24-inch sizes only.
 4. Where thrust blocking is utilized, fittings shall be full body ductile iron in accordance with ANSI A21.53 (AWWA C110).
 5. Pressure rating shall be not less than 200 psi unless otherwise specified.

2.8 STEEL ENCASEMENT PIPE

- A. Encasement pipe for installation under highways and railroads shall be spiral welded steel pipe conforming to ASTM Specifications A252-61, Grade 2. Encasement pipe shall conform to State DOT Specifications for pipe laying for highway crossings and to AREA Specifications for railroad crossings. The pipe shall be furnished with a bituminous coating on the outside.
- B. Carrier Pipe shall be PVC or Ductile Iron (Same as pipe material on line segment) and shall be restrained.
- C. Casing Spacers shall be steel, neoprene, nylon, or polyethylene spacers; and shall be used to position and stabilize the carrier pipe. For ductile iron pipe, a minimum of 2 spacers per joint shall be installed. For PVC pipe, a minimum of 4 spacers per joint shall be installed.
- D. Ends of the encasement pipe shall be single-piece, flexible, pull-on type end seals with stainless steel bands.

2.9 PIPE ROLLERS

- A. Pipe rollers, if required, shall be of sufficient size to fully support the weight of the pipe during handling and pullback operations.

- B. A sufficient quantity of rollers, spaced to comply with the pipe supplier's guidelines, shall be used to assure adequate support and resist excessive sagging of the product pipe.

2.10 PIPE GASKETS

- A. Gaskets for pipe and fittings shall be continuous rings of rubber material compounded to resist deterioration and a texture to assure a permanent and watertight seal.
- B. Gaskets shall have smooth surfaces, free from pitting, blisters, porosity or any other defects.
- C. Gaskets shall conform to the requirements of AWWA Specifications C110 and C110. Gaskets are to be NSF 61 product certified.
- D. Gasket lubricant shall be a potable hydrogenated vegetable oil, insoluble in cold water, non-toxic and shall not support the growth of bacteria. Gasket lubricant shall contain no deleterious ingredients and shall have no deteriorating effects on the gaskets. Lubricants are to be NSF 61 product certified.
- E. Gasket lubricant shall be semi-paste, easily applicable, readily adherent to the inside of the bell and shall remain in an unstable state throughout the range of temperature in which pipe is normally installed.
- F. Gasket lubricant shall be delivered to the job site in unopened containers bearing the manufacturer's name and trade name or trademark.

2.11 GATE VALVES

- A. All manually operated gate valves larger than 2-inches shall be ductile iron body, and shall conform to AWWA C-509/C515 and be NSF 61 product certified. Valves 2-inch in diameter shall be cast iron or bronze body, bronze or stainless steel trimmed, wedge disc, and minimum 150 psi working pressure.
- B. All valves 4-inch to 16-inch diameter shall have a safe working pressure of 250 psi. Valves 2-inch to 3-inch in diameter shall have a safe working pressure of 150 psi.
- C. Gate valve end connections shall be flanged, mechanical joint or threaded as specified. Threaded Ends shall not be provided on the gate valves with end connections larger than 4 inches. End flanges shall be integral with the gate valve body and be faced and drilled in accordance with ASME B16.1 for 150-pound flanges. Flanged gate valves shall not be buried.
- D. Exposed gate valves shall be the rising stem type. Buried or submerged gate valves shall be of the non-rising stem type.
- E. Rising stem valves and brass non-rising stem valves shall be provided with an O-ring packing.

- F. All valves up to and including 36-inch diameter shall have triple "O" ring stem seals.
- G. The design and machining of valves shall be such as to permit the replacement of the upper two "O" rings without undue leakage while the valve is wide open and in service.
- H. The wedge shall be ductile iron encapsulated in nitrile rubber for 4-inch to 12-inch sizes and SBR rubber for 14-inch to 24-inch sizes.
- I. All internal and external surfaces of the valve body and bonnet shall have a fusion bonded epoxy coating complying with ANSI/AWWA C550 applied electrostatically prior to assembly, conforming to AWWA C-550.
- J. Valves shall have a clear waterway equal to the full nominal diameter of the valve.
- K. All valves shall be tested for leakage and distortion in strict accordance with the latest revision of AWWA Specification C-500.
- L. Resilient seated tapping valves shall be furnished with the tapping flange having a raised face or lip designed to engage the corresponding recess in the tapping sleeve flange in accordance with MSS-SP60. Tapping valves without the raised face on the tapping flange shall not be permitted. The interior of the waterway in the body shall be a full opening and capable of passing a full sized shell cutter equal to the nominal diameter of the valve.
- M. Valve operation shall conform to the following:
 - 1. Open counter-clockwise and be equipped with a two-inch square operating nut.
 - 2. The operating nut or wheel shall have an arrow cut in the metal, indicating the direction of opening
- N. All valves shall be manufactured in strict accordance with the latest specifications of the American Water Works Association (AWWA).
- O. Where specified on plans, resilient valves shall be supplied with gearing. Spur gearing shall be provided for valves installed in a vertical position and bevel gearing shall be provided for valves installed in a horizontal position.
- P. Valves shall be manufactured by:
 - 1. Mueller Co. C-509
 - 2. Clow Valve Co. C-509/C-515
 - 3. American Pipe Co. C-515

4. Kennedy Valve C-509/C-515
5. or equal product manufacturer as approved by Utility.

2.12 BUTTERFLY VALVES

- A. Butterfly valves shall be used for water mains 16-inches and larger, and shall be manufactured in accordance with the latest revision of AWWA C-504 for Class 250B service. The valves are to be NSF 372 product certified, as applicable, in accordance with the Reduction of Lead in Drinking Water Act, Effective 2014.
- B. Valve ends shall be mechanical joint in accordance with AWWA C-111 or as specified on drawings.
- C. Valves shall open counter clockwise and shall be equipped with a 2-inch square AWWA operating nut.
- D. Valve bodies shall be cast iron or ductile iron of the AWWA short body design.
- E. Valve seats shall be synthetic rubber. Seats shall be bonded and vulcanized within a recessed cavity within the valve body or mechanically retained within a dovetail groove in the valve body by means of epoxy injected under pressure behind the seat. Bonded and vulcanized seats shall withstand a 75-pound test pull in accordance with ASTM D429, Method D. Disc mounted valve seats shall not be accepted.
- F. Valve shafts shall be type 304 or type 316 stainless steel.
- G. Valve discs shall be cast iron (ASTM A126 Class B or ASTM A48) or ductile iron (ASTM A536) with type 316 stainless steel edge.
- H. Shaft bearings shall be corrosion resistant and self-lubricating.
- I. Valve packing shall be self-compensating split-vee chevron type.
- J. Butterfly valves shall be constructed for installation with shafts in a horizontal position.
- K. Valves shall be designed such that no leakage occurs at the shutoff pressure, which shall be the test pressure specified or scheduled for the respective pipeline.
- L. Valve actuators shall be fully grease packed and have stops in the open/close position. The actuator shall have a mechanical stop, which shall withstand an input torque of 450 lbs. against the stop. The traveling nut shall engage alignment grooves in the housing. The traveling nut operators shall exhibit characteristic closure at extreme open/close positions to minimize water hammer.

M. Installation

1. Install butterfly valves and actuators in accordance with the configuration shown on the Contract Drawings, prior to testing and chlorination of the pipeline in which valves are installed.
2. Support valves independently from the pipeline on supports acceptable to the Utility.
3. Conduct operating tests to adequately show that the equipment has been properly installed and shall function as specified. All tests shall be subject to the Utility's review.
4. The pipelines in which valves are installed shall be filled with water and pressurized to the test pressure to demonstrate that the installed valves do not leak.

N. Butterfly valves shall be as manufactured by:

1. M & H/Clow Valve Company - Style 4500
2. Henry Pratt Co. – Groundhog Style
3. Mueller Co. - Lineseal III Series
4. or equal product manufacturer as approved by the Utility.

2.13 BALL VALVES

A. Ball Valves may be used for valves 2-inches and smaller as identified on the plans. Ball Valves shall be installed in accordance with the applicable utility provisions herein, as shown on the utility plans, and/or as directed by the Utility. Ball valves shall adhere to the following specification:

1. All bronze construction
2. Tee head operator having a removable disc
3. Threaded connections, in accordance with Utility standard details
4. Shall be in accordance with AWWA C507, Class 250
5. Interior coating shall be in accordance with AWWA C550
6. Equipped with packing nut, gland, and packing material
7. Shall be NSF 372 product certified, as applicable, in accordance with the Reduction of Lead in Drinking Water Act, Effective 2014.

B. The turn required to travel from fully closed to fully open on the ball valve shall be 90 degrees.

2.14 CORPORATION VALVES

- A. Corporation stops shall be of bronze with tapered male iron pipe threads on the inlet and outlets. Terminal outlets shall have screwed bronze hex head dust plugs or caps. Unions shall be used on all corporation stop outlets with connecting piping. Corporation stops shall have a minimum working pressure rating of 250 psi.
- B. Valves are to be NSF 372 product certified, as applicable, in accordance with the Reduction of Lead in Drinking Water Act, Effective 2014.
- C. Service-Saddle Assemblies shall comply with AWWA C800, and include saddle and valve compatible with tapping machine. Direct taps are not permitted.
 - 1. Service Saddle shall be copper alloy with seal and AWWA C800, threaded outlet for corporation valve.
 - 2. Corporation valve shall be bronze body ground key plug type with AWWA C800 threaded inlet and outlet matching service piping material.
 - 3. Manifold shall be copper fitting with two to four inlets as required, with ends matching corporation valves and outlet matching service piping material.
- D. Curb Valves shall comply with AWWA C800, and include bronze body, ground-key plug or ball, and wide tee head, with inlet and outlet matching service piping material.
- E. Service Boxes for Curb Valves shall meet AWWA M44 requirements for cast-iron valve boxes. Include cast-iron telescoping top section of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over curb valve and with a barrel approximately 3-inches in diameter.
- F. Shutoff Rods shall be steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and slotted end matching curb valve.
- G. Manufacturers:
 - a. Mueller Co. - Water Products Division
 - b. or equal product manufacturer as approved by Utility.

