

**SECTION 22 13 00**  
**FACILITY SANITARY AND VENT PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of common acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.2 RELATED WORK**

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
  - A13.1-2007.....Identification of Piping Systems
  - A112.36.2M-1991.....Cleanouts
  - A112.6.3-2019.....Floor and Trench Drains
  - B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
  - B16.1-2015.....Gray Iron Pipe Flanges and Flanged Fittings  
Classes 25, 125, and 250
  - B16.4-2016.....Grey Iron Threaded Fittings Classes 125 and 250
  - B16.15-2018.....Cast Copper Alloy Threaded Fittings, Classes  
125 and 250
  - B16.18-2018.....Cast Copper Alloy Solder Joint Pressure  
Fittings
  - B16.21-2016.....Nonmetallic Flat Gaskets for Pipe Flanges
  - B16.22-2018.....Wrought Copper and Copper Alloy Solder-Joint  
Pressure Fittings

- B16.23-2016.....Cast Copper Alloy Solder Joint Drainage  
Fittings: DWV
- B16.24-2016.....Cast Copper Alloy Pipe Flanges and Flanged  
Fittings, and Valves: Classes 150, 300, 600,  
900, 1500, and 2500
- B16.29-2017.....Wrought Copper and Wrought Copper Alloy Solder-  
Joint Drainage Fittings: DWV
- B16.39-2014.....Malleable Iron Threaded Pipe Unions Classes  
150, 250, and 300
- B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts  
and Hex, Heavy Hex, Hex Flange, Lobed Head, and  
Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
- 1001-2017.....Performance Requirements for Atmospheric Type  
Vacuum Breakers
- 1018-2001.....Performance Requirements for Trap Seal Primer  
Valves - Potable Water Supplied
- 1044-2015.....Performance Requirements for Trap Seal Primer  
Devices - Drainage Types and Electronic Design  
Types
- 1079-2012.....Performance Requirements for Dielectric Pipe  
Unions
- D. American Society for Testing and Materials (ASTM):
- A53/A53M-2018.....Standard Specification for Pipe, Steel, Black  
And Hot-Dipped, Zinc-coated, Welded and  
Seamless
- A74-2017.....Standard Specification for Cast Iron Soil Pipe  
and Fittings
- A888-2018a.....Standard Specification for Hubless Cast Iron  
Soil Pipe and Fittings for Sanitary and Storm  
Drain, Waste, and Vent Piping Applications
- B32-2008 (R2014).....Standard Specification for Solder Metal
- B43-2015.....Standard Specification for Seamless Red Brass  
Pipe, Standard Sizes
- B88-2016.....Standard Specification for Seamless Copper  
Water Tube
- B306-2013.....Standard Specification for Copper Drainage Tube  
(DWV)

- B687-1999(R2016).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- B813-2016.....Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
- B828-2016.....Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings
- C564-2014.....Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
- D2321-2018.....Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
- D2564-2012 (R3018).....Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
- D2665-2014.....Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
- D2855-2015.....Standard Practice for Two-Step (Primer and Solvent Cement) Method of Joining Poly(Vinyl Chloride) (PVC) or Chlorinated Poly (Vinyl Chloride) CPVCP Pipe and Piping Components with Tapered Sockets
- D5926-2015.....Standard Specification for Poly(Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
- F402-2018.....Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings
- F477-2014.....Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F1545-2015e1.....Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges
- E. Cast Iron Soil Pipe Institute (CISPI):
- 2006.....Cast Iron Soil Pipe and Fittings Handbook

- 301-2012.....Standard Specification for Hubless Cast Iron  
Soil Pipe and Fittings for Sanitary and Storm  
Drain, Waste, and Vent Piping Applications
- 310-2012.....Specification for Coupling for Use in  
Connection with Hubless Cast Iron Soil Pipe and  
Fittings for Sanitary and Storm Drain, Waste,  
and Vent Piping Applications
- F. Copper Development Association, Inc. (CDA):  
A4015-14/19.....Copper Tube Handbook
- G. International Code Council (ICC):  
IPC-2018.....International Plumbing Code
- H. Manufacturers Standardization Society (MSS):  
SP-123-2018.....Non-Ferrous Threaded and Solder-Joint Unions  
for Use with Copper Water Tube
- I. National Fire Protection Association (NFPA):  
70-2020.....National Electrical Code (NEC)
- J. Underwriters' Laboratories, Inc. (UL):  
508-99 (R2013).....Standard For Industrial Control Equipment

#### **1.4 SUBMITTALS**

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Piping.
  2. Floor Drains.
  3. Grease Removal Unit.
  4. Cleanouts.
  5. Trap Seal Protection.
  6. Penetration Sleeves.
  7. Pipe Fittings.
  8. Traps.
  9. Exposed Piping and Fittings.

- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replaceable parts, and troubleshooting guide:
  - 1. Include complete list indicating all components of the systems.
  - 2. Include complete diagrams of the internal wiring for each item of equipment.
  - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

### **1.5 QUALITY ASSURANCE**

- A. Bio-Based Materials: For products designated by the USDA's bio-based Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- B. Refer to Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for additional sustainable design requirements.

### **1.6 AS-BUILT DOCUMENTATION**

- A. Comply with requirements in Paragraph "AS-BUILT DOCUMENTATION" of Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

## **PART 2 - PRODUCTS**

### **2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

- A. Cast iron waste, drain, and vent pipe and fittings.
  - 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
    - a. Pipe buried in or in contact with earth.
    - b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
    - c. Interior waste and vent piping above grade.
  - 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
  - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
  - 4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.

5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

**B. Copper Tube, (DWV):**

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

**2.2 PUMP DISCHARGE PIPING**

**A. Galvanized steel pump discharge pipe and fittings:**

1. Galvanized steel pipe shall be Schedule 40 weight class conforming to ASTM A53/A53M, with square cut grooved or threaded ends to match joining method.
2. Fittings shall be Class 125, gray-iron threaded fittings conforming to ASME B16.4.
3. Unions shall be Class 150 hexagonal-stock body with ball and socket, metal to metal, bronze seating surface, malleable iron conforming to ASME B16.39 with female threaded ends.
4. Flanges shall be Class 125 cast iron conforming to ASME B16.1.
  - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
  - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.

**2.3 EXPOSED WASTE PIPING**

- A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.**
1. The Pipe shall meet ASTM B43, regular weight.
  2. The Fittings shall conform to //ASME B16.15// //ASTM D2665//.
  3. Nipples shall conform to ASTM B687, Chromium-plated.

4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

#### **2.4 SPECIALTY PIPE FITTINGS**

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
  2. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

#### **2.5 CLEANOUTS**

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum

clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.

- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated in the contract document and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.



## 2.6 FLOOR DRAINS

- A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening shall not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a flashing membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.
- B. Type B (FD-B) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom for large debris. The grate shall be 175 mm (7 inches) minimum.
- C. Type C (FD-C) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty nickel bronze adjustable strainer with round or square grate of 150 mm (6 inches) width or diameter minimum for toilet rooms, showers and kitchens.
- D. Type D (FD-D) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type D floor drain shall have a cast iron body with flange for membrane type flooring, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel bronze or satin bronze strainer with 100 mm (4 inch) flange for toilet rooms, showers and kitchens.
- E. Type E (FD-E) floor drain shall comply with ASME A112.6.3. The type E floor drain shall have a heavy, cast iron body, double drainage pattern, heavy non-tilting grate not less than 300 mm (12 inches) square, removable sediment bucket. Clearance between body and bucket shall be ample for free flow of waste water. For traffic use, an extra heavy duty load classification ductile iron grate shall be provided.

- F. Type F (FD-F) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type F floor drain shall have a cast iron body with flange, integral reversible clamping device, seepage openings and a 228 mm (9 inch) two-piece satin nickel-bronze or satin bronze strainer for use with seamless vinyl floors in toilet rooms and showers.
- G. Type G (FD-G) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type G floor drain shall have a cast iron body, shallow type with double drainage flange and removable, perforated aluminum sediment bucket. The type G drain shall have all interior and exposed exterior surfaces coated with acid resistant porcelain enamel finish. The floor drain shall have a clamping device. The frame and grate shall be nickel bronze. The grate shall be approximately 200 mm (8 inches) in diameter. The space between body of drain and basket shall be sufficient for free flow of waste water.
- H. Type H (FD-H) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type H drain shall have a cast iron body, double drainage pattern, without sediment bucket but with loose set nickel bronze grate, secondary strainer, and integral clamping collar. The grate shall be 300 mm (12 inches) in diameter or 300 mm (12 inches) square. The drain body shall be 150 mm (6 inches) deep.
- I. Type I (FD-I) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type I floor drain shall have a cast iron body, wide flange for seamless floor, double drainage pattern, with all interior surfaces and exposed exterior surfaces provided with acid resistant enamel finish for sanitary areas. The type I floor drain shall have a clamping device, secured nickel bronze rim, aluminum enameled finish sediment basket with, perforations with not less than 19,300 square mm (30 square inches) of free area. The sediment basket shall be approximately 100 mm (4 inches) deep, and be provided with grips for easy handling. The floor drain shall be provided with a loose-set, nickel bronze grate approximately 300 mm (12 inches) square and of sufficient strength to support pedestrian traffic. Ample space between body of drain and sediment basket shall be provided for free flow of waste liquids.
- J. Type J (FD-J) floor drain shall comply with ASME A112.6.3. The type J floor drain shall be a flushing rim drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device.

