

**MATERIAL ORDERING DATA
MIL-S-24149**

IDN: **N4523A - 2286 - 1002**

ICN: **38CTB469W2** KO: **S09** KOI: **003**

Paragraph 6.2 Ordering Data

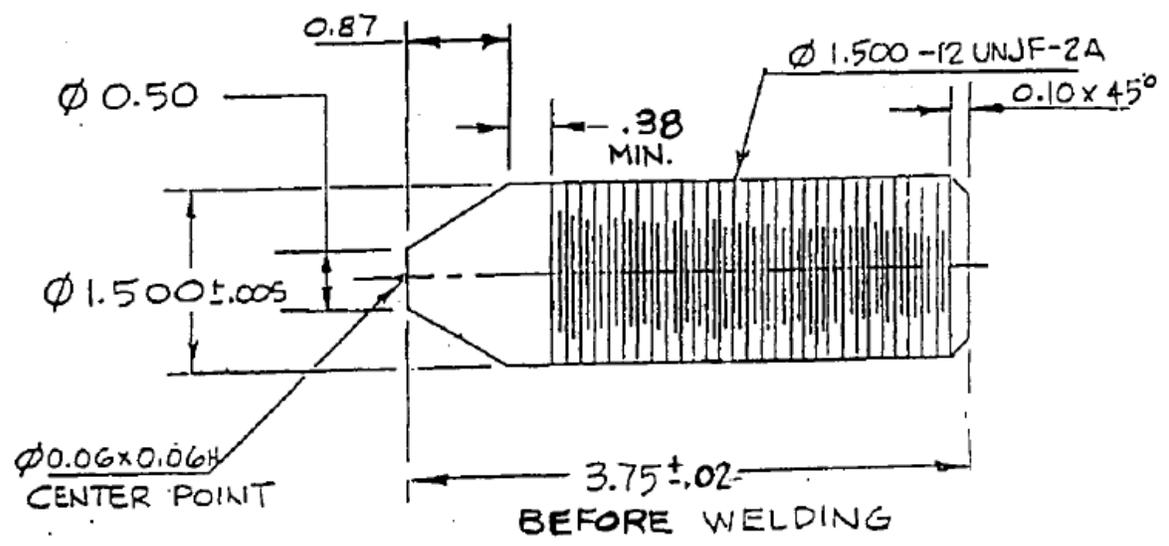
- A. **MIL-S-24149C, STUDS, WELDING, AND ARC SHIELDS (FERRULES), GENERAL SPECIFICATION FOR, dated 27 MAR 1989. REINSTATEMENT NOTICE 2, dated 21 AUG 2000 INCLUDING AMENDMENT 1, dated 01 DEC 1989.**
- B. Current issue of DODISS is to be cited in the solicitation (see 2.1.1 and 2.2).
- C. Type of stud and arc shield (see 1.2):
- Type I – Carbon steel studs, fluxless weld-end
 - Type II – Carbon steel studs, solid flux or aluminum flux coated weld-end
 - Type III – Aluminum alloy studs, bulb weld-end
 - Type IV – Aluminum alloy studs, cone protection weld-end
 - Type V – Corrosion-resistant steel studs, solid flux weld-end
 - Type VI – Carbon steel studs, tipped or pointed weld-end
 - Type VII – Aluminum alloy studs, tipped or pointed weld-end
 - Type VIII – Corrosion-resistant steel studs, tipped or pointed weld-end
- D. Applicable Military Specification Sheet part numbers: **N/A**
- E. First article inspection is not required. (see 3.2, 4.3 and 6.4)
- F. Type of protective coating or treatment (see 3.6): **N/A**
- G. If inspection conditions are other than specified (see 4.4.2): **N/A**
- H. Level of preservation and packing requirements (see 5.1): **N/A**
- I. When fire-retardant requirements are required (see 5.1(a)(1)(2): **N/A**

Additional Data Requirements:

ASTM-B446, UNS N06625GRADE 1, COND HF ANNEALED AND PICKLED

Prepared By: **Kurt Weber**

Code: **250.2**



STUD 1.5-12UNJF-2A X 3.75 L NICRMD CB ASTM-B446-GR1 COND HF ANL PICKLED