2.15 POST INDICATOR VALVE ASSEMBLIES

- A. Post-indicator valve assemblies shall be located a minimum of 40 feet from the building served.
- B. Gate valves shall comply with the applicable sections of this specification regarding gate valve materials. The gate valve for a PIV installation shall be provided with an indicator plate.

C. Post-indicator Requirements

1. Post indicators shall be UL 789, FMG-approved, vertical-type, cast-iron body with operating wrench, extension rod, and adjustable cast-iron barrel of length required for depth of burial of valve.
2. Post indicators shall be installed in accordance with all the manufacturer's requirements.
3. Post indicators shall be installed on all fire service line gate valves prior to the backflow preventer.
4. Post indicators shall be installed with a locking handle.
5. Post indicators shall be able to accommodate a tamper switch to be provided and installed by others.
6. Post indicators shall be protected from traffic impacts by the installation of concrete filled pipe bollards in accordance with the standard detail.
7. Post indicators shall be painted red.
8. Post indicators shall be manufactured by American Cast Iron Pipe Company, Model 1P-71 Indicator Post, Kennedy Valve, Mueller or Utility approved equal.

2.16 VALVE BOXES

- A. Valve boxes shall be installed on all nut operated valves, and shall comply with AWWA M44 for cast-iron valve boxes.
- B. Operating Wrenches shall be steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut.
- C. Valve boxes shall be made of close-grained, gray cast iron metal painted before being shipped with one coat of first quality protective asphalt paint with a minimum thickness of 3/16-inch.
- D. Valve boxes shall be heavy traffic rated meeting the requirements of AASHTO M306 and providing H-20/HS-20 heavy duty traffic loading.
- E. Construction shall be in three pieces as follows:
 1. The bottom section shall be beveled at the bottom to fit around the stuffing-box gland and rest on the valve bonnet or gear disc and shall have a screw type barrel approximately 5-inches in diameter.

2. The top section shall be screw type to be sized to fit over the bottom section. The upper end shall be constructed in the form of a socket to receive the cap or cover. The top section shall have an adjustable extension of length required for depth of burial of valve.
 3. The cover or cap shall have cast on the upper surface, in raised letters, the word "WATER".
- F. Valve box shall have a 3/8-inch hole drilled in the upper part to accommodate 1/4-inch x 1-1/2-inch galvanized bolt for securing tracer wire. The cover or cap shall be painted Dynamic Blue.
- G. Valve box protector rings shall be installed to protect valve boxes located outside pavements (i.e. roadway shoulders). The ring shall be constructed in accordance with Utility standard details. The concrete shall be a minimum of 2500 psi, and reinforced with two #3 reinforcing bars.
- H. All valve boxes shall be equal in quality and workmanship to those manufactured by Mueller Co., Kennedy Valve Co., or Utility approved equal.

2.17 WATER METERS

- A. Water meters as approved by the Utility and shall be furnished by the Contractor, complete with meter box/vault per the Standard Details.
- B. Water meters are to be NSF 372 product certified, as applicable, in accordance with the Reduction of Lead in Drinking Water Act, effective 2014.
- C. All water meters shall be capable of reporting data to base side Utility Monitoring and Control System (UMCS.) The utility meters shall be equipped with a pulse output device, which provides not less than one pulse per revolution. The meters shall measure consumption of water in gallons.
- D. Irrigation taps shall be separated from domestic or fire supply taps and shall be metered independently.
- E. Manufacturers:
1. 2-inch and smaller meters shall be:
 - a. Badger M170 Disc Meter with RT Encoder
 - b. Master Meter Multi-Jet with IP-68 Register
 - c. or equal product manufacturer as approved by the Utility
 2. 3-inch and greater meters shall be approved by the Utility.

2.18 BACKFLOW PREVENTERS

- A. Backflow Preventers shall be Reduced-Pressure-Principle Backflow Preventers per the plan specifications.
1. Backflow preventers shall conform to AWWA C511.
 2. Backflow preventers and associated piping to be NSF 372 product certified, as applicable, in accordance with the Reduction of Lead in Drinking Water Act, Effective 2014.
 3. Operation shall be continuous-pressure applications.
 4. Pressure Loss shall be a maximum of 12 psig through the middle 1/3 of flow range.
 5. Backflow preventer body shall be as follows:
 - a. Main valve body material:
 - 1) Lead Free Bronze: $\frac{3}{4}$ inch to 2 inch.
 - 2) Lead Free Stainless Steel or FDA Epoxy Coated Ductile Iron: 2 $\frac{1}{2}$ inch to 10 inch.
 - b. Relief Valve Body shall be lead free bronze.
 - c. Elastomers shall be nitrile and diaphragms shall be fabric reinforced nitrile.
 - d. Springs shall be stainless Steel.
 6. End Connections shall be threaded for 2-inch and smaller and flanged for 2- $\frac{1}{2}$ -inch and larger.
 7. Accessories:
 - a. Shut-off Valves shall be ball valves with threaded ends on inlet and outlet for 2-inch and smaller and OS&Y gate type with flanged ends on inlet and outlet for 2 $\frac{1}{2}$ -inch and larger.
 - b. Not less than four resilient seated ball type valve test cocks shall be provided.
 - c. Air-Gap fitting shall meet the requirements of ASME A112.1.2 and shall match the backflow preventer connection.
 8. Manufacturers:
 - a. Domestic and Fire Protection:
 - 1) Apollo RPLF4A - Preferred

- 2) Ames Fire and Waterworks Series 500
 - 3) or equal product manufacturer as approved by Utility.
- b. All backflow preventers shall be on the University of Southern California List of Approved Backflow Prevention Assemblies.

B. Piping

1. All inlet and outlet piping 2½-inch and smaller shall be lead free brass. Other piping may be used if approved by the Utility.
2. All inlet and outlet piping 3-inches and larger shall be ductile iron pipe.

C. Enclosures for Backflow Preventer Assembly

1. Quality Assurance

- a. The enclosure manufacturer shall be a company specializing in the manufacture of such enclosures with at least 10-years of successful field experience and be ASSE 1060 Seal Certified.

2. Fabrication Materials:

- a. Mill finish aluminum, ASTM B209.
- b. Gel coated fiberglass.
- c. Polyethylene

3. Insulation:

- a. Insulation shall be polyisocyanurate foam; spray applied, frothed in place or board laminated between two layers of fiberglass mat.
- b. The insulation shall have the following properties:
 - 1) Dimensional stability shall be less than 2% linear change.
 - 2) Compressive strength shall be 20 psi.
 - 3) Water absorption shall be less than 1% by volume.
 - 4) Density shall be nominal 2.0 lbs. per cubic foot.
 - 5) Service temperature shall be minus 100 degrees F to plus 250 degrees F.
 - 6) Insulation thickness shall be 1-inch for enclosures for 2-inch and smaller pipe and 1.5-inches for enclosures 2-½-inch and larger pipe.

- 7) Insulation shall have a minimum "R" value of 8.
 - 8) Adhesive applied board stock or insulation materials secured by mechanical fasteners are not acceptable.
4. Structural members: Aluminum or Fiberglass.
- a. The enclosure shall be securely attached to a concrete base with an internal mechanical anchor as recommended by the manufacturer.
 - b. Access panels shall be provided to allow easy access for operations and maintenance without removal of the enclosure.
 - c. All enclosures shall be locked with a Utility supplied locking mechanism. Utility shall provide the lock to the Contractor.
 - d. Drain openings shall be provided and shall be designed to remain closed except when the device is discharging water. Openings shall be designed to accommodate the maximum discharge of the backflow prevention device to be contained within it. Openings shall be designed to protect against the intrusion of wind, debris, and animals.
 - e. All enclosures shall be painted Federal Standard Brown (Sherwin Williams #20059) or as designated on the plans.
5. Heating Equipment:
- a. Heaters shall be installed on all fire service line backflow preventers, 2-inches and larger. Heaters are not required on domestic or irrigation water service lines unless specified within the contract documents.
 - b. Heating equipment shall be installed and not activated until approved by Utility.
 - c. Heating equipment shall be furnished and designed by the manufacturer of the enclosure, to maintain an interior temperature of 40 degrees F with an exterior temperature of minus 30 degrees F and a wind velocity of 15 mph.
 - 1) The factory assembled heating equipment shall be ETL, UL, or CSA certified.
 - 2) Field assembled heater parts shall not be accepted.
 - 3) Heating equipment shall be installed above the level of any backflow prevention discharge.

- d. Electric power source for heat and accessories shall be GFI protected, with 18-inches minimum clearance from receptacle base to top of slab.
- 6. Mounting Hardware shall be as recommended by the manufacturer.
- 7. Approved Manufacturers
 - a. Hot Box
 - b. or Utility approved equal.

2.19 WATER METER BOXES

- A. Water meter boxes shall be concrete or polymer concrete body and cover for disc-type water meter, with lettering on the cover according to the details.
- B. Water meter boxes shall have a slotted, open-bottom base section of length to fit over service piping.
- C. Water meter boxes top cover shall be painted Dynamic Blue per the details, and the surface shall be non-skid.
- D. Meter box body and cover shall be manufactured by Armorcast Products Company or Utility approved equal.

2.20 METER VAULTS

- A. Meter Vaults shall be composite fiberglass and polymer concrete or precast, reinforced concrete.
- B. Underground meter vaults for Water Meters 3-inches to 8-inches shall be constructed of a composite fiberglass or polymer concrete.
 - 1. Lids shall be constructed of polymer concrete and attached with penta head bolts. Lids shall be AQUA Blue in color and marked as "Water". Vaults shall comply with ANSI/SCTE 77 2007.
 - 2. Vaults placed in "Green Space" shall be Tier 8 rated for non-vehicular traffic and those in light traffic areas shall be Tier 15 rated.
 - 3. Vaults shall be sized per the standard details with a depth to meet bury depth conditions. Meter vaults shall be as manufactured by Armorcast, Quazite, or approved equal.
 - 4. Meter vaults shall have an open base. A minimum of 12-inch of #57 stone shall be installed beneath the meter vault to allow water to properly drain.

- C. Precast, reinforced-concrete vaults shall be designed for A-16 load designation according to ASTM C 857 and made according to ASTM C 858.
 - 1. Manhole for meter vault shall meet the requirements of ASTM A536, Grade 60-40-18, ductile-iron traffic frame and cover. Manhole shall be in accordance with Standard Manhole Details.
 - 2. Meter vaults shall have an open base. A minimum of 12-inch of #57 stone shall be installed beneath the meter vault to allow water to properly drain.