The nickel bronze grate shall be approximately 280 mm (11 inches) in diameter and flush with floor. A deep-seal P-trap shall be attached to drain. The body and trap shall have pipe taps for water supply connections.

1. Drain Flange: Flange for synthetic flooring.
2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle. For the flush valve mounting and installation detail, see the detail indicated in the contract documents.

K. Type K (FD-K) floor drain shall comply with ASME A112.6.3. The type K floor drain shall be a flushing Rim Drain with heavy duty cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 280 mm (11 inches) in diameter, flush with floor. A deep-seal P-trap shall be attached to drain. Body and trap shall have pipe taps for water supply connections.

1. 1. Drain Flange: Flange for synthetic flooring.
2. 2. Flush Valve: Large diaphragm flushometer, exposed, side oscillating handle.

L. Type L (FD-L) floor drain shall comply with ASME A112.6.3. The type L floor drain shall be a flushing rim drain with heavy cast iron body, double drainage pattern with flushing rim and clamping device. Solid bronze gasketed grate shall be approximately 280 mm (11 inches) in diameter, with 50 mm (2 inch) length of 20 mm (3/4 inch) brass pipe brazed or threaded into the center of the solid grate. Pipe shall be threaded and provided with a brass cap with inter gasket (neoprene) to provide a gas tight installation. A deep-seal P-trap shall be attached to drain. Body and trap shall have pipe taps for water supply connections. Used in dialysis rooms.

M. Type W (FD-W) Open Sight Drains (OSDs) for clear water wastes only:

1. OSD's shall be the cast iron open hub type.
2. A cast iron drain standpipe shall be utilized for equipment with a high rate of discharge.

N. Type X (FD-X) floor drain shall comply with ASME A112.6.3. The type X floor drain shall be a chemical resistant floor drain and integral p-trap. Double drainage pattern floor drain shall have integral seepage pan for embedding in floor and weep holes to provide adequate drainage from pan to drain pipe. Floor drain shall be polypropylene, flame retardant, Schedule 40 or 80. An outlet of floor drain shall be

suitable for properly joining a perforated or slotted floor level grate.

- O. Type Y (FD-Y) floor drain shall comply with ASME A112.6.3. The type Y floor drain shall be suitable for parking decks and constructed of extra heavy duty, galvanized cast iron body with double drainage pattern. The extra heavy duty polished bronze grate shall be not less than 228 mm (9 inches) in diameter with seepage pan and combination membrane flashing clamp, heavy duty support flange, under deck clamp and vandal proof grate.
- P. Type Z (FD-Z) trench drain shall comply with ASME A112.6.3. The type Z trench drain shall be suitable for shower thresholds and constructed of Type 304 stainless steel. The stainless steel slotted grate shall be not less than 100 mm (4 inches) wide with anchor supports, tile edge, bottom outlet and combination membrane flashing collar.

## **2.7 TRAPS**

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are prohibited on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

## **2.8 PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS**

- A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.
  - 1. The controller shall have a 24 hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
  - 2. The cabinet shall be recessed mounting with a stainless steel cover.
  - 3. The solenoid valve shall have a brass body, suitable for potable water service, normally closed, 861 kPa (125 psig) rated, 24VAC.
  - 4. The control wiring shall be copper in accordance with the National Electric Code (NFPA 70), Article 725 and not less than 18 gauge. All

wiring shall be in conduit and in accordance with Division 26 of the specifications.

5. The vacuum breaker shall conform to ASSE 1001.
- B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 861 kPa (125 psig) and conforming to standard ASSE 1018.
  1. The inlet and outlet connections shall be 15 mm or DN15 (NPS 1/2 inch)
  2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
  3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
  4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
  5. The manifold shall be omitted when serving only one trap.

## **2.9 PENETRATION SLEEVES**

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that shall extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that shall extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

## **PART 3 - EXECUTION**

### **3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.

- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends.  
Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow greater than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- M. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

### **3.2 JOINT CONSTRUCTION**

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
  - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead-free alloy solder conforming to ASTM B32 shall be used.

### **3.3 SPECIALTY PIPE FITTINGS**

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

### **3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES**

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
  - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
  - 2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
  - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.

4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
  5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.
- E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
  2. All plates shall be provided with set screws.
  3. Height adjustable clevis type pipe hangers.
  4. Adjustable floor rests and base flanges shall be steel.
  5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
  6. Riser clamps shall be malleable iron or steel.
  7. Rollers shall be cast iron.
  8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- G. Miscellaneous materials shall be provided as specified, required, directed or as noted in the contract documents for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- H. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- I. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.



2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

J. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

### **3.5 TESTS**

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
  1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
  2. For an air test, an air pressure of 34 kPa (5 psig) gauge shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gauge shall be used for the air test.
  3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
  4. Final Tests: Either one of the following tests may be used.
    - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
    - b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

### **3.6 DEMONSTRATION AND TRAINING**

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

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