2.21 WATER SAMPLING STATION

- A. Sampling station shall be a non-draining unit with surgical stainless steel waterway and a lockable non-removable cast-aluminum enclosure with hinged openings.
- B. Sampling station shall have an 8-inch bury depth, with a 3/4-inch FIP inlet, and 7/16-inch unthreaded blow off and sampling bib.
- C. When open, the sampling station shall require no key for operation, and all water flow shall pass thru an all stainless steel waterway.
- D. All working parts shall be of stainless steel and serviceable from above ground with no digging or replacement needed.
- E. A stainless steel pet cock will be located below the sampling bib to allow pumping of any water remaining inside the station to insure non-freezing.
- F. The sampling station shall be model #88-SS as manufactured by the Kupferle Foundry, or approved equal.
- G. The water sampling station to be NSF 372 product certified, as applicable, in accordance with the Reduction of Lead in Drinking Water Act, Effective 2014.

2.22 FIRE HYDRANTS

- A. All hydrants shall be able to deliver 1,000 gallons per minute with a friction loss of not more than five pounds per square inch total head loss through the hydrant.
- B. Hydrants shall be suitable for working pressure of 150 pounds per square inch and test pressure of twice the working pressure.
- C. All fire hydrants shall be dry top, traffic type and conform to the latest revision of AWWA Specification C-502 except as listed below or as otherwise directed by the Utility.
- D. All working parts shall be bronzed.
- E. The size of the fire hydrants (designated by the nominal diameter of the valve opening) shall not be less than 5-1/4 inches.

- F. Hydrants shall be of compression type (opening shall be of such design that when the barrel is broken off the hydrant valve shall remain closed and reasonably tight against leakage).
- G. All hydrants shall be mechanical joint to accommodate the spigot end of 6-inch Class 150 ductile iron pipe.
- H. The bury line length of all hydrants shall be as shown on the contract drawings or to meet the water main depth as installed. The base of the hydrant shall have two cast lugs suitable for use in strapping the hydrant to the connecting pipe.
- I. Bosses (6-inch) may be substituted for tees in pipe sizes exceeding 12-inches in diameter. The boss shall be welded to the bottom of the main to provide effective flushing of the system.
- J. The interior of the hydrant shoe shall be coated with a 4-mil thickness FDA approved epoxy coating. The interior epoxy coating for fire hydrants is to be NSF 61 product certified
- K. The operating nut shall be pentagonal in shape, finished with a slight taper to 1½-inch from point to flat to conform to the standard in use by the Utility. All hydrants shall open left or counter-clockwise.
- L. All hydrants shall be furnished with two 2½-inch nozzles and one 4½-inch pumper nozzle. Outlets shall have American National Standard fire hose coupling thread, in accordance with the Utility standard, and shall be provided with nozzle caps securely chained to the body of the hydrant.
- M. If directed by the Utility, fire hydrants shall be equipped with a hydrant locking cap (captivator cap), as manufactured by American Flow Control or Utility approved equal.
- N. Fire hydrants shall be specific models manufactured by, Clow Corporation (Medallion), American Cast Iron Pipe Company, Mueller, American Flow Control, or Utility approved equal.

2.23 FIRE HYDRANT PAINTING

- A. The Contractor shall paint all exposed exterior fire hydrant surfaces. Minor items not specifically specified, but necessary for proper completion of the work, shall be painted as directed by the Utility.
- B. Painting shall be done at such times the Contractor and Utility may agree upon in order that a dust-free and neat work may be obtained.
- C. All painting shall be done in strict accordance with the paint manufacturer's recommendations and shall be satisfactory to the Utility.

- D. Protective covering shall be utilized, as necessary and extreme care taken for protection of adjacent areas, equipment, shrubbery, or other items while painting is in progress. After painting is complete, all spilled paint drops, or other defects shall be removed from surfaces and the entire area thoroughly cleaned up.
- E. The Contractor shall submit to the Utility, upon completion of the painting, certification from the paint manufacturer indicating that the quantity of paint purchased for each item was sufficient to properly coat all surfaces.
- F. All paint materials shall be first quality and shall be delivered on the job in the original sealed containers bearing the manufacturer's name and trademark.
- G. Paint shall conform to the requirements of Federal Spec. TT-V-51 or Military Spec. MIL-C450 or equal. The prime coat from the ground line up shall conform to Federal Spec. TT-P-86 (Type IV), Federal Spec. TT-P-636 or equal.
- H. Where thinning is necessary, only the products of the manufacturer furnishing the paint, and for the particular purpose, shall be allowed and all such thinning shall be done strictly in accordance with the manufacturer's instructions as well as with the full knowledge and approval of the Utility.
- I. Surface Preparation:
 - 1. All surfaces to be painted shall be prepared in a workman-like manner with the objective of obtaining a smooth, clean and dry surface.
 - 2. All exposed surfaces of fire hydrant and other ferrous metal items generally are to be shop primed and shall have all rust, scale, dust, grease or other deleterious substances removed by sandblasting or pickling in accordance with SSPC-SP-6.
 - 3. Cleaned metal shall be immediately primed to prevent new rusting.
 - 4. All ferrous metal items, not shop primed, shall be field cleaned by wire brushing (if approved by the Utility) or sandblasting and immediately primed.
 - 5. Non-ferrous metals shall be solvent cleaned just prior to the application of prime coat or pre-treatment. Equipment not shop finished to the Utility's satisfaction shall also be painted.
- J. Application:
 - 1. Where necessary to obtain a smooth finish, the surface shall be sanded after application of the prime coat.
 - 2. Paint shall be applied evenly. Paint shall be applied, for each coat, at the rate specified by the manufacturer. Any difficulties in film thickness shall

be corrected by the application of additional coats until the recommended thickness is obtained.

3. If material has thickened or diluted for application by a spray gun, the coating shall be built-up to the same film thickness achieved with undiluted material.
4. Additional coats of paint shall not be applied nor shall units be returned to service until paints are thoroughly dry.
5. Paint shall not be applied in rain or damp weather, or when the temperature is lower than 50 F.
6. Painting shall be suspended when relative humidity exceeds 85% or when air temperature drops to below 40°F within 18 hours of application.

K. Painting Schedule:

1. All Hydrant barrels shall be painted chrome yellow and the tops and nozzle caps shall be painted per NFPA 291 (Class AA – Light Blue; Class A – Green; Class B – Orange; Class C – Red). A flow test shall be performed to determine the proper NFPA 291 color.
2. Hydrant barrels shall be factory painted chrome yellow or as approved by the Utility.
3. All captivator caps shall be painted chrome yellow or as approved by the Utility.
4. Hydrant Classification
 - a. Class AA – Rated capacity of 1500 gpm or greater
 - b. Class A – Rated capacity of 1000 – 1499 gpm
 - c. Class B – Rated capacity of 500 – 999 gpm
 - d. Class C – Rated capacity of less than 500 gpm

2.24 COMBINATION AIR VALVE ASSEMBLY

- A. Combination air valves shall be installed at all locations shown on the drawings, but are generally required only on water piping 16-inches and larger.
- B. Combination air valves shall be air valves incorporating the functions of an air and vacuum valve with those of a pressure air release valve in a single housing.
- C. Combination air valves shall automatically exhaust large quantities of air during the filling of the pipeline and automatically allows air to re-enter the pipeline when the internal pressure of pipeline approaches a negative value due to column separation, draining of the pipeline, outage while the pipeline is in operation and

under pressure. The air release port shall automatically release small pockets of air from the pipeline while the pipeline is in operation and under pressure.

- D. Combination air valves shall have 2-inch inlet and outlet connections and a 1/2-inch diameter orifice or as determined by Utility for a maximum working pressure of 300 psi.
- E. Combination air valves material of construction shall be:
 - 1. Valve body, cover, and baffle shall be cast iron, stainless steel or reinforced nylon with brass or stainless steel base; and shall have a 2" threaded inlet.
 - 2. All internal parts shall be 316 stainless steel with the exception of a Buna-N seat.
 - 3. All working parts shall be bronze or stainless steel.
- F. Main size x 2-inch tapped tee shall be used at each air release valve location.
- G. 2-inch stainless steel or brass ¼-turn isolation ball valve shall be installed between the tapping saddle and the air release valves. All pipe nipples and couplings shall be either stainless steel or brass.
- H. Valves shall be installed in a doghouse manhole. In Kansas, combination air valve vents are to terminate 1 foot above grade, facing downward and screened per Standard Detail COMBINATION AIR RELEASE VACUUM VALVE on DWG NO W-17a. Water main shall be installed at sufficient depth through high points so that the manhole is flush with finished grade.
- I. Stone drainage pit shall be installed in the base of the manhole.
- J. Combination air valves are to be NSF 372 product certified, as applicable, in accordance with the Reduction of Lead in Drinking Water Act, Effective 2014.
- K. Valves shall be by Flomatic Corp., Val-Matic Co., ARI Flow Control, or Utility approved equal.

2.25 TAPPING SLEEVES

- A. Tapping Sleeve and valve shall be compatible with drilling machine, and shall be in accordance with MSS SP-60.
- B. Water tapping sleeve shall be ductile/cast iron mechanical joint or stainless steel full gasket and have a minimum working pressure of 200 psi for all tapping of mains up to and including 30-inch diameter with a branch less than or equal to 12-inches in diameter. Branch diameter greater than 12-inch on 16-inch diameter pipe and larger shall require full body ductile iron mechanical joint tapping sleeve.
- C. Mechanical joint tapping sleeves shall be as manufactured by Romac, Clow, Mueller or Utility approved equal, and shall be furnished with complete joint

accessories including split glands, split end gasket, bolts, etc. The mechanical joint sleeve shall be compatible with type and class of pipe being tapped. The outlet flange shall be class 125 per AMSE B16.1 compatible with approved tapping valves.

- D. Stainless steel tapping sleeves shall be approved by Utility. The sleeve, lugs, bolts and nuts shall be 18-8 type 304 stainless steel. The outlet flange shall be ductile iron or stainless steel. The gasket shall be a grid pattern design and shall provide full circumferential sealing around pipe to be tapped. The sleeve shall include a 3/4 NPT test plug. All welds shall be passivated. The outlet flange shall be class case D per AWWA C207-ANSI 150 lb. drilling compatible with approved tapping sleeves.
- E. All tapping sleeves shall be hydrostatically pressure tested prior to and after the tap is accomplished. Use of air to complete the pressure test is not acceptable. The tapping sleeve shall be tested to 150 psi, or twice the system pressure, whichever is greater.

2.26 WATER SERVICE SADDLES

- A. All water service saddles for use on 2-inch PVC shall be brass and as manufactured by Mueller Model 13420 or Utility approved equal.
- B. Water service saddles for 1-inch and 2-inch taps on 4, 6, 8, 12-inch and larger size PVC and asbestos-cement (AC); and 4-inch and larger size iron pipe shall be ductile iron with stainless steel strap(s), bolts, nuts and washers, Double strap saddles with U-bolt style straps shall be acceptable for use on iron pipe. Ford Models FS 101, FS 202 or approved equal shall be used. Stainless steel straps shall be preformed at the factory to the specified outside diameters of PVC pipe.
- C. Water service saddles with 2-inch outlet shall be double strap or approved equal.
- D. Water service saddles for pipe sizes 12-inch through 24-inch shall be double strap or approved equal.
- E. Water service saddles for pipe sizes exceeding 24-inches shall be as specified by Utility.

2.27 PIPING SPECIALTIES

- A. Transition Fittings shall be a manufactured fitting or coupling with the same size as the piping, with pressure rating at least equal to and ends compatible with piping to be joined.
- B. Tubular Sleeve Pipe Couplings shall be metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners and

with ends of same sizes as piping to be joined; and shall meet the requirements of AWWA C219.

2.28 Yard Hydrants

- A. Yard hydrants shall be galvanized or stainless steel.
- B. Yard hydrants shall be lead-free and NSF/ANSI 372 certified.
- C. Yard hydrants shall be automatic draining to prevent freezing when shutoff. Drain hole shall be below the frost line. Drainage stone shall be installed at drain hole depth to facilitate draining.
- D. Yard hydrants shall be 30-inches above the ground surface unless otherwise noted in the plans.
- E. All working parts of the yard hydrant shall be capable of being removable through the top of the yard hydrant.
- F. Yard hydrants shall have lever handles, which shall be lockable or removable for security.
- G. Yard hydrants shall be $\frac{3}{4}$ ", 1-inch, 1- $\frac{1}{2}$ -inch, or 2-inch in size. See plan for size required.
- H. Yard hydrants shall be manufactured by Simmons Manufacturing Company or Utility approved equal.
- I. A permanent backflow preventer assembly shall be installed upstream of the yard hydrant at lift stations.

2.29 IDENTIFICATION

- A. Polyethylene Magnetic Tracer Tape
 - 1. Tape shall be acid and alkali-resistant, 3-inches wide, 0.005-inch-thick, and have 1500 psi strength and 140 percent elongation value. The tape shall be colored the same as the background colors as specified and shall be inscribed with the words "CAUTION-WATER PIPE BURIED BELOW" for the water main.
 - 2. Polyethylene magnetic tracer tape shall be as manufactured by Allen Systems, W.H. Brady Co., Seton Name Plate Corporation, Marking Services, Inc., or equal.
- B. Detectable Identification Wire
 - 1. Tracer Wire
 - a. All tracer wire shall have HDPE insulation intended for direct bury, color coated per APWA standard for the specific utility being marked.

- b. Open trench tracer wire shall be #12 AWG Copper Clad Steel, High Strength with minimum 450 lb. break load, with minimum 30 mil HDPE insulation thickness.
- c. Directional Drilling/Boring tracer wire shall be #12 AWG Copper Clad Steel, Extra High Strength with minimum 1,150 lb. break load, with minimum 30 mil HDPE insulation thickness.

2. Connectors

- a. All mainline trace wires must be interconnected in intersections, at mainline tees and mainline crosses. At tees, the three wires shall be joined using a single 3-way lockable connector. At Crosses, the four wires shall be joined using a 4-way connector. Use of two 3-way connectors with a short jumper wire between them is an acceptable alternative.
- b. Direct bury wire connectors shall include 3-way lockable connectors and mainline to lateral lug connectors specifically manufactured for use in underground trace wire installation. Connectors shall be dielectric silicon filled to seal out moisture and corrosion, and shall be installed in a manner to prevent any uninsulated wire exposure.
- c. Non-locking friction fit, twist on or taped connectors are prohibited.

3. Grounding

- a. Trace wire must be properly grounded at all dead ends/stubs.
- b. Grounding of trace wire shall be achieved by use of a drive-in magnesium grounding anode rod with a minimum of 20ft of #12 red HDPE insulated copper clad steel wire connected to anode (minimum 1.5 lb.) specifically manufactured for this purpose, and buried at the same elevation as the utility.

2.30 CORROSION PROTECTION

A. General Requirements

- 1. Determination of the corrosivity of soil shall be based on soil tests.
 - a. The following soil characteristics shall be evaluated in accordance with AWWA C105, Appendix A to determine the corrosivity of the soil: soil resistivity, pH, oxidation-reduction potential, presence of sulfides, and moisture content.
 - b. Soil resistivity testing shall be in accordance with ASTM G57. Soils in which the electrolyte resistivity is less than 30,000 ohm-cm are considered corrosive.

2. For corrosion protection, polyethylene encasement shall be used on the following items on project sites where corrosive soils are present or as determined by the Utility:
 - a. Ductile iron pipe and appurtenances
 - b. Fire hydrant connections
 - c. Valves: post indicator valves, gate valves, and iron butterfly valves
 - d. Ductile iron restraint on pipes, pipe joints, fittings and appurtenances

B. Materials

1. Polyethylene film shall be furnished in accordance with AWWA C105 (ANSI A21.5) and ASTM A674.
 - a. Linear low-density polyethylene film shall be virgin polyethylene material with the following characteristics:
 - 1) Raw Material (ASTM D4976)
 - a) Group 2
 - b) Density 0.910 to 0.935 g/cm³
 - c) Dielectric strength: Volume Resistivity, 10¹⁵ ohm-cm, minimum
 - 2) Physical Properties:
 - a) Tensile Strength: 3600 psi (ASTM D882)
 - b) Elongation: 800 percent (ASTM D882)
 - c) Dielectric Strength: 800 V/mil thickness, minimum (ASTM D149)
 - d) Propagation tear resistance: 2,550 gf, minimum (ASTM D1922)
 - e) Thickness: 0.008 in (8 mil or 200 μm)
 - b. High-density, cross-laminated polyethylene film shall be virgin polyethylene material with the following characteristics:
 - 1) Raw Material (ASTM D4976):
 - a) Group 2
 - b) Density 0.940 to 0.960 g/cm³

- c) Dielectric strength: Volume Resistivity, 10¹⁵ ohm-cm, minimum
- 2) Physical Properties:
 - a) Tensile Strength: 6300 psi (ASTM D882)
 - b) Elongation: 100 percent (ASTM D882)
 - c) Dielectric Strength: 800 V/mil thickness, minimum (ASTM D149)
 - d) Impact resistance: 800 g minimum (ASTM D1709 Method B)
 - e) Propagation tear resistance: 250 gf, minimum (ASTM D1922)
 - f) Thickness: 0.004 in (4 mil or 100 μm)
- c. Polyethylene film shall be in blue color. The pigmentation shall not contain any regulated substances.
- d. Film shall be clearly marked at a minimum of 2-feet along its length containing the following information:
 - 1) Manufacturer's name or trademark
 - 2) Year of Manufacturer
 - 3) ANSI/AWWA C105/C21.5
 - 4) Minimum film thickness and material type (LLDPE or HDCLPE)
 - 5) Applicable range of nominal pipe diameter size
 - 6) Warning-Corrosion Protection-Repair Any Damage
 - 7) Overlaps and ends shall be secured with adhesive tape or plastic tie straps.

SECTION 3 - EXECUTION

3.1 DELIVERY, STORAGE AND HANDLING OF PIPE TO BE INSTALLED

- A. All pipes shall be bundled or packaged to provide adequate protection of the ends during transportation to the site. Any pipe damaged in shipment shall be replaced as directed by the Utility.
- B. Each pipe shipment should be inspected prior to unloading to see if the load has shifted or otherwise been damaged. Notify Utility immediately if more than

immaterial damage is found. Each pipe shipment shall be checked for quantity and proper pipe size, color and type.

- C. Pipe shall be loaded, off-loaded, and otherwise handled in accordance with AWWA M23, and all of the pipe supplier's guidelines shall be followed. Pipe and fittings shall be stored in a protected area.
- D. Off-loading devices such as chains, wire rope, chokers, or other pipe handling implements that may scratch, nick, cut, or gouge the pipe are strictly prohibited.
- E. Care shall be taken to protect exterior coatings and linings during all phases of the work. Place no material of any kind inside any piece of pipe or fitting during handling, storage or transit. Use strap slings for lifting coated pipe
- F. During removal and handling, be sure that the pipe does not strike anything. Significant impact could cause damage, particularly during cold weather.
- G. If appropriate unloading equipment is not available, pipe shall not be unloaded. Care should be taken to insure that pipe is not dropped or damaged. Pipe should be carefully lowered, not dropped, from trucks.
- H. Any length of pipe showing a crack or which has received a blow that may have caused an incident fracture, even though no such fracture can be seen, shall be marked as rejected and removed at once from the work.
- I. Damaged areas, or possible areas of damage may be removed by cutting out and removing the suspected incident fracture area. Limits of the acceptable length of pipe shall be determined by the Utility.
- J. Any scratch or gouge greater than 10% of the wall thickness shall be considered significant and can be rejected unless determined acceptable by the Utility.
- K. Pipe lengths should be stored and placed on level ground. Pipe should be stored at the job site in the unit packaging provided by the manufacturer. Caution should be exercised to avoid compression, damage, or deformation to the ends of the pipe. The interior of the pipe, as well as all end surfaces, should be kept free from dirt and foreign matter.
- L. Pipe shall be handled and supported with the use of woven fiber pipe slings or Utility approved equal. Care shall be exercised when handling the pipe to not cut, gouge, scratch or otherwise abrade the piping in any way.
- M. Lift pipe using spreader beams that provide 3-point of lifting of pipe sections over 30-feet in length.
- N. Maintain internal bracing until pipe has been placed. Internal bracing shall be provided for all fittings.
- O. The handling of joined pipe shall be in such a manner that the pipe is not damaged by dragging it over sharp and cutting objects. Slings for handling the pipeline shall not be positioned at butt-fused joints. Sections of joined pipes with deep cuts and/or gouges shall be removed and the ends of the pipe rejoined.

- P. If pipe is to be stored for periods of 6 months or longer, the pipe should be shaded or otherwise shielded from direct sunlight. Covering of the pipe, which allows for temperature build-up is strictly prohibited. Pipe should be covered with an opaque material while permitting adequate air circulation above and around the pipe as required to prevent excess heat accumulation.
- Q. Any pipe that has been damaged or does not meet the Utility's approval shall be replaced at the Contractor's expense.

3.2 PLACEMENT OF PIPE – GENERAL REQUIREMENTS

- A. Pipe laying shall include the installation and jointing of the pipe. Preparation of bedding and initial and subsequent backfill shall be as specified in this specification, in 31 20 00 Excavation, Trenching and Backfilling, and in the Standard Details. Pipe shall be laid with uniform bearing under the full length of the barrel of the pipe.
- B. All pipe shall be installed in strict accordance with manufacturer's recommendations, drawings and/or specifications and in the best commercial trade practice.
- C. The Contractor shall perform all work of cutting pipe and fittings or special castings necessary to the proper and accurate assembly, erection and completion of the work. All pipe shall be cut to fit accurately with smooth edges and faces.
- D. Any special tools required for laying, jointing, cutting, etc. shall be supplied and properly used.
- E. All pipe shall be thoroughly cleaned before laying and shall be kept clean until accepted in the completed work and, when laid, shall conform accurately to the lines and grades given.
- F. At all times during pipe laying operations, the trench shall be kept free of water. See Specification Section 31 20 00 Excavation, Trenching and Backfilling for dewatering requirements.
- G. All piping systems shall be constructed from the materials shown and to the lines, grades and dimensions shown. Where not shown, the pipes shall be located to avoid interference with other features.
- H. Bell-and-spigot pipe shall be laid with the bells up grade. All types of piping shall be laid and fitted together so that, when complete, the pipe shall have a smooth and uniform invert.
- I. Each length of pipe laid shall be thoroughly swabbed to remove all foreign material before the next length is laid.
- J. Each pipe shall be inspected for defects before being lowered into the trench.
- K. All piping for which no location dimensions are shown shall be installed in a neat and workmanlike manner in accordance with the best trade practice. Wherever possible, runs and rises shall be grouped and kept parallel. It shall be the

Contractor's responsibility to properly lay out all piping to clear obstructions such as equipment, larger sized pipes, etc.

- L. Under no conditions shall the pipe be laid against the trench wall.
- M. Extra precaution shall be taken to prevent rocks or other large objects from lodging against the pipe encasement during backfill.
- N. If case defects are revealed by inspection, the Contractor shall replace the defective pieces and shall bear the expense.
- O. All pipe and fittings shall be carefully cleaned before laying. Precautions shall be taken to prevent foreign material from entering the pipe.
- P. Pipe shall be cut only to remove defective ends, for inserting fittings in their designated places or for closing pieces. Such cuts shall be made square with the outside edges slightly beveled.
- Q. Depressions for pipe bells and couplings shall be hand excavated. If full bearing is not evident, the bedding surface shall be reshaped or additional bedding material added until full bearing is achieved.
- R. All laying operations to provide watertight pipe and pipe joints shall be the responsibility of the Contractor. If adjustment of the position of a length of pipe is required after it has been laid, it shall be removed and rejoined as for a new pipe.
- S. Prior to acceptance, the inside of the pipe shall be cleaned and all debris removed.
- T. Care shall be exercised to secure true alignment. The rubber gaskets shall be fitted properly in place and lubricated as necessary, and the pipe units shall be fitted together in a manner to avoid twisting or otherwise displacing or damaging the gaskets.
- U. All unfinished or abandoned pipelines shall be capped. Caps shall be sufficiently strong to resist backfill pressures and the superimposed loads of construction equipment. The caps shall be sealed to prevent the entrance of soil, moisture and rodents and shall be corrosion resistant. The pipe ends shall be marked in a manner approved by the Utility.
- V. No change in alignment that shall create air pockets shall be allowed.
- W. Jointing materials of approved type shall be installed in strict accordance with their manufacturer's specifications.
- X. Pipe joints shall not be deflected in an amount greater than recommended by the manufacturer.

- Y. Use pipe, fittings, and joining methods for piping systems according to the following applications.
1. Flanges or unions shall not be used for underground piping.
 2. Flanges, unions, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
 3. Underground water-service piping shall be Polyethylene tubing as specified in Section 2.6.
 4. Water service piping within the water meter box shall be same as underground water service piping.

3.3 PIPING INSTALLATION

- A. For trenchless piping installation see 33 05 23 Trenchless Utility Installation.
- B. Pipe installation shall be in strict accordance with the General Requirements section above with the following additions:
1. Water mains shall not require a laser for construction.
 2. Minimum Cover
 - a. A minimum of 3-feet of cover is required for all piping without excessive displacement or misalignment. More than 3-feet of cover may be required by State or Local regulations, and shall be provided by the Contractor if required by those regulations.
 - b. In circumstances where the minimum cover cannot be provided, alternative protection will be considered on a case-by-case basis by the Utility.
 3. Pipe Bedding:
 - a. See specification 31 20 00 Excavation, Trenching and Backfilling for pipe bedding requirements.
 4. Backfilling
 - a. See specification 31 20 00 Excavation, Trenching and Backfilling for backfilling utility trenches requirements.
 5. Stream and Wetland Crossings
 - a. No open cut installation for stream or wetland crossings shall be allowed unless approved in the contract documents.
 - b. Where waterlines cross a non-navigable stream, the waterline must be buried at least 5 feet beneath the streambed. Where waterlines

cross a navigable stream, the waterline must be buried at least 7 feet beneath the streambed.

- c. Channel and wetland crossings shall be as near to perpendicular to the channel or wetland as is practical.
 - d. Anti-Seep Collars
 - 1) An anti-seep collar shall be placed at the downstream (utility line gradient) wetland boundary and every 150-feet up the gradient until the utility exits the wetland for buried utility lines.
 - 2) Anti-seep collars may be constructed with class B concrete, compacted clay, PVC pipe, or metal collars. The compacted clay shall have a specific discharge of 1×10^{-5} cm/sec or less.
 - 3) Wetland crossings that are directionally drilled and perpendicular wetland crossings that are open cut and less than 150 feet long do not require anti-seep collars.
 - e. All stream crossings shall be in accordance with State Environmental requirements and standards.
6. For minimum lateral and vertical separation between water mains and other utilities, including sewer mains, storm water piping and other utilities, see the Standard Details on the drawings.
- a. Waterlines are to maintain at least a 25-foot separation distance from any real potential pollution source, e.g., septic tanks, septic tank adsorption fields, waste stabilization ponds, sewage contamination, wastewater, landfill leachate, and all CAFO facilities.
 - b. Under no circumstances shall a water line be extended through an area that is a real or potential source of contamination to the water line or water supply.
7. Ductile iron pipe and fittings shall be installed in strict accordance with AWWA C600, and the following:
- a. For mechanical joint pipe, Type II, the rubber rings shall be properly lubricated and spigots and bells cleaned before assembling the joint. Units of bolted joints shall be tightened with special torque limiting wrenches set to provide the proper strain on the bolt, and all nuts tightened to that limit.
 - b. Rubber ring joints, Type III, shall be assembled in accordance with the manufacturer's instructions. The bell and spigot shall be absolutely clean prior to the seating of the gasket. The gasket shall be wiped clean, flexed and properly inserted into the socket and

seated evenly and properly. Care shall be taken to eliminate any bulges, which might interfere with the proper entry of the spigot. A thin film of lubricant shall be applied to the inside surface of the gasket. The joint shall then be completed by forcing the spigot into the bell until it makes contact with the bottom of the gasket. This shall be done by use of a pipe jack and assembly, or other methods as approved by the Utility. This process shall not be completed using a backhoe to force the spigot into the bell for 12-inch and smaller piping. Pipe 12-inch diameter and smaller shall be "hand-belled."

8. All PVC C900 pipe and couplings shall be installed and embedded in strict accordance with ASTM D2321. PVC pipe shall be installed in a manner that shall insure that external loads shall not subsequently cause a decrease of more than 5 percent in the vertical cross section dimension (deflection).
9. Whenever it is necessary to deflect pipe from a straight line, either in a vertical or horizontal plane, to avoid obstructions or plumb stems, or where long radius curves are permitted, the amount of deflection allowable shall not exceed sixty percent (60%) of the values in the following tables:

Maximum Deflection of Ductile Iron Pipe:

PIPE SIZE	LAYING LENGTH (FT)	DEFLECTION ANGLE	RADIUS OF PIPE (FT)	
3"-12"	20	5°	230	
14"-16"	20	4°	285	
18"-36"	20	3°	380	
42"-48"	20	2°	570	

PIPE SIZE	18-FEET (PUSH ON)	18-FEET (MJ)	20-FEET (PUSH ON)	20-FEET (MJ)
8" and 12"	19"	20"	21"	22"
16"	15"	13.5"	21"	15"
24" and 30"	11"	9"	21"	10"
36"	11"	8"	17"	9"

Maximum Deflection of PVC Pipe (18-foot Joint Lengths):

PIPE SIZE	PUSH-ON JOINTS
4"	23"
6"	16"
8"	12"
12"	8"

If alignment requires deflection in excess of the above limitations, special bends or a sufficient number of shorter lengths of pipe shall be furnished

to provide angular deflections within the limit set forth. Joint deflection for restrained joint ductile iron pipe shall not exceed the limits recommended by the pipe manufacturer, which shall be submitted to Utility for approval.

10. Wall sleeves should be poured into structure wall. Annular space between wall sleeve and pipe is to be watertight. Watertight seal is to be accomplished by using link-seal modular seals or approved equal.
11. The spigot end of rubber gasket pipe shall be tapered to ease its sliding fit with the gasket. When rubber gasket pipe is field cut, the cut end shall be smooth and at right angles to the axis of the pipe without damage to the pipe or linings. The cut end shall be chamfered 1/8-inch x 45 degrees before inserting into a rubber gasket bell. This may be done by grinding or filing. All sharp edges shall be removed. Hydraulic squeeze type mechanical cutters shall not be permitted for cutting ductile iron pipe.
12. Pipe Jointing

- a. The outside diameter of the spigot end of bell-and-spigot pipe varies with the type, size, and class of pipe. There is only one joint size for each diameter of mechanical joint pipe and rubber gasket pipe. Thus, difficulty may be met when attempts are made to connect existing bell-and-spigot lines to mechanical joint or rubber gasket pipe. When such a connection shall be made, an adapter having a fitting bell and a mechanical joint socket may be used.

Mechanical and push-on type joints shall be installed in accordance with AWWA C-600 for buried lines. The last 8-inches outside of the spigot, and inside the bell or mechanical joint pipe shall be thoroughly cleaned to remove oil, grit, tar (other than standard coating), and other foreign matter from the joints, and then painted with a non-toxic vegetable soap solution or other approved soap solution as specified by the pipe manufacturer. The cast-iron gland shall then be slipped on the spigot end of the pipe with the extension of the gland toward the socket or bell end. The rubber gasket shall be painted with the soap solution and placed on the spigot end with thick edge toward the gland. The non-toxic vegetable soap solution or other approved soap solution is to be NSF 61 product certified. The entire section of the pipe shall be pushed forward to seat the spigot end in the bell. The gasket shall then be pressed into place within the bell, being careful to have the gasket evenly located around the entire joint. The cast-iron gland shall be moved along the pipe into position for bolting, all of the bolts inserted, and the nuts screwed up tightly with the fingers. All nuts shall be tightened with a suitable (preferable torque limiting) wrench. The torque for various sizes of bolts shall be as follows:

PIPE SIZE	BOLT SIZE	TORQUE (ft-lbs.)
3"	5/8"	45-60
4"-24"	3/4"	75-90
30"-36"	1"	85-100
42"-48"	1 1/4"	105-120

Nuts spaced 180 degrees apart shall be tightened alternately in order to produce an equal pressure on all parts of the gland.

13. Fittings shall be installed where shown on the Plans or as directed by the Utility. Fittings shall be handled and installed in the same manner as the pipe.
14. No pipe joints shall be installed in uncased dry bores where dry bore is short enough to be spanned by one joint.
15. Pipe and fittings shall be restrained in accordance with the specifications and the Drawings.

3.4 JOINT CONSTRUCTION

A. Restrained Joints

1. All plugs, caps, tees, and bends deflecting 11¼ degrees or more, either vertically or horizontally, on mains 6-inches in diameter or larger shall have movement prevented by attaching suitable mechanical joint restraint.
2. Joint restraint for PVC pipe shall be made with bell harnesses.
3. Joint restraint for Ductile Iron pipe shall be made with restrained joint pipe.
4. Concrete blocking for pipe restraint shall be used with specific Utility approval only.

B. Pipe Joints

1. Ductile-Iron Piping, Gasketed Joints for Water-Service Piping shall be made in accordance with AWWA C600 and AWWA M41.
2. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping shall be made in accordance with UL 194.
3. PE Piping Insert Fitting Joints shall use plastic insert fittings and fasteners according to fitting manufacturer's written instructions.
4. PVC Piping Gasketed Joints shall use joining materials according to AWWA C900. Construct joints with elastomeric seals and lubricant according to ASTM D2774 or ASTM D3139 and pipe manufacturer's written instructions.

- C. Dissimilar Materials Piping Joints shall be made using adapters compatible with both piping materials, and have compatible OD's and system working pressure.

3.5 FUSIBLE PVC - GENERAL INSTALLATION

- A. Fusible C900 pipe shall be used for HDD, water pipe bursting, slip lining through casings and deteriorated water lines and for restrained open cut pipe.
- B. Installation guidelines from the pipe supplier shall be followed for all installations.
- C. The fusible polyvinylchloride pipe shall be installed in a manner so as not to exceed the recommended bending radius.
- D. Where fusible polyvinylchloride pipe is installed by pulling in tension, the recommended Safe Pulling Force established by the pipe supplier shall not be exceeded.

3.6 CERTA-LOK PVC - GENERAL INSTALLATION

- A. C900/RJ Certa-Lok PVC pipe may be used for HDD, water pipe bursting, and slip lining through casings and deteriorated water lines.
- B. Installation guidelines from the pipe supplier shall be followed for all installations.
- C. The C900/RJ Certa-Lok PVC pipe shall be installed in a manner so as not to exceed the recommended bending radius.
- D. Where C900/RJ Certa-Lok PVC pipe is installed by pulling in tension, the recommended Safe Pulling Force established by the pipe supplier shall not be exceeded.

3.7 HDPE GENERAL INSTALLATION

- A. Sections of the HDPE pipe shall be joined into continuous lengths on the job site above ground, prior to installation. Pipes shall be jointed to one another and to polyethylene fittings by thermal butt-fusion in accordance with ASTM D 2657 and the manufacturer's recommendations. Joints between pipe sections shall be smooth on the inside, i.e., the internal bead shall be removed. The tensile strength at yield of the butt-fusion joints shall not be less than the HDPE pipe. Butt-fusion equipment used in the joining procedure shall be capable of meeting all conditions recommended by the pipe manufacturer, including, but not limited to temperature requirements, alignment, and fusion pressures. The joint welding shall be performed by the manufacturer's representative or the Contractor shall be certified for the butt-fusion by the manufacturer. Suitable polyethylene adaptors shall be provided as required.
- B. When performing Horizontal Directional Drilling, caution shall be taken to prevent stretching of the HDPE pipe beyond the elastic limit of the polyethylene. Once the pullback operation has started, the operations shall continue to completion.
- C. After installation, a minimum of 24 hours shall be allowed prior to cutting the HDPE, in order for the HDPE pipe to experience stress relief. After the stress relief, the

HDPE pipe should be cut in order to install the necessary valves, tees, and fittings as indicated on the drawings.

- D. All connections to the HDPE shall be restrained.

3.8 AERIAL CROSSINGS

- A. All construction of aerial crossing shall be in accordance with all requirements of the State Agency having jurisdiction over stream crossings and the Utility.
- B. Flanged or restrained joints or a combination of both shall be provided for all aerial pipe crossings, to provide, adequate support to prevent excessive deflection. Supports shall be designed to prevent frost heave, overturning, and settlement.
- C. Precautions against freezing, such as insulation and increased slope, shall be provided.
- D. Expansion jointing shall be provided between above ground and below ground piping.
- E. Where buried water mains change to aerial water mains, special construction techniques shall be used to minimize heaving.
- F. For aerial stream crossings, the impact of floodwaters and debris shall be considered. The bottom of the pipe should be placed no lower than the elevation of the 25-year flood.
- G. Piers, foundations, and/or piles shall be designed by a Licensed or Registered Professional Engineer.
- H. Subsurface conditions shall be confirmed by a Licensed or Registered Professional Geotechnical Engineer.

3.9 VALVE INSTALLATION

- A. Valves shall be located as shown on plans
- B. AWWA Gate Valves installation shall comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.
- C. UL/FMG, Gate Valves installation shall comply with NFPA 24. Install each underground valve and valves in vaults with stem pointing up and with vertical cast-iron indicator post.
- D. Underground Corporation Valves shall be installed at a 45-degree angle up towards the service connection.
- E. Curb Valves shall be installed with head pointed up and with a service box.
- F. Valves shall be carefully handled, cleaned, and checked for operation prior to backfilling. Stuffing boxes shall be tightened and the valve shall be fully opened and fully closed to insure that all parts are in working condition. Care shall be taken

to insure that no dirt, rock, or other obstacles that would interfere with the valve operation are left in the valve.

- G. A valve box shall be provided for every valve. The valve box shall be centered and plumb over the wrench nut of the valve. The valve box base shall be set on brick, and arranged that the weight of the valve box and superimposed loads shall bear on the base and not on the valve or the pipe. Earth fill shall be carefully tamped around each valve box to a distance of 4-feet on all sides or to undisturbed soil.
- H. Combination Air Release Vacuum Valves shall be installed within manholes per the Standard Detail.
- I. All dead ends on new mains shall have a 2-inch blow-off assembly installed as indicated on the drawings. The blow-off assembly shall be in accordance with Utility standard details. Mains 6-inches and larger may have a fire hydrant installed at the dead end with Utility approval.
- J. If the distance from the top of the operating nut of valve to finish grade exceeds 4-feet, a valve key extension shall be supplied.

3.10 FIRE HYDRANT INSTALLATION

- A. Install Fire Hydrants in accordance with the following:
 - 1. AWWA Fire Hydrants shall comply with AWWA M17.
 - 2. UL/FMG Fire Hydrants shall comply with NFPA 24.
- B. Fire hydrants shall be located and installed as shown on the Standard Details.
- C. Install each fire hydrant with separate gate valve in supply pipe, anchor with restrained joints and support in upright position.
- D. Each fire hydrant shall be connected to the main with a 6-inch branch line having at least as much cover as the distribution main.
- E. Fire hydrant branches shall have sufficient cover when crossing existing ditches.
- F. Hydrants shall be set plumb with pumper nozzle facing roadway.
- G. The hydrant branch shall not be backfilled until inspected and approved by the Utility representative.
- H. Not less than the quantity shown on the Standard Detail of free draining stone or gravel shall be placed around and beneath the waste opening of dry barrel hydrants to ensure drainage.

3.11 WATER METER INSTALLATION

- A. Install water meters, piping, and specialties according to Utility's written instructions.
- B. Install water meters 2-inches and smaller, in meter boxes with shutoff valves on water meter inlets. Include valves on water meter outlets and valved bypass around meters unless prohibited by authorities having jurisdiction.
- C. Install water meters 3-inches and larger, in meter vaults. Include shutoff valves on water meter inlets and outlets and valved bypass around meters. Support meters, valves, and piping on brick or concrete piers.

3.12 BACKFLOW PREVENTER INSTALLATION

- A. Install backflow preventers of type, size, and capacity indicated, and include valves and test cocks.
- B. Install backflow preventers according to requirements of plumbing and health department and authorities having jurisdiction.
- C. Do not install backflow preventers that have relief drain in vault or in other spaces subject to flooding.
- D. Do not install bypass piping around backflow preventers.
- E. Support 2½-inch and larger backflow preventers, valves, and piping near floor and on brick or concrete piers.
- F. Assemble and Mount Enclosure for backflow preventer as recommended by the manufacturer and in accordance with the Standard Details. Enclosure shall be installed plumb, level and square. All above ground enclosures shall be heated.

3.13 WATER METER BOX INSTALLATION

- A. Install water meter boxes in accordance with the Standard Details.

3.14 WATER METER VAULT INSTALLATION

- A. Install precast concrete vaults according to ASTM C 891 and in accordance with the Standard Details.
- B. Water meter vaults shall have an open base with a minimum of 12-inches of #57 stone installed beneath the meter vault.

3.15 CORROSION PROTECTION

- A. Prevent contact between the pipe and the surrounding backfill and bedding material. Remove any lumps of clay, cinders, etc. on the pipe surface. Prevent soil or embedment material from being trapped between the pipe and the polyethylene.

- B. Polyethylene tube and sheet sizes for push-on joint pipe shall be as follows:

Nominal Pipe Diameter	Minimum Polyethylene Width	
	Flat Tube	Sheet
3"	14"	28"
4"	14"	28"
6"	16"	32"
8"	20"	40"
10"	24"	48"
12"	27"	54"
14"	30"	60"
16"	34"	68"

- C. The polyethylene film shall be fitted to the contour of the pipe creating a snug encasement with minimum space between the film and pipe. Sufficient slack shall be provided. Bends, reducers, offsets and pipe-shaped appurtenances shall be covered with polyethylene in the same manner as the pipe.
- D. For polyethylene tubing installation, cut tube length 2-foot longer than pipe section and slip tube around pipe. Provide 1-foot overlap on each adjacent pipe section and bunch it accordion-fashion lengthwise until it clears pipe ends. Lower pipe in trench and make up pipe joint with preceding section of pipe. Make shallow bell hole at the joints. Pull the bunched polyethylene from the preceding length of pipe, slip it over the end of the new length of pipe and secure it in place. Slip the end of the polyethylene from new pipe section over the end of the first wrap until it overlaps the joint at the end of the preceding length of pipe and secure overlap in place. Take up the slack width at the top of the pipe to make it snug securing the fold at quarter points.
- E. Valves, tees, crosses and other odd shaped appurtenances shall be wrapped with a flat sheet or split length of polyethylene tube by passing the sheet under the appurtenance and bringing the sheet around the body. Make seams by bringing the edges of the polyethylene sheet together, folding them over twice and taping them. Handle width and overlaps at joints as described above in Polyethylene Tubing Installation Section.
- F. Repair cuts, tears, punctures, or damage to polyethylene with adhesive tape or with short length of polyethylene sheet or with a tube cut open wrapped about the pipe to cover the damaged area and secured in place.

3.16 THRUST BLOCKING

- A. Concrete thrust blocking shall be used only in locations where pipe restraint is not possible or practical, or as directed by the Utility. All concrete thrust blocking shall be specifically approved by the Utility.
- B. Where used, concrete for blocking and protection shall be poured in accordance with the following requirements:

1. All fittings, bends, dead ends, etc., shall be acceptably blocked with concrete having bearing on undisturbed earth in the side and/or bottom of the trench.
 2. Bearing area shall be equal to that shown on the Plans and greater if deemed necessary by the Utility.
 3. No concrete shall be poured or splattered on fitting bells, glands, or bolts.
- C. Concrete for reaction blocking for water mains 12-inches and larger shall be transit-mixed concrete. Concrete shall have a 28-day compressive strength of 3000 psi.
- D. Concrete for reaction blocking for water mains less than 12-inches may be composed of bagged 3000 psi concrete that has been mixed with the correct proportion of water in accordance with the manufacturer's recommendations.

3.17 IDENTIFICATION

- A. Polyethylene Magnetic Tracer Tape
1. Magnetic tracer tape shall be installed continuously along underground pipeline during backfilling of trench.
 2. Magnetic tracer tape shall be buried in accordance with the Standard Details and shall be above and parallel to buried nonferrous pipelines.
- B. Detectable Identification Wire
1. For the purpose of identification of buried plastic or non-metallic water pipe during future trenching or location, a continuous "detectable" identification wire shall be installed as follows:
 - a. Wire shall be buried continuously along and above all non-metallic pressure pipelines, not required for gravity pipelines.
 - b. Wire shall be "stubbed" into valve boxes and secured such that a direct/conductive metal detector may be used to trace the pipe location.
 - c. Bolts or other approved methods shall be used to secure the detectable wire and the attachment location shall be readily available from finished grade without special equipment.
 - d. Location inside the valve boxes or other similar structures shall be marked with an approved fluorescent paint for easy identification.
 2. Tracer wire test stations shall be provided at no greater than 1000 feet intervals, either in tracer wire access boxes or in in-line mainline valve boxes. Tracer wire access boxes shall be tamper proof and accessible with a standard pentagonal key. The collar and cover shall be cast iron and manufactured in accordance with ASTM A48 Class 25. The cover shall

be lettered "WATER". Tracer wire shall be attached to the lid by stainless steel terminal bolts.

3. All new trace wire installations shall be located using typical low frequency (512Hz) line tracing equipment, witnessed by the contractor and the Utility prior to acceptance of water mains by the Utility. Any non-detectable tracer wire shall be replaced by the Contractor prior to acceptance by the Utility.

3.18 CONNECTIONS TO EXISTING PIPE SYSTEMS

- A. Under no circumstances shall a contractor connect to an existing main without permission from the Utility. All connections shall be witnessed by a Utility representative; otherwise, Utility shall not accept the new installation.
- B. Approximate locations for existing piping systems are shown in the construction documents. Prior to making connections into existing piping systems, the Contractor shall:
 1. Field verify location, size, piping material and piping system for the existing pipe.
 2. Obtain all required fittings, which may include saddles, sleeve type couplings, flanges, tees, or others as shown in the construction documents, which are required for making connections.
 3. Install all temporary pumps and/or pipes in accordance with established connection plans.
 4. Have on hand necessary pipe stoppers, pancake flanges or other items, which may be necessary, should an existing valve or appurtenance fail to seal properly.
- C. Unless otherwise approved by the Utility, new piping systems shall be completely assembled and successfully tested prior to making connections into existing pipe systems.
- D. Pipe connections shall be installed per applicable standards and regulations, as well as per the connection manufacturer's guidelines and as indicated in the construction documents.
- E. Use of mechanical joint ductile iron pipe fittings is required for connection to existing water systems, and proper restraint shall be installed as required by the Utility.
- F. Fusible PVC shall not be jockeyed into alignment with equipment; rather, DIP fittings shall be used to adjust alignment.
- G. The Contractor shall furnish shop drawings showing details of all connection procedures prior to proceeding with the work. Any cutting, re-grouting, and other modifications required to make connections to existing or new pipe shall be incidental to the contract.

H. Tapping for Potable and Non-Potable Water Applications

1. Tapping of water mains shall be done only when it is impracticable to do cut-ins, and shall be specifically approved by the Utility in lieu of a cut-in.
2. Tapping shall be performed using standard tapping saddles designed for use on PVC piping in accordance with AWWA C605. Tapping shall be performed only with use of tap saddles or sleeves. No direct tapping shall be permitted. Tapping shall be performed in accordance with the applicable sections for Saddle Tapping per UNI-PUB-08. When tapping DIP or cast iron pipes, tapping shall be accomplished with a tapping saddle/sleeve that is compatible with existing pipe material.
3. All connections requiring a larger diameter than that recommended by the pipe supplier, shall be made with a pipe connection as specified and indicated on the drawings.
4. Equipment used for tapping shall be made specifically for the pipe material to be tapped.
5. Taps may be performed while the pipeline is filled with water and under pressure ('wet' tap), or when the pipeline is not filled with water and not under pressure ('dry' tap).
6. Wet taps shall not be allowed when the water main to be tapped is the same diameter as the connecting line, unless approved in writing by Utility.

3.19 IRRIGATION SYSTEMS

- A. A separate service connection is required for all irrigation systems (see section regarding Connections to Existing Systems.) Under no circumstance shall an irrigation system be connected to any other water service line whether domestic or fire supply.
- B. A Utility approved water meter and backflow preventer shall be installed on all irrigation service lines.
- C. A shut off valve shall be installed between the meter and the service tap.

3.20 HYDROSTATIC TESTS

- A. Water mains shall be tested in accordance with AWWA C600 for DIP mains and AWWA C605 for PVC mains.
- B. After the pipe has been laid and partially backfilled as specified, all newly laid pipe, or any valved section thereof shall be subjected to a hydrostatic pressure test and leakage test. Each valved section shall be tested individually.
- C. The pipeline shall be fully restrained prior to pressurization. This includes complete installation of all mechanical restraints per the restraint manufacturer's guidelines. All appurtenances included in the pressure test, including valves, blow-offs, and air-relief valves shall be checked for proper installation and restraint prior

to the beginning of the test. Where any section of a water line is provided with concrete thrust blocking for fittings or hydrants, the hydrostatic test shall not be made until at least five days after installation of the blocking unless otherwise approved by the Utility.

- D. The Contractor shall furnish all labor and material, including test pumps, taps, and corporations, for completing hydrostatic tests
- E. A Utility representative shall be present and shall open and close any valves on the current water system. Under no circumstances, shall a Contractor tamper with or operate any valves not installed by him.
- F. The Contractor shall submit to the Utility for approval, a proposed method for disposing of the test water from the system.
- G. The duration of the pressure test shall be a minimum of two hours, as directed by the Utility Representative. All water mains shall be tested at a hydrostatic pressure of 150% of the working pressure of the pipe or 200 psi, whichever is greater, provided the hydrostatic test pressure does not exceed the lowest pressure rating of any element in the system being tested. Each valved section of pipe shall be slowly filled with water applied by means of a pump connected to the pipe in a manner satisfactory to the Utility. When testing a valved section, pressure should be applied to adjacent sections so that the disc differential across the gate valves at each end of the section shall not exceed 150 psi. Before applying the specified test pressure, all air shall be expelled from the pipe. If hydrants or blow offs are not available at the high places, taps shall not be made to provide blow offs. The pressure and leakage test shall be done concurrently. The pressure is not to vary more than 5 psi during the pressure or leakage tests.
- H. The quantity of water supplied to the newly laid pipe in order to maintain the leakage pressure shall be measured. The allowable leakage in gallons per hour shall not exceed that determined by the following formula:

$$L = \frac{SD\sqrt{P}}{148,000}$$

Where,

L = allowable leakage, in gallons per hour

S = length of pipe tested, in feet

D = nominal diameter of the pipe, in inches

P = average test pressure during the leakage test, in pounds per square inch

- I. The results of pressure tests, leakage tests, and disinfection shall be satisfactory as specified. All replacement, repair or retesting shall be accomplished by the Contractor at no additional cost to the Utility.
- J. If water is lost when treated for disinfection and air is admitted to the unit being tested, or if any repair procedure results in contamination of the unit, disinfection shall be re-accomplished.

- K. Contractor shall submit all pressure and leakage testing results and reports to Utility for approval.

3.21 DISINFECTION

- A. The Contractor shall perform and furnish all chlorinating equipment, disinfection solution, materials, excavation, barricades, backfilling, and any taps and corporations necessary for disinfection and testing procedures outlined in this specification.
- B. Disinfection and testing shall be in accordance with State and AWWA C651 Requirements. The Contractor shall cooperate with the Utility representative and furnish any needed assistance, and schedule the testing with the Utility's representative.
- C. New Water Mains
 1. Before new water distribution mains are chlorinated, the main shall be flushed with potable water. The minimum flushing velocity shall not be less than 3 feet per second.
 2. After flushing to remove sediment and other foreign matter, and after testing for leaks, new water distribution mains shall be disinfected by the addition and thorough dispersion of a chlorine solution in concentrations sufficient to produce a chlorine residual of at least 50 milligrams per liter (or ppm) in the water throughout the distribution system. In no case shall the agent be introduced into the lines in a dry solid state.
 3. The Contractor shall take all necessary measures to prevent downstream erosion caused by flushing the lines.
 4. The chlorine solutions shall remain in contact with interior surfaces of the water system for a period of 24 hours and shall produce not less than 10 ppm of chlorine throughout the line at the end of the retention period. All valves on the lines being disinfected shall be opened and closed several times during the contact period.
 5. The 24-hour period of contact, the water system shall be flushed with fresh water from an approved water source until the chlorine solution is dispelled. During the flushing period, each fire hydrant on the line shall be opened and closed several times.
- D. Connection or Tie-in to Existing Water Mains
 1. Water mains and appurtenances must be completely installed, flushed, disinfected, and satisfactory bacteriological sample results received prior to permanent connections being made to the active distribution system.
 2. Sanitary construction practices shall be followed during installation of the final connection so that there is no contamination of the new or existing water main with foreign material or groundwater.

3. Connections equal to or less than one pipe length (less than or equal to 20-feet)
 - a. The new pipe, fittings, and valve(s) required for the connection shall be spray disinfected or swabbed with a minimum 1 percent solution of chlorine just before being installed.
 4. Connections greater than one pipe length (greater than 20-feet)
 - a. The pipe required for the connection must be set up aboveground, disinfected, and bacteriological samples taken per Paragraph 3.21 F.
 - b. After satisfactory bacteriological sample results have been received for the pre-disinfected pipe, the pipe can be used for connecting the new main to the active water distribution system.
 - c. Between the time the satisfactory bacteriological sample results are received and the time that the connection piping is installed, the ends of the pre-disinfected piping shall be sealed with plastic wraps, watertight plugs, or caps.
- E. Care shall be exercised when disposing of water with excessive chlorine residuals. Water with excessive chlorine residuals shall be dechlorinated in accordance with AWWA C655 and disposed in accordance with all applicable federal, state, and local requirements.
- F. Upon completion of disinfection, the water line shall be refilled with water and samples collected for bacteriological examination in accordance with AWWA C651 Option A.
1. For new mains, sample points shall be located at a minimum of every 1,200 feet of water main, at each end of the pipeline and at each branch of the system greater than one pipe length.
 2. Sampling and Testing Requirements
 - a. Required samples may be taken at new service connections, at air valve stations or through any other connection to the line 1-inch or smaller in diameter.
 - b. Required samples shall not be taken at fire hydrants without the specific approval of the Utility.
 - c. Required samples shall be taken in standard sterilized bacteria sample bottles marked with the sample location provided by contractor.
 - d. Required samples shall be taken in the presence of a Utility representative. The contractor shall take samples to a Utility approved and State-certified laboratory for analysis. Results of the analyses shall be furnished to Utility.

- e. Two sets of samples are to be taken at least 16 hours apart.
- G. The disinfection shall be repeated until tests indicate the absence of pollution for at least two full days. If the initial sample taken after disinfection and flushing does not indicate that the water main is adequately disinfected, the Contractor shall, in conjunction with Utility, flush the lines. Once flushing is complete, another sample shall be taken to the Utility appointed laboratory for analysis. Should this second sample also fail to indicate that the main is disinfected; the Contractor shall disinfect the main and resample. This process shall be repeated until the samples are satisfactory.

3.22 WATER MAIN AND SERVICE REMOVAL OR ABANDONMENT

- A. Water main and/or water service abandonment shall be performed in accordance with a plan approved by Utility. Any water abandonment and method of abandonment shall be noted on Construction drawings and As-Built drawings.
 - 1. All work shall be coordinated with Utility.
 - 2. Abandon existing water mains after new water main and its hydrants are placed in service and all services on the main to be abandoned have been transferred to the new main.
 - 3. Coordinate with Utility for shut down of existing water mains for each water main abandonment location.
 - 4. Have all labor, equipment and materials on site for all water main and services abandonments. Excavate water main and services to be abandoned at points of abandonment.
 - 5. Backfill abandonment excavation and restore disturbed areas to original condition. Properly dispose of any removed pipe and ancillary appurtenances.
- B. Services
 - 1. Contractors abandoning water services by removal shall remove the entire service including the corporation cock and insert a plug at the main.
 - 2. Contractors abandoning water services by abandonment-in-place shall close the corporation cock, cap the service line, and encase the plug with one cubic foot of concrete.
- C. Tee Connection Abandonment by Removal
 - 1. Remove tee, tapping sleeve and valve or other connecting fitting with three (3) separate pipe cuts.
 - 2. Cut out a minimum of 36-inches of pipe on water main that is to remain in service. Extend cuts, if necessary, along water main to remain in service so that no existing pipe joint shall be within 24-inches of a coupling.

3. The existing water main shall be sleeved and repaired following abandonment of the water line.
4. The water main shall be disinfected and activated by the Contractor and accepted by Utility prior to backfill.

D. In-Line Main Abandonment by Removal

1. At the point of abandonment, cut a maximum of 36-inches of pipe.
2. Install a plug, 2-inch tap, and new 2-inch valve and blow-off on the new dead end water main.
3. Install thrust blocking or restraint as needed to secure the existing water main per the Standard Details.
4. The water main to be abandoned shall be abandoned as indicated on the drawings.

E. Asbestos Containing Materials

1. Asbestos containing underground piping and appurtenances may be present on the project site and may not be accessible for sampling.
2. Unless specifically required by the Contract Documents, Contractor shall not disturb and shall abandon in place any existing asbestos containing underground piping encountered on the project.
3. The location of any existing asbestos containing underground piping encountered by the Contractor shall be documented on the record drawings for the project by the Contractor with a notation stating that the existing asbestos containing underground piping was not disturbed during the project construction by the Contractor.
4. In addition, any existing asbestos containing abandoned underground piping encountered during construction by the Contractor that is not documented on the Plans for the project, shall be documented on the record drawings by the Contractor.
5. Removal of Existing Asbestos Containing Abandoned Underground Piping (if required) 
 - a. In the event removal of the existing asbestos containing abandoned underground piping is required by the Contractor, a State accredited asbestos inspector shall sample the suspect material, and determine the proper method of disposal.
 - b. The Contractor shall ensure that the State accredited asbestos inspector is present and provides supervision during handling, removal, and disposal of the existing asbestos containing underground piping.

- c. The Contractor shall comply with all instructions and requirements of the State accredited asbestos inspector
 - d. Contractor shall be responsible for any environmental impact statements or approvals required from Federal or State agencies that regulate asbestos removal and disposal required under any governing laws, regulations or policies.
 - e. If the Contractor does not have in their employ a State accredited asbestos inspector at the time of contracting with the Utility, the Contractor shall have an employee trained or shall hire a subcontractor to provide the required work of a State accredited asbestos inspector for the project. The Utility under no circumstance shall pay any training costs or any subcontractor fees for performing this work. These items are incidental to the asbestos removal bid items.
6. If asbestos containing material is not encountered on the project, there shall be no compensation to the Contractor for the asbestos removal bid items shown in the bid documents. There shall also be no compensation to the Contractor for any training costs or any subcontractor fees related to asbestos removal.

3.23 CLEANUP AND REPAIR

- A. The Contractor shall maintain its operations in a neat and orderly manner causing as little inconvenience as possible. Within 7 working days from the time the trench was opened, all roadside ditches, culverts, etc., shall be repaired and surfaces thoroughly cleaned. All excess excavation shall be removed from the trench side and disposed of at the Contractor's expense. The work area shall then be thoroughly cleaned.

3.24 INSPECTION AND ACCEPTANCE

- A. All work shall be subject to inspection and approval by Utility prior to final acceptance.
- B. The installed pipe shall meet the following criteria for acceptance:
 - 1. No more than 12-inch horizontal deviation from design location shall be permitted in the position of the product pipe.
 - 2. If the initial bore deviates from the design line or grade by amounts greater than that specified, return the pipe to design line or grade as required by the Utility.
 - 3. If either pipe is off design line or grade by an amount that requires redesign and/or correction of the pipeline or associated structures, the Contractor shall do so at no additional cost to the Utility.
 - 4. Walkover centerline alignment to verify alignment and grade.

- C. Final acceptance of the pipe shall be based on the above criteria; and shall be contingent upon all pressure and leakage tests yielding satisfactory results, submittal of accurate as-built plans, and the Utility's review of the results of testing.
- D. Final acceptance of the project shall not be made until the Contractor has completed the total project, restoration, and cleanup has been performed to the satisfaction of the Utility and all closeout documents have been submitted. Restoration and cleanup includes the acceptance and release of the NPDES Permit by State Agency responsible for NPDES permits.

END OF SECTION 33 10 00